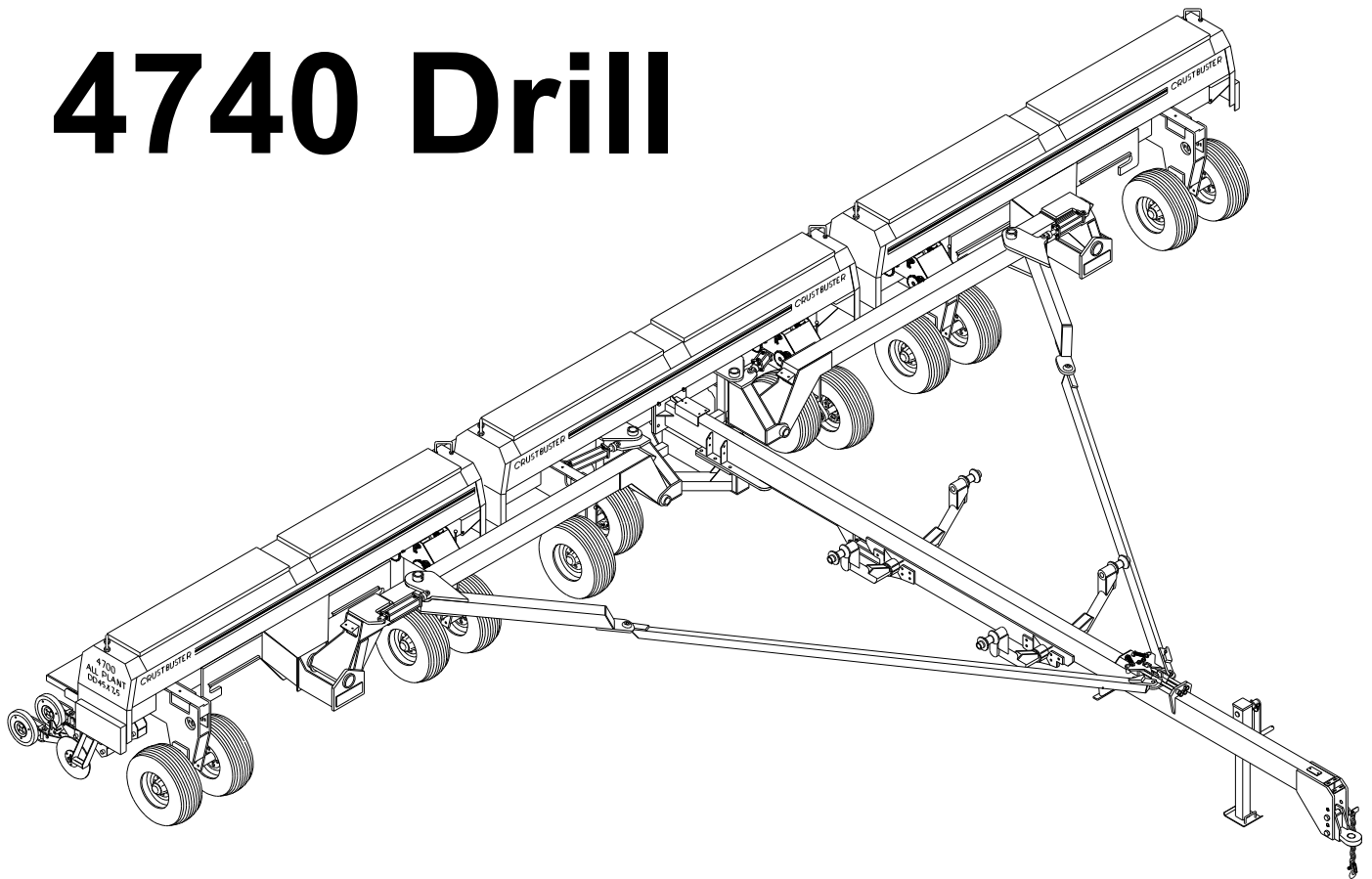




P.O. Box 526 - Spearville, Kansas 67876 - (620) 227-7106
crustbuster.com

4740 Drill



OWNER'S MANUAL

OPERATION • MAINTENANCE • REPAIR PARTS

Identification

Your CrustBuster® drill is identified by a Serial Number and Model Number. Record these numbers in the spaces provided in this manual and refer to them when ordering parts or requesting service.

Serial Number	Model Number
---------------	--------------

Warranty

WARRANTY: In addition to the implied warranties of fitness and of merchantability, CrustBuster®/Speed King, Inc. warrants new products sold by it to be free from defects in workmanship and material for a period of 12 months, from the date of delivery to the first user customer. Warranty on purchased parts (cylinder, blades, bearings, shanks, etc.) will be the same as that offered by the appropriate manufacturer of these parts.

EXCLUSIONS: No warranty of any kind is made by CrustBuster®/Speed King, Inc. with regard to new products which have been subject to operation in excess of recommended capacities, misuse, abuse, negligence, or accident, or have been altered or repaired in any manner not authorized by CrustBuster®/Speed King, Inc. CrustBuster®/Speed King, Inc. is constantly striving to improve its products. Changes in design and improvement will be made whenever CrustBuster®/Speed King, Inc. believes the efficiency of its products will be improved thereby, but without incurring any obligation to incorporate such improvements in any products which have been shipped or are in service. No obligation exists for compensation of unauthorized repairs or modifications without prior approval. And in no event will CrustBuster®/Speed King, Inc. be liable for consequential damages, such as but not limited to: downtime, delayed or late tillage or planting, etc.

WARRANTY REGISTRATION: This warranty is not valid unless registered with CrustBuster®/Speed King, Inc. within 10 days from the date of purchase. It is the sole responsibility of the selling retail dealer to fill out the registration forms and see that they are properly filed with CrustBuster®/Speed King, Inc. This can be done at crustbuster.com.

WARRANTY PROCEDURE: Should any part fail to conform with this warranty, CrustBuster®/Speed King, Inc. will repair or replace the part or parts which do not conform. If a part is defective, take it to your authorized CrustBuster® Farm Equipment Dealer immediately, along with your warranty registration, and complete the proper forms requesting a warranty adjustment. Our representative will pick up the part to be returned to the factory for examination. If the customer (first user) requests that a new part be substituted for the old part, a new part will be charged to the dealer who will in turn charge the customer. If the part is found by us to be defective, a credit for the part will be given to the dealer to be passed on to the customer. If the dealer or customer wishes to repair the part, this will be done only if authorized by CrustBuster®/Speed King, Inc. This warranty procedure is in addition to all remedies authorized by law.

CRUSTBUSTER®/SPEED KING, INC.
Box 526
Spearville, KS 67876

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Specifications

Size & Spacing	Number Openers	Weight w/ Min-till Openers	Weight w/ All Plant Openers	Min. HP
40' x 7½"	63	23,105 lbs.	24,050 lbs.	180
40' x 10"	48	21,222 lbs.	21,912 lbs.	180
40' x 15" (Opener offset center)	32	20,762 lbs.	21,242 lbs.	180
40' x 15"	31	20,686 lbs.	21,151 lbs.	180

**BE A SAFE OPERATOR
BY THINKING BEFORE ACTING
AND
BY READING
YOUR OWNER'S MANUAL**

Avoid Accidents

Most accidents, whether they occur in industry, on the farm, at home, or on the highway, are caused by the failure of some individual to follow simple and fundamental safety rules or precautions. For this reason most accidents can be prevented by recognizing the real cause and doing something about it before the accident occurs.

Regardless of the care used in the design and construction of any type of equipment, there are many conditions that cannot be completely safeguarded against without interfering with reasonable accessibility and efficient operation.

A CAREFUL OPERATOR
is the Best Insurance Against an Accident.
The complete observance of one simple rule
would prevent many thousands
of serious injuries each year.

That rule is:

**Never Attempt to
Clean, Oil, or Adjust
A Machine While It Is In Motion.**

To Our Customers

The following pages and illustrations are printed to help supply you with the knowledge to better operate and service your new CrustBuster equipment.

We are proud to have you as a customer and feel you will be proud to be a CrustBuster owner.

Any piece of equipment needs, and must have, a certain amount of service and maintenance to keep it in top running condition. We have attempted to cover all the adjustments required to fit most conditions; however, there may be times when special care must be taken to fit a condition.

Study this owner's manual carefully and become acquainted with all the adjustments and operating procedures before attempting to operate your new equipment. Remember, it is a machine and has been designed and tested to do an efficient job in most operating conditions and will perform in relation to the services it receives.

If special attention is required for some condition, ask your CrustBuster dealer; he will be glad to help and answer any questions on operations and service of your new machine.

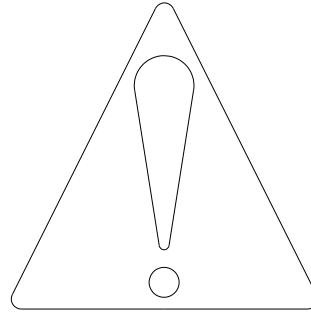
TAKE TIME FOR SAFETY

Safety

RECOGNIZE SAFETY INFORMATION

THIS IS THE SAFETY-ALERT SYMBOL. WHEN YOU SEE THIS SYMBOL ON YOUR MACHINE OR IN THIS MANUAL, BE ALERT TO THE POTENTIAL FOR PERSONAL INJURY.

FOLLOW RECOMMENDED PRECAUTIONS AND SAFE OPERATING PRACTICES.



UNDERSTAND SIGNAL WORDS

A SIGNAL WORD-DANGER, WARNING, OR CAUTION-IS USED WITH THE SAFETY-ALERT SYMBOL. DANGER IDENTIFIES THE MOST SERIOUS HAZARDS.

DANGER OR WARNING SAFETY SIGNS ARE LOCATED NEAR SPECIFIC HAZARDS. GENERAL PRECAUTIONS ARE LISTED ON CAUTION SAFETY SIGNS. CAUTION ALSO CALLS ATTENTION TO SAFETY MESSAGES IN THIS MANUAL.



DANGER



WARNING



CAUTION

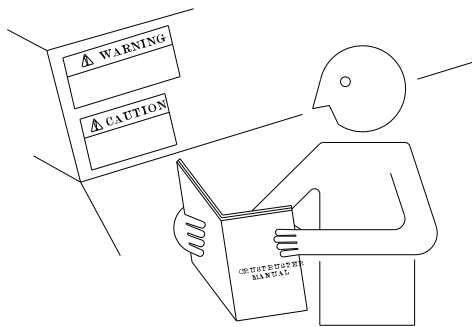
FOLLOW SAFETY INSTRUCTIONS

CAREFULLY READ ALL SAFETY MESSAGES IN THIS MANUAL AND ON YOUR MACHINE SAFETY SIGNS. KEEP SAFETY SIGNS IN GOOD CONDITION. REPLACE MISSING OR DAMAGED SAFETY SIGNS. BE SURE NEW EQUIPMENT COMPONENTS AND REPAIR PARTS INCLUDE THE CURRENT SAFETY SIGNS. REPLACEMENT SAFETY SIGNS ARE AVAILABLE FROM YOUR CRUSTBUSTER DEALER.

LEARN HOW TO OPERATE THE MACHINE AND HOW TO USE CONTROLS PROPERLY. DO NOT LET ANYONE OPERATE WITHOUT INSTRUCTION.

KEEP YOUR MACHINE IN PROPER WORKING CONDITION. UNAUTHORIZED MODIFICATIONS TO THE MACHINE MAY IMPAIR THE FUNCTION AND/OR SAFETY AND AFFECT MACHINE LIFE.

IF YOU DO NOT UNDERSTAND ANY PART OF THIS MANUAL AND NEED ASSISTANCE, CONTACT YOUR CRUSTBUSTER DEALER.



Safety

OPERATE SAFELY

DO NOT OPERATE DRILL WITH MORE THEN ONE PERSON ON THE TRACTOR.

DO NOT ALLOW ANYONE TO RIDE ON THE DRILL.

DO NOT OPERATE CLOSE TO A DITCH OR CREEK.

DRIVE SLOWLY OVER ROUGH GROUND.

SHIFT THE TRACTOR INTO A LOWER GEAR WHEN OPERATING ON STEEP SLOPES.

IF YOUR TRACTOR IS EQUIPPED WITH A ROLL-GUARD SAFETY CANOPY AND A SEAT BELT, BE SURE TO KEEP YOUR SEAT BELT FASTENED WHEN OPERATING OR TRANSPORTING THE DRILL.

HANDLE AND APPLY CHEMICALLY TREATED SEEDS ACCORDING TO MANUFACTURER'S RECOMMENDATIONS. PROPERLY DISPOSE OF UNUSED TREATED SEEDS AND THEIR CONTAINERS.

ALWAYS SHUT OFF TRACTOR ENGINE AND SHIFT TO PARK WHEN LEAVING TRACTOR. REMOVE KEY WHEN LEAVING TRACTOR UNATTENDED.

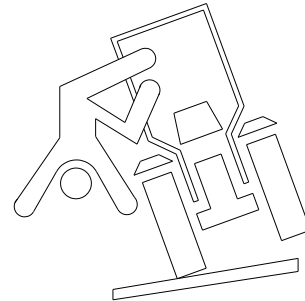
AVOID TIP-OVERS

USE A SEAT BELT UNDER ALMOST ALL OPERATING CONDITIONS.

AVOID HOLES, DITCHES, AND OBSTRUCTIONS WHICH MAY CAUSE THE MACHINE TO TIP, ESPECIALLY ON HILLSIDES.

NEVER DRIVE NEAR THE EDGE OF A GULLY OR STEEP EMBANKMENT-IT MIGHT CAVE IN.

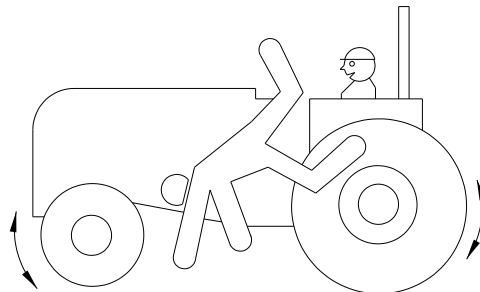
SLOW DOWN FOR HILLSIDES, ROUGH GROUND, AND SHARP TURNS.



KEEP RIDERS OFF MACHINE

ONLY ALLOW THE OPERATOR ON THE MACHINE.
KEEP RIDERS OFF.

RIDERS ON MACHINE ARE SUBJECT TO INJURY SUCH AS BEING STRUCK BY FOREIGN OBJECTS AND BEING THROWN OFF OF THE MACHINE. RIDERS ALSO OBSTRUCT THE OPERATOR'S VIEW RESULTING IN THE MACHINE BEING OPERATED IN AN UNSAFE MANNER.

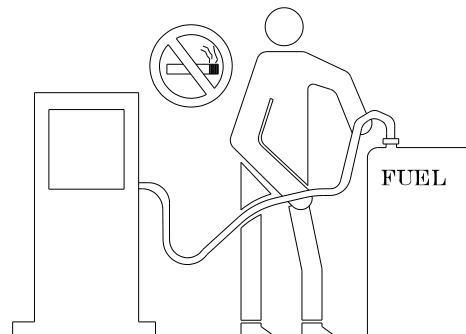


HANDLE FUEL SAFELY - AVOID FIRES

HANDLE FUEL WITH CARE: IT IS HIGHLY FLAMMABLE.
DO NOT REFUEL THE MACHINE WHILE SMOKING OR WHEN NEAR OPEN FLAME OR SPARKS.

ALWAYS STOP ENGINE BEFORE REFUELING MACHINE.
FILL FUEL TANK OUTDOORS.

PREVENT FIRES BY KEEPING MACHINE CLEAN OF ACCUMULATED TRASH, GREASE, AND DEBRIS.
ALWAYS CLEAN UP SPILLED FUEL.



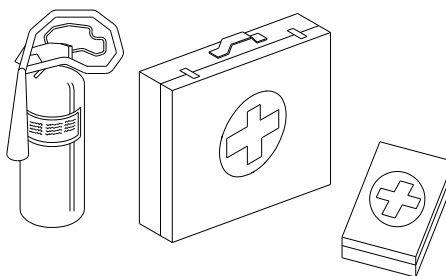
Safety

PREPARE FOR EMERGENCIES

BE PREPARED IF A FIRE STARTS.

KEEP A FIRST AID KIT AND FIRE EXTINGUISHER HANDY.

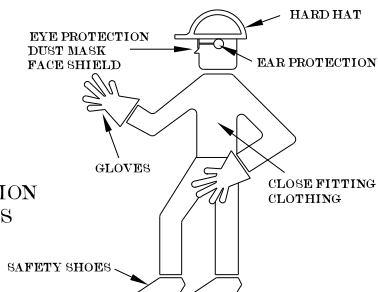
KEEP EMERGENCY NUMBERS FOR DOCTORS, AMBULANCE SERVICE, HOSPITAL, AND FIRE DEPARTMENT NEAR YOUR TELEPHONE.



WEAR PROTECTIVE CLOTHING

WEAR CLOSE FITTING CLOTHING AND SAFETY EQUIPMENT APPROPRIATE TO THE JOB.

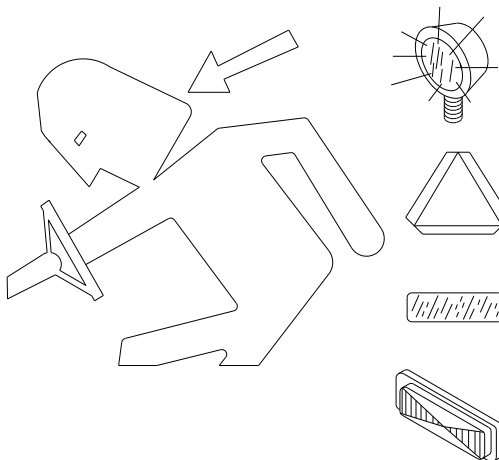
OPERATING EQUIPMENT SAFELY REQUIRES THE FULL ATTENTION OF THE OPERATOR. DO NOT WEAR RADIO OR MUSIC HEADPHONES WHILE OPERATING MACHINE.



USE SAFETY LIGHTS AND DEVICES

PREVENT COLLISIONS BETWEEN OTHER ROAD USERS, SLOW MOVING TRACTORS WITH ATTACHMENT OR TOWED EQUIPMENT, AND SELF-PROPELLED MACHINES ON PUBLIC ROADS. FREQUENTLY CHECK FOR TRAFFIC FROM THE REAR, ESPECIALLY IN TURNS, AND USE HAND SIGNALS OR TURN SIGNAL LIGHTS.

USE HEADLIGHTS, FLASHING WARNING LIGHTS, AND TURN SIGNALS DAY AND NIGHT. FOLLOW LOCAL REGULATIONS FOR EQUIPMENT LIGHTING AND MARKING. KEEP LIGHTING AND MARKING VISIBLE AND IN GOOD WORKING ORDER. REPLACE OR REPAIR LIGHTING AND MARKING THAT HAS BEEN DAMAGED OR LOST. AN IMPLEMENT SAFETY LIGHTING KIT IS AVAILABLE FROM YOUR CRUSTBUSTER DEALER.

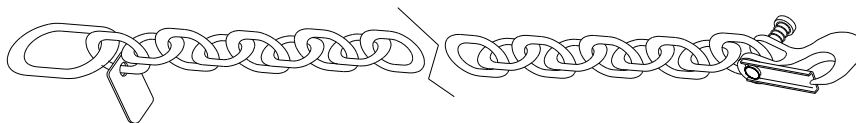


USE A SAFETY CHAIN

A SAFETY CHAIN WILL HELP CONTROL DRAWN EQUIPMENT SHOULD IT ACCIDENTALLY SEPERATE FROM THE DRAWBAR.

ATTACH THE SAFETY CHAIN TO THE TRACTOR DRAWBAR SUPPORT OR OTHER SPECIFIED ANCHOR LOCATION. PROVIDE ONLY ENOUGH SLACK IN THE CHAIN TO PERMIT TURNING.

SEE YOUR CRUSTBUSTER DEALER FOR A CHAIN WITH A STRENGTH RATING EQUAL TO OR GREATER THEN THE GROSS WEIGHT OF THE TOWED MACHINE. DO NOT USE SAFETY CHAIN FOR TOWING.



Safety

TRANSPORT SAFELY

IF EQUIPPED WITH ROW MARKERS, KNOW THE TRANSPORT HEIGHT OF YOUR MARKER ARM AND OVERHEAD WIRES. STOP SLOWLY.

ALWAYS RAISE THE FRONT JACK STAND BEFORE TRANSPORTING.

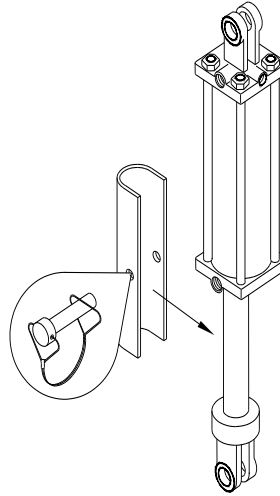
RAISE OPENERS FULLY AND PLACE OPENER LOCK-UP BRACKETS ON CYLINDERS TO PREVENT OPENERS FROM LOWERING. SECURE WITH PIN.

SHIFT THE TRACTOR INTO A LOWER GEAR WHEN TRANSPORTING DOWN STEEP SLOPES OR HILLS.

DO NOT TRANSPORT UNLESS THE GRAIN DRILL REFLECTORS, LIGHTS AND SMV EMBLEM ARE EASILY VISIBLE FROM THE REAR.

NEVER TRANSPORT THE GRAIN DRILL FASTER THAN 24 KM/H (15 MPH). REDUCE SPEED WHEN TRAVELING OVER ROUGH GROUND.

DO NOT TRANSPORT DRILL WITH GRAIN IN BOX.



TOW LOADS SAFELY

STOPPING DISTANCE INCREASES WITH SPEED AND WEIGHT OF TOWED LOADS, AND ON SLOPES. TOWED LOADS WITH OR WITHOUT BRAKES THAT ARE TOO HEAVY FOR THE TRACTOR OR ARE TOWED TOO FAST CAN CAUSE LOSS OF CONTROL. CONSIDER THE TOTAL WEIGHT OF THE EQUIPMENT AND ITS LOAD.

OBSERVE RECOMMENDED MAXIMUM ROAD SPEEDS, OR LOCAL SPEED LIMITS WHICH MAY BE LOWER.

IF TOWED EQUIPMENT DOES NOT HAVE BRAKES, DO NOT TRAVEL MORE THAN 24 KM/H (15 MPH) AND DO NOT TOW LOADS MORE THAN 1.5 TIMES THE TRACTOR WEIGHT.

IF TOWED EQUIPMENT HAS BRAKES, DO NOT TRAVEL MORE THAN 40 KM/H (25 MPH) AND DO NOT TOW LOADS MORE THAN 4.5 TIMES THE TRACTOR WEIGHT.

ENSURE THE LOAD DOES NOT EXCEED THE RECOMMENDED WEIGHT RATIO. ADD BALLAST TO RECOMMENDED MAXIMUM FOR TRACTOR. LIGHTEN THE LOAD, OR GET A HEAVIER TOWING UNIT. THE TRACTOR MUST BE HEAVY AND POWERFUL ENOUGH WITH ADEQUATE BRAKING POWER FOR THE TOWED LOAD. USE ADDITIONAL CAUTION WHEN TOWING LOADS UNDER ADVERSE SURFACE CONDITIONS, WHEN TURNING, AND ON INCLINES.

Safety

PRACTICE SAFE MAINTENANCE

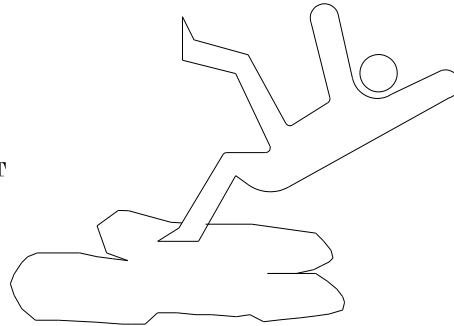
UNDERSTAND SERVICE PROCEDURE BEFORE DOING WORK.
KEEP AREA CLEAN AND DRY.

NEVER LUBRICATE, SERVICE, OR ADJUST MACHINE WHILE IT IS MOVING. KEEP HANDS, FEET, AND CLOTHING FROM POWER DRIVEN PARTS. DISENGAGE ALL POWER AND OPERATE CONTROLS TO RELIEVE PRESSURE. LOWER EQUIPMENT TO THE GROUND. STOP THE ENGINE. REMOVE THE KEY. ALLOW MACHINE TO COOL.

SECURELY SUPPORT ANY MACHINE ELEMENTS THAT MUST BE RAISED FOR SERVICE WORK.

KEEP ALL PARTS IN GOOD CONDITION AND PROPERLY INSTALLED. FIX DAMAGE IMMEDIATELY. REPLACE WORN OR BROKEN PARTS. REMOVE ANY BUILDUP OF GREASE, OIL, OR DEBRIS.

DISCONNECT BATTERY GROUND CABLE (-) BEFORE MAKING ADJUSTMENTS ON ELECTRICAL SYSTEMS OR WELDING ON MACHINE.



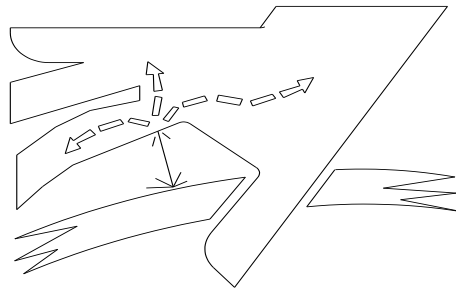
AVOID HIGH-PRESSURE FLUIDS

ESCAPING FLUID UNDER PRESSURE CAN PENETRATE THE SKIN CAUSING SERIOUS INJURY.

AVOID THE HAZARD BY RELIEVING PRESSURE BEFORE DISCONNECTING HYDRAULIC OR OTHER LINES. TIGHTEN ALL CONNECTIONS BEFORE APPLYING PRESSURE.

SEARCH FOR LEAKS WITH A PIECE OF CARDBOARD. PROTECT HANDS AND BODY FROM HIGH PRESSURE FLUIDS.

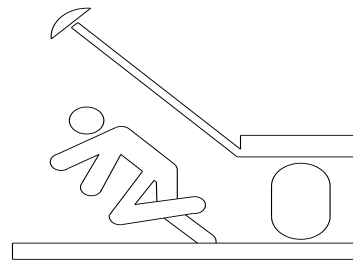
IF AN ACCIDENT OCCURS, SEE A DOCTOR IMMEDIATELY. ANY FLUID INJECTED IN THE SKIN MUST BE SURGICALLY REMOVED WITHIN A FEW HOURS OR GANGRENE MAY RESULT. DOCTORS UNFAMILIAR WITH THIS TYPE OF INJURY SHOULD REFERENCE A KNOWLEDGEABLE MEDICAL SOURCE.



CHARGE ROW MARKER HYDRAULIC SYSTEM

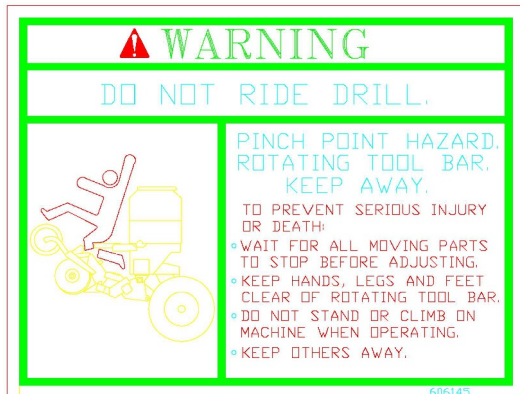
FALLING ROW MARKERS CAN CAUSE PERSONAL INJURY. BE SURE CYLINDERS AND ATTACHING HOSES ARE FULLY CHARGED WITH OIL BEFORE OPERATING. FAILURE TO DO SO WILL ALLOW MARKERS TO FALL RAPIDLY.

ALWAYS STAY CLEAR OF MARKERS WHEN RAISING OR LOWERING.

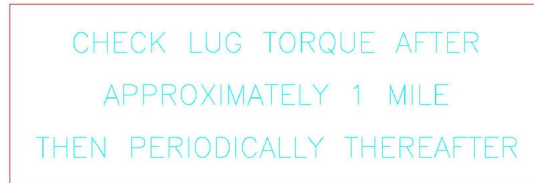


Safety Decals

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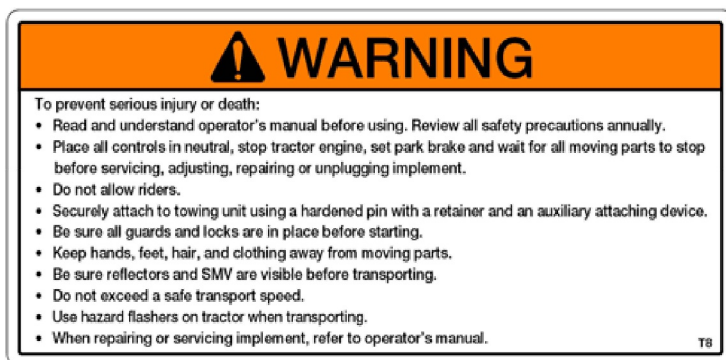
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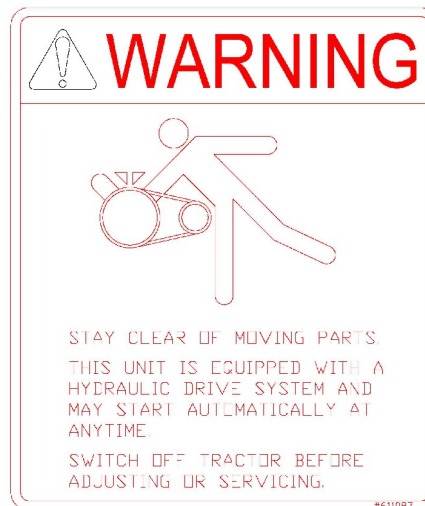
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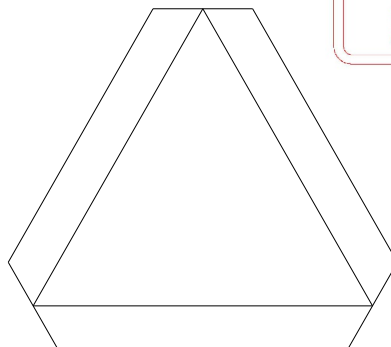
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DANGER: Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING: Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.



NOTICE: Used to address practices not related to physical injury.



Before Unfolding and Operating This Equipment ---

Read and understand this owner's manual.



Transport & Safety Instructions



- When transporting drill, be aware you are towing a **24,000 lb.** load with up to **6,550 lb.** empty hitch weight.

Tow width - 16'

Tow length - 34'

Take appropriate precautions in stopping, turning, etc. **DO NOT EXCEED 15 MPH.**

Grain boxes are to be empty in transport to avoid exceeding the capacity of the 4740 drill center towing tires.

Follow tire manufacturer's recommendations regarding inflation for towing.

(Goodyear farm implement tire for highway and agriculture usage)

Mfg stated capacity @ 90 PSI

= 4870 lb.

4740 Drill load per tow tire empty boxes = 4387 lb.

4740 Drill load per tow tire full boxes = 5600 lb.

- Use a minimum hitch pin of 1" with lock nut to towing vehicle. DO NOT use a hairpin or wire to secure hitch pin. Make sure adequate safety chains are in place.
- **NEVER** use an unsecured pin in draw bar.
- Before transporting, make sure transport locks are in place on the wing carrier arms located under the hitch and on tool bar lift cylinders.
- Lug bolts should be checked prior to towing, after 1 mile of transport, within the next 20 miles and periodically thereafter. Check hubs for excess heating.
- Make sure center section drive wheel throw-out pin is disengaged when transporting
- Make sure 3-point linkages are raised completely to clear hitch.
- If your tractor does not already have a lighting receptacle, install one. Always plug in the drill lighting system to a correctly wired tractor and USE for transport safety. Wiring should be extended into tow tractor for turn and stop light.
- Connect the 7 pin lighting plug to the tractor receptacle and use at all times. Confirm the correct lights are operating if your tractor is not wired by industry standard code. Standard 7 pin receptacles are available through your dealer, local truck supply stores, and auto parts facilities.
- Before operating hydraulics, remove all transport locks or damage to drill will result.
- Never have more than **391 lbs.** per section on the walkboards without drill securely attached to tractor or towing vehicle.



CAUTION: Your drill weighs more than the towing vehicle. The drill is NOT equipped with brakes. **EXERCISE EXTREME CAUTION ! Maximum allowable speed - 15 mph.**

NEVER ALLOW ANYONE TO RIDE THE DRILL!

Fold and Unfold Instructions

- Folding or unfolding of drill should be done on nearly level ground with the tractor transmission in neutral.
- When drill is plumbed with markers, the manual selector valve located at rear and top of hitch will have to be shifted from marker to fold system.
- During the fold and unfold operation, be sure to stay clear of pull bar slides located at front top of hitch.
- Check that all wing carrier cylinder locks are removed.
- Lower wings by rotating wing carrier arms down out of hooks on front of wing frames. Be sure wing carrier arms are clear of wing frames before unfolding. Unfolding is complete when pull bar slides are pulled back against stop, and locked in place by automatic locks located at front top of hitch. When folding, automatic locks will release pull bar slides.
- Be sure wing carrier arms are lowered to clear wing frames when folding.
- When pull bars come together against bumpers, and rollers on wing carrier arms are centered under guides on wing frames, drill is completely folded. Wings can now be raised.
- Be sure rollers are securely in hooks on wing frames.
- Install cylinder locks on wing carrier lift cylinders.
- Drill is now ready for transport. USE GOOD JUDGEMENT AND SAFE OPERATING PROCEDURES WHEN TRANSPORTING.

Field Operating Checklist

- ___ Remove **ALL** transport locks.
- ___ Inflate tires to recommended air pressure.
- ___ Lubrication as required.
- ___ Seed shafts turned manually to check for obstructions and improper chain alignment on drive sprockets.
- ___ Correct sprocket selection and slot width for seed type and size.
- ___ Calibration as required for accuracy.
- ___ Drill adjusted at hitch for level field operation.
- ___ Cylinder stop set for proper toolbar rotation (Initial setting recommended - 1"). Both cylinders for each bar are set equally to avoid twisting tool bar.
- ___ Down pressure set for soil conditions.
- ___ Acre meter reset.
- ___ Lower drill while moving forward to avoid plugging openers.
- ___ Check seed depth and adjust accordingly.
- ___ Allow no riders.
- ___ After approximately 10 hours, check tool bar bolts, wheel bolts, presswheel swivel bolts, etc.. Make sure they are tight.

Field Operation

Recommended Operating Speed

Operating speeds of **4-7 mph** will provide optimum results from your Min-Till and All Plant drill. Conventional field conditions can warrant speeds in the upper end of the range. High levels of "tough" residue due to morning dew or recent moisture, rough field conditions, rocky fields, or hard ground may require lower speeds for adequate performance.

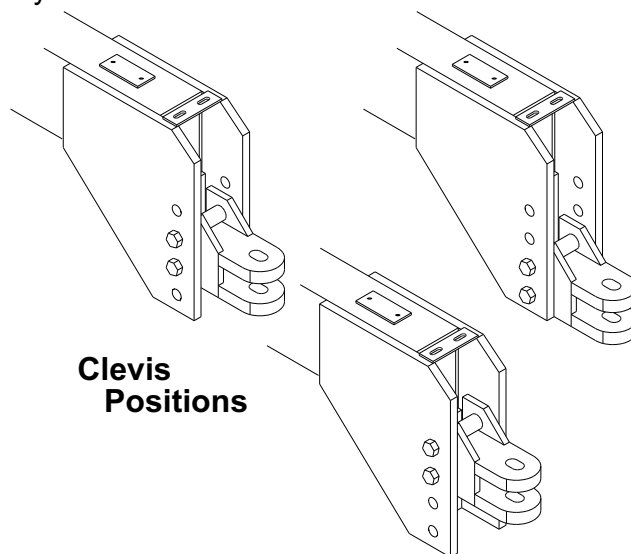
Recommended Adjustment Procedure

Setting your drill requires adjustments be made in a particular order to ensure the opener will work properly. You will find it much easier to set the drill if adjustments are made in the following order:

1. **Level the drill**
2. **Set toolbar rotation**
3. **Set down pressure**
4. **Set seed depth**

Leveling the Drill

It is important to level the drill from front to back first. The tongue and box should be as close to level as you can get it by changing the drawbar height on the tractor (on offset drawbars), or by repositioning the clevis or mono hitch mounting. Any time a different tractor is hooked to the drill you should recheck level.



If you have purchased a Min-Till Drill, the operation procedures continue on **page 14**.

All Plant Drill

Opener and Tool Bar Adjustments

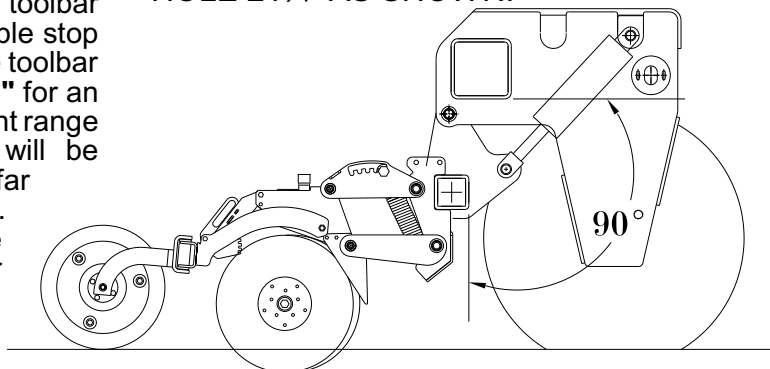
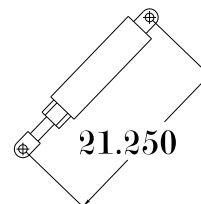
The All Plant units are attached to a 4x4 bar that is rotated by two cylinders on each section of the drill. Each cylinder uses a screw adjustable depth stop on the cylinder rod. The adjustable depth stop should be set to rotate the 4x4 bar **square** to the 7x7 frame in all conditions.

After the drill is leveled, rotation of the toolbar must be set. Using the screw adjustable stop on the lift cylinder, adjust rotation of the toolbar with the screw adjustment turned out **1"** for an initial recommended setting. Adjustment range of the presswheel depth quadrant will be affected if the toolbar does not rotate far enough or goes beyond perpendicular. If the toolbar is not set correctly, the opener travel range will not allow for penetration into low areas or provide clearance when meeting obstructions.

Check that both tool bar lift cylinders on each section are set the same. **DAMAGE TO TOOL BAR WILL RESULT IF THEY ARE NOT SET THE SAME.**

TOOL BAR LIFT CYLINDER SET AT RECOMMENDED SETTING.

CYLINDER RETRACTED WITH DEPTH SCREW STOP TURNED OUT 1". THIS MAKES CYLINDER LENGTH FROM PIN HOLE TO PIN HOLE 21¼" AS SHOWN.



NOTE: SET BOTH CYLINDERS PER TOOL BAR THE SAME TO PREVENT TWISTING OF TOOL BAR.

All Plant Drill

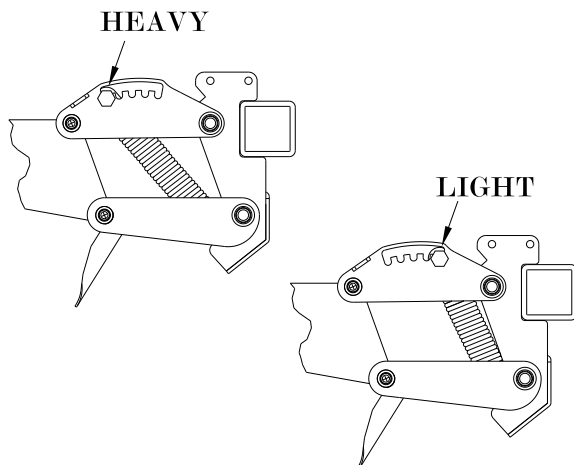
Setting Down Pressure

The parallel linkage opener design assures the operator the opener blades and presswheel operate on the same level throughout the range of up and down travel. Due to the location of the down pressure spring, the pressure applied to the opener remains relatively constant in the entire range of travel. Changing the spring position from the first (top) notch to the last (bottom) notch provides 5 different levels of force. Each notch represents approximately these amounts of down pressure:

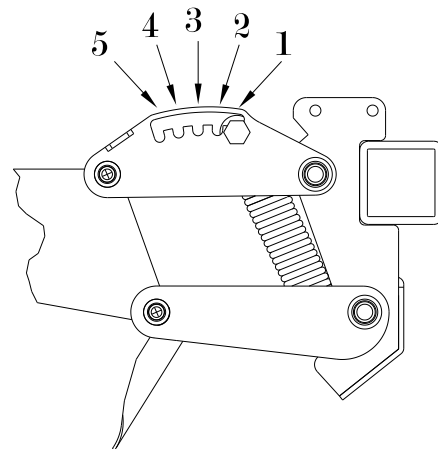
	1	2
	Spring	Springs
Notch 1 (top)	120#	200#
Notch 2	160#	260#
Notch 3	200#	330#
Notch 4	240#	400#
Notch 5	260#	500#

It may be necessary to add ballast to the drill in the third or fourth notch. In order that all the opener springs are able to achieve the down pressure selected, the total weight of the drill must equal that amount of pressure times the number of row units on the drill. The parallel linkage arms should have a "live working action" during field operation. Setting the drill for too much down pressure without adequate weight will reduce the ability of the opener to flex and give good performance.

To determine the correct amount of down pressure, begin with the unit set in the lightest setting and the presswheel adjusted all the way up (or deepest setting). Put the openers in the ground and pull forward 50-100 feet. Stop and check opener penetration. If the opener is not penetrating to the depth you wish to plant, rotate toolbar upwards until clear of the ground, and add one more notch of down pressure. Repeat the process until the opener will penetrate to at least the depth you wish to plant.

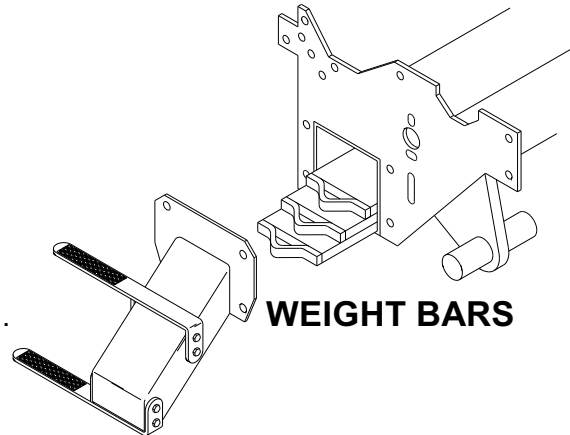


NOTCHES



Additional Weighting

When operating the All Plant drill in hard ground conditions, it will be necessary to add weight to the frame. Optional weight bars are available to place into 7x7 main frame. Simply remove the bolted end caps and slide weight bars into the frame.



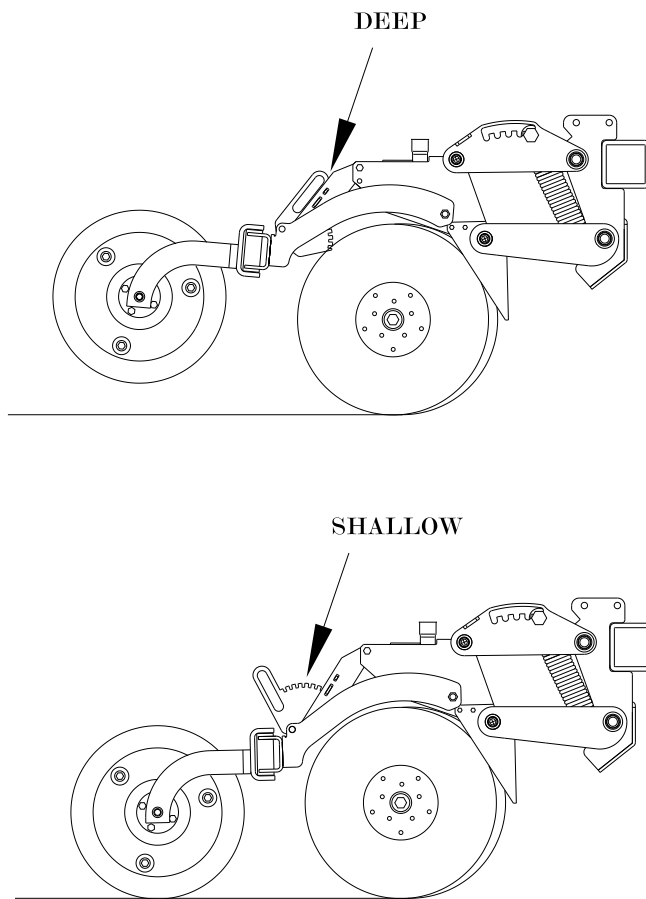
WEIGHT BARS

Setting Seed Depth

Depth settings are achieved by moving the depth quadrant to affect the presswheel relationship to the opener. Changes are made by releasing the spring-loaded lock handle and moving the quadrant up or down with the hand slot. **LOWERING** the quadrant will set seed depth **shallow** --**RAISING** the quadrant will set seed depth **deeper**. Irregular seed placement can be caused by excessive field speed, residue hairpinning, rocky conditions, and cloddy or wet soil conditions.

All Plant Drill

Setting Seed Depth - (cont.)



Minimum Tillage Conditions

The most challenging condition is often presented when a high level of residue is present in a "loose" soil environment. The opener blades will not cut residue cleanly and can often have a tendency to push or "bulldoze" residue ahead of the opener discs.

For minimum tillage operations, the lightest spring (top notch) is recommended. Firming the ground using a culti-packer or similar tool can aid in packing the residue for better cutting and blade penetration with less hairpinning.

The All Plant drill will work well in minimum tillage conditions if a "stale seedbed" is created. Soil worked at an earlier date, and allowed to firm and crust over can give the opener more resistance, allow for better cutting action, and create a firmer seed furrow. The first or second notch will usually provide enough down pressure to penetrate the soil.

Conventional Field Conditions

For tilled field conditions, the lightest spring setting (top notch) is recommended. More weight will be transferred to the carrying wheels of the drill when the toolbar is rotated. Behind tractor and drill tires it may be necessary to adjust individual row units for extra down pressure or different depth setting. **Setting the drill in conventional tillage will be easier if the tillage trips are kept shallow (2" - 4").**

If the first notch presents too much down pressure, the down pressure spring can be removed. With the spring removed, the effective down pressure of the opener is approximately 60#.

To remove spring, rotate tool bar until openers are clear of ground. This will release tension on spring allowing the removal of 1/2" x 6" bolt at the top of the spring. Unhook spring from rod at bottom of opener mount. When replacing spring, make sure the long hook end of spring is down.

No-Till Conditions

No-till presents many different conditions. Residue level and condition, previous tillage strips (ridges, plow dead furrows), soil type, soil moisture and rocky conditions all increase the demands on the no-till drill. Many variables and conditions not removed by tillage trips require greater attention to settings and speed. In some circumstances, it may be desirable to drill at a slight angle to existing rows. This will also randomize the opener disc wear and extend the maintenance interval for new blades.

As a general rule, less than ideal conditions will require slower speeds, to reduce hairpinning, improve opener penetration and residue cutting, reduce rock damage, and maintain good furrow formation and seed placement.

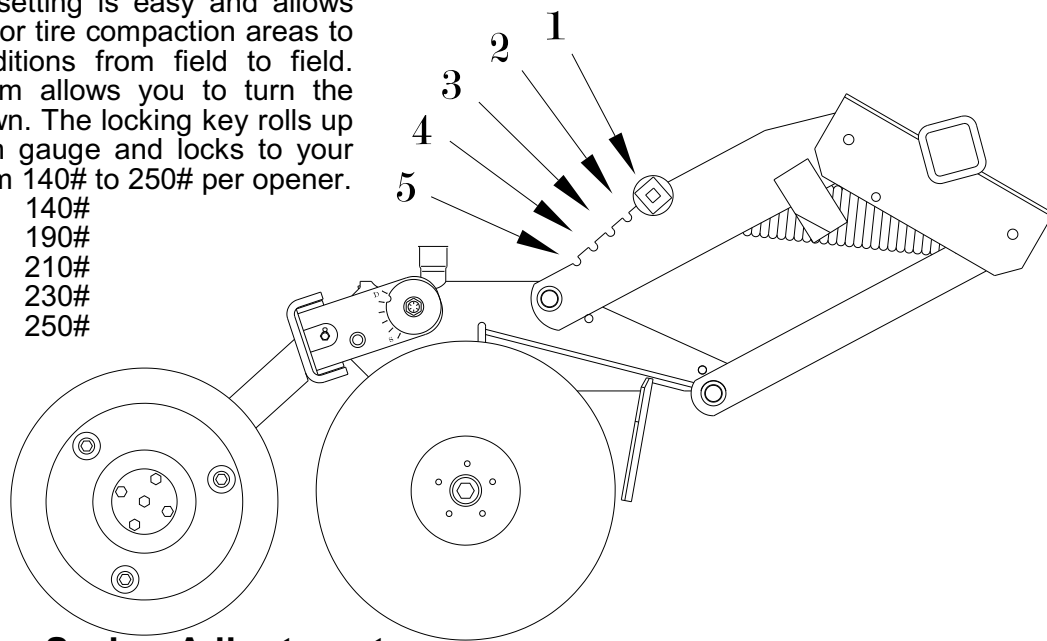
It is recommended you set the drill beginning with light down pressures and work your way up to heavier settings. If the presswheel presses firmly on the seed slot and control depth evenly, it is unnecessary to add more pressure. When increased down pressure does not improve penetration, or carrying wheels lose ground contact (and seed drive shaft stops), begin adding ballast with weight bars.

Min-Till Drill

Setting Down Pressure

Opener pressure setting is easy and allows separate settings for tire compaction areas to different soil conditions from field to field. Ratchet mechanism allows you to turn the pressure up or down. The locking key rolls up or down the notch gauge and locks to your desired setting from 140# to 250# per opener.

Notch 1	140#
Notch 2	190#
Notch 3	210#
Notch 4	230#
Notch 5	250#



Down Pressure Spring Adjustment

Row units that run in wheel tracks can be set with heavier down pressure to assure solid presswheel action. The following will help in changing spring pressure.

1. Rotate the tool bar to raise the opener. Fold up the walkboard to give good access to the front of the opener.
2. Using ratchet type wrench, roll locking key up or down notch gauge to desired setting.

pulling the drill the entire season. At the rear of the opener, a cam rotation bracket holds the single presswheel arm. Turn the cam toward the "D" or "S" to achieve the desired depth control.

LOWERING the presswheel
will set seed depth more **SHALLOW.**

"D"

Setting Seed Depth

Understanding the tool bar operation and parallel linkage design will make setting the drill much easier. Refer to the drawing on the next page.

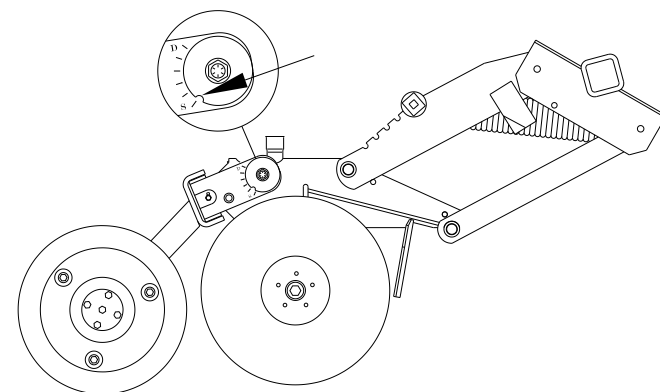
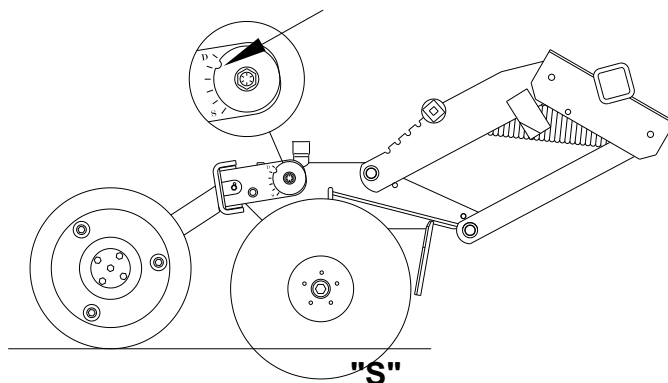
Rotating the rockershaft
sets seed depth more **DOWN**
SHALLOW.

Each tool bar is controlled by a hydraulic cylinder within each wheel arm. An adjustable depth stop sets the travel of the cylinder which in turn determines how much the tool bar rotates.

To set deeper seed depth, screw the depth stop out and shorten the cylinder travel. The opener and presswheel relationship controls the depth of seed.

When lowering the openers, be sure the tool bar is in the full down position and the cylinder is retracted against the depth stop. The parallel linkage must be "set" to achieve the desired down pressure and depth control.

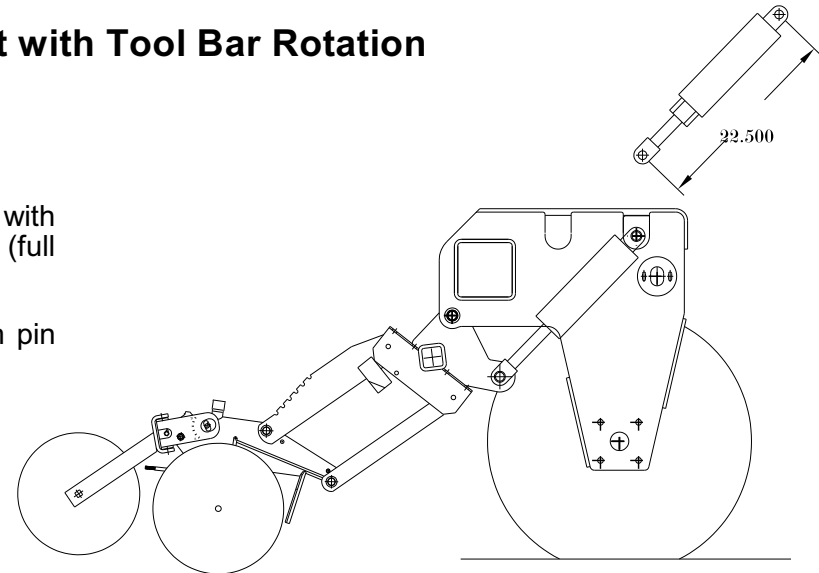
Individual presswheels may be set to correct for wheel track compaction. Usually, these will only need to be adjusted once if the same tractor is



Min-Till Opener **Presswheel Adjustment with Tool Bar Rotation**

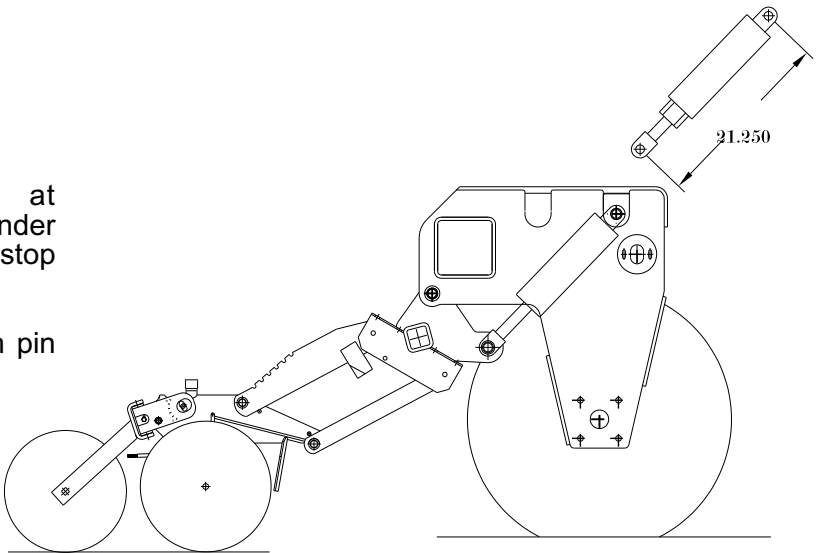
Tool bar lift cylinder retracted with depth screw stop turned out $2\frac{1}{4}"$ (full out adjustment).

This makes cylinder length from pin hole to pin hole $22\frac{1}{2}"$ as shown.



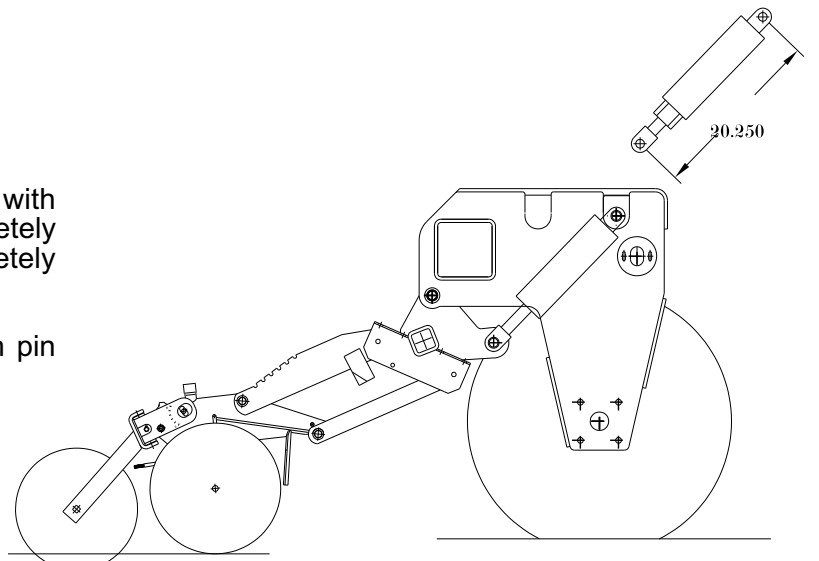
Tool bar lift cylinder set at recommended setting. Cylinder retracted with depth screw stop turned out $1"$.

This makes cylinder length from pin hole to pin hole $21\frac{1}{4}"$ as shown.



Tool bar lift cylinder retracted with depth screw stop turned completely in, allowing cylinder to completely retract.

This makes cylinder length from pin hole to pin hole $20\frac{1}{4}"$ as shown.

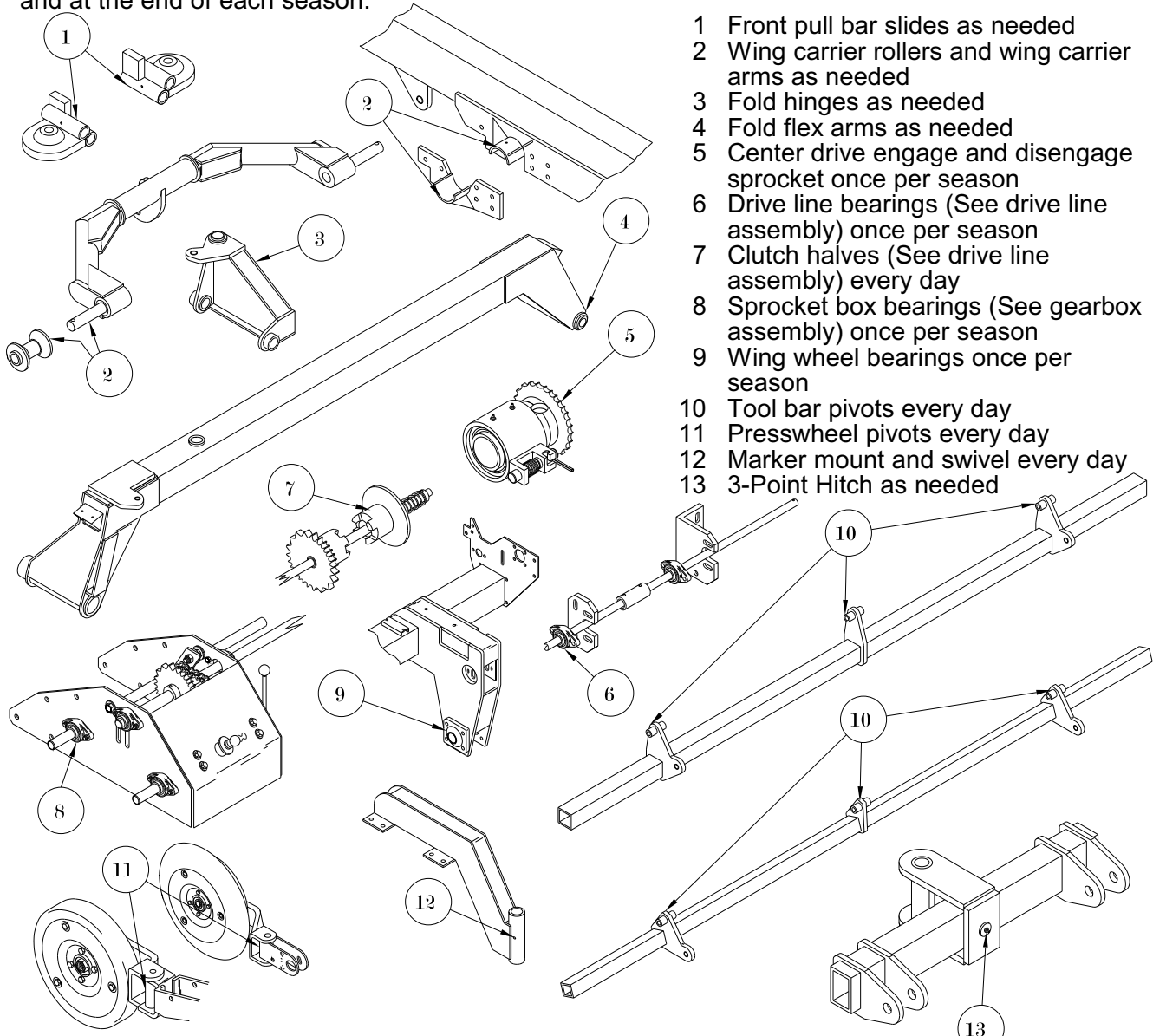


NOTE: Set both cylinders per tool bar the same to prevent twisting of tool bar.

NOTE: $\frac{1}{8}"$ of depth stop travel changes presswheel depth $\pm\frac{1}{4}"$.

Lubrication and Service

Proper maintenance will extend the life of your drill. Refer to the list and drawings below and drawings in the repair parts section for lubrication requirements. Use a high quality grease in bearings and pivot points. On greaseable sealed bearings, be careful not to over grease and destroy the dirt seal. Oil chains with a chain lube. A light penetrating oil or liquid graphite should be used on seed cups initially and at the end of each season.



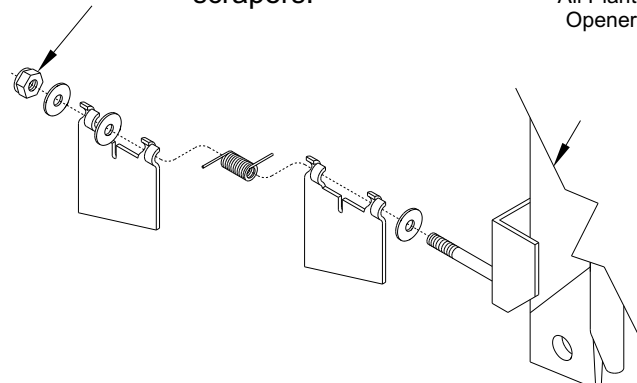
Scraper Adjustment

Opener blade inside scrapers are spring loaded and require no adjustment. To replace the scraper blades, remove the rear lock nut and slide both blades from the stem. Assemble with new blades and replace onto stem being careful not to over tighten lock nut.

SPRING LOADED SCRAPER

sure scrapers move freely. Failure to do so will result in damage to scrapers and proper operation of scrapers.

All Plant
Opener



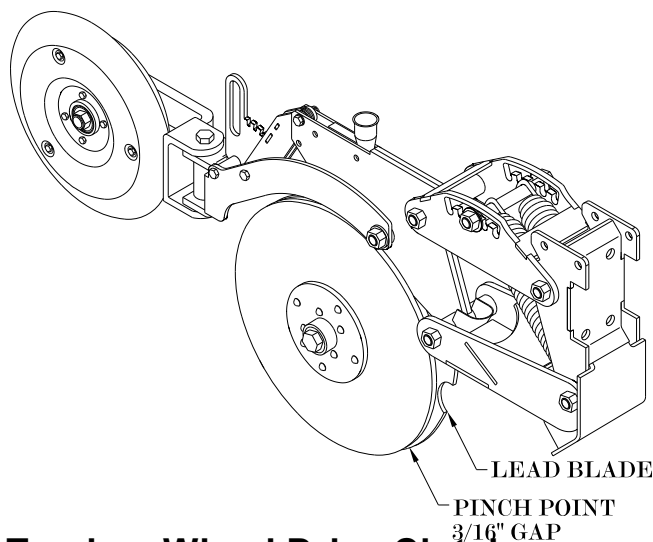
NOTE: Do not over tighten lock nut. Be

Blade Gap Adjustment

Offset blade designs form better seed furrows and penetrate and cut in tougher planting conditions. If using the **ALL PLANT** opener, as the blades wear the gap between blades will increase. Removing each blade from the opener bracket allows the operator to take shim washers from behind the bearing and re-adjust the blade gap for better performance. Shim washers that are removed **must** then be placed on outside of blade to maintain length of bolt. Maintain a **3/16" to 1/4"** clearance between blades, measuring at the pinch point. Inadequate clearance will increase wear on the inside of the lead blade and mean quicker replacement. The lead blade changes sides on the opener on each half of the drill. The right blade on **ALL PLANT** openers is installed with a right hand threaded bolt. The left blade is installed with a left hand threaded bolt.

If the **MIN-TILL** opener is used, the offset design is achieved by using a 15" leading blade and a 13" trailing blade. One bolt and lock nut secures both blades in the proper angle by tightening the bearing races against the opener bracket. Be sure to hold the bolt as the nut is removed or replaced. The bolt is bent to the proper angle for the blades to meet at the front pinch point. Since it is mounted with one bolt, the **MIN-TILL** opener blades require **no gap** at the pinch point. Shim washers may be needed to achieve this. When tightening blades, rotate the bent bolt until bearing races are flat and flush against beveled surface of opener blade bracket.

ALL PLANT opener shown



Tandem Wheel Drive Clutch

The tandem wheel on the center section that drives a seed shaft is manufactured with a manual throw-out type clutch.

IMPORTANT: This will need to be disengaged before road transport.

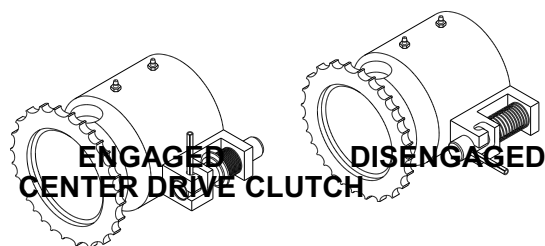
On the wing sections, tandem wheels that drive a seed shaft are manufactured with a friction disc type clutch. If the drive wheel encounters a hole, ridge, or other situation that may cause a delay in adequate ground contact, the other wheel will "take over" driving the seed shaft. During turns, or in the folding operation, it is necessary the non-drive wheel can free wheel.

The tire is bolted to the hub using three tap bolts with tapered wheel nuts and three wheel bolts. The three tap bolts also bolt on the clutch drive plate to the backside of the hub. If the wheel must be removed for service, remove **ONLY** the three tapered wheel nuts and three wheel bolts. Pressure on the two friction discs has been factory set. As drill is used, this may have to be adjusted. This is done by tightening the four nylock lock nuts and compressing the four rubber springs to the desired pressure for wheel slippage. This must be done with equal pressure on all four springs. **DO NOT** over tighten the four rubber spring bolts, as this will cause damage to the tire and wheel assembly, and the clutch housing.

CAUTION!

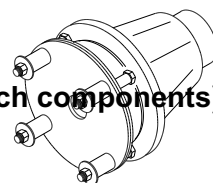
At the start of a new drilling season, or anytime the drill is going to be used, especially if the drill has been stored out in the weather all winter long, make sure the clutch drive is not frozen up. Failure to do this will result in damage to the clutch assembly.

To make sure the clutch is not frozen up, loosen up the clutch bolts. This should free the disc torque limiter. If not, use a knife to free the torque limiter from one or the other. Reset clutch back to where it was. **Do Not** use any oil or penetrating oil of any kind.



WING DRIVE CLUTCH

(See page 49 for clutch components)



Calibration, Seed Rates and Sprocket Box

Calibration/Drilling Rates

Planting the right rate can be frustrating. Sometimes the end result is not what the rate chart indicates. Seeding rate is affected by seed size, seed treatments, foreign material, test weight, and tire air pressure.

1. Always plant clean seed.
2. Check tire air pressure.
3. Seed treatments vary by type and time of application.

Some seeds are treated at the processor. Drill box treatments are common methods of application. Each of these can "gum" up the wobble' slot cup halves and reduce final seeding rate. Treated seed often flows differently than non-treated seed.

A general method for checking quantities drilled is as follows:

1. Set drill for desired seeding rate.
2. Fill the box level; then pull drill for a short distance to settle seed. Refill box exactly level full.
3. Drill a calculated one acre.
4. Carefully weigh the seed required to refill the box level full. Box capacity:

4740 40½ bushels per box

5. Compare the amount used versus that stated on the rate chart.
6. Adjust seeding rate by changing the sprocket combination or wobble slot width.

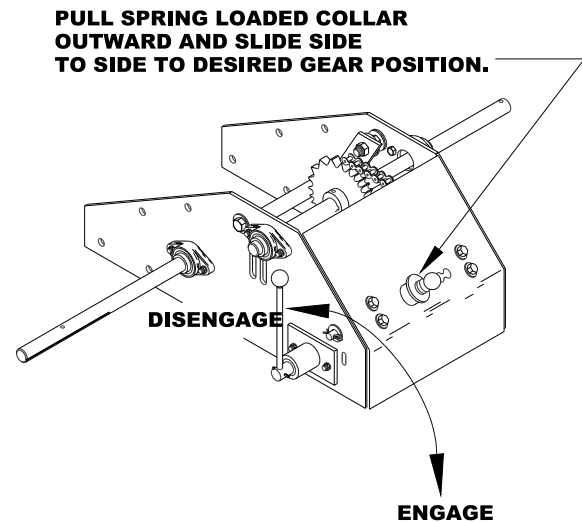
One method involves catching seed from one or more seed cups and utilizing a density scale to determine actual rates. These scales are commercially available, inexpensive and very easy to use. Information can be obtained from CrustBuster®/Speed King, Inc.

Sprocket Box Operation

The sprocket box design will enable the operator to set a wobble slot width once for a given seed size and change rates by changing the speed of the seed shaft. Choose a range of seeding rates that you wish to operate in, set the slot width as indicated by the chart and simply change knob position with the slide handle to effect seed rate. A narrow slot width will produce more even distribution and spacing in the row.

When changing derailleur, be sure openers are rotated out of ground.

To change position, move throw-out lever toward the rear to disengage the chain from the lower sprocket. Pull the spring loaded collar outward with two fingers and slide side to side to the desired gear position. Pull throw-out lever forward to re-engage the chain.



Wobble Slot Seed Cup Adjustments and Service

The wobble slot seed cups should be checked against the slot gauge initially and anytime service has been performed on the seed shaft or individual seed cups. Refer to the drawing below for proper adjustment if repairs have been made.

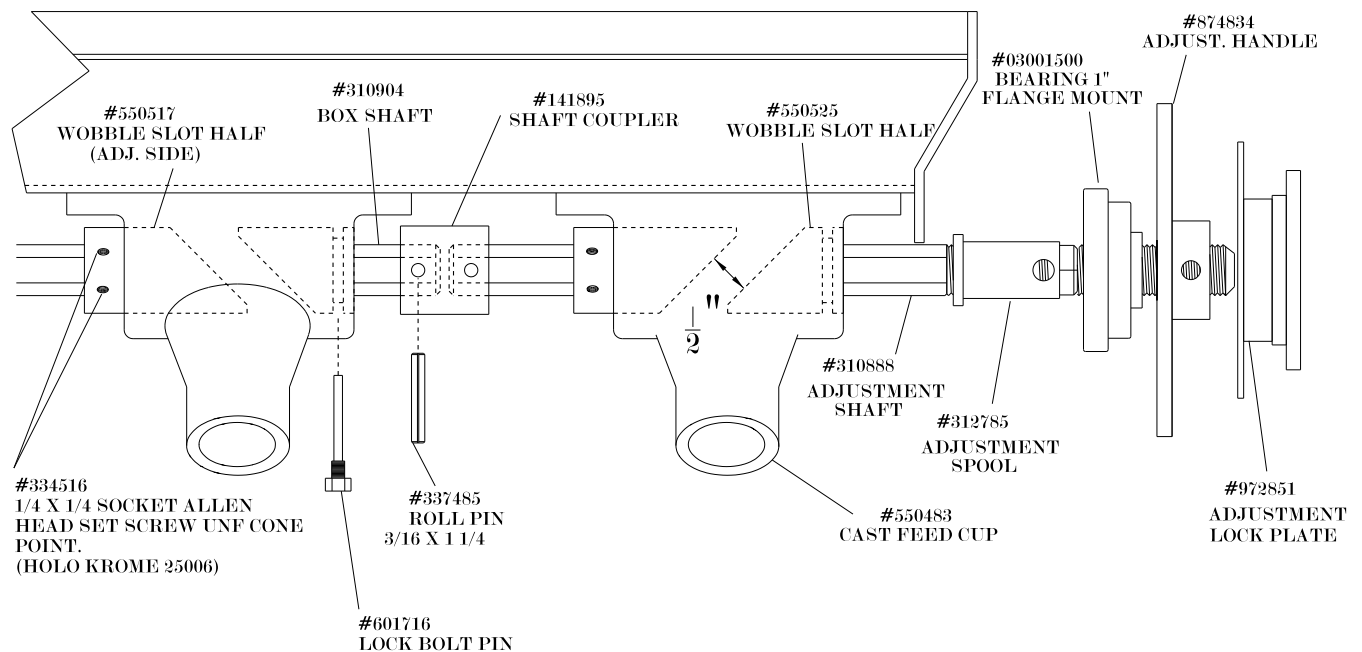
To verify that all seed cups are set the same on the shaft, start with all cups fully closed. A slight crack between the cup halves would be considered normal tolerance. If any individual cup is not "zeroed out," open the slot width using the adjusting handle, loosen allen set screws and adjust to equal others on shaft.

To determine if the gauge is reflecting the correct seed cup slot width, open the seed cups using the adjusting handle. Notice that wobble slot halves are positioned differently on the hex shaft. Identify a cup that will accept a piece of 1/2" keystock or other measuring device comfortably and give solid

contact against each half. It may be necessary to turn the hex shaft slightly to position the particular seed cup correctly. Close the slot width firmly against the measuring device. At the cup next to the wobble slot adjusting handle, position the gauge to equal the slot width you have just measured with the keystock by loosening with a screwdriver and sliding in or out.

Small changes in rate can be made by opening or closing slot width. To close the slot width with grain in the box, close the slot down a maximum of 1/8" and then rotate the shaft one turn to clear the slot. Repeat this process until the desired slot width is selected.

Seeding rate is affected by seed size, seed treatments, foreign material, and test weight. Refer to seed rate charts as guidelines for desired seeding rates.

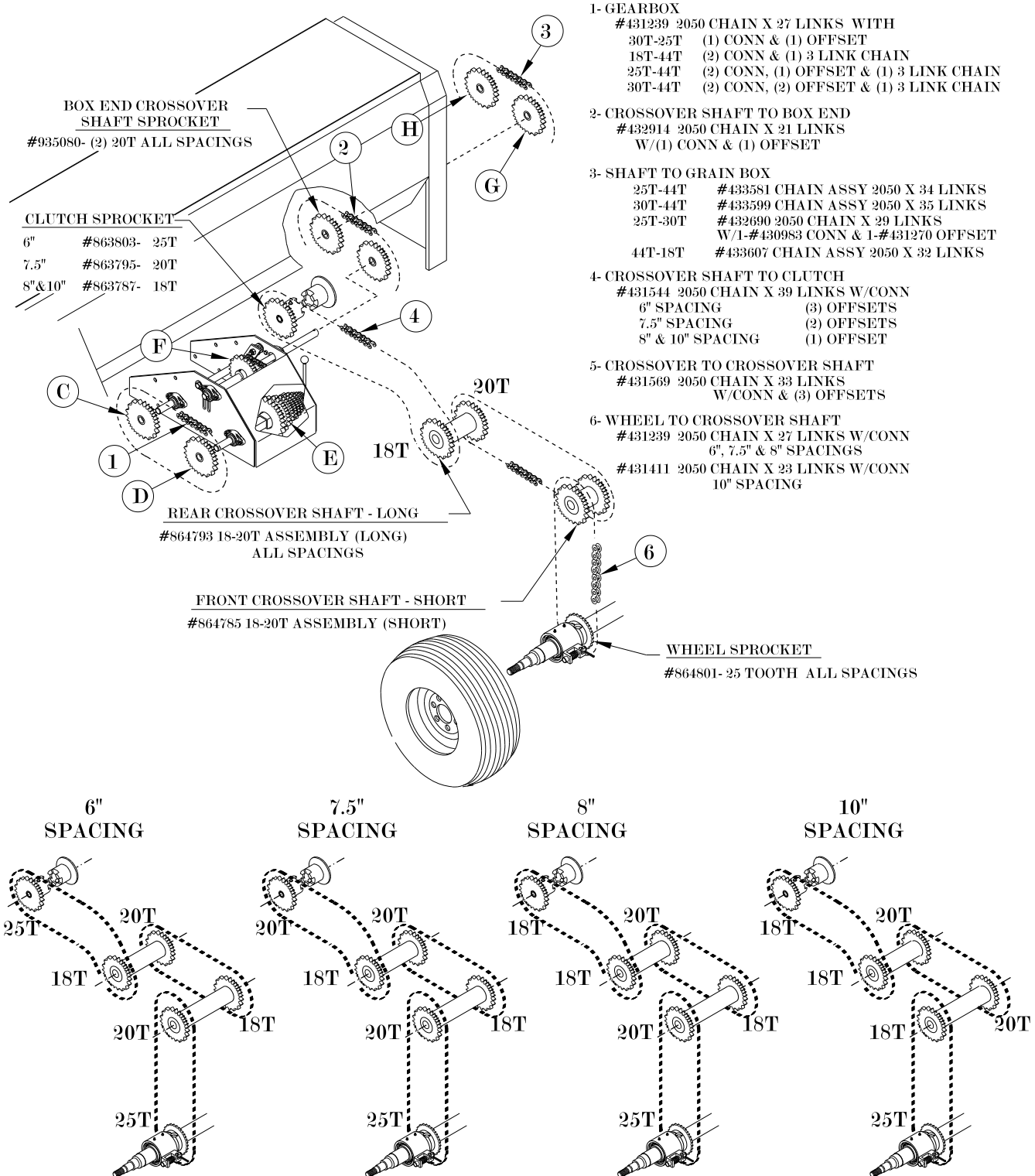


Chain Tension on Drive Shaft

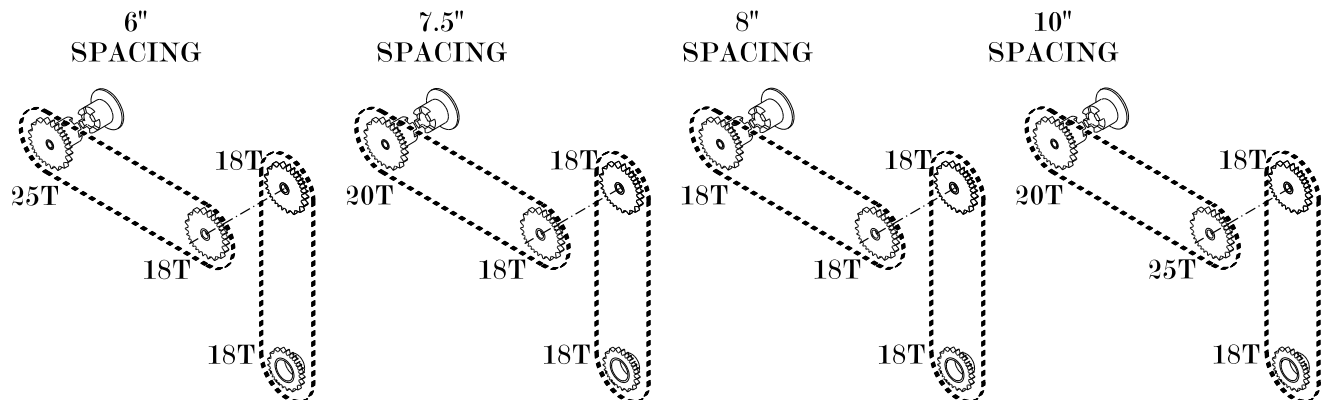
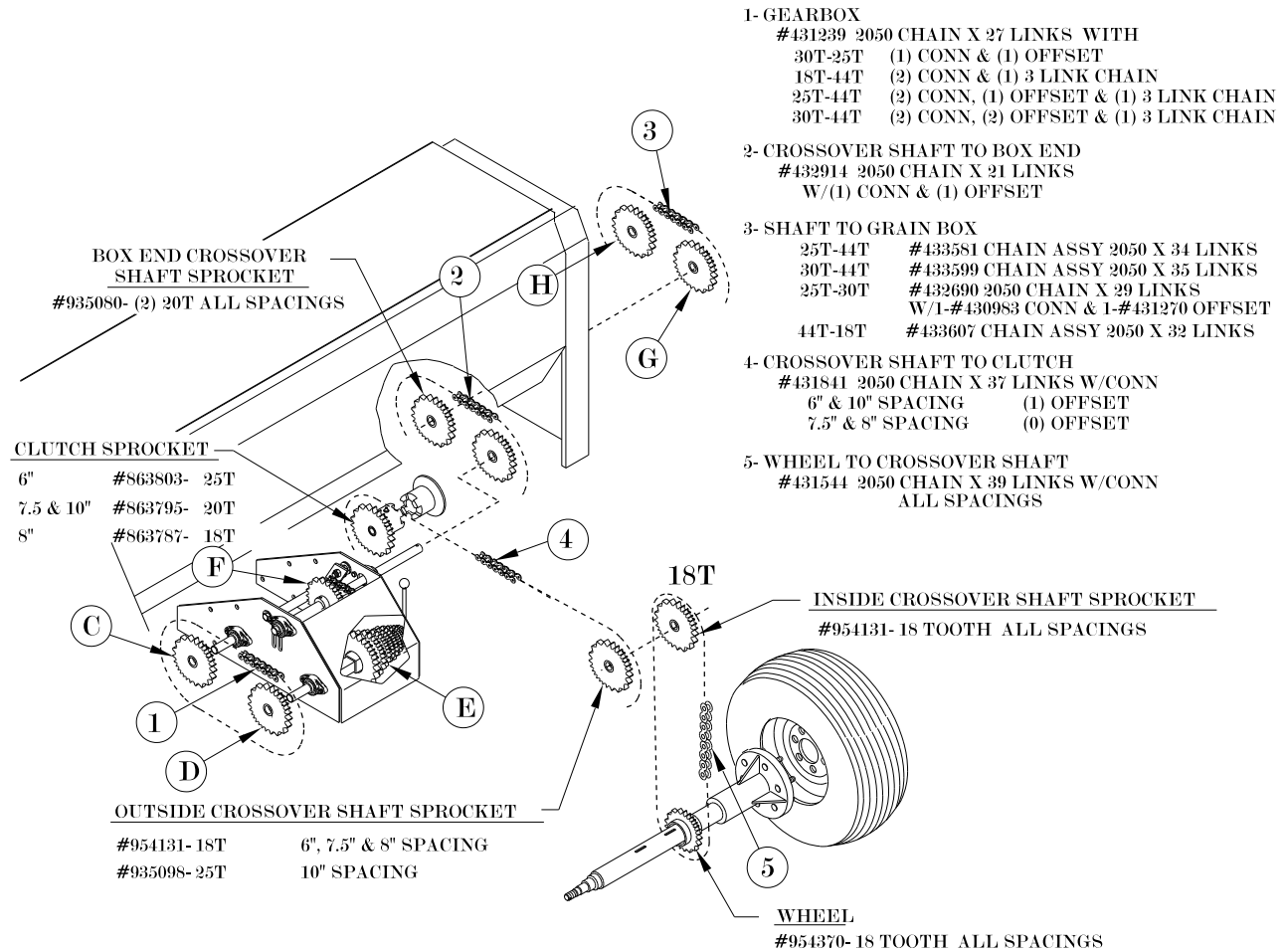
When making sprocket changes to the seed shaft, tighten chain to leave approximately 1/2" of flex. The final sprocket must allow the hex shaft to slide within the sprocket when the adjusting lever is moved. If the chain is too tight, bowing and binding of box end will occur

making seed cup adjustment difficult. Lightly lubricate the shaft where the sprocket will slide. **DO NOT OVERTIGHTEN CHAIN.**

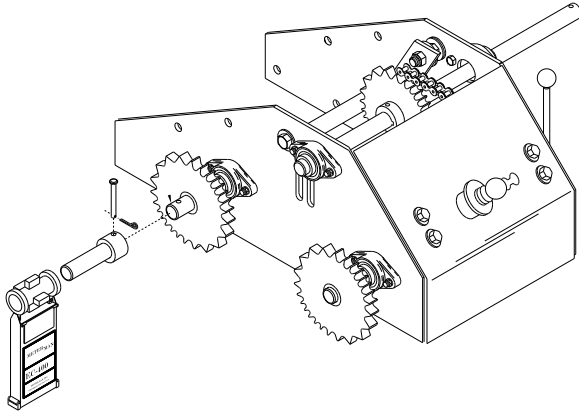
Sprocket Locations 4740 Center Section



Sprocket Locations 4740 Wing Section



Meter Man Acreage Counter (Option)



Calibration

Use the formulas below to determine your implement calibration factor or refer to the predetermined factors listed when using CrustBuster drills.

DT = Distance traveled with one counter shaft rotation (when using two magnets, divide DT by 2).

WW = Working Width of implement (in inches).

$$\frac{WW \times DT/2}{6272640} = \text{Calibration factor}$$

NOTE: Whenever a gear change is made on the shaft being monitored, you will need to enter a new calibration factor.

Entering Calibration Factor

1. Depress ON/C
2. Round off factor to 5 digits
3. Enter factor (remember decimal point)
4. Depress + key
5. Depress = key
6. Depress decimal point (screen display 0)

CrustBuster 4740 Drill Meter Man Factors

Spacing	
7 1/2"	.00395
10"	.00284
15"	.00395

Sprocket Box Adjustment

The sprocket box design will enable the operator to set a wobble slot width once for a given seed size and change rates by changing the speed of the seed shaft.

Choose a range of seeding rates that you wish to operate in, set the slot width as indicated by the chart and simply change knob position with the slide handle to select seed rate.

A narrow slot width will produce more even distribution and spacing in the row.

For round seeds, the ideal slot width can be determined by measuring seed size. To attain singular file flow of seeds from the wobble slot seed cup, the slot width should be greater than one and one half (1 1/2) times the average seed size, but less than two (2) times the average size.

Ideal Slot Width = Greater than
(>) 1 1/2 times seed size
Less than
(<) 2 times seed size

To determine average seed size, lay out 20-30 seeds in single file, each seed touching each other. A short piece of angle iron can help align the seeds evenly. Measure distance from end to end with a ruler. Divide that measurement by the number of seeds to equal the average seed size. Multiply average seed size times 1 1/2 to find the minimum width. Multiply average seed size times 2 to find the maximum width. The slot width should be ideal when set between these values.

Example: 30 seeds measure 9 inches.

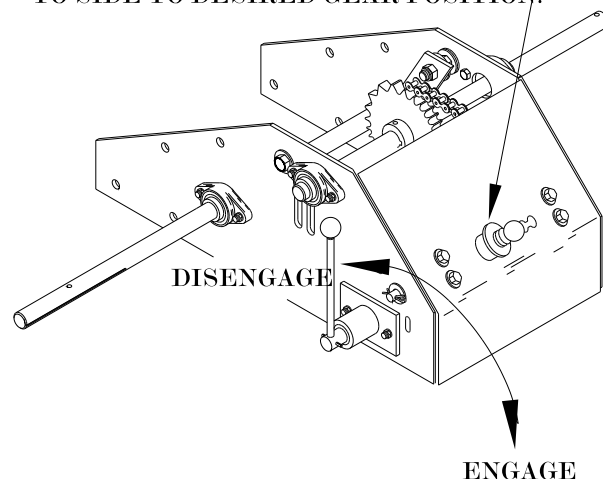
$$\begin{aligned} 9" \text{ divided by } 30 \text{ seeds} &= .30" \\ .30" \text{ times } 1.5 &= .45" \\ .30 \text{ times } 2 &= .60" \end{aligned}$$

Ideal slot width is greater than .45", less than .60"
Ideal slot width = 1/2"

Refer to seed chart 1/2" column as a starting point for setting final seed rate.

To change position, move throw-out lever toward the rear to disengage the chain from the lower sprocket. Pull the spring loaded collar outward with two fingers and slide side to side to the desired gear position. Pull throw-out lever forward to re-engage the chain.

PULL SPRING LOADED COLLAR
OUTWARD AND SLIDE SIDE
TO SIDE TO DESIRED GEAR POSITION.



Seed Rate Charts

ALFALFA

		Sprockets				Slot Width	
		Derailleur		Box End		Pounds/Acre	
C	D	E	F	G	H	1/8"	1/4"
18	44	16	30	17	30	5	8
18	44	17	30	17	30	5	9
18	44	18	30	17	30	5	9
18	44	19	30	17	30	6	10
18	44	20	30	17	30	6	11
18	44	21	30	17	30	6	11
18	44	22	30	17	30	7	12
18	44	23	30	17	30	7	12
25	44	16	30	17	30	7	12
25	44	17	30	17	30	7	12
25	44	18	30	17	30	8	13
25	44	19	30	17	30	8	14
25	44	20	30	17	30	8	15
25	44	21	30	17	30	9	15
25	44	22	30	17	30	9	16
25	44	23	30	17	30	10	17
30	44	16	30	17	25	10	17
30	44	17	30	17	25	10	18
30	44	18	30	17	25	11	19
30	44	19	30	17	25	12	20
30	44	20	30	17	25	12	21
30	44	21	30	17	25	13	22
30	44	22	30	17	25	13	23
30	44	23	30	17	25	14	24
30	25	16	30	17	30	14	25
30	25	17	30	17	30	15	26
30	25	18	30	17	30	16	28
30	25	19	30	17	30	17	29
30	25	20	30	17	30	18	31
30	25	21	30	17	30	19	32
30	25	22	30	17	30	20	34
30	25	23	30	17	30	21	35
30	25	16	30	25	30	21	36
30	25	17	30	25	30	22	38
30	25	18	30	25	30	24	41
30	25	19	30	25	30	25	43
30	25	20	30	25	30	26	45
30	25	21	30	25	30	28	48
30	25	22	30	25	30	29	50
30	25	23	30	25	30	30	52

BARLEY

Sprockets						Slot Width		
		Derailleur		Box End		Pounds/Acre		
C	D	E	F	G	H	1/2"	5/8"	3/4"
30	25	16	30	17	30	31	38	45
30	25	17	30	17	30	33	40	48
30	25	18	30	17	30	34	43	51
30	25	19	30	17	30	36	45	54
30	25	20	30	17	30	38	47	57
30	25	21	30	17	30	40	50	60
30	25	22	30	17	30	42	52	63
30	25	23	30	17	30	44	54	65
30	25	16	30	25	30	45	56	67
30	25	17	30	25	30	48	59	71
30	25	18	30	25	30	51	63	75
30	25	19	30	25	30	53	66	79
30	25	20	30	25	30	56	69	83
30	25	21	30	25	30	59	73	88
30	25	22	30	25	30	62	76	92
30	25	23	30	25	30	65	80	96
30	25	16	30	30	25	65	80	96
30	25	17	30	30	25	69	85	102
30	25	18	30	30	25	73	90	108
30	25	19	30	30	25	77	95	114
30	25	20	30	30	25	81	100	120
30	25	21	30	30	25	85	105	126
30	25	22	30	30	25	89	110	132
30	25	23	30	30	25	93	115	138
25	30	16	30	44	18	92	113	136
25	30	17	30	44	18	97	120	144
25	30	18	30	44	18	103	127	153
25	30	19	30	44	18	109	134	161
25	30	20	30	44	18	114	141	170
25	30	21	30	44	18	120	149	178
25	30	22	30	44	18	126	156	187
25	30	23	30	44	18	132	163	195

Seed Rate Charts

CANOLA

		Sprockets				Slot Width		
		Derailleur		Box End		Pounds/Acre		
C	D	E	F	G	H	3/16"	1/4"	3/8"
12	44	16	30	* 12	30	2.7	3.6	5.4
12	44	17	30	12	30	2.8	3.7	5.6
12	44	18	30	12	30	3.0	4.0	6.0
12	44	19	30	12	30	3.2	4.3	6.4
12	44	20	30	12	30	3.3	4.4	6.6
12	44	21	30	12	30	3.5	4.7	7.0
12	44	22	30	12	30	3.7	4.9	7.4
12	44	23	30	12	30	3.9	5.2	7.8
* Optional 12 Tooth Sprocket (Part # 935072)								
18	44	16	30	17	30	5	7	10
18	44	17	30	17	30	5	8	11
18	44	18	30	17	30	5	8	11
18	44	19	30	17	30	6	8	12
18	44	20	30	17	30	6	9	13
18	44	21	30	17	30	6	9	13
18	44	22	30	17	30	7	10	14
18	44	23	30	17	30	7	10	14
25	44	16	30	17	30	7	10	14
25	44	17	30	17	30	7	10	15
25	44	18	30	17	30	8	11	16
25	44	19	30	17	30	8	12	17
25	44	20	30	17	30	8	12	17
25	44	21	30	17	30	9	13	18
25	44	22	30	17	30	9	13	19
25	44	23	30	17	30	10	14	20
30	44	16	30	17	25	10	14	20
30	44	17	30	17	25	10	15	21
30	44	18	30	17	25	11	16	23
30	44	19	30	17	25	12	17	24
30	44	20	30	17	25	12	18	25
30	44	21	30	17	25	13	19	26
30	44	22	30	17	25	13	19	28
30	44	23	30	17	25	14	20	29
30	25	16	30	17	30	14	21	29
30	25	17	30	17	30	15	22	31
30	25	18	30	17	30	16	23	33
30	25	19	30	17	30	17	25	35
30	25	20	30	17	30	18	26	37
30	25	21	30	17	30	19	27	39
30	25	22	30	17	30	20	28	41
30	25	23	30	17	30	21	30	42
30	25	16	30	25	30	21	30	43
30	25	17	30	25	30	22	32	46
30	25	18	30	25	30	24	34	49
30	25	19	30	25	30	25	36	51
30	25	20	30	25	30	26	38	54
30	25	21	30	25	30	28	40	57
30	25	22	30	25	30	29	42	59
30	25	23	30	25	30	30	44	62

CORN

		Sprockets				Slot Width		
		Derailleur		Box End		Pounds/Acre		
C	D	E	F	G	H	1/2"	5/8"	3/4"
18	44	16	30	17	30	6	8	10
18	44	17	30	17	30	6	8	10
18	44	18	30	17	30	6	9	11
18	44	19	30	17	30	7	9	11
18	44	20	30	17	30	7	10	12
18	44	21	30	17	30	7	10	13
18	44	22	30	17	30	8	11	13
18	44	23	30	17	30	8	11	14
25	44	16	30	17	30	8	11	13
25	44	17	30	17	30	8	12	14
25	44	18	30	17	30	9	12	15
25	44	19	30	17	30	9	13	16
25	44	20	30	17	30	10	14	17
25	44	21	30	17	30	10	14	18
25	44	22	30	17	30	11	15	18
25	44	23	30	17	30	11	16	19
30	44	16	30	17	25	11	16	19
30	44	17	30	17	25	12	17	20
30	44	18	30	17	25	13	18	22
30	44	19	30	17	25	13	19	23
30	44	20	30	17	25	14	20	24
30	44	21	30	17	25	15	21	25
30	44	22	30	17	25	15	22	26
30	44	23	30	17	25	16	23	28
30	25	16	30	17	30	17	23	28
30	25	17	30	17	30	18	25	30
30	25	18	30	17	30	19	26	32
30	25	19	30	17	30	20	27	34
30	25	20	30	17	30	21	29	35
30	25	21	30	17	30	22	30	37
30	25	22	30	17	30	23	32	39
30	25	23	30	17	30	24	33	41
30	25	16	30	25	30	26	34	42
30	25	17	30	25	30	27	36	44
30	25	18	30	25	30	28	38	47
30	25	19	30	25	30	29	40	50
30	25	20	30	25	30	31	42	52
30	25	21	30	25	30	32	44	55
30	25	22	30	25	30	34	46	58
30	25	23	30	25	30	35	48	60
30	25	16	30	30	25	35	48	60
30	25	17	30	30	25	37	52	64
30	25	18	30	30	25	40	55	68
30	25	19	30	30	25	42	58	72
30	25	20	30	30	25	44	61	75
30	25	21	30	30	25	46	64	79
30	25	22	30	30	25	48	67	83
30	25	23	30	30	25	51	70	87

Seed Rate Charts

COTTON

Sprockets						Slot Width		
		Derailleur		Box End		Pounds/Acre		
C	D	E	F	G	H	1/2"	5/8"	3/4"
18	44	16	30	17	30	8	9	12
18	44	17	30	17	30	8	10	12
18	44	18	30	17	30	9	10	13
18	44	19	30	17	30	9	11	14
18	44	20	30	17	30	10	12	14
18	44	21	30	17	30	10	12	15
18	44	22	30	17	30	11	13	16
18	44	23	30	17	30	11	13	17
25	44	16	30	17	30	11	13	16
25	44	17	30	17	30	11	14	17
25	44	18	30	17	30	12	14	18
25	44	19	30	17	30	13	15	19
25	44	20	30	17	30	13	16	20
25	44	21	30	17	30	14	17	21
25	44	22	30	17	30	15	18	22
25	44	23	30	17	30	15	19	23
30	44	16	30	17	25	15	19	23
30	44	17	30	17	25	16	20	24
30	44	18	30	17	25	17	21	26
30	44	19	30	17	25	18	22	27
30	44	20	30	17	25	19	23	29
30	44	21	30	17	25	20	24	30
30	44	22	30	17	25	21	26	32
30	44	23	30	17	25	22	27	33
30	25	16	30	17	30	23	27	34
30	25	17	30	17	30	24	29	36
30	25	18	30	17	30	26	31	38
30	25	19	30	17	30	27	32	40
30	25	20	30	17	30	28	34	42
30	25	21	30	17	30	30	36	44
30	25	22	30	17	30	31	37	46
30	25	23	30	17	30	33	39	49

FESCUE

Sprockets						Slot Width		
		Derailleur		Box End		Pounds/Acre		
C	D	E	F	G	H	3/8"	1/2"	5/8"
18	44	16	30	17	30	4	6	7
18	44	17	30	17	30	5	6	8
18	44	18	30	17	30	5	6	8
18	44	19	30	17	30	5	7	9
18	44	20	30	17	30	5	7	9
18	44	21	30	17	30	6	7	10
18	44	22	30	17	30	6	8	10
18	44	23	30	17	30	6	8	11
25	44	16	30	17	30	6	8	10
25	44	17	30	17	30	6	8	11
25	44	18	30	17	30	7	9	11
25	44	19	30	17	30	7	9	12
25	44	20	30	17	30	8	10	13
25	44	21	30	17	30	8	10	13
25	44	22	30	17	30	8	11	14
25	44	23	30	17	30	9	11	15
30	44	16	30	17	25	9	11	15
30	44	17	30	17	25	9	12	16
30	44	18	30	17	25	10	13	16
30	44	19	30	17	25	10	14	17
30	44	20	30	17	25	11	14	18
30	44	21	30	17	25	11	15	19
30	44	22	30	17	25	12	16	20
30	44	23	30	17	25	12	16	21
30	25	16	30	17	30	13	17	22
30	25	17	30	17	30	14	18	23
30	25	18	30	17	30	14	19	24
30	25	19	30	17	30	15	20	26
30	25	20	30	17	30	16	21	27
30	25	21	30	17	30	17	22	28
30	25	22	30	17	30	18	23	30
30	25	23	30	17	30	18	24	31
30	25	16	30	25	30	19	25	32
30	25	17	30	25	30	20	26	34
30	25	18	30	25	30	21	28	35
30	25	19	30	25	30	22	29	37
30	25	20	30	25	30	23	31	39
30	25	21	30	25	30	25	32	41
30	25	22	30	25	30	26	34	43
30	25	23	30	25	30	27	35	45
30	25	16	30	30	25	27	35	45
30	25	17	30	30	25	29	38	48
30	25	18	30	30	25	30	40	51
30	25	19	30	30	25	32	42	54
30	25	20	30	30	25	34	44	57
30	25	21	30	30	25	35	46	60
30	25	22	30	30	25	37	49	62
30	25	23	30	30	25	39	51	65

Seed Rate Charts

MILLET

Sprockets				Slot Width		
		Derailleur		Box End		Pounds/Acre
C	D	E	F	G	H	3/16" 1/4" 3/8"
18	44	16	30	17	30	4 6 8
18	44	17	30	17	30	4 6 8
18	44	18	30	17	30	4 7 9
18	44	19	30	17	30	4 7 9
18	44	20	30	17	30	5 7 10
18	44	21	30	17	30	5 8 10
18	44	22	30	17	30	5 8 11
18	44	23	30	17	30	5 8 11
25	44	16	30	17	30	5 8 11
25	44	17	30	17	30	5 9 12
25	44	18	30	17	30	6 9 12
25	44	19	30	17	30	6 10 13
25	44	20	30	17	30	6 10 14
25	44	21	30	17	30	7 11 15
25	44	22	30	17	30	7 11 15
25	44	23	30	17	30	7 12 16
30	44	16	30	17	25	7 12 16
30	44	17	30	17	25	8 12 17
30	44	18	30	17	25	8 13 18
30	44	19	30	17	25	9 14 19
30	44	20	30	17	25	9 14 20
30	44	21	30	17	25	10 15 21
30	44	22	30	17	25	10 16 22
30	44	23	30	17	25	11 17 23
30	25	16	30	17	30	11 17 23
30	25	17	30	17	30	11 18 25
30	25	18	30	17	30	12 19 26
30	25	19	30	17	30	13 20 28
30	25	20	30	17	30	13 21 29
30	25	21	30	17	30	14 22 31
30	25	22	30	17	30	15 23 32
30	25	23	30	17	30	15 24 34
30	25	16	30	25	30	16 25 34
30	25	17	30	25	30	17 26 36
30	25	18	30	25	30	18 28 39
30	25	19	30	25	30	19 30 41
30	25	20	30	25	30	20 31 43
30	25	21	30	25	30	21 33 45
30	25	22	30	25	30	22 34 47
30	25	23	30	25	30	23 36 49
30	25	16	30	30	25	23 36 49
30	25	17	30	30	25	24 38 53
30	25	18	30	30	25	26 40 56
30	25	19	30	30	25	27 43 59
30	25	20	30	30	25	28 45 62
30	25	21	30	30	25	30 47 65
30	25	22	30	30	25	31 49 68
30	25	23	30	30	25	33 52 71

MILO

Sprockets				Slot Width		
		Derailleur		Box End		Pounds/Acre
C	D	E	F	G	H	3/16" 1/4" 3/8"
18	44	16	30	17	30	4 6 11
18	44	17	30	17	30	5 6 12
18	44	18	30	17	30	5 7 13
18	44	19	30	17	30	5 7 14
18	44	20	30	17	30	5 8 14
18	44	21	30	17	30	6 8 15
18	44	22	30	17	30	6 8 16
18	44	23	30	17	30	6 9 16
25	44	16	30	17	30	6 8 16
25	44	17	30	17	30	6 9 17
25	44	18	30	17	30	7 10 18
25	44	19	30	17	30	7 10 19
25	44	20	30	17	30	8 11 20
25	44	21	30	17	30	8 11 21
25	44	22	30	17	30	8 12 22
25	44	23	30	17	30	9 12 23
30	44	16	30	17	25	9 12 23
30	44	17	30	17	25	9 13 24
30	44	18	30	17	25	10 14 26
30	44	19	30	17	25	10 14 27
30	44	20	30	17	25	11 15 29
30	44	21	30	17	25	11 16 30
30	44	22	30	17	25	12 17 32
30	44	23	30	17	25	12 18 33
30	25	16	30	17	30	13 18 34
30	25	17	30	17	30	13 19 36
30	25	18	30	17	30	14 20 38
30	25	19	30	17	30	15 21 40
30	25	20	30	17	30	16 22 42
30	25	21	30	17	30	17 23 44
30	25	22	30	17	30	17 25 46
30	25	23	30	17	30	18 26 48

Seed Rate Charts

OATS

		Sprockets				Slot Width		
		Derailleur		Box End		Pounds/Acre		
C	D	E	F	G	H	1/2"	5/8"	3/4"
30	25	16	30	17	30	15	20	27
30	25	17	30	17	30	16	21	28
30	25	18	30	17	30	17	23	30
30	25	19	30	17	30	18	24	32
30	25	20	30	17	30	19	25	33
30	25	21	30	17	30	20	26	35
30	25	22	30	17	30	21	28	37
30	25	23	30	17	30	22	29	38
30	25	16	30	25	30	22	29	39
30	25	17	30	25	30	23	31	42
30	25	18	30	25	30	25	33	44
30	25	19	30	25	30	26	35	47
30	25	20	30	25	30	28	37	49
30	25	21	30	25	30	29	39	51
30	25	22	30	25	30	30	40	54
30	25	23	30	25	30	32	42	56
30	25	16	30	30	25	32	42	56
30	25	17	30	30	25	34	45	60
30	25	18	30	30	25	36	48	64
30	25	19	30	30	25	38	50	67
30	25	20	30	30	25	40	53	71
30	25	21	30	30	25	42	56	74
30	25	22	30	30	25	44	58	78
30	25	23	30	30	25	46	61	81
25	30	16	30	44	18	45	60	80
25	30	17	30	44	18	48	64	85
25	30	18	30	44	18	51	67	90
25	30	19	30	44	18	53	71	95
25	30	20	30	44	18	56	75	100
25	30	21	30	44	18	59	79	105
25	30	22	30	44	18	62	82	110
25	30	23	30	44	18	65	86	115
30	25	16	30	44	18	65	86	115
30	25	17	30	44	18	69	92	122
30	25	18	30	44	18	73	97	129
30	25	19	30	44	18	77	102	137
30	25	20	30	44	18	81	108	144
30	25	21	30	44	18	85	113	151
30	25	22	30	44	18	89	119	158
30	25	23	30	44	18	93	124	165

PINTO BEANS

		Sprockets				Slot Width		
		Derailleur		Box End		Pounds/Acre		
C	D	E	F	G	H	1/2"	5/8"	3/4"
30	25	16	30	17	30	20	27	32
30	25	17	30	17	30	21	28	34
30	25	18	30	17	30	22	30	36
30	25	19	30	17	30	24	31	38
30	25	20	30	17	30	25	33	40
30	25	21	30	17	30	26	35	42
30	25	22	30	17	30	27	36	44
30	25	23	30	17	30	29	38	46
30	25	16	30	25	30	29	39	46
30	25	17	30	25	30	31	41	49
30	25	18	30	25	30	33	44	52
30	25	19	30	25	30	35	46	55
30	25	20	30	25	30	37	49	58
30	25	21	30	25	30	38	51	61
30	25	22	30	25	30	40	53	64
30	25	23	30	25	30	42	56	67
30	25	16	30	30	25	42	56	67
30	25	17	30	30	25	45	60	71
30	25	18	30	30	25	47	63	75
30	25	19	30	30	25	50	67	79
30	25	20	30	30	25	53	70	84
30	25	21	30	30	25	55	74	88
30	25	22	30	30	25	58	77	92
30	25	23	30	30	25	61	81	96
25	30	16	30	44	18	60	79	95
25	30	17	30	44	18	63	84	101
25	30	18	30	44	18	67	89	107
25	30	19	30	44	18	71	94	112
25	30	20	30	44	18	75	99	118
25	30	21	30	44	18	78	104	124
25	30	22	30	44	18	82	109	130
25	30	23	30	44	18	86	114	136
30	25	16	30	44	18	86	114	136
30	25	17	30	44	18	91	121	145
30	25	18	30	44	18	97	128	153
30	25	19	30	44	18	102	135	162
30	25	20	30	44	18	107	143	170
30	25	21	30	44	18	113	150	179
30	25	22	30	44	18	118	157	187
30	25	23	30	44	18	124	164	196
44	25	16	30	44	18	126	167	200
44	25	17	30	44	18	134	178	212
44	25	18	30	44	18	142	188	225
44	25	19	30	44	18	150	199	237
44	25	20	30	44	18	158	209	250
44	25	21	30	44	18	165	220	262
44	25	22	30	44	18	173	230	275
44	25	23	30	44	18	181	241	287

Seed Rate Charts

RICE

Revised 05-07-13

Sprockets				Slot Width		
		Derailleur		Box End		Pounds/Acre
C	D	E	F	G	H	1/2" 5/8" 3/4"
25	44	16	30	25	44	13 16 19
25	44	17	30	25	44	14 17 20
25	44	18	30	25	44	14 18 21
25	44	19	30	25	44	15 19 23
25	44	20	30	25	44	16 20 24
25	44	21	30	25	44	17 21 25
25	44	22	30	25	44	17 22 26
25	44	23	30	25	44	18 23 27
30	44	16	30	30	44	18 23 27
30	44	17	30	30	44	20 25 29
30	44	18	30	30	44	21 26 31
30	44	19	30	30	44	22 28 32
30	44	20	30	30	44	23 29 34
30	44	21	30	30	44	24 30 36
30	44	22	30	30	44	25 32 38
30	44	23	30	30	44	26 33 39
30	25	16	30	17	30	27 34 40
30	25	17	30	17	30	29 36 42
30	25	18	30	17	30	31 38 45
30	25	19	30	17	30	32 40 47
30	25	20	30	17	30	34 43 50
30	25	21	30	17	30	36 45 52
30	25	22	30	17	30	37 47 54
30	25	23	30	17	30	39 49 57
30	25	16	30	25	30	40 50 58
30	25	17	30	25	30	42 53 62
30	25	18	30	25	30	45 56 65
30	25	19	30	25	30	47 59 69
30	25	20	30	25	30	50 63 73
30	25	21	30	25	30	52 66 76
30	25	22	30	25	30	55 69 80
30	25	23	30	25	30	57 72 84
30	25	16	30	30	25	57 72 84
30	25	17	30	30	25	61 77 89
30	25	18	30	30	25	65 81 94
30	25	19	30	30	25	68 86 99
30	25	20	30	30	25	72 90 105
30	25	21	30	30	25	75 95 110
30	25	22	30	30	25	79 99 115
30	25	23	30	30	25	83 104 120

RYE

Sprockets				Slot Width		
		Derailleur		Box End		Pounds/Acre
C	D	E	F	G	H	1/2" 5/8" 3/4"
30	44	16	30	17	25	27 34 44
30	44	17	30	17	25	28 36 46
30	44	18	30	17	25	30 38 49
30	44	19	30	17	25	32 40 52
30	44	20	30	17	25	33 43 55
30	44	21	30	17	25	35 45 57
30	44	22	30	17	25	36 47 60
30	44	23	30	17	25	38 49 63
30	25	16	30	17	30	39 50 64
30	25	17	30	17	30	41 53 68
30	25	18	30	17	30	44 56 72
30	25	19	30	17	30	46 59 76
30	25	20	30	17	30	49 62 80
30	25	21	30	17	30	51 66 84
30	25	22	30	17	30	54 69 88
30	25	23	30	17	30	56 72 92
30	25	16	30	25	30	57 73 94
30	25	17	30	25	30	61 78 100
30	25	18	30	25	30	64 82 106
30	25	19	30	25	30	68 87 112
30	25	20	30	25	30	71 92 117
30	25	21	30	25	30	75 96 123
30	25	22	30	25	30	78 101 129
30	25	23	30	25	30	82 105 135
30	30	16	30	30	25	82 105 135
30	30	17	30	30	25	87 112 144
30	30	18	30	30	25	92 119 152
30	30	19	30	30	25	98 125 161
30	30	20	30	30	25	103 132 169
30	30	21	30	30	25	108 138 178
30	30	22	30	30	25	113 145 186
30	30	23	30	30	25	118 152 195

Seed Rate Charts

SOYBEANS

		Sprockets				Slot Width			
		Derailleur		Box End		Pounds/Acre			
C	D	E	F	G	H	3/8"	1/2"	5/8"	3/4"
30	25	16	30	17	30	18	26	34	43
30	25	17	30	17	30	19	27	37	45
30	25	18	30	17	30	20	29	39	48
30	25	19	30	17	30	21	31	41	51
30	25	20	30	17	30	22	32	43	53
30	25	21	30	17	30	23	34	45	56
30	25	22	30	17	30	24	36	47	59
30	25	23	30	17	30	25	37	50	61
30	25	16	30	25	30	26	38	51	63
30	25	17	30	25	30	27	40	54	67
30	25	18	30	25	30	29	43	57	71
30	25	19	30	25	30	31	45	60	75
30	25	20	30	25	30	32	47	63	78
30	25	21	30	25	30	34	50	66	82
30	25	22	30	25	30	35	52	70	86
30	25	23	30	25	30	37	55	73	90
30	25	16	30	30	25	37	55	73	90
30	25	17	30	30	25	39	58	77	96
30	25	18	30	30	25	42	61	82	102
30	25	19	30	30	25	44	65	87	107
30	25	20	30	30	25	46	68	91	113
30	25	21	30	30	25	49	72	96	119
30	25	22	30	30	25	51	75	100	124
30	25	23	30	30	25	53	79	105	130
25	30	16	30	44	18	52	77	103	128
25	30	17	30	44	18	56	82	109	136
25	30	18	30	44	18	59	87	116	144
25	30	19	30	44	18	62	92	122	152
25	30	20	30	44	18	65	97	129	160
25	30	21	30	44	18	69	101	135	168
25	30	22	30	44	18	72	106	142	176
25	30	23	30	44	18	75	111	148	184
30	25	16	30	44	18	75	111	148	184
30	25	17	30	44	18	80	118	158	196
30	25	18	30	44	18	84	124	166	206
30	25	19	30	44	18	89	132	176	219
30	25	20	30	44	18	94	139	185	230
30	25	21	30	44	18	99	146	195	242
30	25	22	30	44	18	103	153	204	253
30	25	23	30	44	18	108	160	213	265

SUNFLOWERS

		Sprockets				Slot Width			
		Derailleur		Box End		Pounds/Acre			
C	D	E	F	G	H	1/2"	5/8"	3/4"	
18	44	16	30	17	30	5	7	8	
18	44	17	30	17	30	5	7	9	
18	44	18	30	17	30	6	8	9	
18	44	19	30	17	30	6	8	10	
18	44	20	30	17	30	6	8	10	
18	44	21	30	17	30	7	9	11	
18	44	22	30	17	30	7	9	11	
18	44	23	30	17	30	7	10	12	
25	44	16	30	17	30	7	9	11	
25	44	17	30	17	30	8	10	12	
25	44	18	30	17	30	8	11	13	
25	44	19	30	17	30	9	11	13	
25	44	20	30	17	30	9	12	14	
25	44	21	30	17	30	9	12	15	
25	44	22	30	17	30	10	13	16	
25	44	23	30	17	30	10	14	16	
30	44	16	30	17	25	10	14	16	
30	44	17	30	17	25	11	14	17	
30	44	18	30	17	25	12	15	18	
30	44	19	30	17	25	12	16	19	
30	44	20	30	17	25	13	17	20	
30	44	21	30	17	25	14	18	21	
30	44	22	30	17	25	14	19	22	
30	44	23	30	17	25	15	20	23	
30	25	16	30	17	30	15	20	24	
30	25	17	30	17	30	16	21	25	
30	25	18	30	17	30	17	22	27	
30	25	19	30	17	30	18	24	28	
30	25	20	30	17	30	19	25	30	
30	25	21	30	17	30	20	26	31	
30	25	22	30	17	30	21	27	33	
30	25	23	30	17	30	22	29	34	
30	25	16	30	25	30	22	29	35	
30	25	17	30	25	30	24	31	37	
30	25	18	30	25	30	25	33	39	
30	25	19	30	25	30	26	35	42	
30	25	20	30	25	30	28	37	44	
30	25	21	30	25	30	29	38	46	
30	25	22	30	25	30	31	40	48	
30	25	23	30	25	30	32	42	50	

Seed Rate Charts

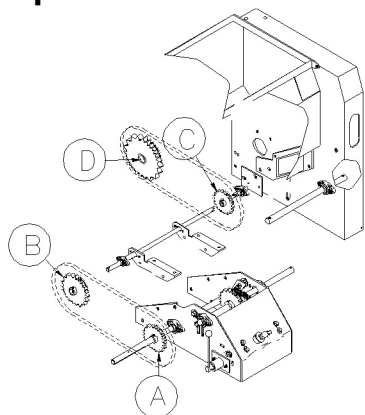
WHEAT

		Sprockets				Slot Width		
		Derailleur		Box End		Pounds/Acre		
C	D	E	F	G	H	1/2"	5/8"	3/4"
25	44	16	30	17	30	21	26	31
25	44	17	30	17	30	22	27	33
25	44	18	30	17	30	23	29	35
25	44	19	30	17	30	25	31	37
25	44	20	30	17	30	26	32	39
25	44	21	30	17	30	27	34	41
25	44	22	30	17	30	28	36	43
25	44	23	30	17	30	30	37	45
30	44	16	30	17	25	30	37	45
30	44	17	30	17	25	32	40	47
30	44	18	30	17	25	33	42	50
30	44	19	30	17	25	35	44	53
30	44	20	30	17	25	37	47	56
30	44	21	30	17	25	39	49	59
30	44	22	30	17	25	41	51	61
30	44	23	30	17	25	43	53	64
30	25	16	30	17	30	44	55	65
30	25	17	30	17	30	46	58	70
30	25	18	30	17	30	49	61	74
30	25	19	30	17	30	52	65	78
30	25	20	30	17	30	55	68	82
30	25	21	30	17	30	57	72	86
30	25	22	30	17	30	60	75	90
30	25	23	30	17	30	63	78	94
30	25	16	30	25	30	64	80	96
30	25	17	30	25	30	68	85	102
30	25	18	30	25	30	72	90	108
30	25	19	30	25	30	76	95	114
30	25	20	30	25	30	80	100	120
30	25	21	30	25	30	84	105	126
30	25	22	30	25	30	88	110	132
30	25	23	30	25	30	92	115	138
30	25	16	30	30	25	92	115	138
30	25	17	30	30	25	98	122	147
30	25	18	30	30	25	104	130	156
30	25	19	30	30	25	109	137	164
30	25	20	30	30	25	115	144	173
30	25	21	30	30	25	121	151	182
30	25	22	30	30	25	127	158	190
30	25	23	30	30	25	133	166	199

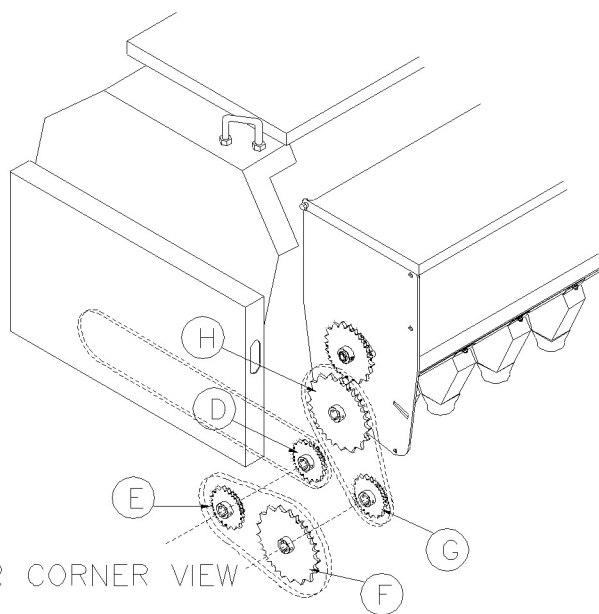
Sprockets

17 T	#970103
18 T	#954131
25 T	#935098
30 T	#935106

Sprocket Locations for Native Grass



FRONT LEFT CORNER VIEW



LEFT REAR CORNER VIEW

A	B	C	D	E	F	G	H		
20	30	20	20	12	44	16	44	.07	SLOWEST RATIO
20	30	20	20	12	30	16	44	.10	1.43 x FASTER
20	30	20	20	20	44	16	44	.111	1.58 x FASTER
20	30	20	20	20	30	16	44	.161	2.3 x FASTER
20	30	20	20	20	30	16	30	.237	3.39 x FASTER
20	30	20	20	20	30	16	20	.356	5.09 x FASTER
20	30	20	20	20	20	16	20	.533	7.61 x FASTER
20	30	20	20	30	20	16	20	.799	11.4 x FASTER

A	B	C	D	E	F	G	H		
20	30	12	20	12	44	16	44	.04	SLOWEST RATIO
20	30	12	20	12	30	16	44	.06	1.50 x FASTER
20	30	12	20	20	44	16	44	.07	1.75 x FASTER
20	30	12	20	20	30	16	44	.10	2.50 x FASTER
20	30	12	20	20	30	16	30	.14	3.50 x FASTER
20	30	12	20	20	30	16	20	.21	5.25 x FASTER
20	30	12	20	20	20	16	20	.32	8.00 x FASTER
20	30	12	20	30	20	16	20	.48	12.00 x FASTER

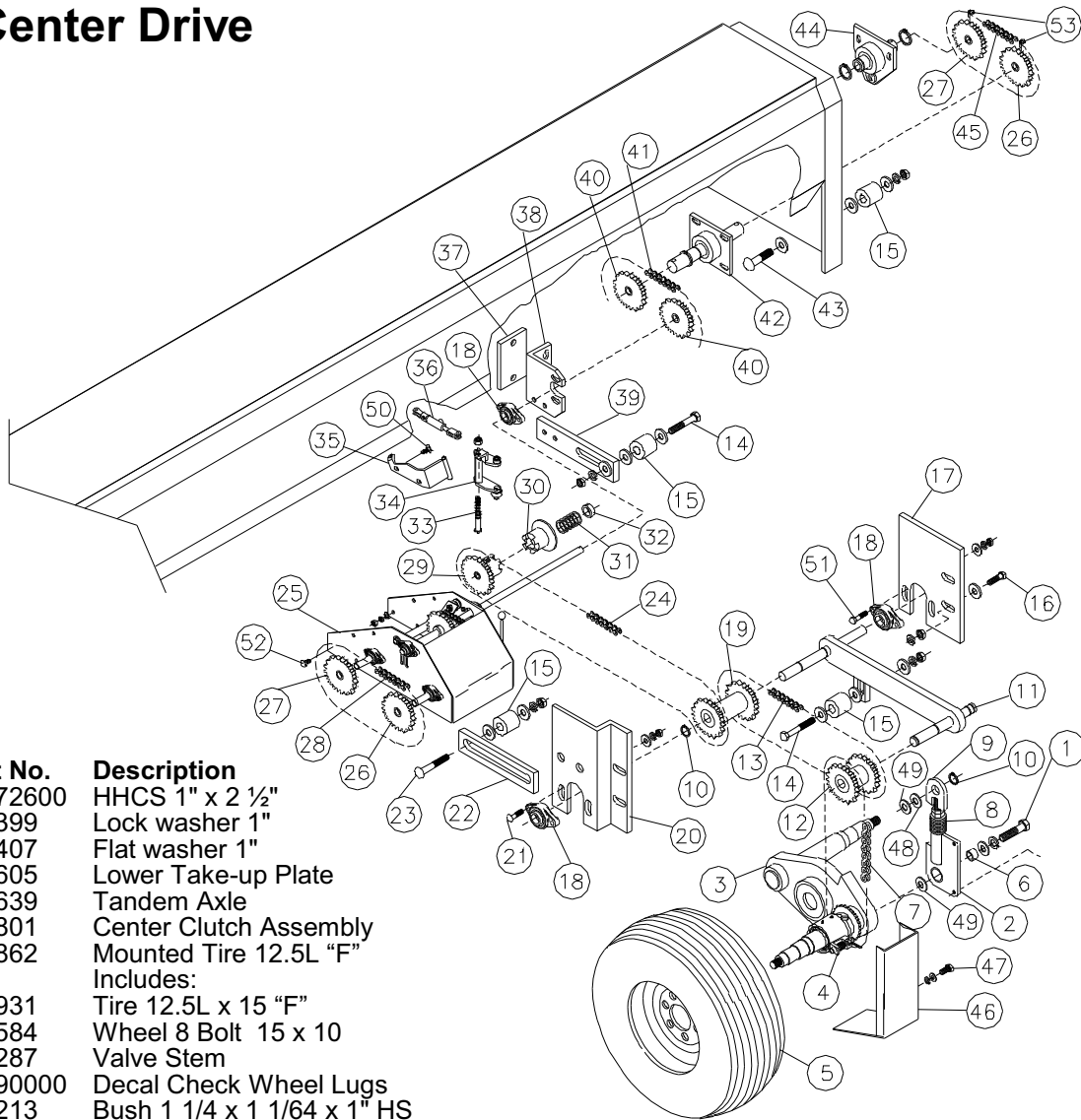
Seed Rate Charts for Small Seed Hopper

Row Spacing 7½" & 10"

Rate Chart for reference only. Use calibration for exact seed rate.

Seed Type	Seed Rate	C Sprocket Teeth #	Turns of Adjusting Handle / Meter Opening															
			5/8	1 1/4	2	2 1/2	3 1/8	3 3/4	4 3/8	5	5 3/8	6 1/4	7	7 1/2	8 1/8	8 3/4	9 3/8	10
			1/16"	1/8"	3/16"	1/4"	5/16"	3/8"	7/16"	1/2"	9/16"	5/8"	11/16"	3/4"	13/16"	7/8"	15/16"	1"
Alfalfa	Low	12		2	3	5	6	8	9	11	12	14	15	17	19	21	23	24
	High	20		3	5	8	11	13	16	19	21	24	27	29	33	37	40	43
Alfalfa Coated	Low	12		2	4	6	8	9	11	12	14	17	17	18	20	23	24	26
	High	20		3	7	11	13	16	19	21	25	29	31	32	36	40	43	45
Bahia Grass	Low	12	1	2	2	3	5	6	8	9	10	11	12	14	14	15	17	18
	High	20	1	3	4	5	8	11	13	16	17	19	21	24	25	27	29	32
Bentgrass	Low	12	1	1	2	2	3	4	4	5	5	6	6	7	7	8	8	9
	High	20	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	15
Bermuda Grass	Low	12		2	4	6	8	9	11	12	14	15	17	20	21	23	24	26
	High	20		3	7	11	13	16	19	21	24	27	31	35	37	40	43	45
Canola	Low	12		1	3	4	6	7	9	10	11	13	14	16	17	18	20	21
	High	20		2	5	8	10	13	15	18	20	22	25	28	30	32	35	37
Centipede	Low	12		2	3	5	7	9	11	12	14	15	17	18	20	21	23	24
	High	20		3	5	8	12	16	19	21	24	27	29	32	35	37	40	43
Clover Alsike	Low	12	1	2	4	5	7	8	10	11	13	15	16	18	19	21	22	24
	High	20	1	4	6	9	12	15	17	20	23	26	29	32	34	37	39	42
Clover Red	Low	12	1	2	4	6	7	9	11	13	15	17	18	20	22	24	25	27
	High	20	1	4	7	10	13	16	19	23	26	29	32	36	39	42	45	48
Kentucky Bluegrass	Low	12		1	1	2	2	3	4	4	5	6	6	7	8	8	9	10
	High	20		1	2	3	4	5	6	7	9	10	11	12	13	15	16	17
KY31 Fescue	Low	12				2	2	3	3	4	4	5	5	5	6	6	7	7
	High	20				3	4	5	6	7	7	8	9	9	10	11	12	13
Love Grass	Low	12	2	3	5	6	8	9	11	12	14	15	16	17	18	20	20	21
	High	20	3	5	8	11	13	16	19	21	24	27	28	29	32	35	36	37
Lespedeza	Low	12	1	2	2	3	4	5	5	6	7	8	8	9	10	11	11	12
	High	20	1	3	4	5	7	8	9	11	12	13	15	16	17	19	20	21
Lespedeza Unhulled	Low	12		2	4	6	8	9	11	14	16	18	20	23	25	27	29	32
	High	20		3	7	11	13	16	20	24	28	32	36	40	44	48	52	56
Millet	Low	12		2	3	5	5	6	8	9	11	12	13	14	15	17	17	18
	High	20		3	5	8	9	11	13	16	19	21	23	24	27	29	31	32
Rape Seed	Low	12		3	5	6	7	8	9	11	12	14	15	17	19	21	23	26
	High	20		5	8	11	12	14	17	19	21	24	27	30	33	37	41	46
Ryegrass Annual	Low	12		1	1	2	3	4	5	6	7	8	9	10	11	12	13	14
	High	20		1	2	4	5	7	9	11	12	14	16	18	19	21	23	24
Ryegrass Perennial	Low	12		1	1	2	3	4	5	6	7	8	9	10	11	12	13	14
	High	20		1	2	4	6	7	9	11	13	15	16	18	20	21	23	24
Sudan Grass	Low	12	1	3	4	6	8	10	12	14	15	17	19	20	22	24	26	28
	High	20	1	5	8	11	14	17	21	24	27	31	33	36	39	43	46	49
Switchgrass	Low	12		2	3	4	5	6	8	11	12	14	15	16	18	20	22	24
	High	20		3	5	7	9	11	15	19	21	24	26	28	31	35	39	43
Wheatgrass Tall	Low	12						1	1	2	2	2	2	2	3	3	4	5
	High	20						1	2	3	3	4	4	4	5	6	7	9

4740 Center Drive



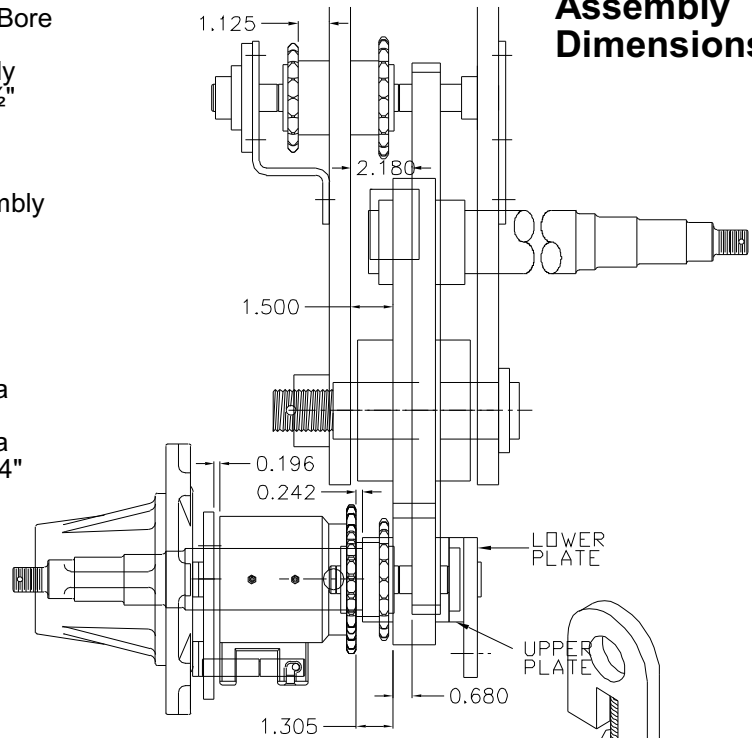
Item	Part No.	Description
1	01172600	HHCS 1" x 2 1/2"
	330399	Lock washer 1"
	330407	Flat washer 1"
2	962605	Lower Take-up Plate
3	962639	Tandem Axle
4	864801	Center Clutch Assembly
5	032862	Mounted Tire 12.5L "F"
		Includes:
	530931	Tire 12.5L x 15 "F"
	530584	Wheel 8 Bolt 15 x 10
	530287	Valve Stem
	02990000	Decal Check Wheel Lugs
6	600213	Bush 1 1/4 x 1 1/64 x 1" HS
7	431239	Chain 2050 x 27 links
8	502229	Take-up Spring
9	960799	Upper Take-up Plate
10	605766	Retaining ring 1" External
11	962597	Center Crossover Arm
12	864785	Sprocket Assembly Short 2050 18T / 20T
13	431569	Chain 2050 x 33 links
14	334946	HHCS 1/2" x 3"
	330134	Hex nut 1/2"
	330142	Lock washer 1/2"
	330159	Flat washer 1/2"
15	571273	Nylon Idler
16	335448	HHCS 5/16" x 1 1/2"
	330811	Hex nut 5/16"
	330845	Lock washer 5/16"
	330852	Flat washer 5/16"
17	216275	Center Bearing Plate
18	03001500	Bearing 1" Flange Mount
19	864793	Sprocket Assembly Long 2050 18T / 20T
20	221853	Center Bearing Plate (Bent)
21	01047000	Carriage Bolt 5/16" x 1"
	330811	Hex nut 5/16"
	330845	Lock washer 5/16"
	330852	Flat washer 5/16"
22	935783	Idler Plate

Item	Part No.	Description
123	335323	Carriage Bolt 1/2" x 3"
	330134	Hex nut 1/2"
	330142	Lock washer 1/2"
	330159	Flat washer 1/2"
24	431544	Chain 2050 x 39 links
25	865105	Gearbox Assembly
26	935098	Sprocket 2050 25T 1" Bore
27	935106	Sprocket 2050 30T 1" Bore
28	431239	Chain 2050 x 27 links
29	863803	Clutch Sprocket Assembly 25T
	863795	Clutch Sprocket Assembly 20T
	863787	Clutch Sprocket Assembly 18T
30	860825	Clutch Throwout Assembly
31	501031	Spring
32	06409700	Set Collar 1"
33	335364	Carriage Bolt 1/2" x 6"
	331363	Nylock hex nut 1/2"
34	870139	Clutch Lever Assembly
35	963611	Clutch Bracket Mount
36	471854	Cylinder 1" x 2"
37	217000	Back-up Plate
38	216994	Drive Support Plate
39	184952	Idler Plate

4740 Center Drive

Item	Part No.	Description
40	935080	Sprocket 2050 20T 1" Bore
41	432914	Chain 2050 x 21 links
42	865089	Drive Bracket Assembly
43	333310	Carriage Bolt 1/2" x 3 1/2"
	330134	Hex nut 1/2"
	330142	Lock washer 1/2"
	330159	Flat washer 1/2"
44	865758	Bearing Bracket Assembly
45	432690	Chain 2050 x 29 links
46	962613	Chain Guard
47	01010800	HHCS 5/16" x 1"
	330852	Flat Washer 5/16"
	330845	Lock Washer 5/16"
48	332569	Machine Bushing 1 7/8" x 1 1/4" x 10ga
49	337709	Machine Bushing 1 7/8" x 1 1/4" x 18ga
50	01136100	Carriage Bolt 1/2" x 1 1/4"
	330134	Hex nut 1/2"
	330142	Lock washer 1/2"
	330159	Flat washer 1/2"
51	01011600	HHCS 5/16" x 1 1/4"
	330811	Hex nut 5/16"
	330845	Lock washer 5/16"
	330852	Flat washer 5/16"
52	01212000	Carriage Bolt 1/2" x 2"
	330134	Hex nut 1/2"
	330142	Lock washer 1/2"
	330159	Flat washer 1/2"
53	338392	Klik Pin 1/4" w/ 1 3/4" Ring

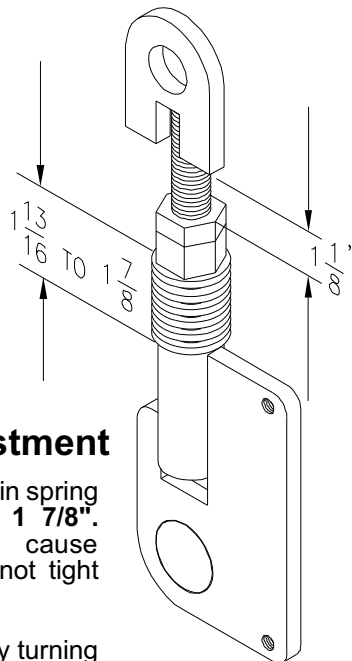
Center Drive Assembly Dimensions



Center Drive Take-up Adjustment

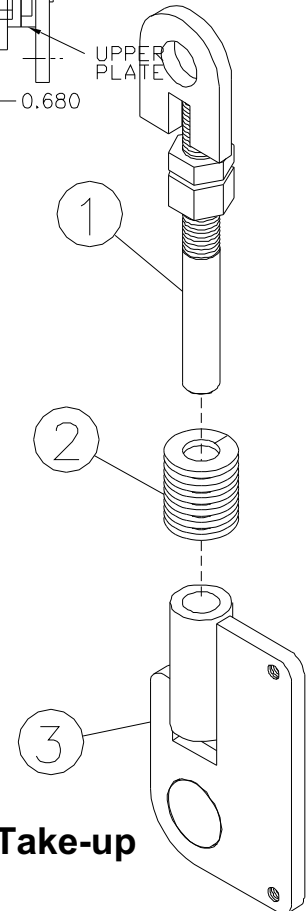
When adjusting, maintain spring length at $1 \frac{13}{16}$ " to $1 \frac{7}{8}$ ". Over tightening will cause sprockets to twist. If not tight enough, chains will slip.

Adjust take-up spring by turning 3/4 hex nut and 3/4 jam nut. DO NOT exceed $1 \frac{1}{8}$ ". If $1 \frac{1}{8}$ " measurement is exceeded, remove chain links as necessary. Be sure to retighten 3/4 jam nut.

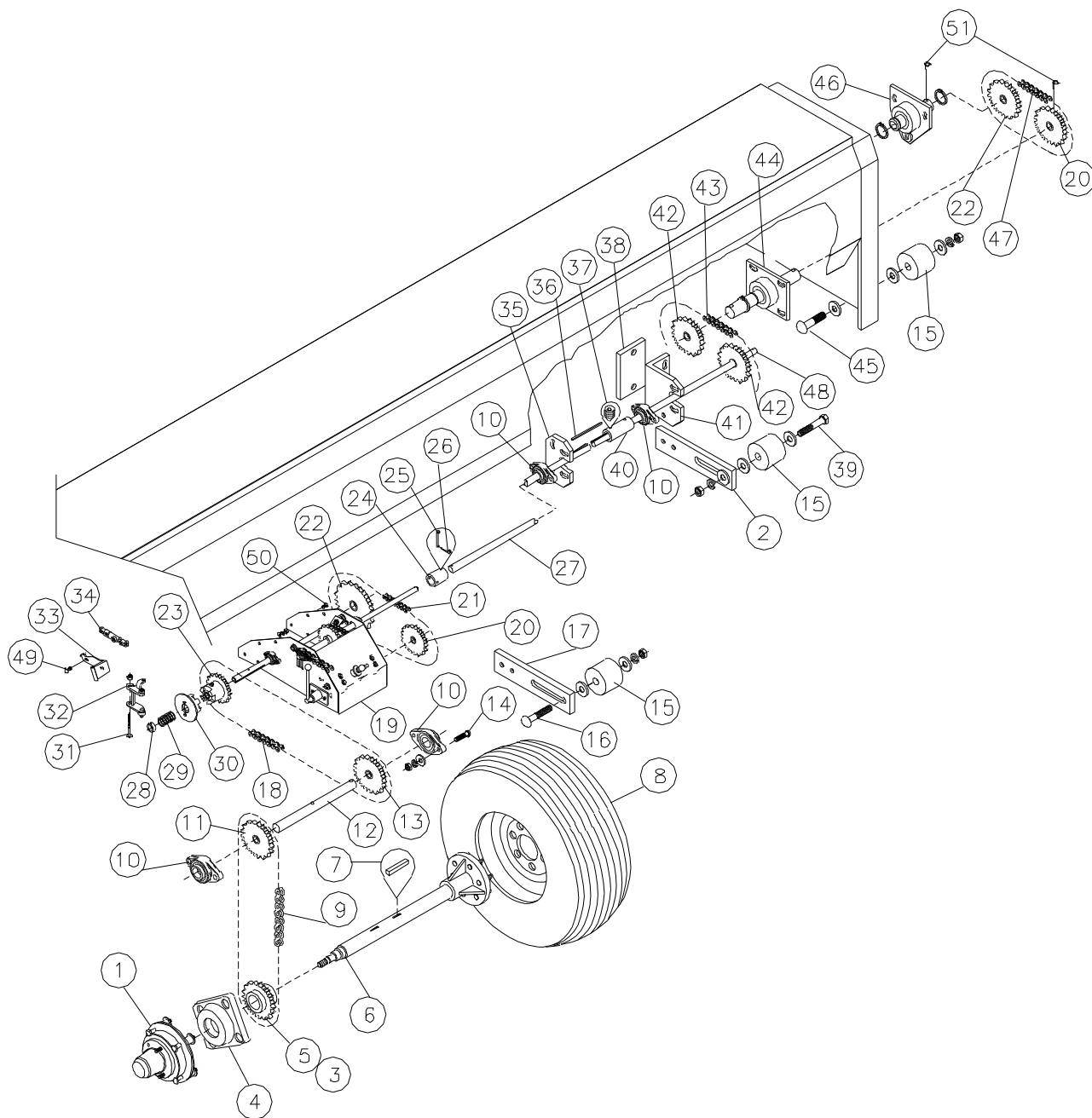


Center Drive Take-up Detail

Item	Part No.	Description
1	960799	Upper Take-up Plate
2	502229	Take-up Spring
3	962605	Lower Take-up Plate



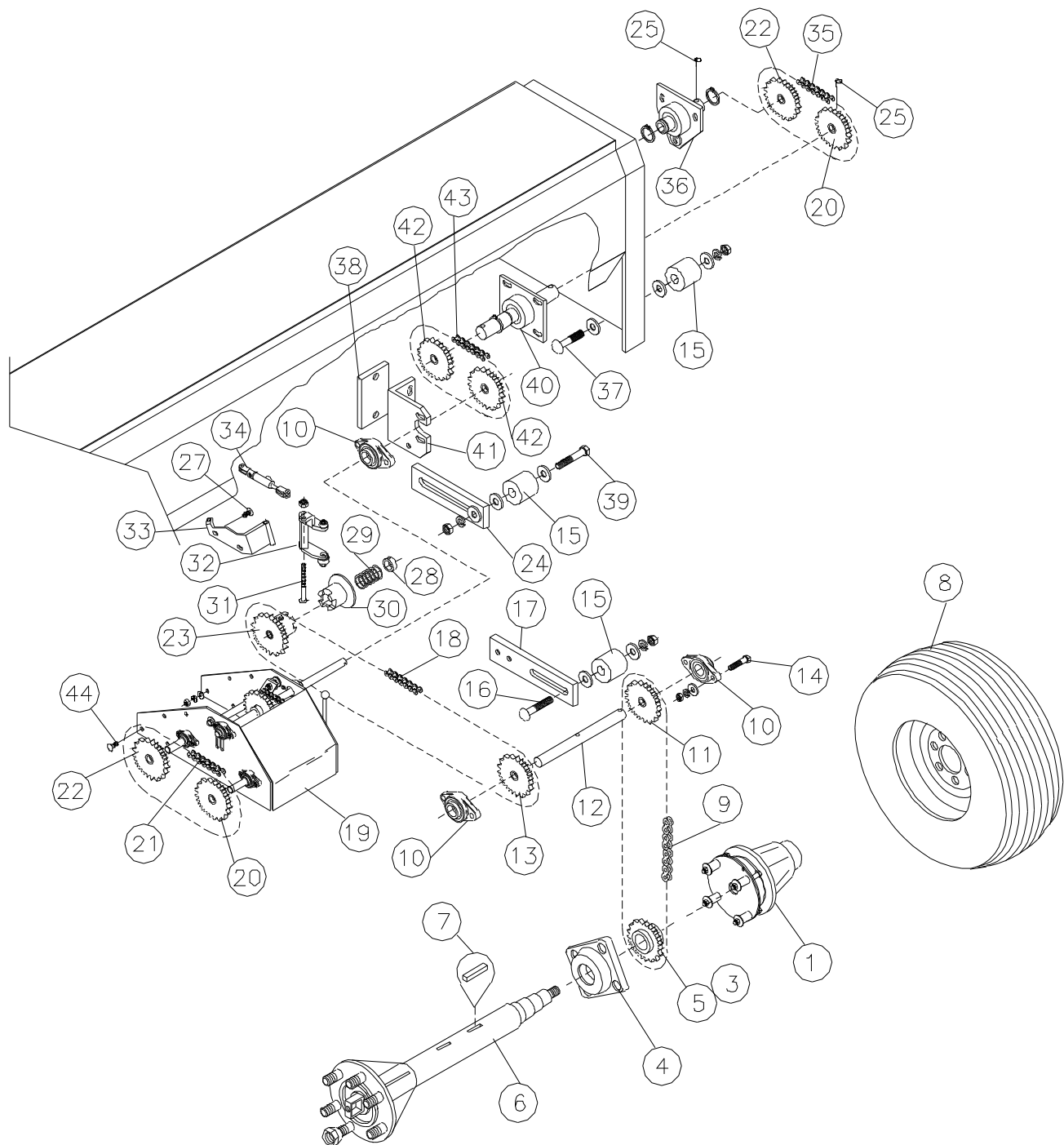
4740 Wing Drive - Left



4740 Wing Drive - Left

Item	Part No.	Description	Item	Part No.	Description
1	870196	Clutch Assembly	28	06409700	Set Collar 1"
2	184952	Idler Plate	29	501031	Spring
3	334516	Set Screw 1/4-28 x 1/4" Cone Pt	30	860825	Clutch Throwout Assembly
4	403279	Bearing 2" 4 Bolt Flange	31	335364	Carriage Bolt 1/2" x 6"
	403287	Insert of #403279		331363	Nylock hex nut 1/2"
5	954370	Hub Drive Sprocket 2050 18T	32	870121	Clutch Lever Assembly
6	961862	Wing Wheel Spindle	33	963603	Clutch Bracket Mount
7	310656	Key 3/16" x 1 1/2"	34	471854	Cylinder 1" x 2"
8	815175	Mounted Tire 11L 8 Ply	35	217018	Drive Support Plate
	Includes:		36	605683	Key 1/4" x 4 1/2"
	530329	Tire 11L x 15 8 Ply	37	01139500	Set Screw 3/8" Star Cup
	530147	Wheel 6 Bolt 15 x 10	38	217000	Back-up Plate
	530287	Valve Stem	39	334300	HHCS 1/2" x 3 1/2"
	02990000	Decal Check Wheel Lugs		330159	Flat washer 1/2"
9	431544	Chain 2050 x 39 links		330142	Lock washer 1/2"
10	03001500	Bearing 1" Flange Mount		330134	Hex nut 1/2"
11	954131	Sprocket 2050 18T 1" Bore	40	150342	Connector Spool
12	309781	Crossover Shaft 1"	41	216994	Drive Support Plate
13	954131	Sprocket 2050 18T 1" Bore	42	935080	Sprocket 2050 20T 1" Bore
	935098	Sprocket 2050 25T 1" Bore	43	432914	Chain 2050 x 21 links
14	335448	HHCS 5/16" x 1 1/2"	44	865089	Drive Bracket Assembly
	330811	Hex nut 5/16"	45	333310	Carriage Bolt 1/2" x 3 1/2"
	330845	Lock washer 5/16"		330134	Hex nut 1/2"
	330852	Flat washer 5/16"		330159	Flat washer 1/2"
15	571273	Nylon Idler		330142	Lock washer 1/2"
16	335323	Carriage Bolt 1/2" x 3"	46	865758	Bearing Bracket Assembly
	330134	Hex nut 1/2"	47	432690	Chain 2050 x 29 links
	330142	Lock washer 1/2"	48	310912	Drive Shaft
	330159	Flat washer 1/2"	49	01136100	Carriage Bolt 1/2" x 1 1/4"
17	218750	Idler Plate		330134	Hex nut 1/2"
18	431841	Chain 2050 x 37 links		330159	Flat washer 1/2"
19	869693	Gearbox Assembly		330142	Lock washer 1/2"
20	935098	Sprocket 2050 25T 1" Bore	50	0121200	Carriage Bolt 1/2" x 2"
21	431239	Chain 2050 x 27 links		330134	Hex nut 1/2"
22	935106	Sprocket 2050 30T 1" Bore		330159	Flat washer 1/2"
23	863803	Clutch Sprocket 25T		330142	Lock washer 1/2"
	863795	Clutch Sprocket 20T	51	338392	Klik Pin 1/4" w/ 1 3/4" Ring
	863787	Clutch Sprocket 18T			
24	150334	Adapter Sleeve			
25	335349	Clevis Pin 1/4" x 1 5/8"			
26	337071	Cotter Pin 3/32" x 1/2"			
27	310011	Drive Shaft			

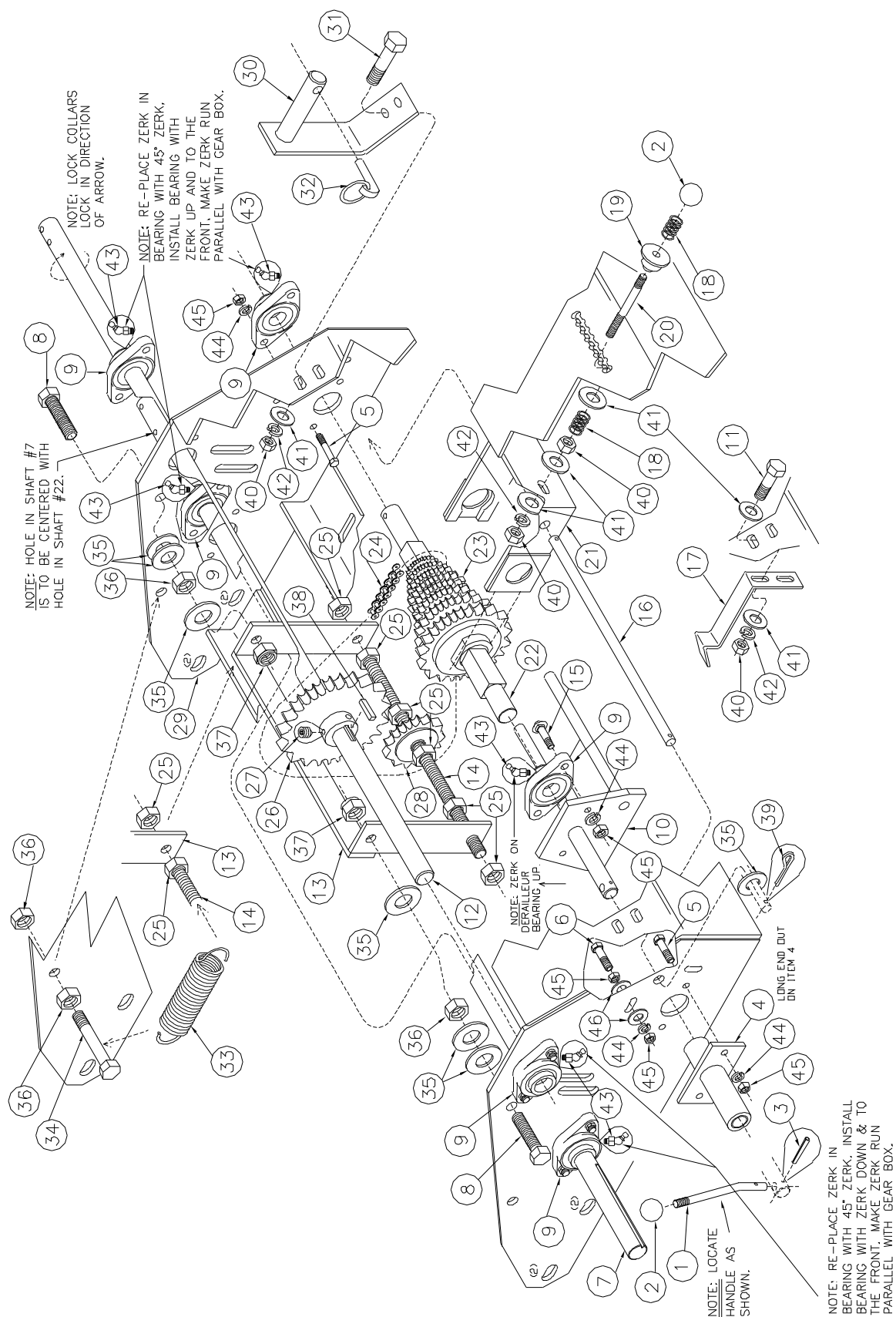
4740 Wing Drive - Right



4740 Wing Drive - Right

Item	Part No.	Description	Item	Part No.	Description
1	870196	Clutch Assembly	24	184952	Idler Plate
2			25	338392	Klik Pin 1/4" w/ 1 3/4" Ring
3	334516	Set Screw 1/4-28 x 1/4" Cone Pt	26		
4	403279	Bearing 2" 4 Bolt Flange	27	01136100	Carriage Bolt 1/2" x 1 1/4"
	403287	Insert for #403279		330159	Flat washer 1/2"
5	954370	Hub Drive Sprocket 2050 18T		330142	Lock washer 1/2"
6	961862	Wing Wheel Spindle		330134	Hex nut 1/2"
7	310656	Key 3/16" x 1 1/2"	28	06409700	Set Collar 1"
8	815175	Mounted Tire 11L 8 Ply	29	501031	Spring
	Includes:		30	860825	Clutch Throwout Assembly
	530329	Tire 11L x 15 8 Ply	31	335364	Carriage Bolt 1/2" x 6"
	530147	Wheel 6 Bolt 15 x 10		331363	Nylock hex nut 1/2"
	530287	Valve Stem	32	870139	Clutch Lever Assembly
	02990000	Decal Check Wheel Lugs	33	963611	Clutch Bracket Mount
9	431544	Chain 2050 x 39 links	34	471854	Cylinder 1" x 2"
10	03001500	Bearing 1" Flange Mount	35	432690	Chain 2050 x 29 Links
11	954131	Sprocket 2050 18T 1" Bore	36	865758	Bearing Bracket Assembly
12	309781	Crossover Shaft 1"	37	333310	Carriage Bolt 1/2" x 3 1/2"
13	954131	Sprocket 2050 18T 1" Bore		330134	Hex nut 1/2"
	935098	Sprocket 2050 25T 1" Bore		330159	Flat washer 1/2"
14	335448	HHCS 5/16" x 1 1/2"		330142	Lock washer 1/2"
	330811	Hex nut 5/16"	38	217000	Back-up Plate
	330845	Lock washer 5/16"	39	334300	HHCS 1/2" x 3 1/2"
	330852	Flat washer 5/16"		330159	Flat washer 1/2"
15	571273	Nylon Idler		330142	Lock washer 1/2"
16	335323	Carriage Bolt 1/2" x 3"		330134	Hex nut 1/2"
	330134	Hex nut 1/2"	40	865089	Drive Bracket Assembly
	330142	Lock washer 1/2"	41	216994	Drive Support Plate
	330159	Flat washer 1/2"	42	935080	Sprocket 2050 20T 1" Bore
17	218750	Idler Plate	43	432914	Chain 2050 x 21 links
18	431841	Chain 2050 x 37 links	44	962647	Wing Wheel Spindle
19	865105	Gearbox Assembly	45	330092	HHCS 1/2" x 4"
20	935098	Sprocket 2050 25T 1" Bore		331363	Hex nylock nut 1/2"
21	431239	Chain 2050 x 27 links	46	145623	Spindle Bushing
22	935106	Sprocket 2050 30T 1" Bore	47	01212000	Carriage Bolt 1/2" x 2"
23	863803	Clutch Sprocket 25T		330159	Flat washer 1/2"
	863795	Clutch Sprocket 20T		330142	Lock washer 1/2"
	863787	Clutch Sprocket 18T		330134	Hex nut 1/2"

4740 Gearbox - Left #869693



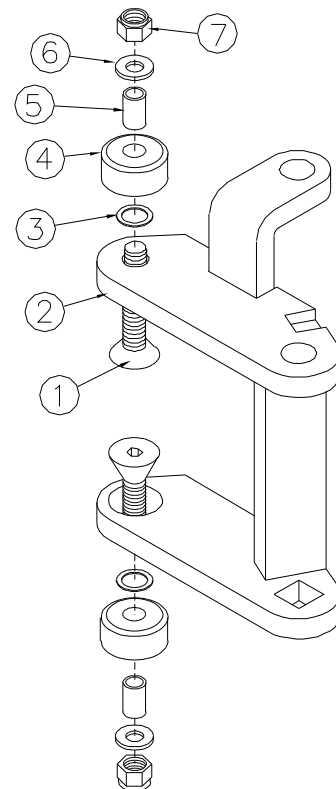
4740 Gearbox - Left

Item	Part No.	Description	Item	Part No.	Description
1	310938	Handle Shaft	18	502161	Knob Spring
2	604611	Knob Black Plastic Ball	19	309138	Shift Lock
3	334581	Roll Pin 5/32" x 7/8"	20	309104	Adjustment Handle Shaft
4	860908	Derailleur Clutch Mount Assy	21	954347	Sprocket Cluster Bracket
5	01010800	HHCS 5/16" x 1" Gr 5	22	309054	Cluster Shaft
	330845	Lock washer 5/16"	23	432708	Sprocket Cluster
	330811	Hex nut 5/16"	24	432542	Chain #40 x 64 Pitches Complete
6	02300200	HHCS 5/16" x 2" Gr 5	25	330571	Hex Nut 5/8"
	330852	Flat washer 5/16"	26	954149	Sprocket #40 30T w/1" Bore
	330845	Lock washer 5/16"	27	334516	Set Screw 1/4-28" x 1/4" Cone Pt
	330811	Hex nut 5/16"	28	430603	Idler Sprocket 17T
7	309047	Clutch Shaft	29	957738	Gearbox Weldment
8	337212	Tap Bolt 1/2" x 2" Gr 5	30	958249	Sprocket Carrier
	330159	Flat washer 1/2"	31	01158500	HHCS 3/8" x 1 1/4"
	330134	Hex nut 1/2"	32	330456	Klik Pin 7/16"
	331363	Hex nylock 1/2"	33	500173	Idler Spring
9	03001500	Bearing 1" Flange Mount	34	335422	HHCS 1/2" x 2 1/2" Gr 5
10	954339	Derailleur Bracket	35	330159	Flat washer 1/2"
11	01017300	HHCS 3/8" x 1" Gr 5	36	330134	Hex nut 1/2"
	330043	Lock washer 3/8"	37	331363	Hex nylock 1/2"
	330894	Flat washer 3/8"	38	10490100	Key 1/4" x 1 1/4"
	330035	Hex nut 3/8"	39	330936	Cotter Pin 1/8" x 1"
12	309039	Box End Drive Shaft	40	330035	Hex nut 3/8"
13	954941	Idler Arm	41	330894	Flat washer 3/8"
14	309112	Idler Arm All Thread Shaft	42	330043	Lock washer 3/8"
15	01261700	Carriage Bolt 5/16" x 1 1/2"	43	01162700	Zerk 1/4-28" 45°
	330845	Lock washer 5/16"	44	330845	Lock washer 5/16"
	330811	Hex nut 5/16"	45	330811	Hex nut 5/16"
16	309070	Gearbox Shaft	46	330852	Flat washer 5/16"
17	211896	Derailleur Spring Catch Plate			

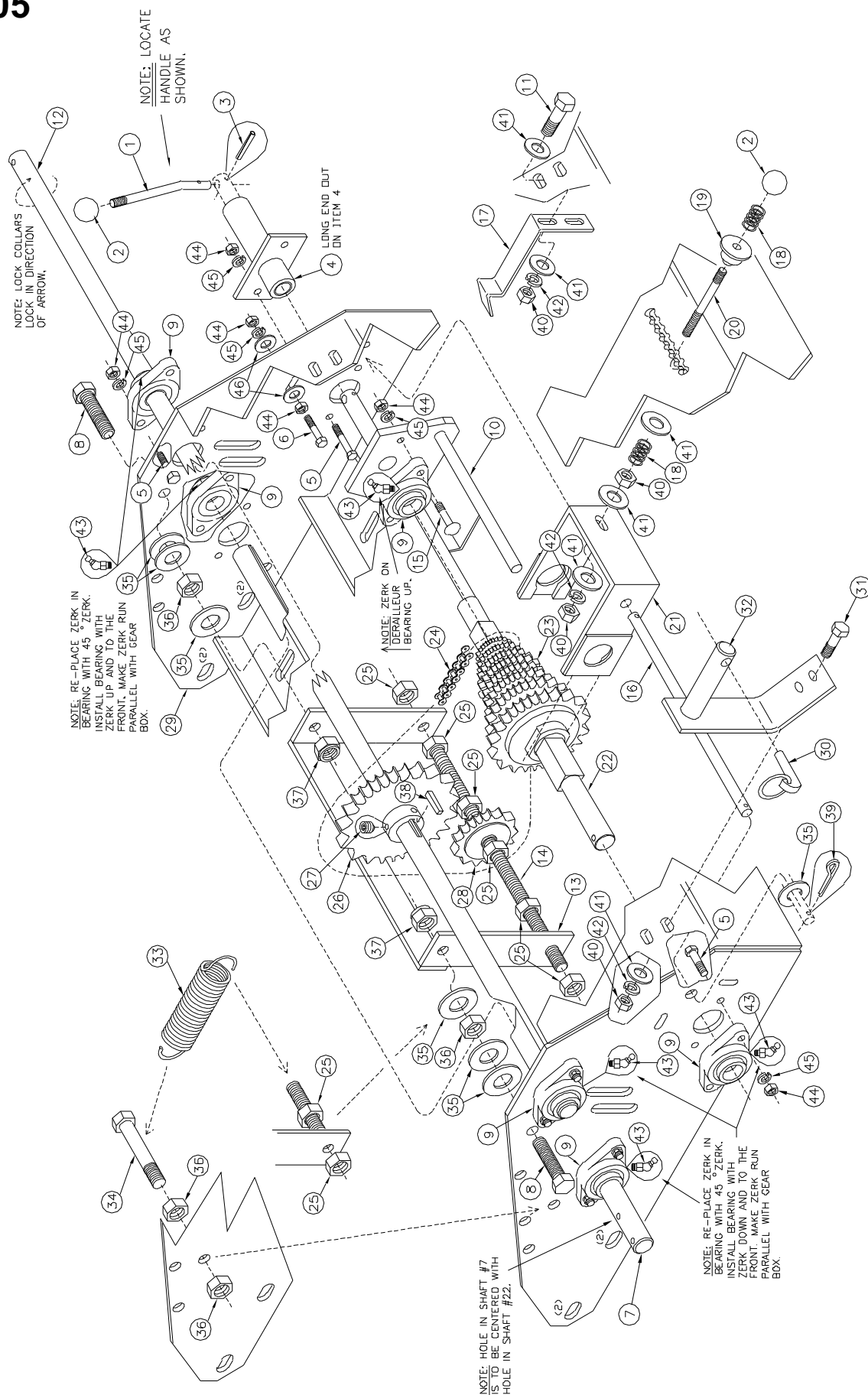
Clutch Lever Assembly - Left

#870139

Item	Part No.	Description
1	337311	Screw 3/8" x 1 3/4" Flat Head Socket
2	963637	Clutch Lever Left
3	337063	Nylon Washer 1/2" ID x 11/16" OD x 1/32"
4	309641	Clutch Lever Bushing
5	149385	Bushing
6	330894	Flat washer 3/8"
7	330837	Nylock Hex Nut 3/8"



4740 Gearbox - Right #865105



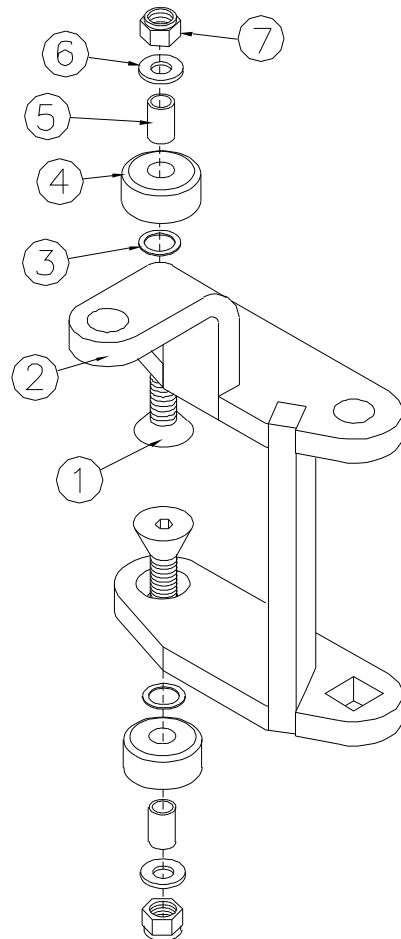
4740 Gearbox - Right

Item	Part No.	Description	Item	Part No.	Description
1	310938	Handle Shaft	18	502161	Knob Spring
2	604611	Knob Black Plastic Ball	19	309138	Shift Lock
3	334581	Roll Pin 5/32" x 7/8"	20	309104	Adjustment Handle Shaft
4	860908	Derailleur Clutch Mount Assy	21	954347	Sprocket Cluster Bracket
5	01010800	HHCS 5/16" x 1" Gr 5	22	309054	Cluster Shaft
	330845	Lock washer 5/16"	23	432708	Sprocket Cluster
	330811	Hex nut 5/16"	24	432542	Chain #40 x 64 Pitches Complete
6	02300200	HHCS 5/16" x 2" Gr 5	25	330571	Hex Nut 5/8"
	330852	Flat washer 5/16"	26	954149	Sprocket #40 30T w/1" Bore
	330845	Lock washer 5/16"	27	334516	Set Screw 1/4-28" x 1/4" Cone Pt
	330811	Hex nut 5/16"	28	430603	Idler Sprocket 17T
7	309047	Clutch Shaft	29	957738	Gearbox Weldment
8	337212	Tap Bolt 1/2" x 2" Gr 5	30	330456	Klik Pin 7/16"
	330159	Flat washer 1/2"	31	01158500	HHCS 3/8" x 1 1/4"
	330134	Hex nut 1/2"	32	958249	Sprocket Carrier
	331363	Hex nylock 1/2"	33	500173	Idler Spring
9	03001500	Bearing 1" Flange Mount	34	335422	HHCS 1/2" x 2 1/2" Gr 5
10	954339	Derailleur Bracket	35	330159	Flat washer 1/2"
11	01017300	HHCS 3/8" x 1" Gr 5	36	330134	Hex nut 1/2"
	330043	Lock washer 3/8"	37	331363	Hex nylock 1/2"
	330894	Flat washer 3/8"	38	10490100	Key 1/4" x 1 1/4"
	330035	Hex nut 3/8"	39	330936	Cotter Pin 1/8" x 1"
12	309039	Box End Drive Shaft	40	330035	Hex nut 3/8"
13	954941	Idler Arm	41	330894	Flat washer 3/8"
14	309112	Idler Arm All Thread Shaft	42	330043	Lock washer 3/8"
15	01261700	Carriage Bolt 5/16" x 1 1/2"	43	01162700	Zerk 1/4-28" 45°
	330845	Lock washer 5/16"	44	330811	Hex nut 5/16"
	330811	Hex nut 5/16"	45	330845	Lock washer 5/16"
16	309070	Gearbox Shaft	46	330852	Flat washer 5/16"
17	211896	Derailleur Spring Catch Plate			

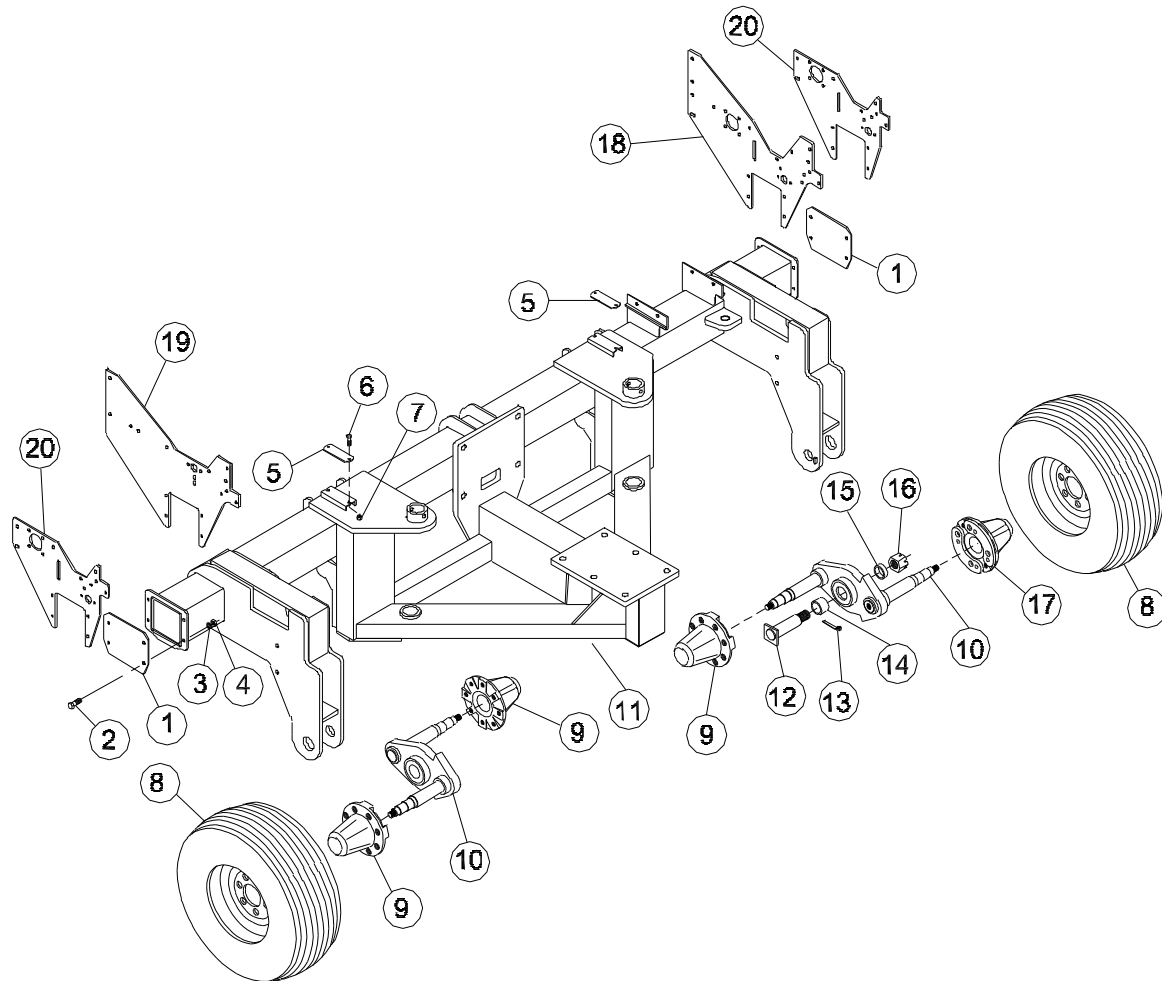
Clutch Lever Assembly - Right

#870121

Item	Part No.	Description
1	337311	Screw 3/8" x 1 3/4" Flat Head Socket
2	963629	Clutch Lever Right
3	337063	Nylon Washer 1/2" ID x 11/16" OD x 1/32"
4	309641	Clutch Lever Bushing
5	149385	Bushing
6	330894	Flat washer 3/8"
7	330837	Nylock Hex Nut 3/8"



Center Section



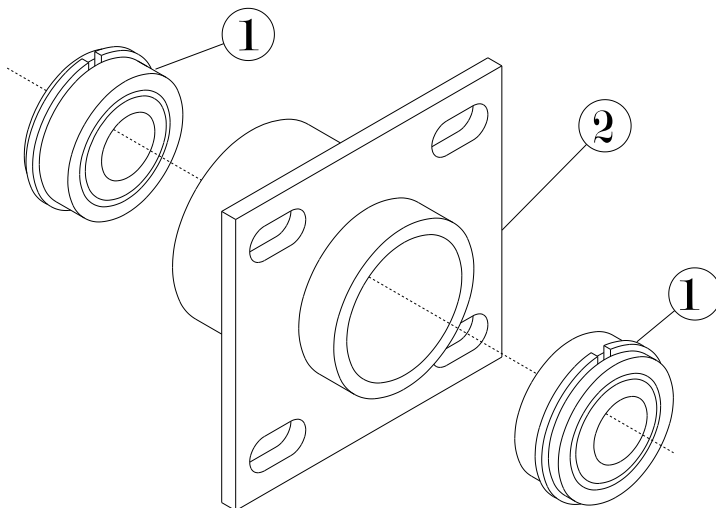
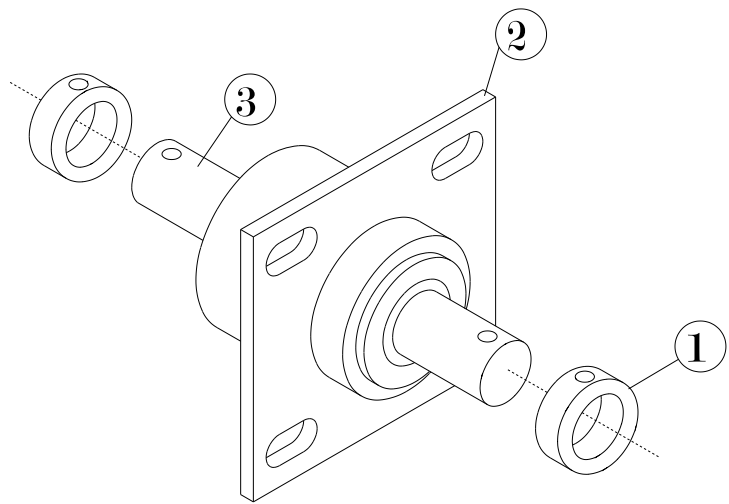
Item	Part No.	Description
1	958173	Frame End Cap
2	01147800	HHCS ½" x 1½"
3	330142	Lock washer ½"
4	330134	Hex Nut ½"
5	217729	Hose Carrier Bolt Plate
6	334243	HHCS 3/8" x 2"
7	330837	Nut 3/8" Nylock
8	032862	Mounted Tire 12.5L x 15
INCLUDES:		
	02990000	Decal "Check Wheel Lugs"
	530287	Valve Stem
	530931	Tire 12.5L x 15 "F"
	530584	Wheel 8 Bolt 15 x 10

Item	Part No.	Description
9	550897	Hub W778 8 Bolt Complete
10	962639	Tandem Axle
11	970152	Center Frame
12	957258	Tandem Pivot Pin
13	331371	Cotter Pin 5/16" x 3"
14	150409	Tandem Bushing Long
15	150391	Tandem Bushing Short
16	337626	Slotted Hex Nut 1 1/2" SAE
17	865618	Hub W778 8 Bolt w/ Drive Plate
18	231977	Box Mount Left (3 1/3 bu box)
19	231969	Box Mount Left (3 1/3 bu box)
20	231951	Box Mount (2 bu box)

Drive End Bracket & Bearing

#865089

Item	Part No.	Description
1	06409700	1" Lock Collar
2	865733	Drive Bracket w/ Bearing
3	310037	End Drive Shaft



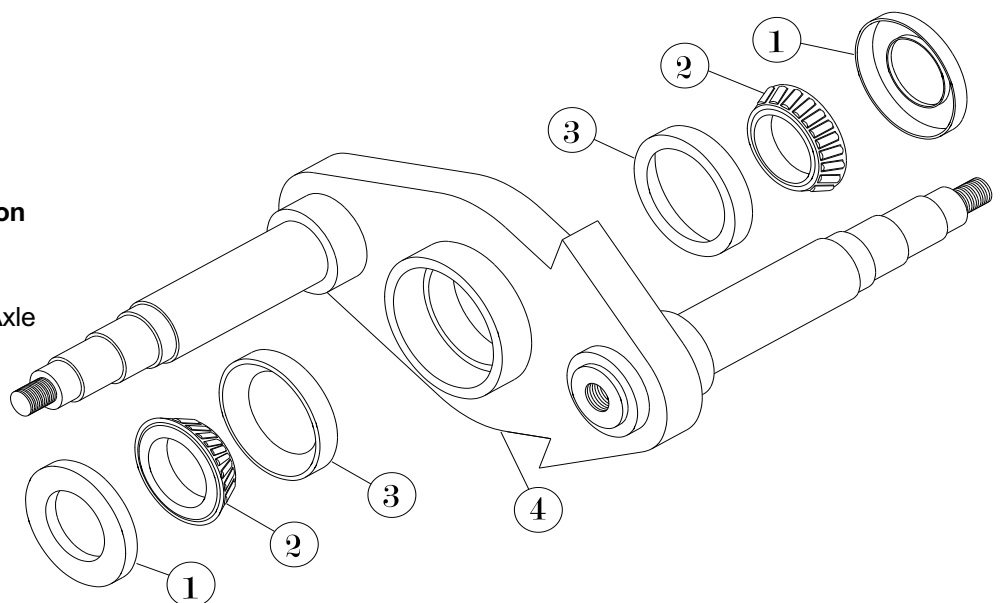
Drive End Bracket

#865733

Item	Part No.	Description
1	03003100	Bearing 1" w/Snap Ring
2	957795	Drive End Bracket

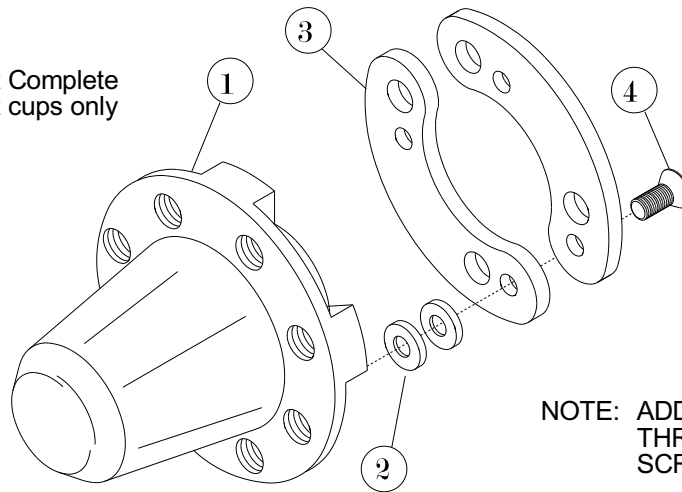
Tandem Axle

Item	Part No.	Description
1	403154	Seal
2	403139	Bearing
3	403147	Race
4	962639	Tandem Axle

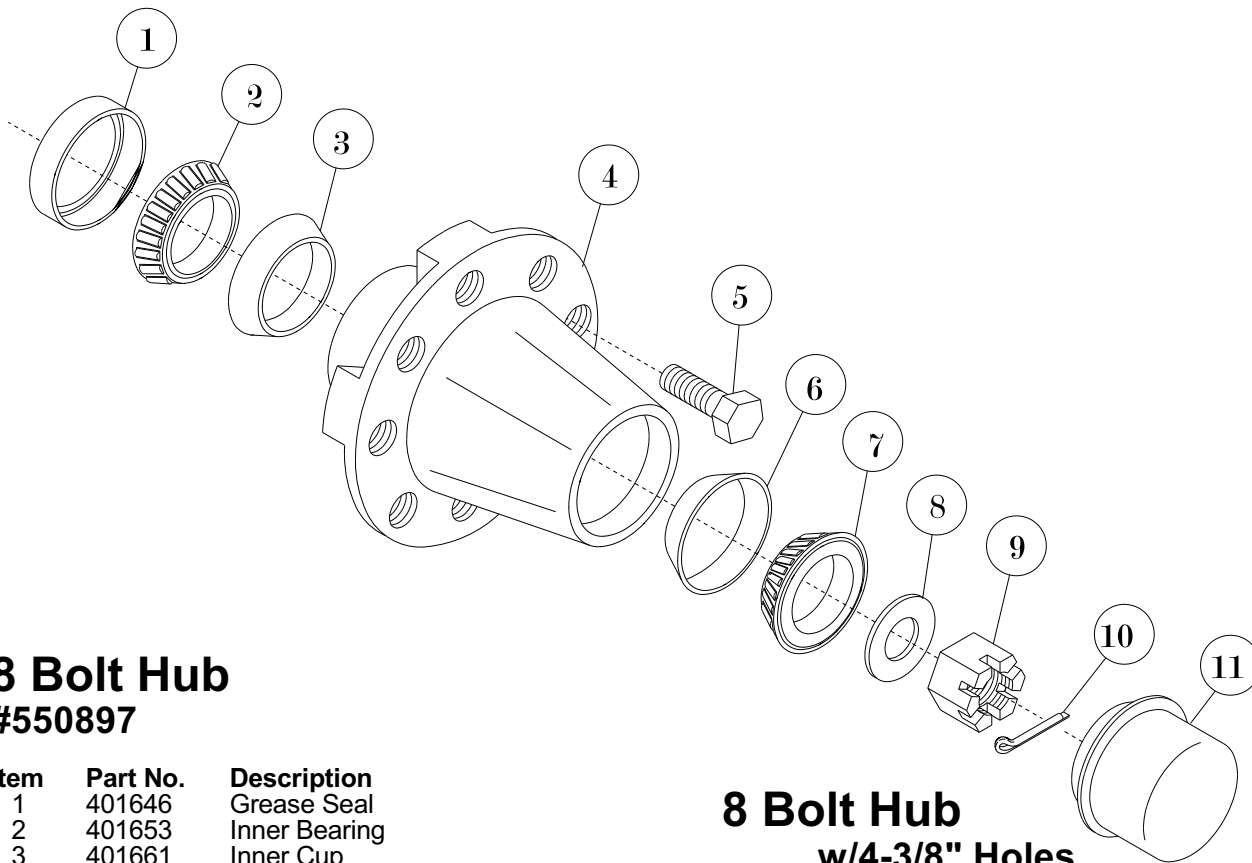


Drive Plate w/Hub #865618

Item	Part No.	Description
1	551267	Hub w/holes 8 Bolt Complete
	551309	Hub w/holes 8 Bolt cups only
2	218628	Shim
3	217547	Drive Plate
4	337519	Screw 3/8" x 1" Hex Socket Flat Head



NOTE: ADD LOCK-TITE TO
THREADS OF #4
SCREW.



8 Bolt Hub #550897

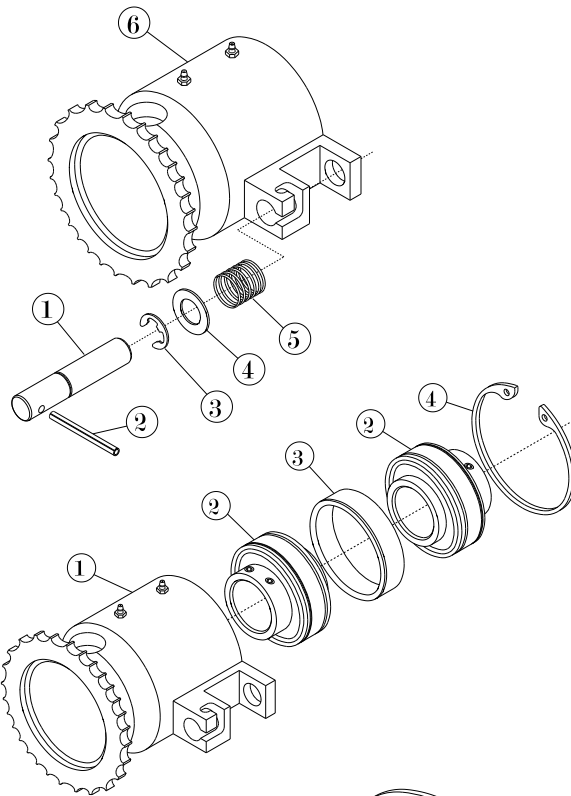
Item	Part No.	Description
1	401646	Grease Seal
2	401653	Inner Bearing
3	401661	Inner Cup
4	550897	8 Bolt Hub Hub Complete (Includes Items #1-#7)
	550970	Hub w/Cups Only
5	336297	Lub Bolt 9/16" x 1 1/8"
6	401679	Outer Cup
7	401687	Outer Bearing
8	02080000	Spindle Washer
9	331801	Spindle Nut
10	02154300	Cotter Pin
11	603613	Hub Cap

8 Bolt Hub w/4-3/8" Holes #551267

Uses same components
as #550897. See parts list for #550897.

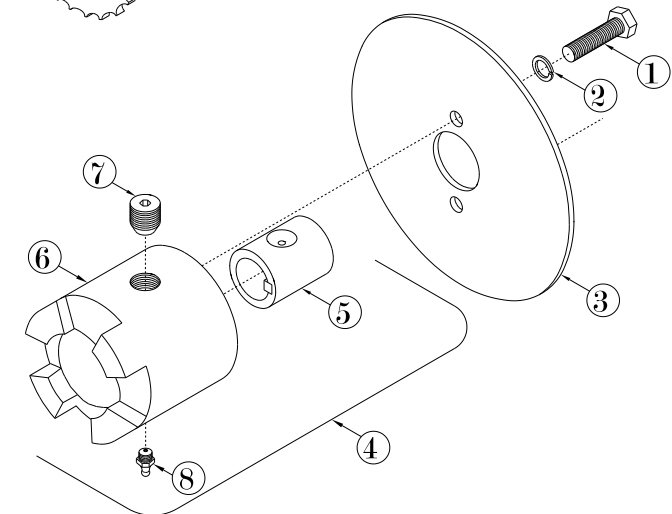
Center Clutch #864801

Item	Part No.	Description
1	309864	Throwout Pin Guide
2	08993800	Roll Pin 1/4" x 2"
3	403196	Snap Ring External
4	333351	Machine Bushing 1 1/8 x 5/8 x 18ga
5	502187	Spring
6	865725	Center Drive Sprocket Assy



Center Drive Sprocket #865725

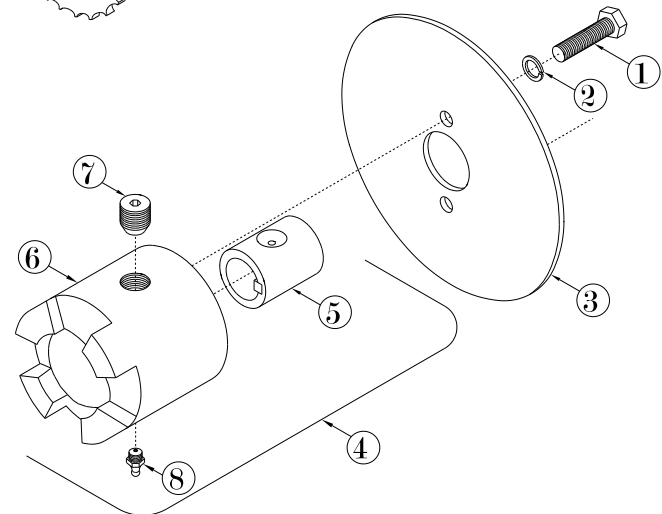
Item	Part No.	Description
1	957332	Center Drive Sprocket
2	402578	Bearing 2 3/16" OD
3	309856	Bearing Spacer Shim
4	403105	Snap Ring Internal



Throw-Out Clutch Half #860825

Item	Part No.	Description
1	01057900	HHCS 1/4" x 3/4"
2	330050	Lock Washer 1/4"
3	211532	Clutch Throw-out Butt Plate
* 4	860833	Clutch Half Insert Assembly
5	954040	Clutch Half Bushing Insert
6	551226	Clutch Half
7	334805	Set Screw 1/2" x 7 1/2" Socket Head / Cup Point
8	600346	Zerk 1/4"-28 x 17/32"

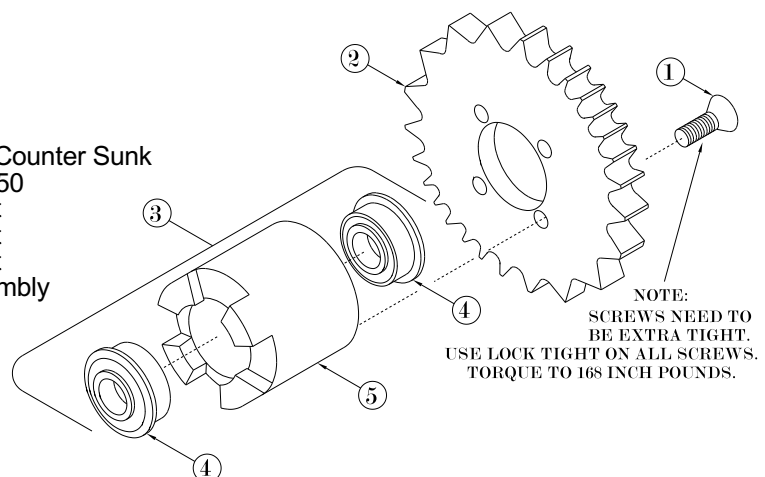
* Includes Items #5-#8



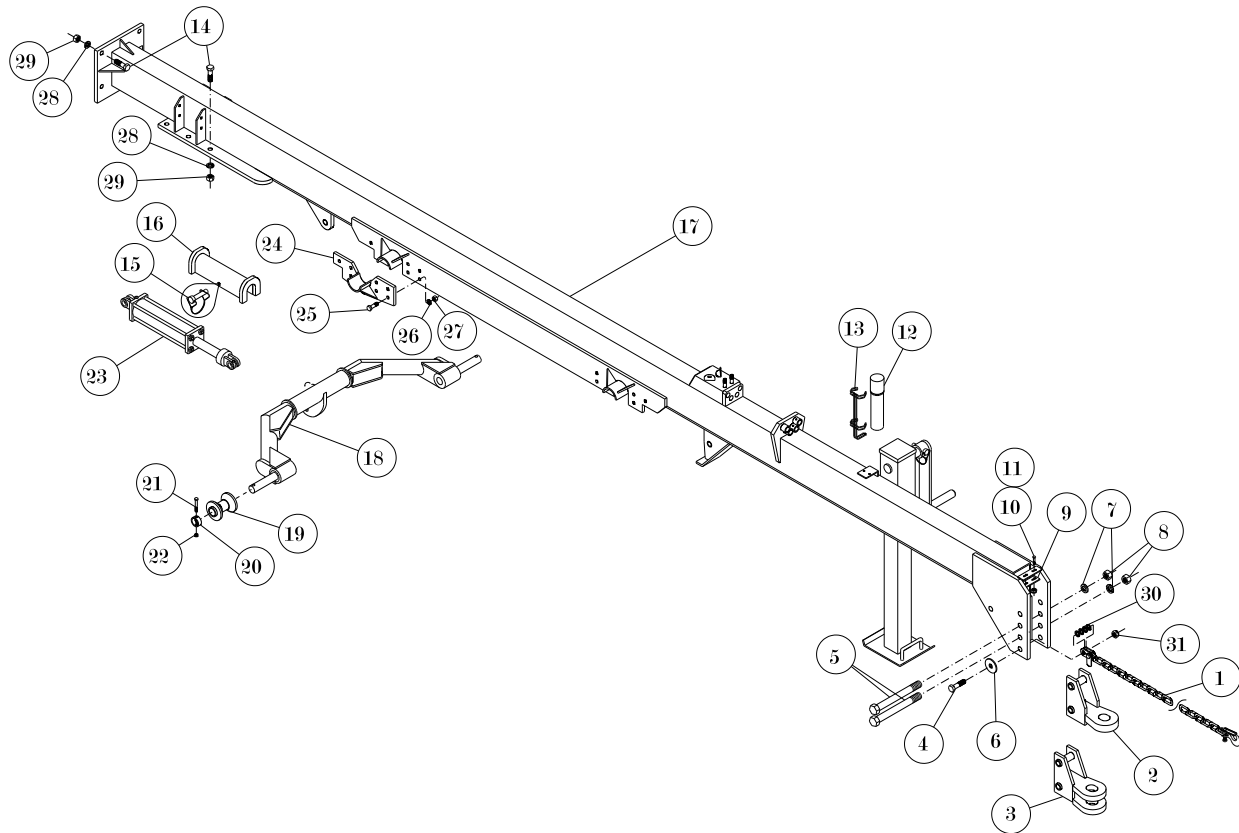
Drive Clutch Sprocket #863787 18 Tooth #863795 20 Tooth #863803 25 Tooth

Item	Part No.	Description
1	337733	Screw 1/4" x 3/4" Counter Sunk
2		Drive Sprocket 2050
	432450	18 Tooth Sprocket
	431700	20 Tooth Sprocket
	432500	25 Tooth Sprocket
* 3	863779	Drive Clutch Assembly
4	401000	Bearing 1"
5	551218	Clutch Drive

* Includes Items #4 & #5.



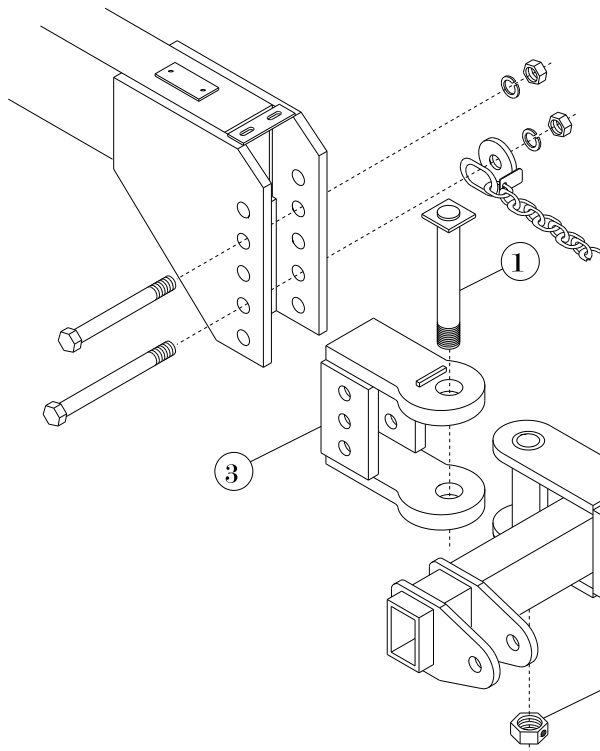
Hitch



Item	Qty	Part No.	Description
1	1	433953	Safety Chain 41,100#
2	1	963546	Mono-Clevis
3	1	955831	Clevis (Optional)
4	1	334870	HHCS 1" x 4"
5	2	337360	HHCS 1 1/4" x 10"
6	1	20442000	Safety Chain Washer
7	3	332304	Lock Washer 1 1/4"
8	3	331454	Hex Nut 1 1/4"
9	1	217810	Hose Bolt Plate
10	2	334243	HHCS 3/8" x 2"
11	2	330837	Hex Nylock Nut 3/8"
12	1	02889400	Manual Cannister
13	1	02890200	Cannister Mounting Bracket
14	10	334789	HHCS 1" x 3 1/2"
15	2	00233700	Pin-Wire Lock 5/16" x2 3/4"
16	2	964759	Cylinder Lockout
17	1	962456	Hitch

Item	Qty	Part No.	Description
18	2	963272	Wing Carrier
19	4	957191	Wing Carrier Roller
20	4	150326	Wing Carrier Lock Collar
21	4	334300	HHCS 1/2" x 3 1/2"
22	4	331363	Hex Nylock Nut 1/2"
23	2	469908	Cylinder 5" x 10"
24	1	957480	Lower Bearing Plate Right Rear / Left Front (Shown)
	1	957779	Left Rear / Right Front
25	28	335174	HHCS 3/4" x 2 1/2"
26	28	330332	Lock Washer 3/4"
27	28	330290	Hex Nut 3/4"
28	10	330399	Lock Washer 1"
29	10	330381	Hex Nut 1"
30	4	335166	Machine Bushing 1" x 10 ga
31	1	330597	Hex Nylock Nut 1"

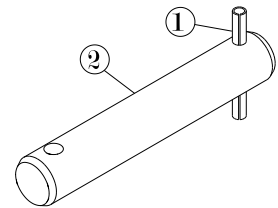
2 Point Hitch Option #873539



Item	Part No.	Description
1	966986	Hitch Mount Pin
2	331785	Nut Hex Jam 1 3/4" w/set screw
3	966994	Hitch Tube
4	967430	Hitch
5	850792	Pin
6	334425	Klik Pin 7/16" w/2" ring

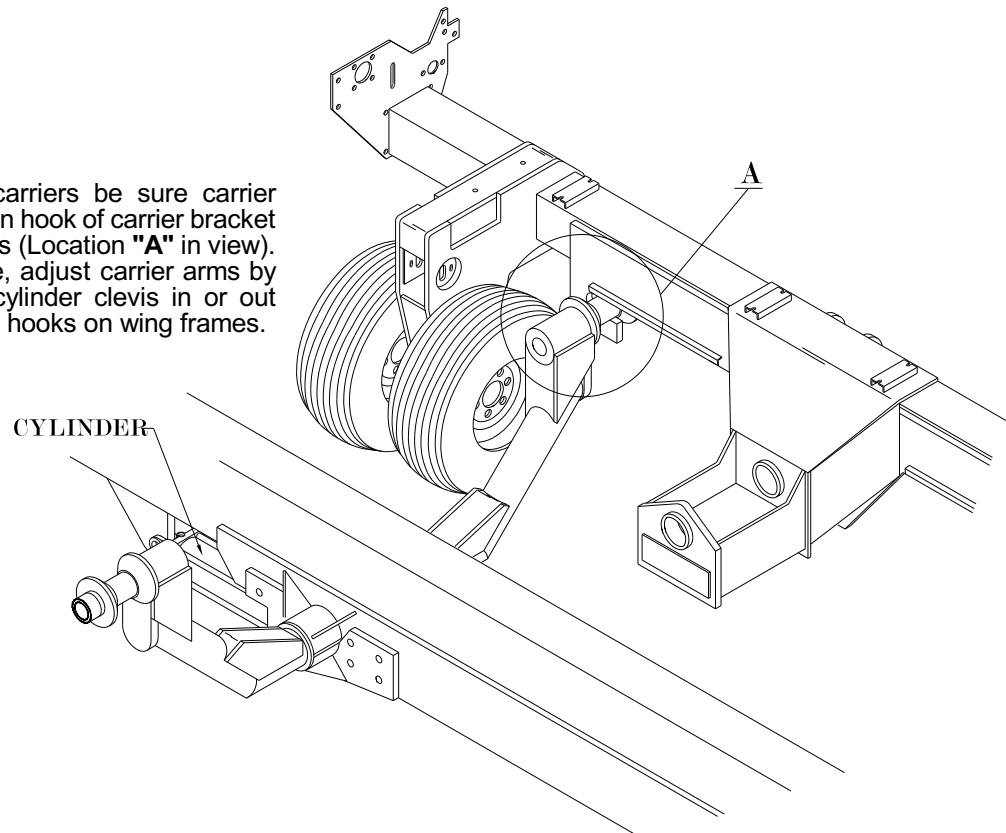
2-Point Pin #850792

Item	Part No.	Description
1	336248	Roll Pin 3/8" x 2 1/2"
2	336834	Pin 1 1/2" x 9"



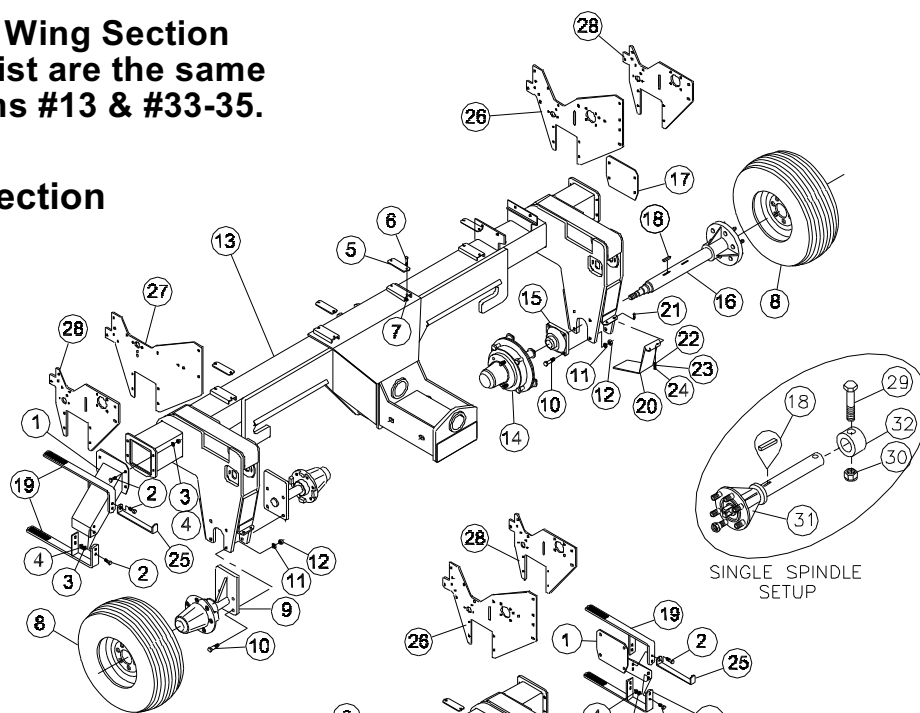
Wing Carrier Adjustment

When raising wing carriers be sure carrier rollers are all the way in hook of carrier bracket on front of wing frames (Location "A" in view). If this cannot be done, adjust carrier arms by turning wing carrier cylinder clevis in or out until roller is secure in hooks on wing frames.

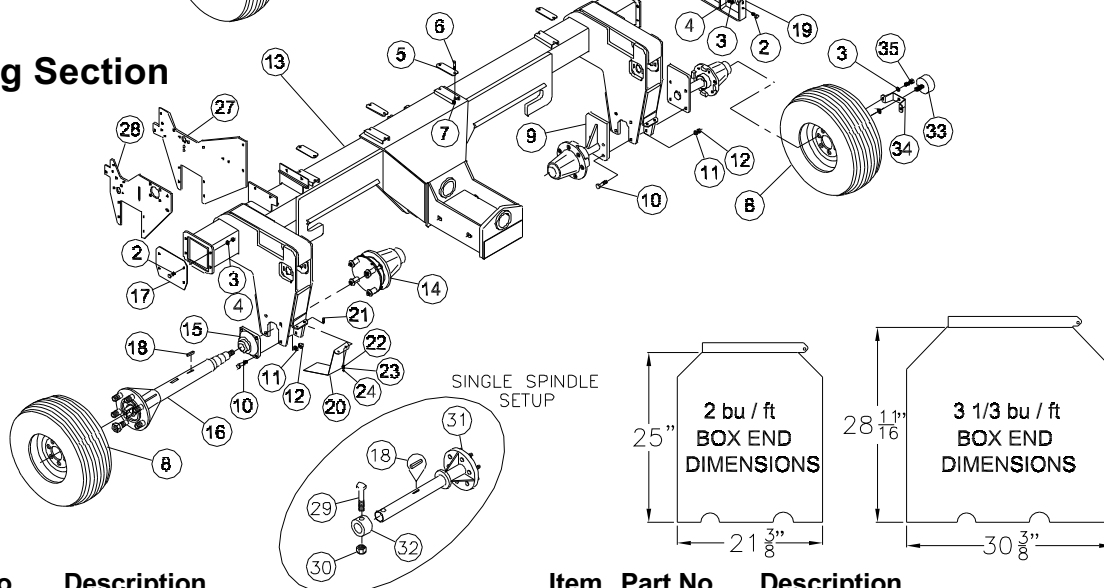


**Right and Left Wing Section
Repair Parts List are the same
except for Items #13 & #33-35.**

Right Wing Section



Left Wing Section



Item	Part No.	Description
1	961953	Frame End Cap w/Step Mount
2	01147800	HHCS 1/2" x 1 1/2"
3	330142	Lock washer 1/2"
4	330134	Hex Nut 1/2"
5	217729	Hose Carrier Bolt Plate
6	334243	HHCS 3/8" x 2"
7	330837	Nut 3/8" Nylock
8	815175	Mounted Tire 11L 8 Ply 6B

INCLUDES:

INCLUDES:		
	02990000	Decal "Check Wheel Lugs"
	530287	Valve Stem
	530329	Tire 11L x 15 8 Ply
	530147	Wheel 6 Bolt 15 x 10
9	868711	Spindle Assembly
10	06957500	HHCS 5/8" x 2 1/2"
11	330878	Lock Washer 5/8"
12	330571	Hex Nut 5/8"
13	970178	Wing Frame Right
	970194	Wing Frame Left
14	870196	Clutch Assy w/Hub l/bolts
15	403279	Bearing 2" 4B Flange
	403287	Insert for #403279

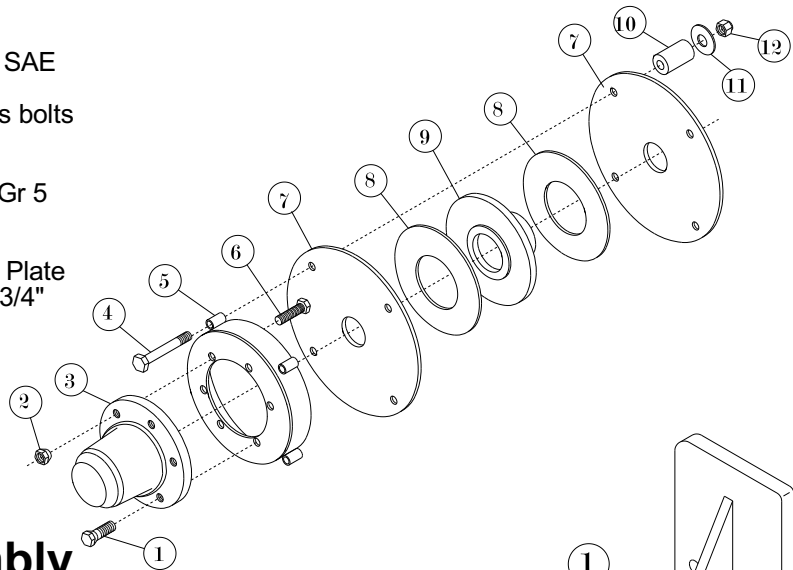
Item	Part No.	Description
16	961862	Wing Wheel Spindle
17	958173	Frame End Cap
18	310656	Key 3/16" x 1 1/2"
19	963058	Bolt On Step
20	221432	Wheel Arm Chain Guard
21	331843	HHCS 1/4" x 1 1/2"
22	02016400	Flat Washer 1/4"
23	330050	Hex Nut 1/4"
24	332205	Hex Nut 1/4"
25	230433	Lock Out Storage Bracket
26	231977	Box Mount Left (3 1/3 bu box)
27	231969	Box Mount Left (3 1/3 bu box)
28	231951	Box Mount (2 bu box)
29	330092	HHCS 1/2" x 4"
30	331363	Nut Hex Nylock 1/2"
31	962647	Wing Wheel Spindle
32	145623	Spindle Bushing
33	609453	Acre Meter Counter Left Only
34	263962	Acre Counter Bracket Left Only
35	337139	Tap Bolt 1/2" x 2" SAE Left Only

Clutch Assembly

#870196

Item	Part No.	Description
*1	330464	Wheel Bolt 1/2" x 1 3/4" SAE
*2	331314	Wheel Nut 1/2"-20 90°
3	551291	Q783 Hub Complete less bolts
4	01225200	HHCS 1/2" x 5"
5	963835	Clutch Drive Plate
6	337139	Tap Bolt 1/2" x 2" SAE Gr 5
7	222612	Clutch Pressure Plate
8	08476400	Friction Disc 3 1/2" x 6"
9	963827	Clutch Drive & Pressure Plate
10	502286	Spring 1 1/4" x .560 x 1 3/4"
11	330159	Flat Washer 1/2"
12	331363	Nut 1/2" Hex Nylock
11	330159	Flat washer 1/2"

* (Not included in assembly)

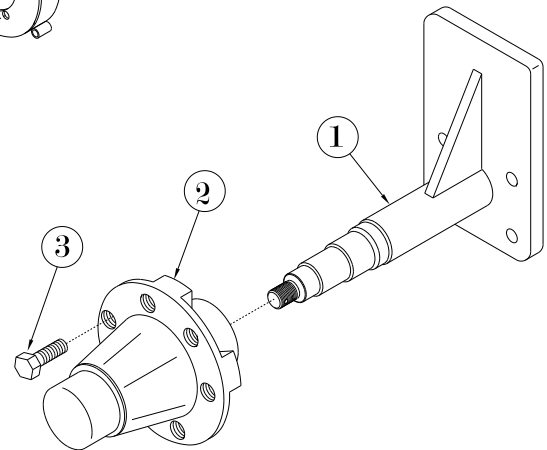


Spindle & Hub Assembly

#868711

Item	Part No.	Description
1	961847	Spindle Weldment
2	551291	6 Bolt Hub less bolts
*3	330464	Lug Bolt

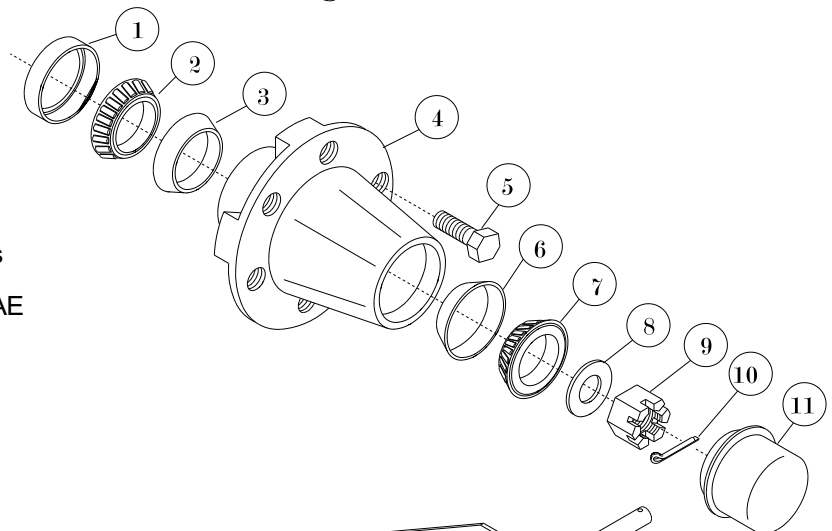
*Lug Bolts are not included in hub #551291



6 Bolt Hub

#551291

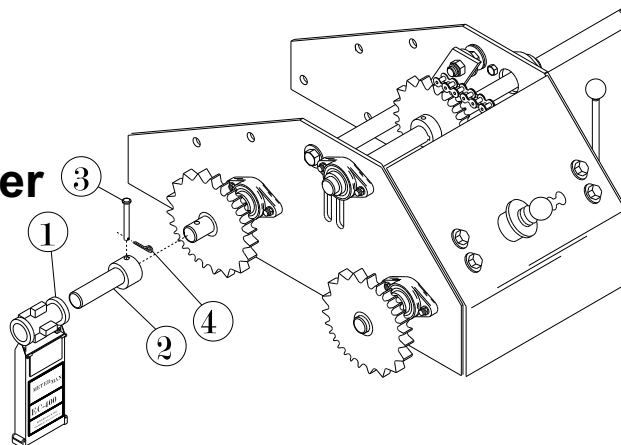
Item	Part No.	Description
1	400861	Grease Seal
2	400853	Inner Bearing
3	400846	Inner Cup
4	551291	Hub Complete less bolts
	550707	Hub w/cups only
5	330464	Lug Bolt 1/2" x 1 3/4" SAE
6	05742200	Outer Cup
7	05741400	Outer Bearing
8	02080000	Spindle Washer
9	331801	Spindle Nut
10	02154300	Cotter Pin
11	05703400	Hub Cap



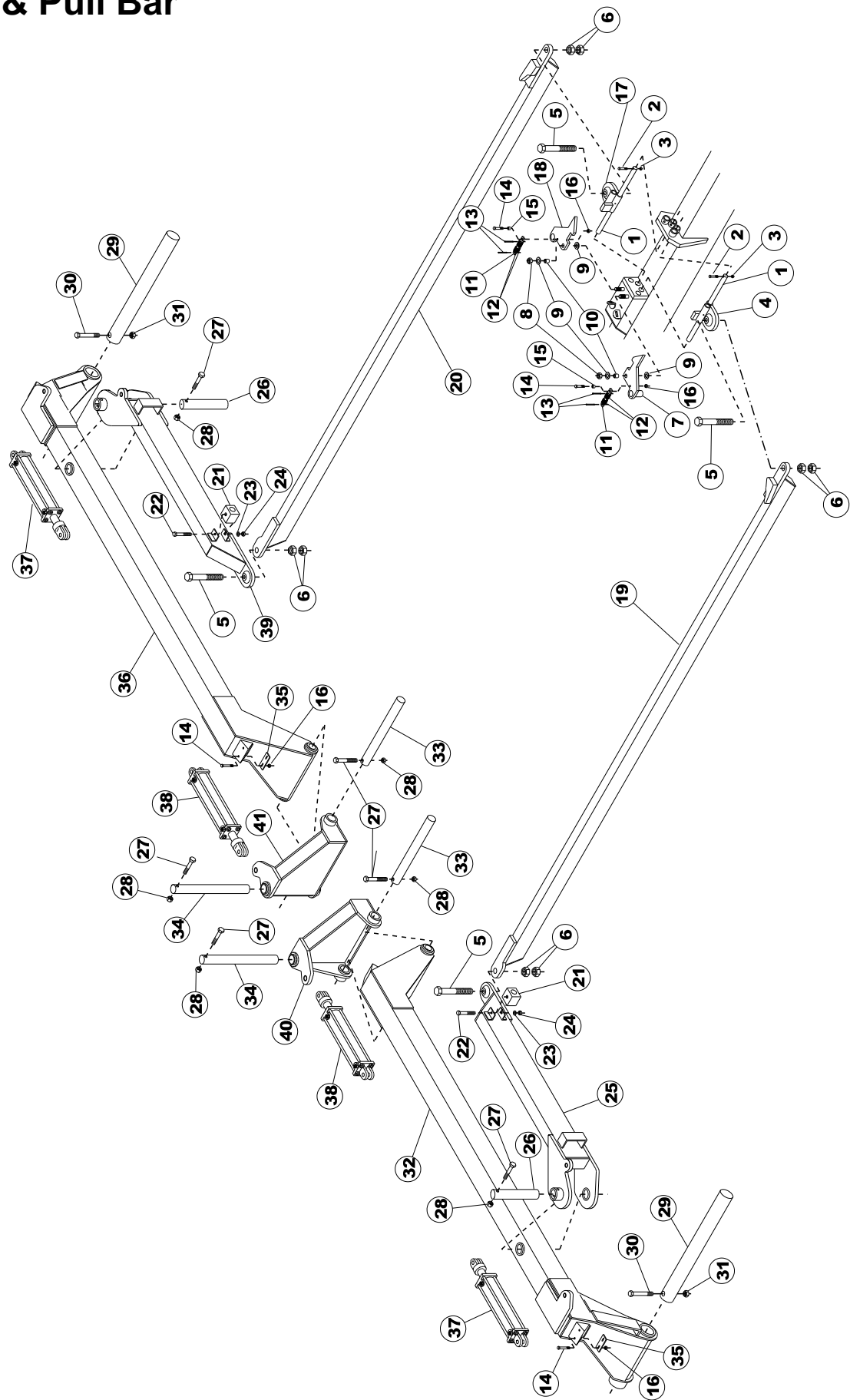
Meter-Man Acre Counter

#867572

Item	Part No.	Description
1	604553	Acre Counter
2	955393	Shaft Extension
3	335349	Clevis pin 1/4" x 1 5/8"
4	337071	Cotter Pin 3/32" x 1/2"



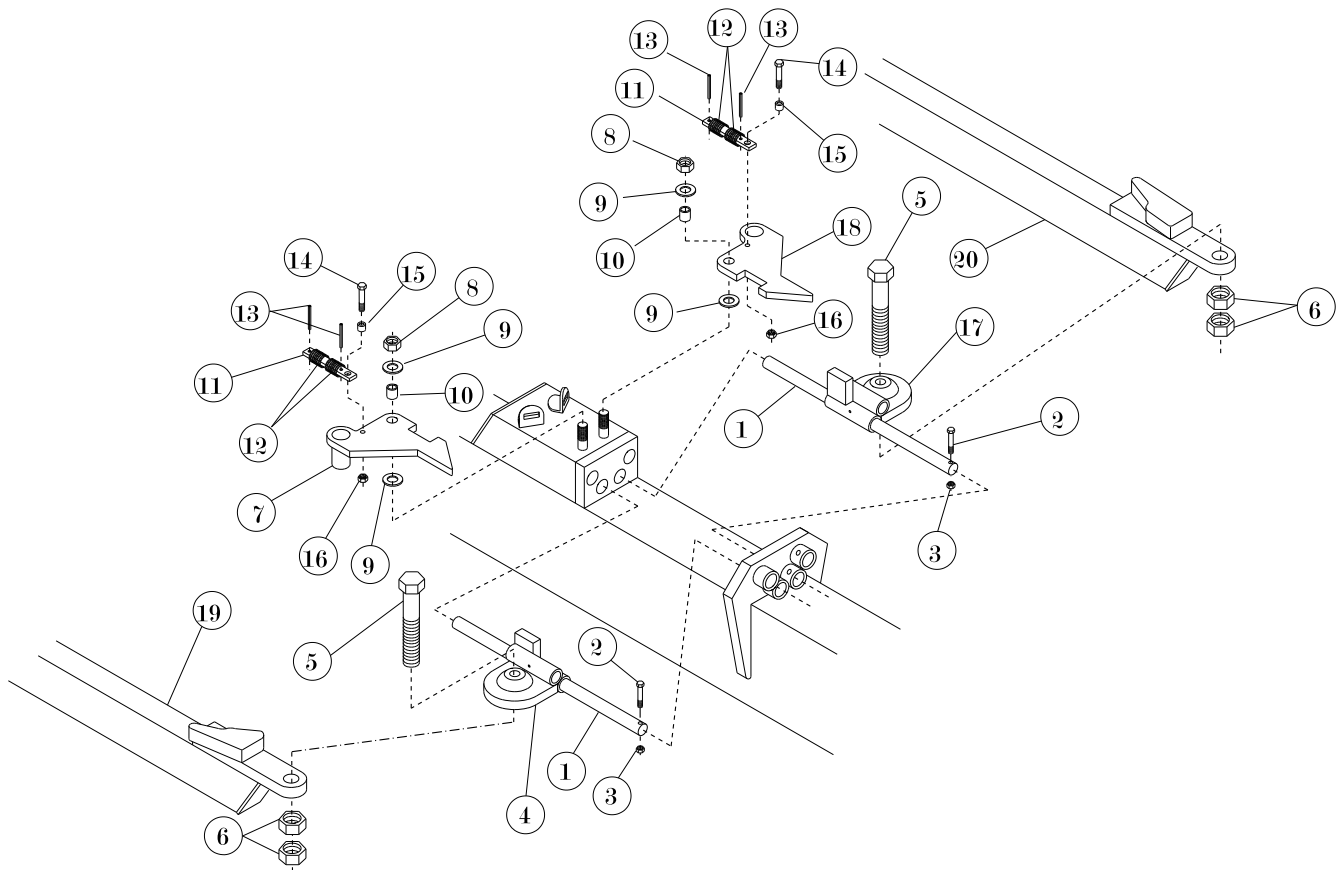
Fold & Pull Bar



Fold & Pull Bar

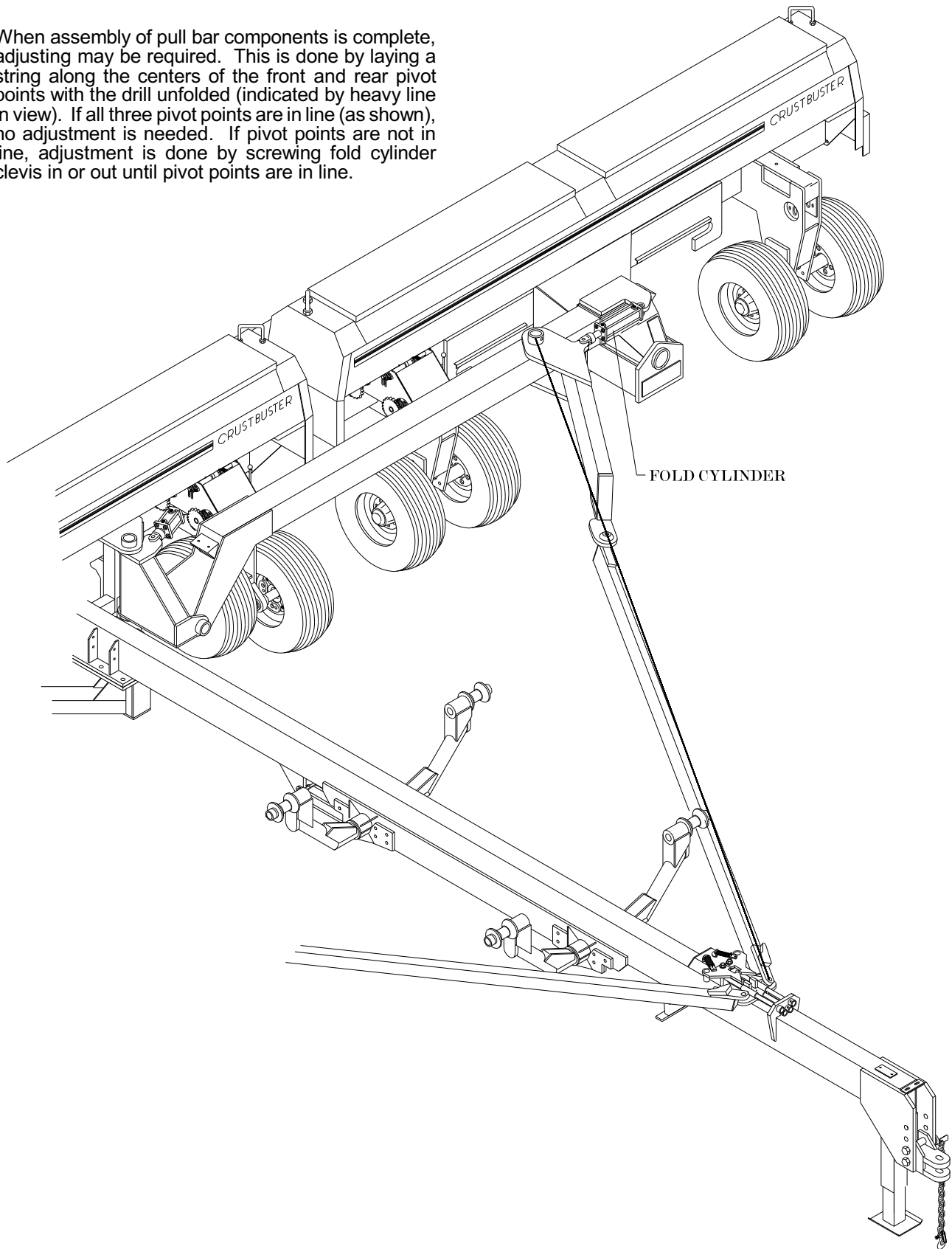
Item	Part No.	Description	Item	Part No.	Description
1	309880	Pull Bar Slide Rod	22	333112	HHCS 3/8" x 4 1/2"
2	02440600	HHCS 5/16" x 2 1/4"	23	330043	Lock Washer 3/8"
3	331611	Hex Nut 5/16" Nylock	24	330035	Hex Nut 3/8"
4	957969	Pull Bar Slide Right	25	962522	Rear Fold & Pull Bar Right
5	337451	HHCS 1 1/2" x 5"	26	309872	Rear Pull Bar Pin
6	331074	Hex Jam Nut 1 1/2"	27	335182	HHCS 5/8" x 4 1/2"
7	957381	Slide Lock Right	28	01572700	Nut 5/8" Nylock
8	330316	Hex Nut 3/4" Nylock	29	309518	Flex Arm Pin
9	330340	Flat Washer 3/4"	30	333732	HHCS 1" x 6 1/2"
10	142646	Bushing	31	330597	Nut 1" Nylock
11	216481	Spring Guide	32	962464	Flex Arm Right
12	501031	Spring	33	309922	Hinge Pin
13	330662	Roll Pin 5/16" x 1 3/4"	34	309914	Hinge Pin
14	334243	HHCS 3/8" x 2"	35	217810	Hyd. Hose Bolt Plate
15	150441	Bushing	36	962472	Flex Arm Left
16	330837	Hex Nut 3/8" Nylock	37	469916	Cylinder 4 x 8
17	957373	Pull Bar Slide Left	38	469908	Cylinder 5 x 10
18	957399	Slide Lock Left	39	962530	Rear Fold/ Pull Bar Left
19	962555	Front Pull Bar Right	40	955773	Hinge Right
20	962563	Front Pull Bar Left	41	956185	Hinge Left
21	605832	Pull Bar Bumper			

Fold Slide Detail



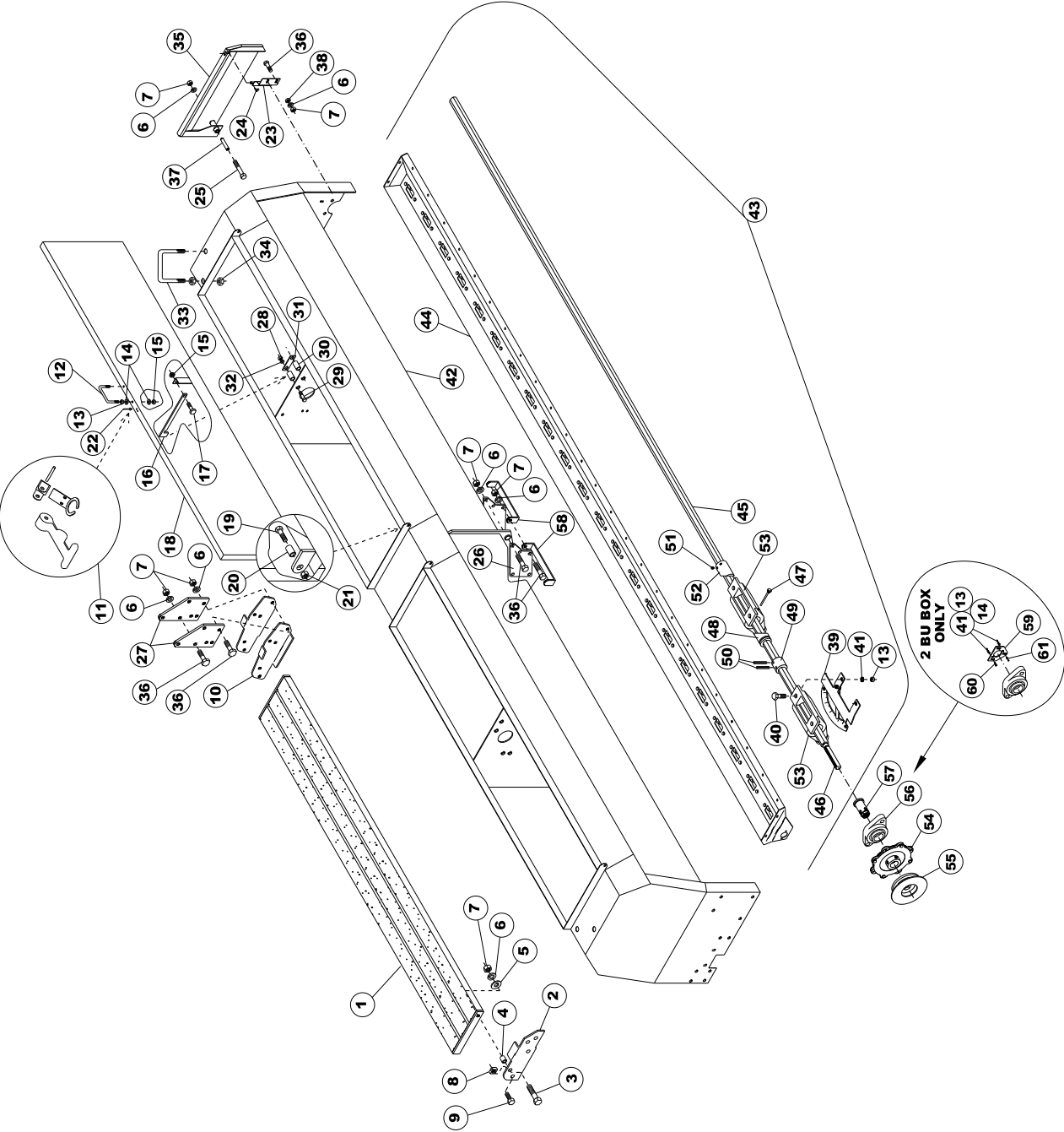
Pull Bar Adjustment

When assembly of pull bar components is complete, adjusting may be required. This is done by laying a string along the centers of the front and rear pivot points with the drill unfolded (indicated by heavy line in view). If all three pivot points are in line (as shown), no adjustment is needed. If pivot points are not in line, adjustment is done by screwing fold cylinder clevis in or out until pivot points are in line.



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4740 Box

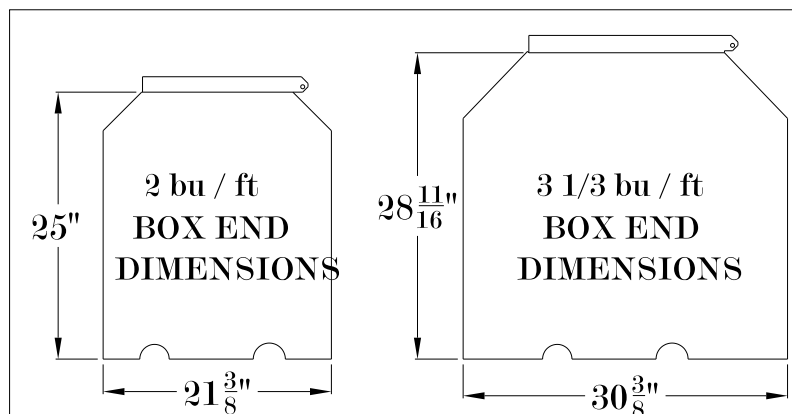


4740 Box

Item	Part No.	Description
1	972729	Walkboard
	Prior 2010:	
	962589	Walkboard
2	216192	Box End Walkboard Bracket Rt (Shown)
	216226	Box End Walkboard Bracket Lt
3	335240	HHCS 1/2" x 1 3/4"
4	150086	Walkboard Bushing
5	330159	Flat Washer 1/2"
6	330142	Lock Washer 1/2"
7	330134	Hex Nut 1/2"
8	332197	Square Nut 1/2"
9	01029800	HHCS 1/2" x 1"
10	222091	Walkboard Bracket Center Rt (Shown)
	222109	Walkboard Bracket Center Lt
11	570341	Drill Lid Latch w/hook
12	308122	Handle
13	330811	Hex Nut 5/16"
14	330852	Flat Washer 5/16"
15	331611	Hex Nut 5/16" Nylock
16	221317	Lid Latch Bracket
17	01011600	HHCS 5/16" x 1 1/4"
18	962860	Box Lid 3 1/3 Bu Box
	968594	Box Lid 2 Bu Box
19	335703	HHCS 3/8" x 1 1/2"
20	149385	Lid Bushing
21	330837	Hex Nut 3/8" Nylock
22	601989	Pop Rivet 3/16" x 1/4"
23	963843	Chain Guard Latch
24	330928	Klik Pin 3/16"
25	01225200	HHCS 1/2" x 5"
26	222067	Center Box Bracket
27	222083	Center Walkboard Bracket
28	332205	Hex Nut 1/4"
29	335133	HHCS 1/4" x 1 3/4"
30	145144	Lid Latch Spool
31	190942	Lid Latch
32	330050	Lock Washer 1/4"
33	335737	U-bolt 5/8" x 4" x 3"
34	330571	Hex Nut 5/8"
35	963868	Chain Guard
36	331926	HHCS 1/2" x 2"

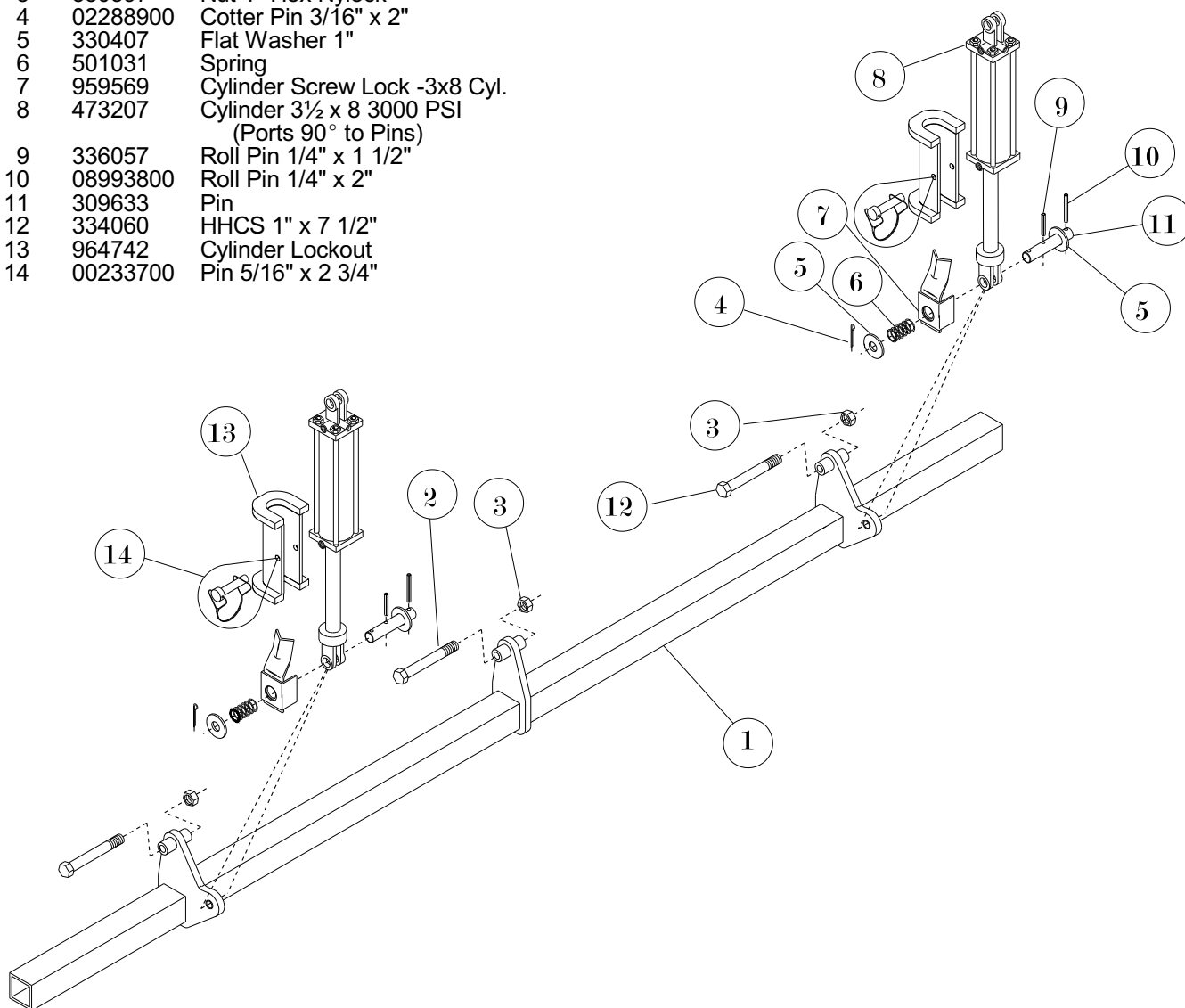
Item	Part No.	Description
37	152348	Chain Guard Bushing
38	332262	Hex Jam Nut 1/2"
39	874552	Seed Gauge (Rear Mount)
	875518	Seed Gauge (Front Mount)
40	01144500	HHCS 5/16" x 3/4"
41	330845	Lock Washer 5/16 "
42	962845	Grain Box 3 1/3 Bu Box
	968610	Grain Box 2 Bu Box
* 43		Box Bottom Assembly
	869578	7 1/2" Spacing
	869701	10" Spacing Center
	869719	10" Spacing Wing
	869750	15" Spacing
	869768	15" Spacing
44		Box Bottom Weldment
	962951	7 1/2" Spacing
	963066	10" Spacing Center
	963074	10" Spacing Wing
	963090	15" Spacing
	963108	15" Spacing
45	310904	Hex Shaft 139 23/32"
46	310888	Hex Shaft 9 3/4"
47	601716	Wobble Slot Lock Pin
48	550525	Wobble Slot Lock Half w/Groove
49	141895	Shaft Coupler
50	337485	Roll Pin 3/16" x 1 1/4"
51	334516	Set Screw 1/4"-28 x 1/4" Cone Pt
52	550517	Wobble Slot Adjustable Slide
53	550483	Cast Seed Cup
54	874834	Adjustment Handle
55	972851	Adjustment Lock Plate
56	03001500	Bearing 1" Flange
57	312785	Adjustment Spool
58	230441	Lock Out Storage Bracket
59	268573	Bearing Bracket 2 bu box
60	01010800	Carriage Bolt 5/16" x 1" 2 bu box
61	01047000	HHCS 5/16" x 1" 2 bu box

* Includes Items #13, #39-41, & #44-53.



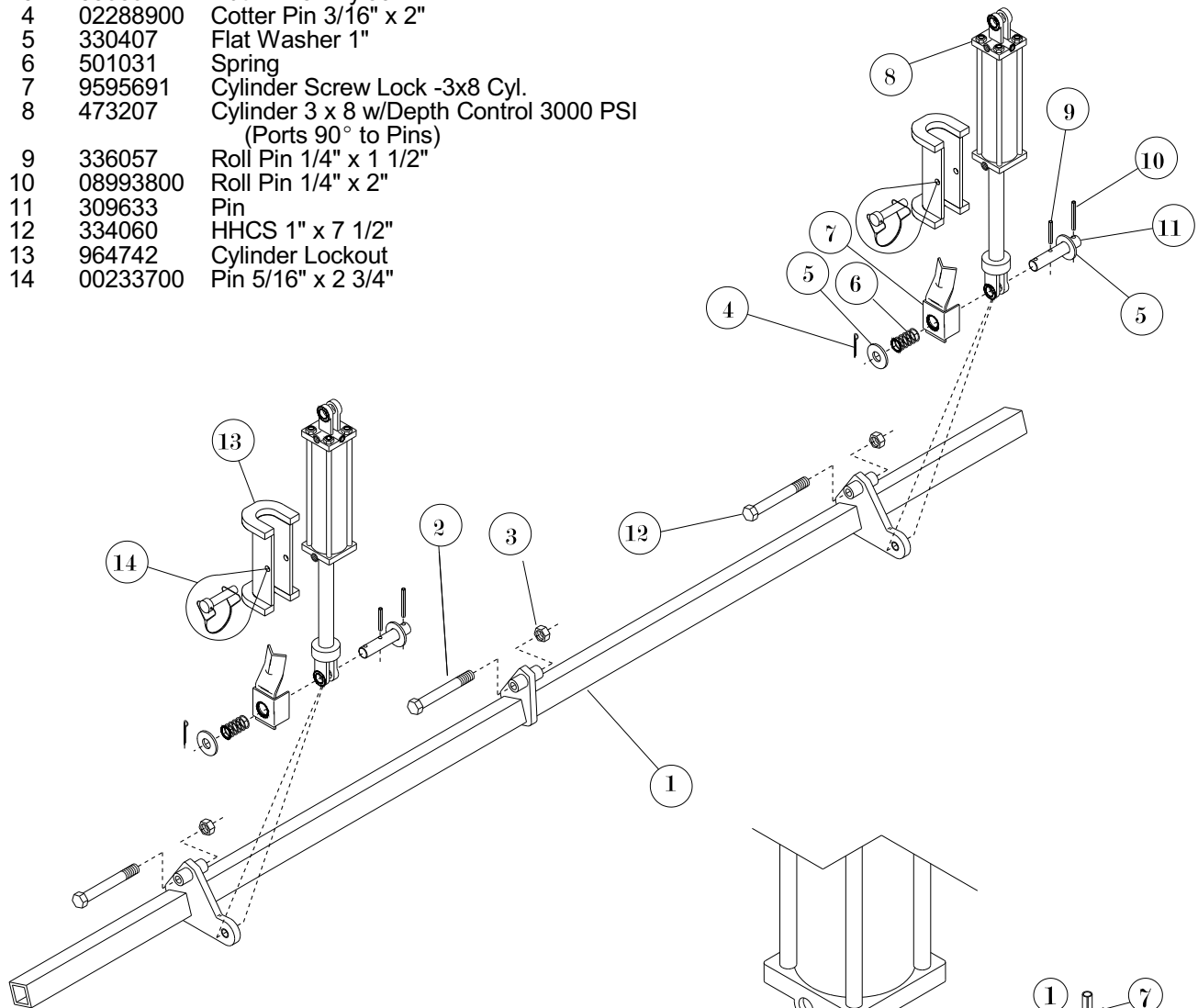
All Plant Tool Bar

Item	Part No.	Description
1	967596	All Plant Tool Bar Center
	967604	All Plant Tool Bar Right
	967612	All Plant Tool Bar Left
2	332130	HHCS 1" x 8" -Wing Frames
	334060	HHCS 1" x 7 1/2" -Center Frame
3	330597	Nut 1" Hex Nylock
4	02288900	Cotter Pin 3/16" x 2"
5	330407	Flat Washer 1"
6	501031	Spring
7	959569	Cylinder Screw Lock -3x8 Cyl.
8	473207	Cylinder 3 1/2 x 8 3000 PSI (Ports 90° to Pins)
9	336057	Roll Pin 1/4" x 1 1/2"
10	08993800	Roll Pin 1/4" x 2"
11	309633	Pin
12	334060	HHCS 1" x 7 1/2"
13	964742	Cylinder Lockout
14	00233700	Pin 5/16" x 2 3/4"



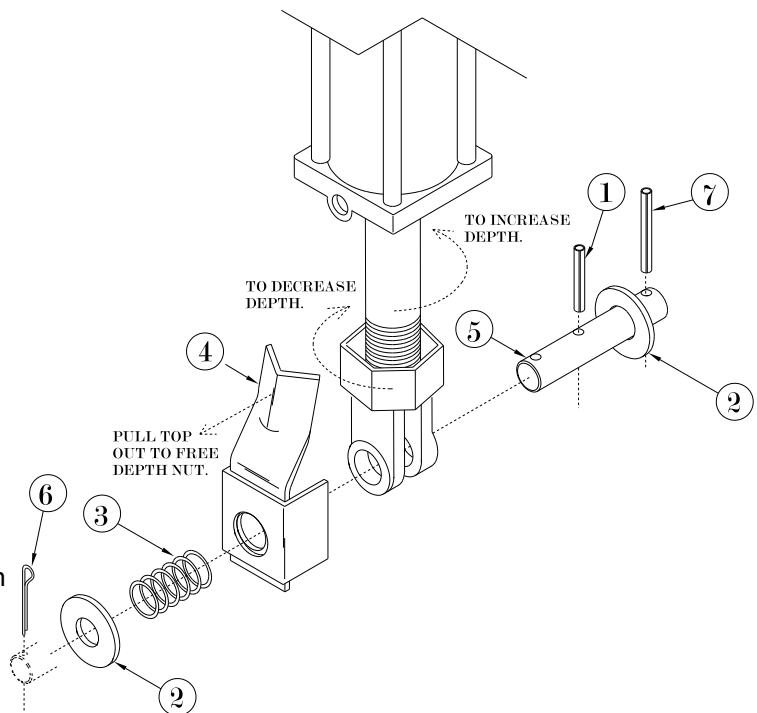
Min-Till Tool Bar

Item	Part No.	Description
1	963660	Min-Till Tool Bar Center
	964924	Min-Till Tool Bar Right
	964916	Min-Till Tool Bar Left
2	332130	HHCS 1" x 8" -Wing Frames
	334060	HHCS 1" x 7 1/2" -Center Frame
3	330597	Nut 1" Hex Nylock
4	02288900	Cotter Pin 3/16" x 2"
5	330407	Flat Washer 1"
6	501031	Spring
7	9595691	Cylinder Screw Lock -3x8 Cyl.
8	473207	Cylinder 3 x 8 w/Depth Control 3000 PSI (Ports 90° to Pins)
9	336057	Roll Pin 1/4" x 1 1/2"
10	08993800	Roll Pin 1/4" x 2"
11	309633	Pin
12	334060	HHCS 1" x 7 1/2"
13	964742	Cylinder Lockout
14	00233700	Pin 5/16" x 2 3/4"

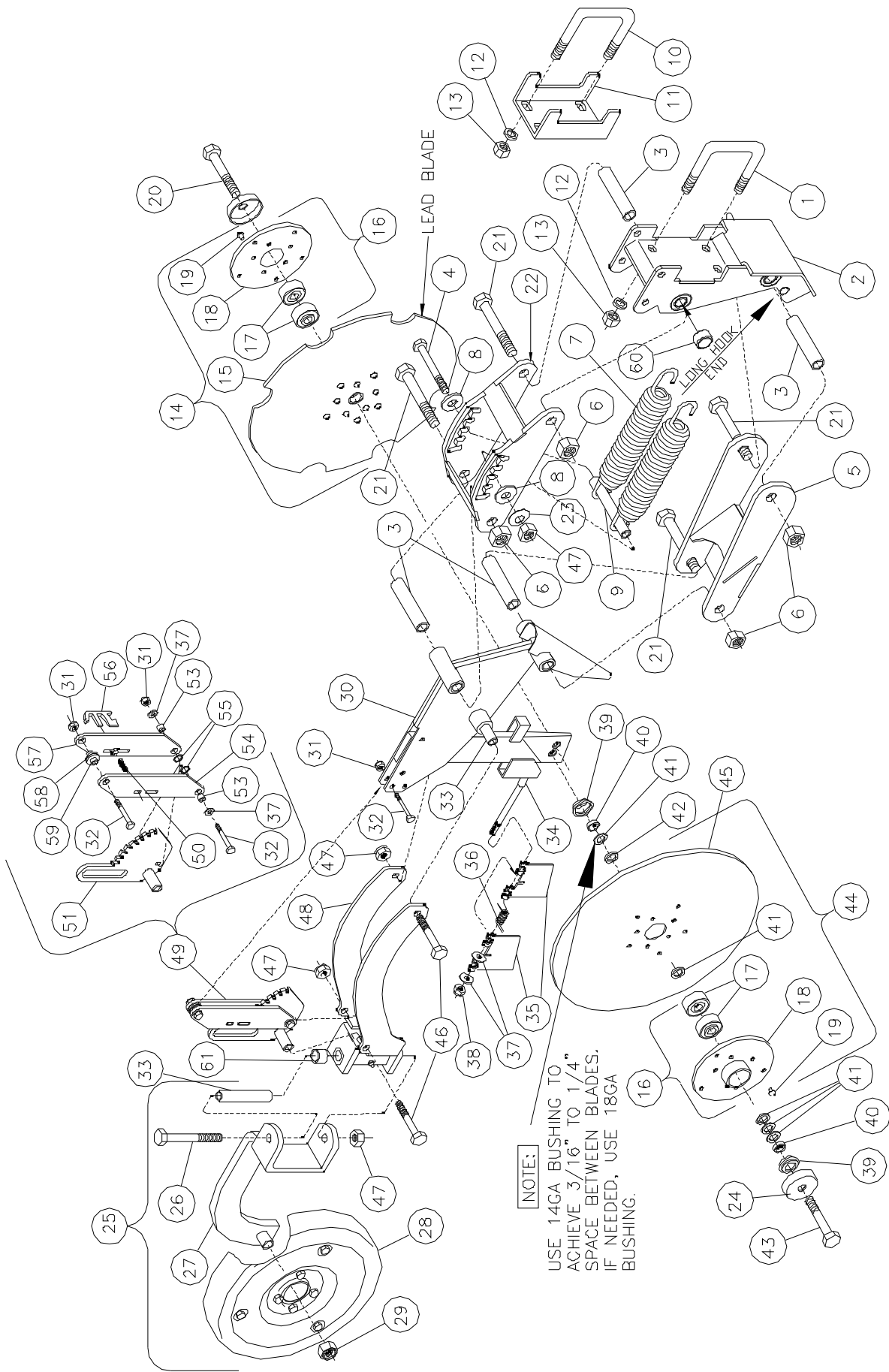


Cylinder Depth Control Lock

Item	Part No.	Description
1	336057	Roll Pin 1/4" x 1 1/2"
2	330407	Flat Washer 1"
3	501031	Spring 7/64" x 2 3/4"
4	959569	Cylinder Screw Holder
5	309633	Cylinder Screw Holder Pin
6	02288900	Cotter Pin 3/16" x 2"
7	08993800	Roll Pin 1/4" x 2"



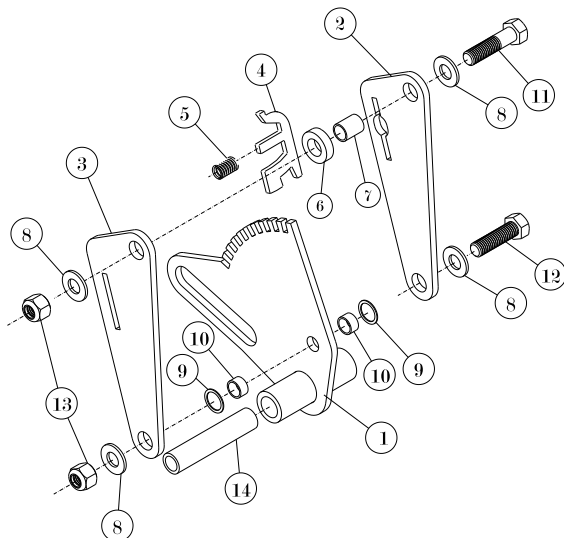
All Plant Opener Assembly



All Plant Opener Assembly

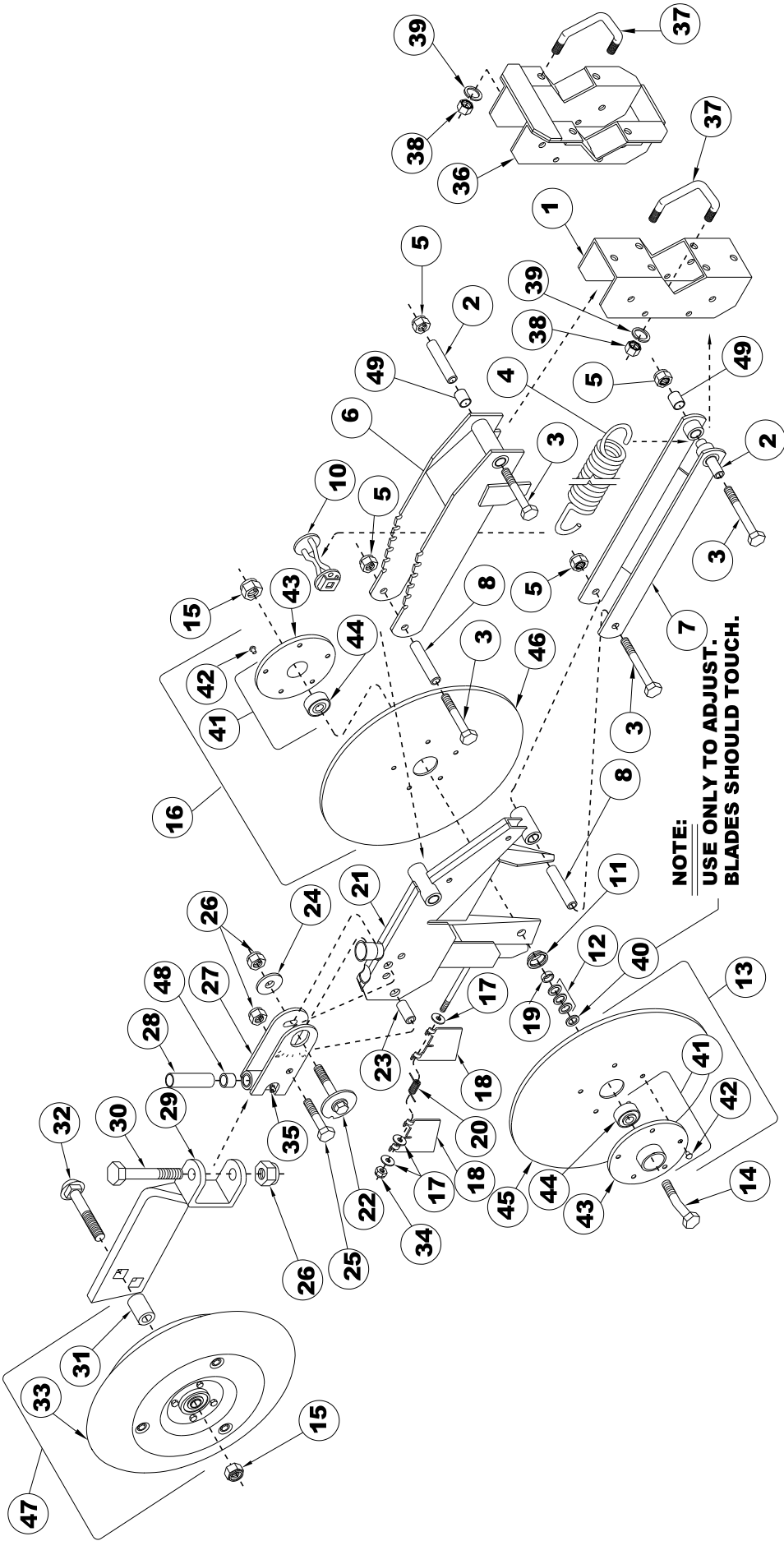
Item	Part No.	Description	Item	Part No.	Description
	871004	Right Short Opener Assembly 2006	28		Presswheels
	871012	Left Short Opener Assembly 2006		531095	2" x 13" w/Smooth Sides (shown)
	871020	Right Long Opener Assembly 2006		530667	2" x 13" Peaked w/Smooth Sides
	871038	Left Long Opener Assembly 2006		531111	3" x 13" Center Rib Assembly
	883348	Right Short Opener Assembly 2018		531483	3" x 15" V-Type
	883355	Left Short Opener Assembly 2018		531541	3" x 13" w/Smooth Sides
	883363	Right Long Opener Assembly 2018	29	01572700	Hex Nylock Nut 5/8"
	883371	Left Long Opener Assembly 2018	30	964817	Long Opener -- Left (shown) 2006
		Items #10,11,13,24-29 & 61-65		964809	Long Opener -- Right 2006
		are NOT included in assembly		964791	Short Opener -- Left 2006
1		U-Bolt w/Lock washer & Hex nut		964783	Short Opener -- Right 2006
	335737	U-Bolt 5/8" x 4" x 3" (2x4 Tube)		981530	Long Opener -- Left 2018
	339820	U-Bolt 3/4" x 4" x 5" (4x4 Tube)		981548	Long Opener -- Right 2018
2	964692	Opener Mounting Bracket Short		981555	Short Opener -- Left 2018
2006				981563	Short Opener -- Right 2018
	981589	Opener Mounting Bracket Short	31	330837	Hex Nylock Nut 3/8"
2018			32	338624	HHCS 3/8" x 1 3/4" Gr 8
	981571	Opener Mounting Bracket Long 2018			W/Hex Nylock Nut
3	152561	Opener Arm Bushing	33	148999	Bushing 3 19/32"
4	337972	HHCS 1/2" x 6"	34	150045	Scraper Bushing 1 3/8"
5	964726	Lower Arm	35	257048	Scraper Plate
6	01015700	Center Lock Nut 3/4"	36	502146	Scraper Spring - Left (shown)
7	502294	Opener Extension Spring		502153	Scraper Spring - Right
8	330159	Flat Washer 1/2"	37	330852	Flat Washer 5/16"
9	152611	Spring Bushing	38	336909	Hex Nylock Jam Nut 3/8"
10	337469	U-Bolt 5/8" x 4" x 6 1/2"	39	400747	Neoprene Dust Seal
11	243857	Offset Mounting Plate	40	606558	Bushing 1" OD
12	330332	Lock Washer 3/4"	41	330720	Machine Bush 1 1/8 x 5/8 x 14ga
13	330290	Hex Nut 3/4"	42	333351	Machine Bush 1 1/8 x 5/8 x 18ga
14	845925	Double Disc Blade Assy- 6 notch	43	335620	HHCS 5/8" x 3" Gr 5
		Includes #15,16, & 19	44	874081	Double Disc Blade Assy -- Plain
15	502633	Blade 16" x 4mm Notched			Includes 16,19, & 45
16	633891	Bearing & Flange Sub-Assembly	45	502625	Blade 16" #9 Plain
		Includes #17 & 18	46	337865	HHCS 1/2" x 4 1/2" Gr 8
17	401042	Bearing			w/Hex Nylock Nut
18	980037	Bearing Flange	47	03223500	Reversible Lock Nut 1/2" Gr 8
19	601351	Rivet 5/16" x 1/2" Button Head	48	964908	Presswheel Swivel Bracket
20	335596	HHCS 5/8" x 3" Gr 8 Left Hand	49	871061	Quadrant Sub-Assembly 2006
21	334466	HHCS 3/4" x 6"		881631	Quadrant Sub-Assembly 2018
22	964718	Upper Arm	Prior to 2006		
23	502302	Curved Spring Washer	50	502310	Quadrant Spring 1 1/4
24	278317	Dust Seal Cap	51	964874	Quadrant Handle
25		Presswheel Arm Assembly	52		
		Includes #26-29, 33,47	53	149393	Bushing 5/16"
	859967	Single 3x14 V-Type	54	224014	Quadrant Strap Right
	874362	Single 3x13 Center Rib	55	337063	Nylon Washer 11/16"OD x 1/2"ID
	874354	Single 3x13 Dual Rib	56	224030	Quadrant Lock Latch
	859991	Single 2x13 Peaked	57	224022	Quadrant Strap Left
	860007	Single 2x13 (Shown)	58	604504	Rubber Grommet 1/2" ID x 1" OD
26	338053	HHCS 1/2" x 5" Gr 8	59	149385	Quadrant Bushing 3/4"
27	954636	Presswheel Arm	60	606699	Spring Bushing 1" ID
					Included in #964692
			61	605907	Spring Bushing 3/4" ID
					Included in #964908

#881631 Quadrant 2018



Item	Part No.	Description
1	979450	Quadrant Handle
2	249201	Quadrant Strap Right
3	249219	Quadrant Strap Left
4	224030	Quadrant Lock Latch
5	502310	Quadrant Spring
6	615740	Rubber Grommet 5/8" IDx5/16
7	615724	Bushing 1/2"ID x 25/32"
8	330159	Flat Washer 1/2"
9	572503	Nylon Bushing
10	615732	Bushing 1/2"ID x .33
11	331926	HHCS 1/2" x 2"
12	335240	HHCS 1/2" x 1 3/4"
13	331363	Nylock 1/2"
14	148999	Bushing 1/2"ID x 3 19/32

Min-Till Opener Assembly



Min-Till Opener Assembly

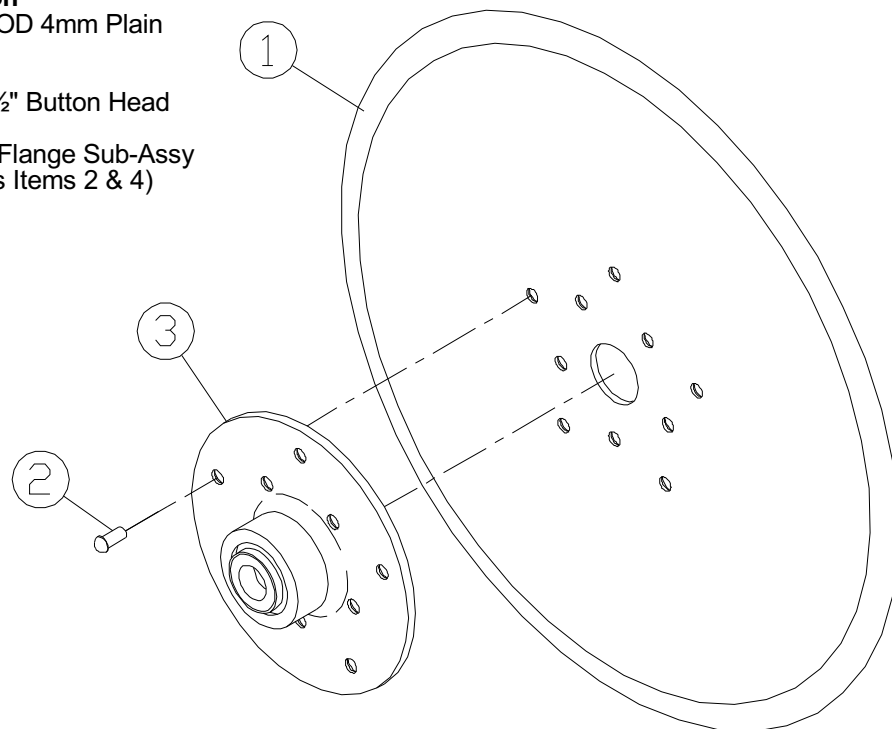
Item	Part No.	Description	Item	Part No.	Description
	864942	Right Short Opener Assembly	25	335422	HHCS 1/2" x 2 1/2" Gr 5
	864967	Right Long Opener Assembly	26	331363	Hex Nylock Nut 1/2"
	864959	Left Short Opener Assembly	27	960245	Presswheel Swivel Bracket-1998
	864975	Left Long Opener Assembly	28	148999	Presswheel Arm Bush 3 19/32"
	865394	Right Short Offset Opener Assy	29	960229	Presswheel Arm
	865402	Right Long Offset Opener Assy			w/1/2" Pivot Double Hole
	865410	Left Short Offset Opener Assy	30	338053	HHCS 1/2" x 5" Gr 8
	865428	Left Long Offset Opener Assy	31	150466	Presswheel Bushing (3 x 14)
		Items #37,38,39,&47 are NOT		144253	Presswheel Bushing (2 x 13)
		included in Assemblies			and (3 x 13)
1	952788	Opener Mount Bracket	32	337428	Carriage Bolt 5/8" x 4 1/2" Gr 5
2	148999	Bushing 3 19/32"	33	530741	Presswheel 3 x 14 V-Type
3	337865	HHCS 1/2" x 4 1/2" Grade 8		530667	Presswheel 2 x 13 Peaked
4	501965	Spring 39 coils			w/Smooth Sides
5	334110	Jam Nylock Nut 1/2"		530717	Presswheel 2 x 13
6	957415	Opener Upper Arm Assembly			w/Smooth Sides
7	952770	Opener Lower Arm Assembly	34	336909	Hex Jam Nylock Nut 3/8"
8	149286	Bushing 3 3/32"	35	600072	Zerk 1/4"-28 90°
9			36	957886	Offset Mounting Bracket
10	957407	Opener Spring Adjustment Wa.			(For 8" Spacing Only)
11	400747	Neoprene Dust Seal	37	308726	Opener Mount Clamp
12	330720	Machine Bushing	38	330134	Hex Nut 1/2"
		1 1/8" x 14ga x 5/8"	39	330142	Lock Washer 1/2"
13	859090	15" Blade Assembly	40	333351	Machine Bush 1 1/8 x 5/8 x 18ga
		Includes Items #41, 42, & 45	41	636860	Bearing Flange Assembly
14	336925	HHCS 5/8" x 3 3/4 Gr 5			Includes items #43 & #44
		w/ 8° bend	42	603084	Rivet 5/16 x 5/8 Button Head
15	01572700	Hex Nylock Nut 5/8"	43	551234	Bearing Flange
16	863597	13 1/2" Blade Assembly	44	401042	Bearing
		Includes Items #41, 42, & 46	45	501973	Blade 15" x 3MM
17	330852	Flat washer 5/16"	46	501189	Blade 13 1/2" x 3MM
18	257048	Scraper Plate	47		Presswheel Assemblies
19	606558	Blade Bushing 1" OD			Includes Items #31 & #33
20	502153	Scraper Spring Right		864900	3 x 14 Swivel Mount
	502146	Scraper Spring Left (Shown)		864876	2 x 13 Peaked Swivel
21	957506	Long Opener w/ Liners (Shown)		864868	2 x 13 Smooth Swivel
	957498	Short Opener w/Liners		874370	3 x 13 Dual Rib
22	957464	Cam Rotation Bracket		874388	3 x 13 Center Rib
23	150508	Spacer Spool 1 27/64"	48	605907	Spring Bushing 3/4" ID
24	216747	Cam Washer Plate			Included in #960245
			49	602953	Nylon Bushing 3/4" ID
					Included in #957415 & 952770

All Plant Opener Blade Assemblies

#845917

16" Blade Assembly - Plain

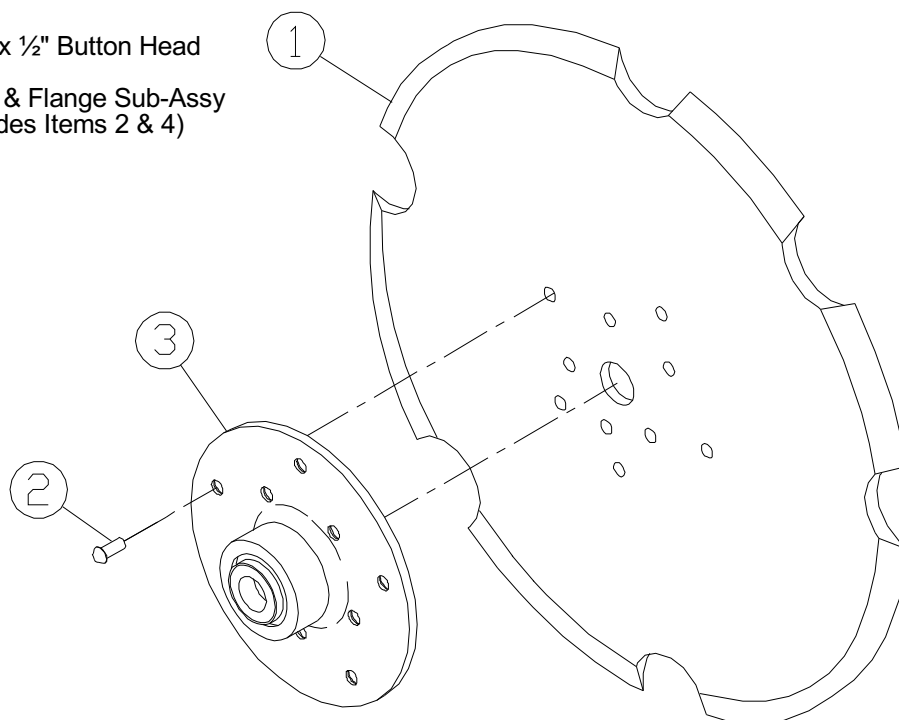
Item	Part No.	Description
1	501429	Blade 16" OD 4mm Plain
2	980037	Flange
3	601351	Rivet 5/16" x 1/2" Button Head
4	401042	Bearing
5	636761	Bearing & Flange Sub-Assy (Includes Items 2 & 4)



#845925

16" Blade Assembly - Notched

Item	Part No.	Description
1	502641	Blade 16" OD 4mm Notched
2	980037	Flange
3	601351	Rivet 5/16" x 1/2" Button Head
4	401042	Bearing
5	636761	Bearing & Flange Sub-Assy (Includes Items 2 & 4)

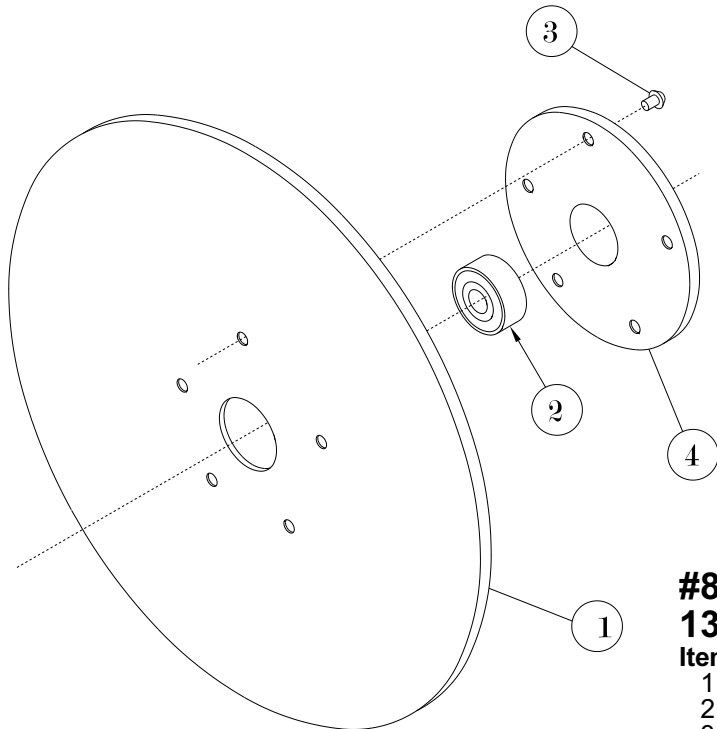
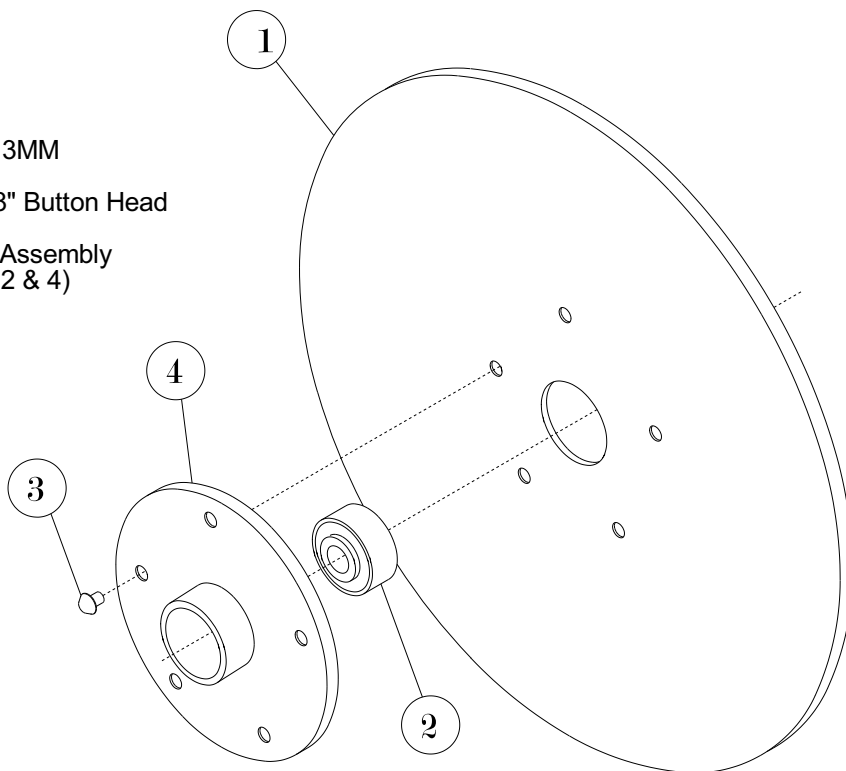


Min-Till Opener Blade Assemblies

#859090

15" Blade Assembly

Item	Part No.	Description
1	501973	Blade 15" OD x 3MM
2	401042	Bearing
3	603084	Rivet 5/16" x 5/8" Button Head
4	551234	Bearing Flange
	636860	Bearing Flange Assembly (Includes Items 2 & 4)



#863597

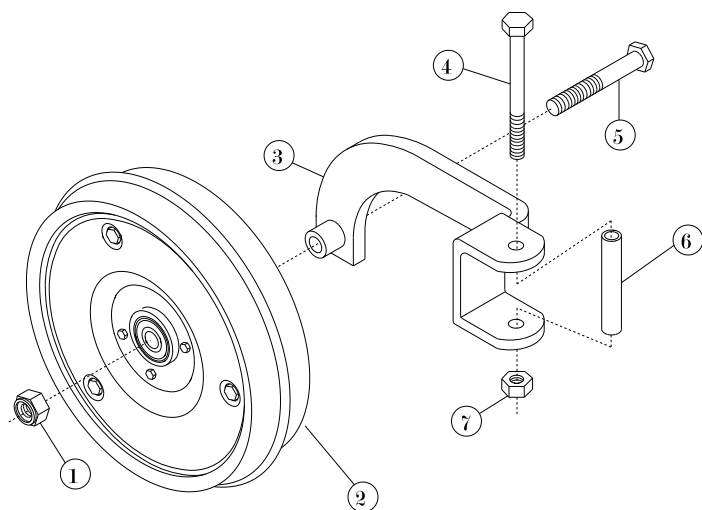
13 1/2" Blade Assembly

Item	Part No.	Description
1	501189	Blade 13 1/2" OD x 3MM
2	401042	Bearing
3	603084	Rivet 5/16" x 5/8" Button Head
4	551234	Bearing Flange
	636860	Bearing Flange Assembly (Includes Items 2 & 4)

All Plant Presswheel Arm Assemblies

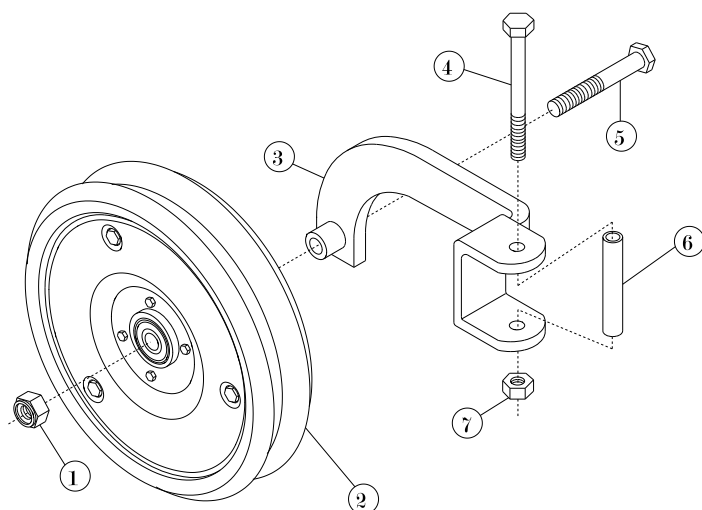
#874362 (Hammer) 3" x 13" Center Rib

Item	Part No.	Description
1	01572700	Hex Nylock Nut 5/8"
2	531111	Presswheel 3 x 13 Center Rib
3	954636	Presswheel Arm
4	338053	HHCS 1/2" x 5" Gr8
5	331983	HHCS 5/8" x 4"
6	148999	Bushing .747 x .532 x 3.594
7	03223500	Reversible Lock Nut 1/2" Gr 8



#877852 (Carlisle) 3" x 13" Dual Rib

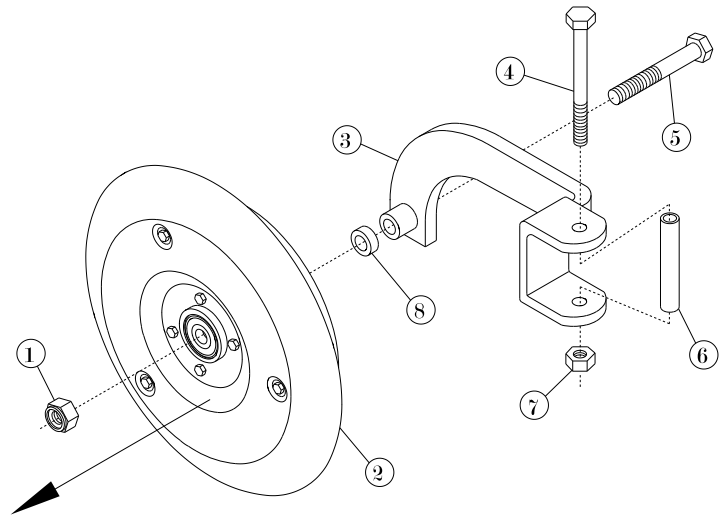
Item	Part No.	Description
1	01572700	Hex Nylock Nut 5/8"
2	531541	Presswheel 3 x 13 Dual Rib
3	954636	Presswheel Arm
4	338053	HHCS 1/2" x 5" Gr8
5	335182	HHCS 5/8" x 4 1/2"
6	148999	Bushing .747 x .532 x 3.594
7	03223500	Reversible Lock Nut 1/2" Gr 8



All Plant Presswheel Arm Assemblies

#859991 (Hammer) 2" x 13" Peaked w/Smooth Sides

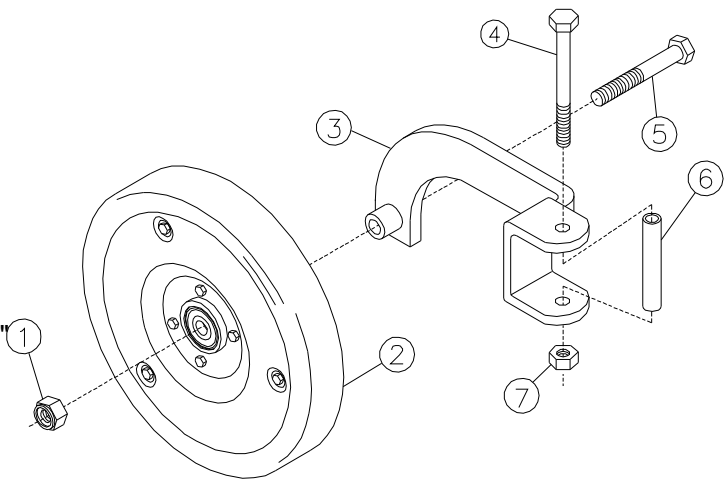
Item	Part No.	Description
1	01572700	Hex Nylock Nut 5/8"
2	530667	Presswheel 2 x 13 Peaked w/Smooth Sides
3	954636	Presswheel Arm
4	338053	HHCS 1/2" x 5" Gr8
5	331983	HHCS 5/8" x 4"
6	148999	Bushing .747 x .532 x 3.594
7	03223500	Reversible Lock Nut 1/2" Gr 8
8	151472	Presswheel Shim



Assemble wheel with
extended race of bearing in
direction of arrow.

#860007 (Carlisle) 2" x 13" w/Smooth Sides

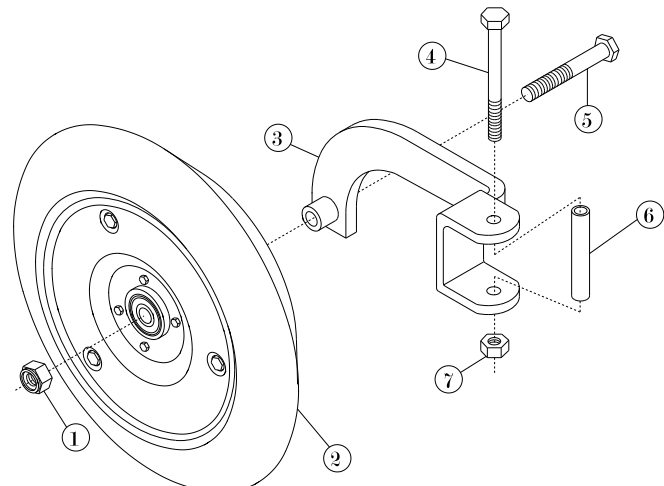
Item	Part No.	Description
1	01572700	Hex Nylock Nut 5/8"
2	531095	Presswheel 2 x 13 w/Smooth Sides
3	954636	Presswheel Arm
4	338053	HHCS 1/2" x 5" Gr8
5	331983	HHCS 5/8" x 4"
6	148999	Bushing .747 x .532 x 3.594
7	03223500	Reversible Lock Nut 1/2" Gr 8"



Assemble wheel with
extended race of bearing in
direction of arrow.

#878199 3" x 15" V-Type

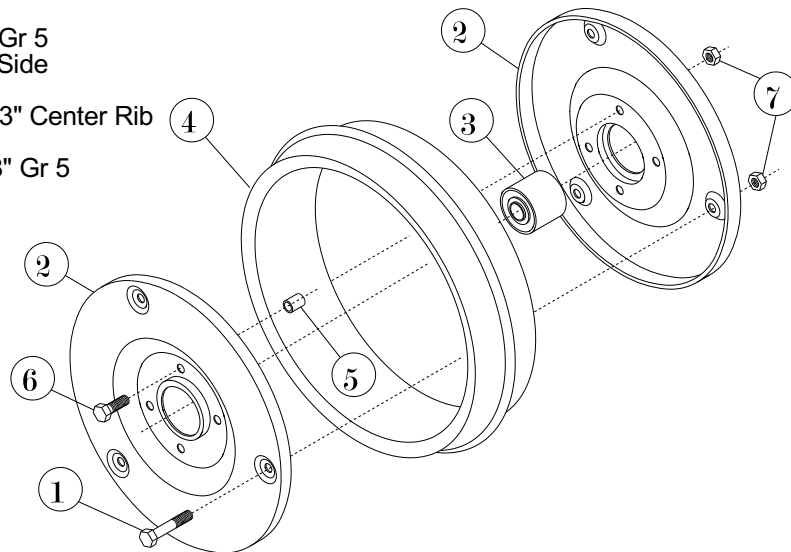
Item	Part No.	Description
1	01572700	Hex Nylock Nut 5/8"
2	531483	Presswheel 3 x 15 V-Type
3	954636	Presswheel Arm
4	338053	HHCS 1/2" x 5" Gr8
5	335182	HHCS 5/8" x 4 1/2"
6	148999	Bushing .747 x .532 x 3.594
7	03223500	Reversible Lock Nut 1/2" Gr 8



Presswheel Assemblies

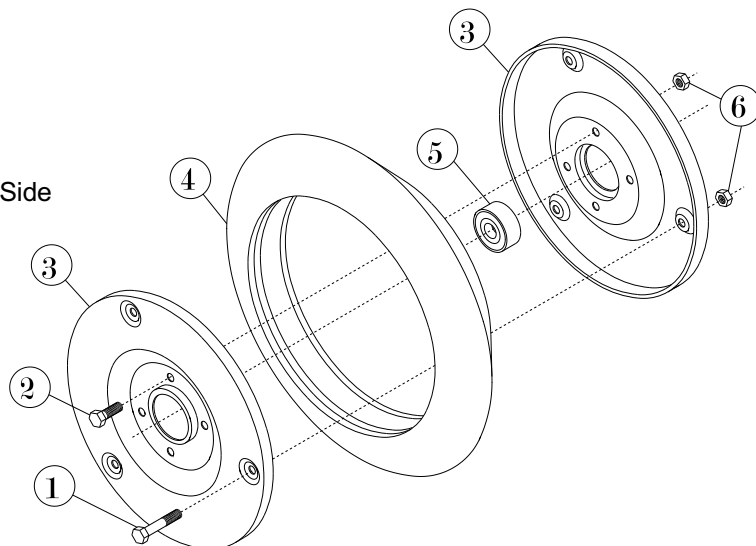
#531111 (Hammer) 3" x 13" Center Rib

Item	Part No.	Description
1		HHCS 3/8" x 2 1/2" Gr 5
2	531145	3x13 Presswheel Side
3	403188	Bearing
4	531152	Presswheel 3" x 13" Center Rib
5	606152	Bushing
6	337857	HHCS 3/8" x 1 3/8" Gr 5
7		Hex Lock nut 3/8"



#530667 (Hammer) 2" x 13" Peaked w/Smooth Sides

Item	Part No.	Description
1		HHCS 3/8" x 1 5/8" Gr 5
2		HHCS 3/8" x 5/8" Gr 5
3	530758	2x13 Smooth Presswheel Side
4	530766	2x13 Peaked Presswheel
5	401042	Bearing
6		Hex Locknut 3/8"



#531095	2 x 13 Carlisle
#531483	3 x 15 V-TypeCarlisle
#531707	Presswheel Half
#531723	Presswheel Tire
#531541	3 x 13 Dual RibCarlisle
#531764	Presswheel Rim

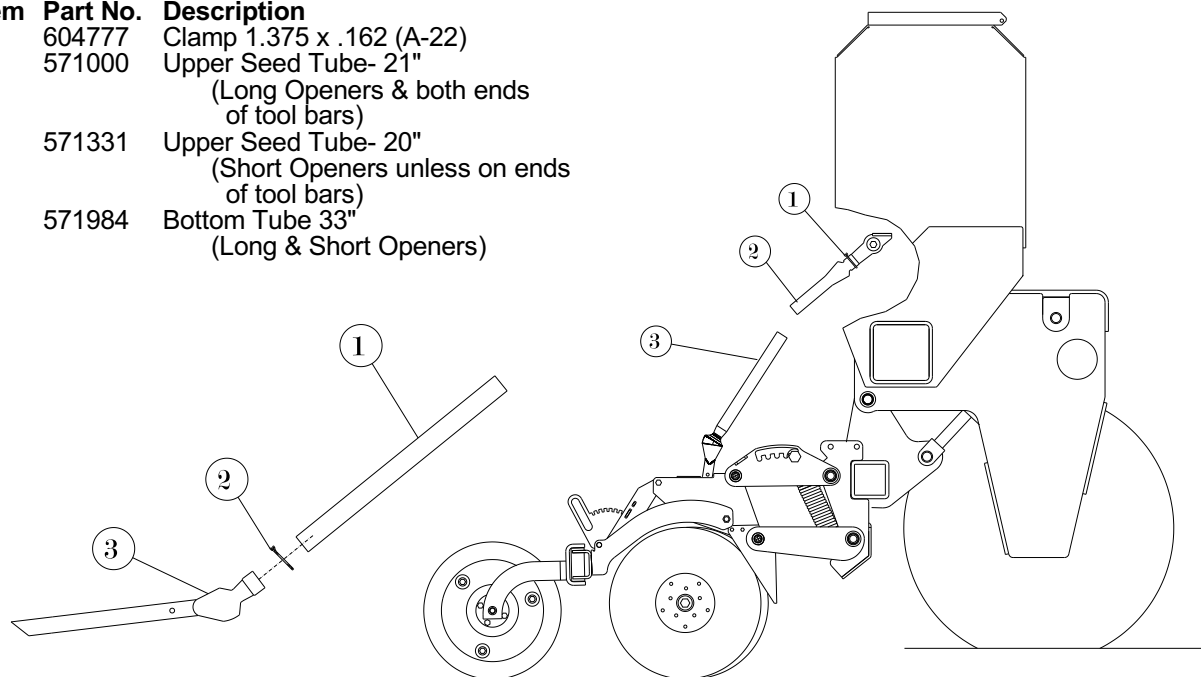
Outside Scraper Assy

883694 & 883686



All Plant Feed Tubes

Item	Part No.	Description
1	604777	Clamp 1.375 x .162 (A-22)
2	571000	Upper Seed Tube- 21" (Long Openers & both ends of tool bars)
	571331	Upper Seed Tube- 20" (Short Openers unless on ends of tool bars)
3	571984	Bottom Tube 33" (Long & Short Openers)



Bottom Tube Assembly - Prior 2010

#872036

Item	Part No.	Description
1	571323	Tube- 16"
2	603027	Clamp 1.625 x .172 (A-26)
3	571364	Feed Tube 14 5/8"

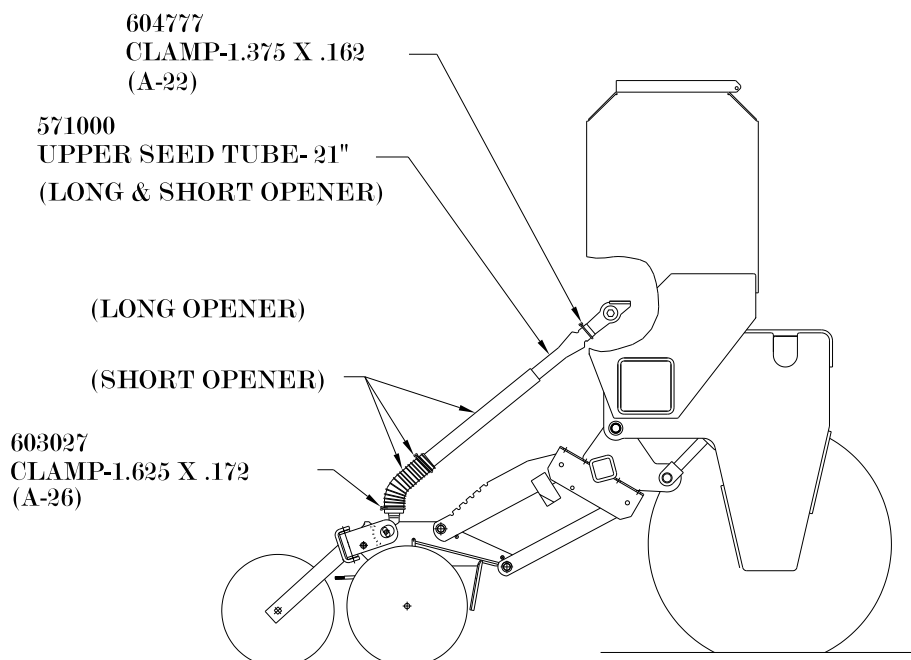
Min-Till Feed Tubes

#865709 Bottom Tube Assembly 25 1/4" (For Long Openers)

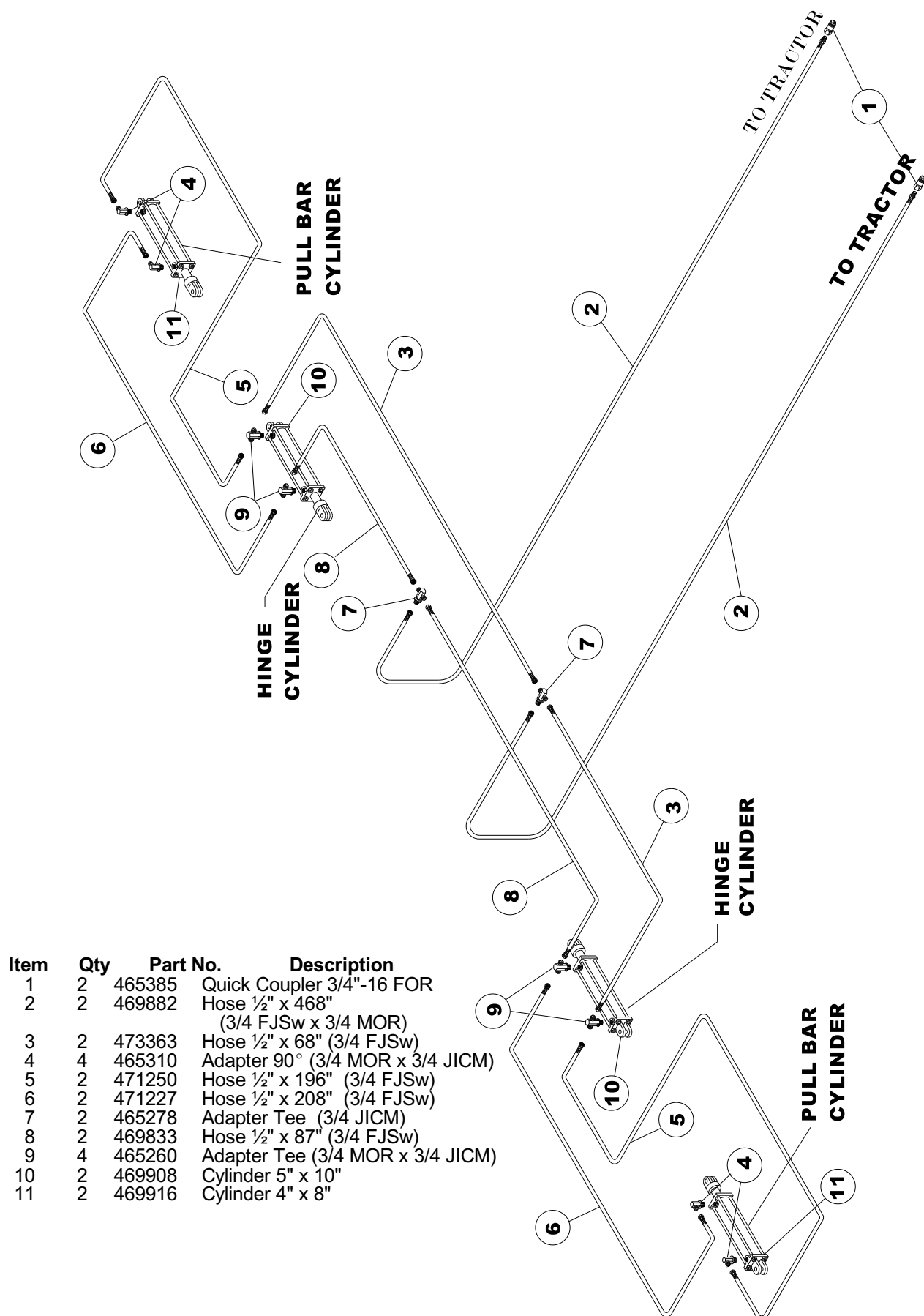
571190	Suction Hose 6 /12"
571125	Feed Tube 19 3/4"
603027	Hose Clamp

#865386 Bottom Tube Assembly 23 1/4" (For Short Openers)

570960	Suction Hose 4 /12"
571125	Feed Tube 19 3/4"
603027	Hose Clamp

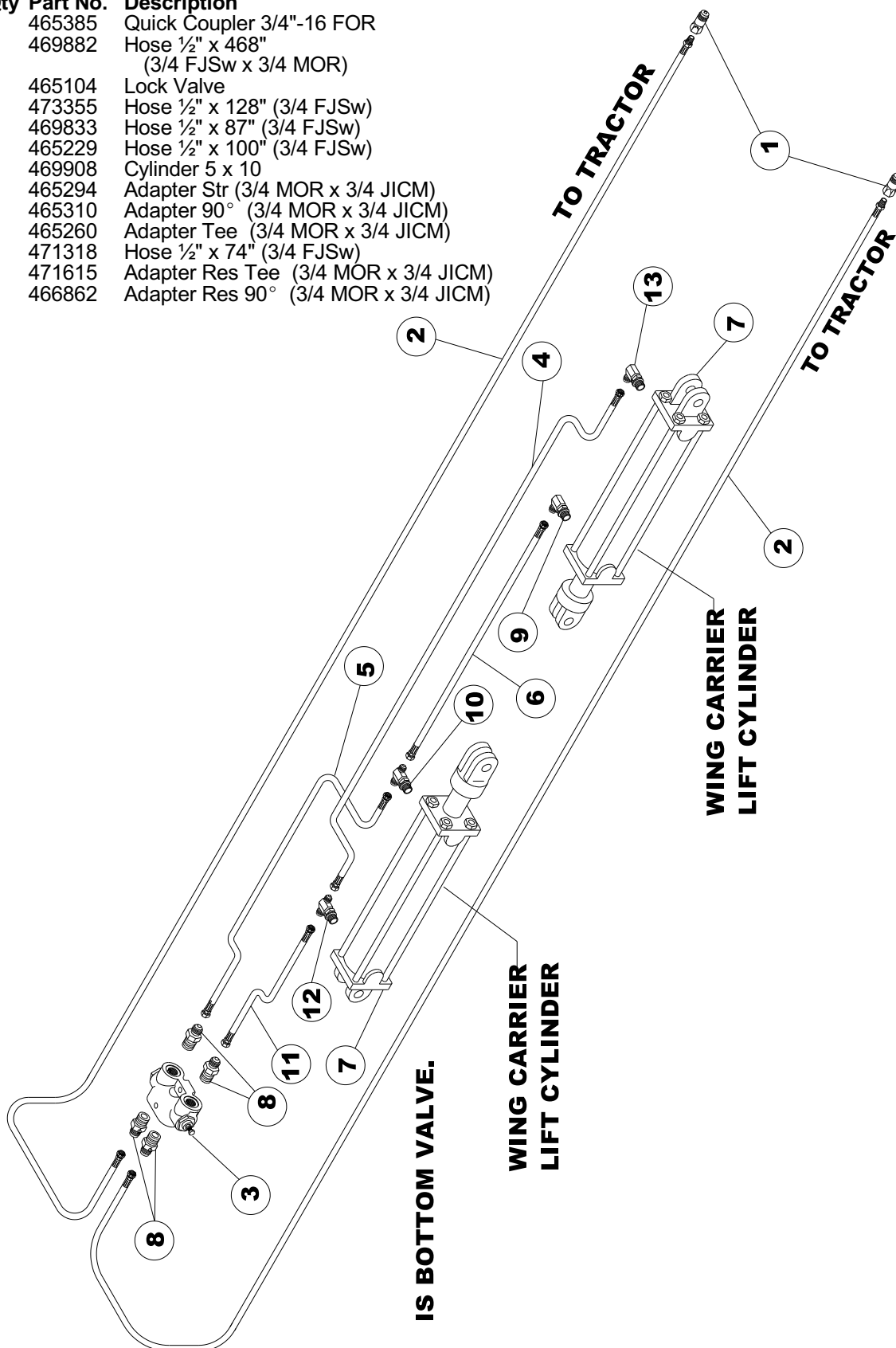


Fold Hydraulics

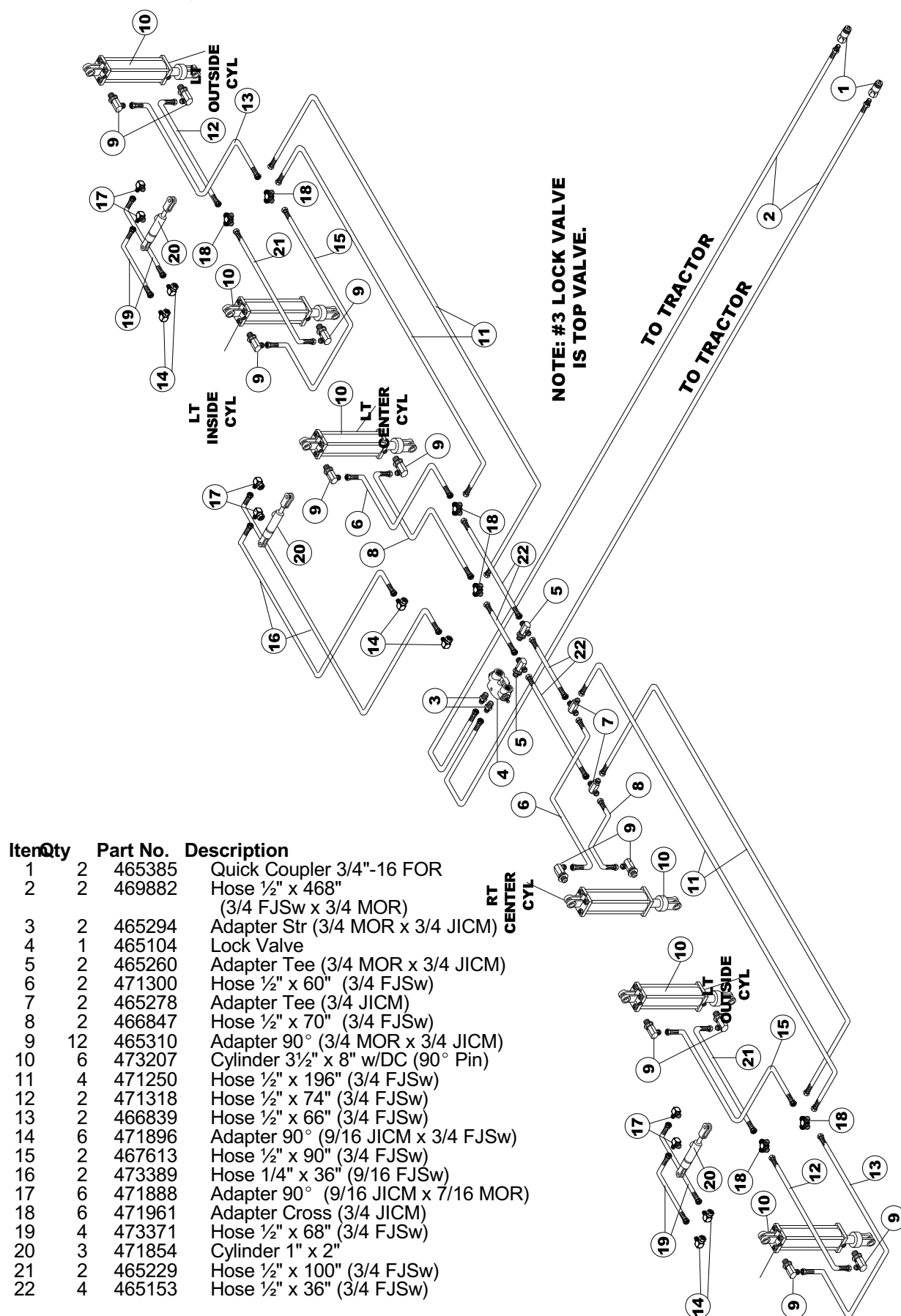


Wing Carrier Hydraulics

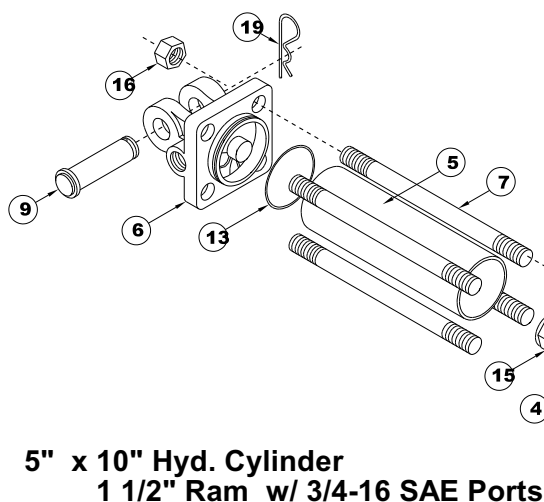
Item	Qty	Part No.	Description
1	2	465385	Quick Coupler 3/4"-16 FOR
2	2	469882	Hose 1/2" x 468" (3/4 FJSw x 3/4 MOR)
3	1	465104	Lock Valve
4	1	473355	Hose 1/2" x 128" (3/4 FJSw)
5	1	469833	Hose 1/2" x 87" (3/4 FJSw)
6	1	465229	Hose 1/2" x 100" (3/4 FJSw)
7	2	469908	Cylinder 5 x 10
8	4	465294	Adapter Str (3/4 MOR x 3/4 JICM)
9	1	465310	Adapter 90° (3/4 MOR x 3/4 JICM)
10	1	465260	Adapter Tee (3/4 MOR x 3/4 JICM)
11	1	471318	Hose 1/2" x 74" (3/4 FJSw)
12	1	471615	Adapter Res Tee (3/4 MOR x 3/4 JICM)
13	1	466862	Adapter Res 90° (3/4 MOR x 3/4 JICM)



Tool Bar Hydraulics



Hydraulic Cylinders



5" x 10" Hyd. Cylinder
1 1/2" Ram w/ 3/4-16 SAE Ports

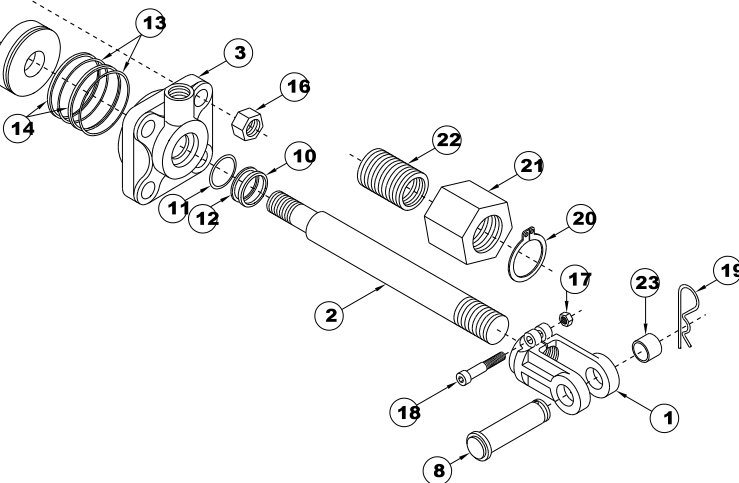
CBI No. 469908

Item	CBI No.	Description
1	464875	Clevis C
	463315	Clevis M
2	473025	Rod C
	473181	Rod M
4	461582	Piston
6	466177	Clevis
8	463265	Clevis Pin
9	468447	Clevis Pin
10	460907	Rod Wiper
13	461533	O-ring
14	461590	Back-up
15	461608	Piston Nut
16	461459	Tie Rod Nut
17	460691	Clevis Nut
18	460477	Capscrew
19	460469	Cotter Pin
	461855	Seal Kit C
	473199	Seal Kit M

4" x 8" Hyd. Cylinder
1 1/4" Ram w/ 3/4-16 SAE Ports

CBI No. 469916

Item	CBI No.	Description
1	461095	Clevis
4	461269	Piston
5	461293	Tube
6	467134	Base Clevis
7	461384	Tie Rod
8	463133	Clevis Pin
9	463133	Clevis Pin
10	460329	Rod Wiper
13	461186	O-ring
14	461277	Back-up
15	461285	Piston Nut
16	461442	Tie Rod Nut
17	460691	Clevis Nut
18	460477	Capscrew
19	460469	Cotter Pin
	461830	Seal Kit



3 1/2" x 8" Hyd. Cylinder w/Depth Control
1 1/4" Ram w/ 3/4-16 SAE Ports
90° to Pins 3000 PSI

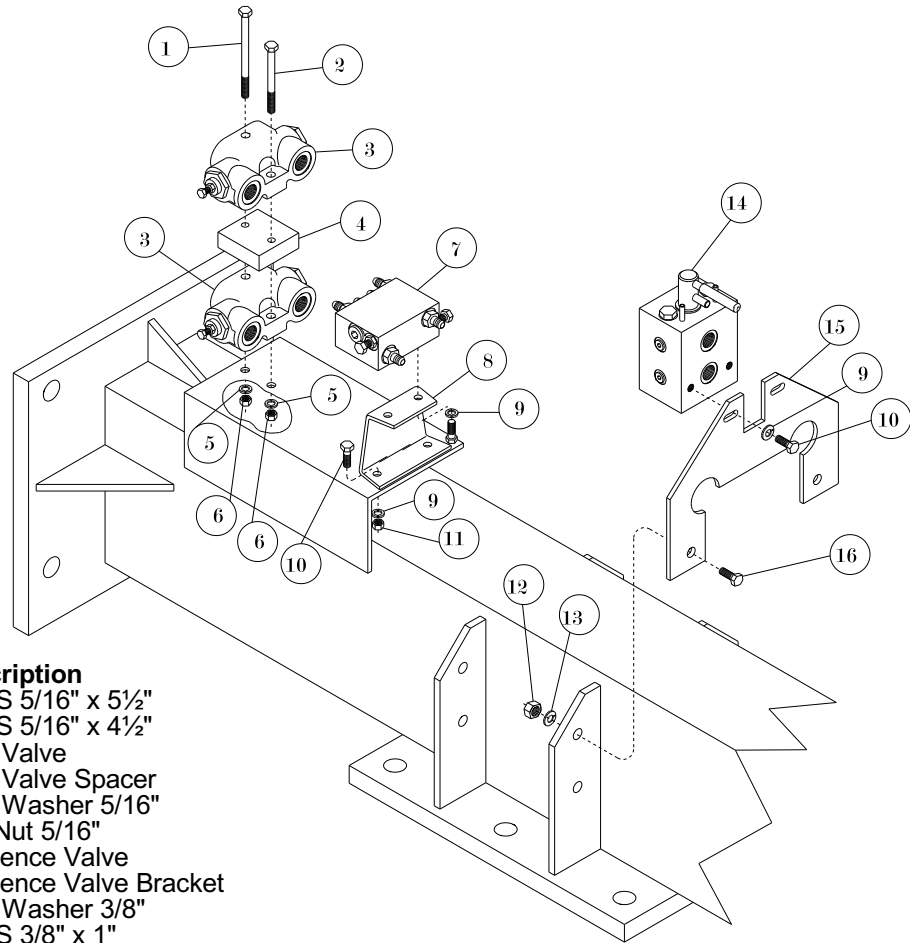
CBI No. 473207

Item	CBI No.	Description
1	461095	Clevis Rod Assembly
2	473256	Rod
3	473264	Head
4	473231	Piston
5	473249	Tube
6	473223	Clevis -Base
7	473272	Tie Rod
8	463133	Clevis Pin
9	463133	Clevis Pin
10	460329	Rod Wiper
15	461285	Piston Nut
16	464537	Tie Rod Nut
17	460691	Clevis Nut
18	460477	Capscrew
	473280	Stop Collar Assembly
	473298	Seal Kit

1" x 2" Hyd. Drive Cylinder

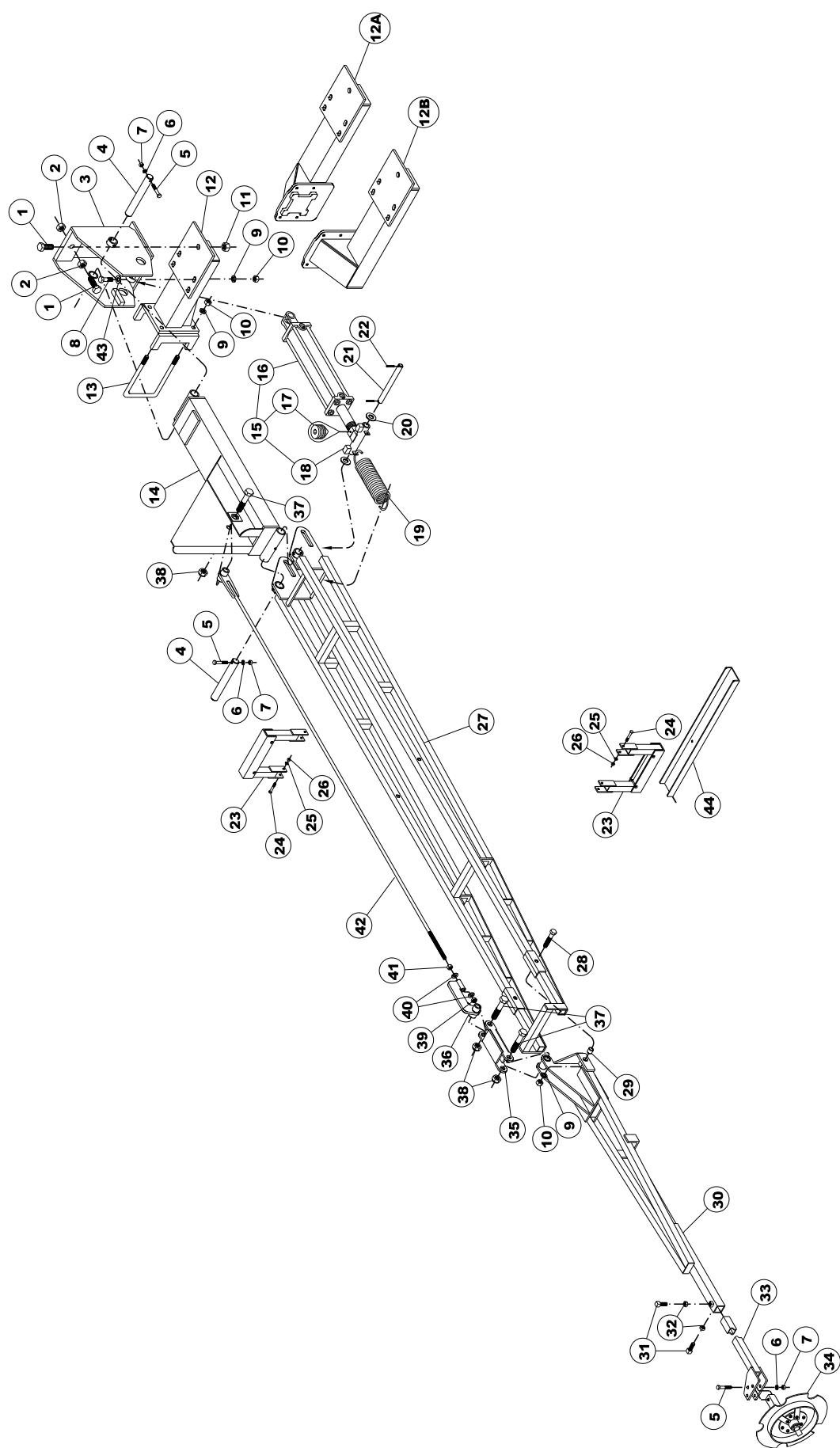
CBI No. 471854
472043 Seal Kit

Hydraulic Valve Assembly

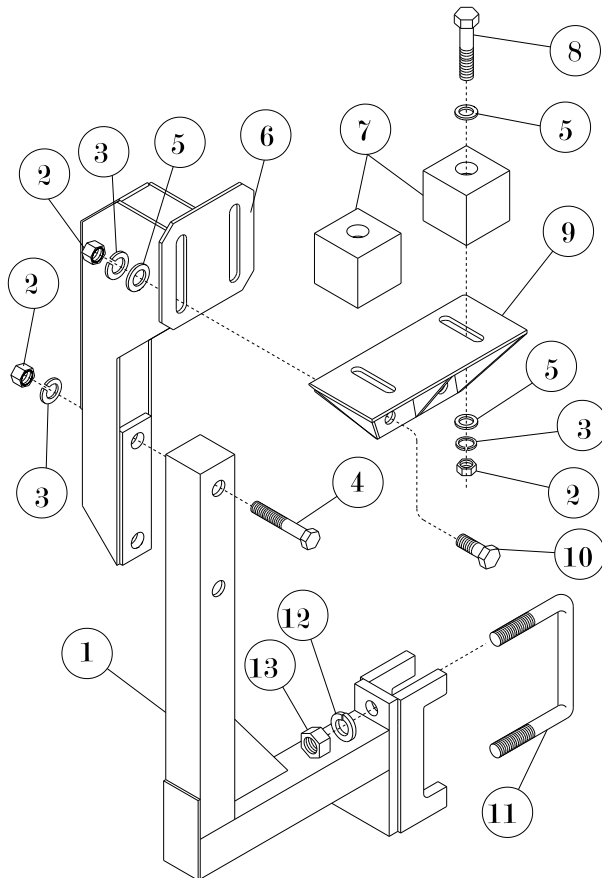


Item	Part No.	Description
1	337535	HHCS 5/16" x 5 1/2"
2	333567	HHCS 5/16" x 4 1/2"
3	465104	Lock Valve
4	217844	Lock Valve Spacer
5	330845	Lock Washer 5/16"
6	330811	Hex Nut 5/16"
7	469072	Sequence Valve
8	217836	Sequence Valve Bracket
9	330043	Lock Washer 3/8"
10	01017300	HHCS 3/8" x 1"
11	330035	Hex Nut 3/8"
12	330134	Hex Nut 1/2"
13	330142	Lock Washer 1/2"
14	470278	Double Selector Valve
15	217828	Double Selector Valve Bracket
16	01180900	HHCS 1/2" x 1 1/4"

4740 Marker



Item	Qty	Part No.	Description
21	2	306621	Cylinder Pin 1" x 10 3/4"
22	4	330662	Roll Pin 5/16" x 1 3/4"
23	2	867804	Marker Arm Rest
	4	867804	(Drills w/Fertilizer)
24	4	331884	HHCS 3/8" x 2 1/2"
25	4	330043	Lock Washer 3/8"
26	4	330035	Hex Nut 3/8"
27	1	938290	Ladder
28	4	01110600	HHCS 3/4" x 4"
29	4	142646	Marker Arm Spacer
30	1	966085	Marker Arm
31	4	331223	Set Screw 5/8" x 1 3/4"
			Square Head
32	4	331538	Jam Nut 5/8"
33	1	954685	Adjustable Marker Arm
	1	970277	Adjustable Marker Arm
			(Drills w/Fertilizer)
34	2	861450	Marker Blade Assembly
35	1	966077	Marker Pivot
36	1	966044	Turnbuckle Adjustment
37	6	332809	HHCS 1" x 5"
38	6	330597	Nylock Nut 1"
39	2	01572700	Nylock Nut 5/8"
40	4	330183	Flat Washer 5/8"
41	2	330571	Hex Nut 5/8"
42	2	966069	Turnbuckle Rod
43	8	330340	Flat Washer 3/4"
44	2	232066	Marker Carrier
			(Drills w/Fertilizer)



Item	Part No.	Description
1	960294	Marker Carrier Base
2	330134	Hex Nut 1/2"
3	330142	Lock Washer 1/2"
4	330100	HHCS 1/2" x 4 1/2"
5	330159	Flat Washer 1/2"
6	963215	Marker Carrier
7	10746600	Bumper 3 1/2" x 3 1/2" x 3"
8	334946	HHCS 1/2" x 3"
9	960385	Marker Carrier Bumper
10	01147800	HHCS 1/2" x 1 1/2"
11	337162	U-bolt 3/4" x 7" x 11"
12	330332	Lock Washer 3/4"
13	330290	Hex Nut 3/4"

Tri-Fold Marker

Mounting & Assembly Instructions

Remove contents of hardware box and sort parts for identification. *Refer to drawing lay-out.* Using the 3/4" x 7" x 11" U-bolts, 3/4" lock washers and hex nuts, install marker mount to the 7 x 7 frame tube at the end of each wing frames.

Bolt marker base mount bracket ---right on the right side of the drill, and left on the left side of the drill--- using one (1) 1" x 2 1/2" HHCS with hex nut and four (4) 3/4" x 2 1/2" HHCS with flat washers, lock washers, and hex nuts. To determine left and right, stand behind drill looking to the tractor. To your right is the right side of drill, and to your left, the left side of drill.

Mount left marker base arm and right marker base arm to marker base mount brackets using base arm pivot pins (1 1/2" x 11") *Refer to drawing.* Secure pins with 1/2" x 3" bolts, lock washers and hex nuts. (Check part numbers to insure correct side).

Attach the 3 x 20 hydraulic cylinder to the marker base mounts using the pin provided with the cylinders.

Install 1" x 2 1/2" stop bolts with two (2) hex jam nuts in the top holes of the marker base. Using the other 1 1/2" x 11" pivot pins, mount ladder sections to the marker base arms and secure with 1/2" x 3" bolts, lock washers, and hex nuts. Remove the cylinder port plugs and extend hydraulic cylinder rams out to align cylinder brackets with slotted holes in ladder sections and connect with cylinder bracket pins (1" x 10 3/4"), Use a 1" flat washer on the outside of slotted area when installing pins. *Refer to drawing.*

Attach spring from cylinder bracket to the cross rod located by the slotted holes on the ladder section. This must be installed for markers to work properly.

Install the marker arms in the first hole on the ladder sections using 3/4" x 4" bolts, marker arm spacer bushings (*Refer to drawing*), lock washer, and hex nuts.

Attach marker pivot to arm using 1" x 5" bolts and nylock nuts. Bolt the turnbuckle end adjustment to pivot with 1" x 5" bolts and nylock nuts.

On the marker base arms --right and left, install marker adjustment rod using 1" x 5" bolt and nylock nut. Attach rod to the turnbuckle end adjustment using one (1) 5/8" hex nylock nut and one (1) 5/8" flat washer on outside and one (1) 1/2" hex nut and 5/8" flat washer on the inside. Fold

marker up and back down to make sure marker blade does not hit the ground. The marker should be adjusted at this point, but if the marker arm does not start out when the ladder starts down, adjustment will have to be made on the turnbuckle end.

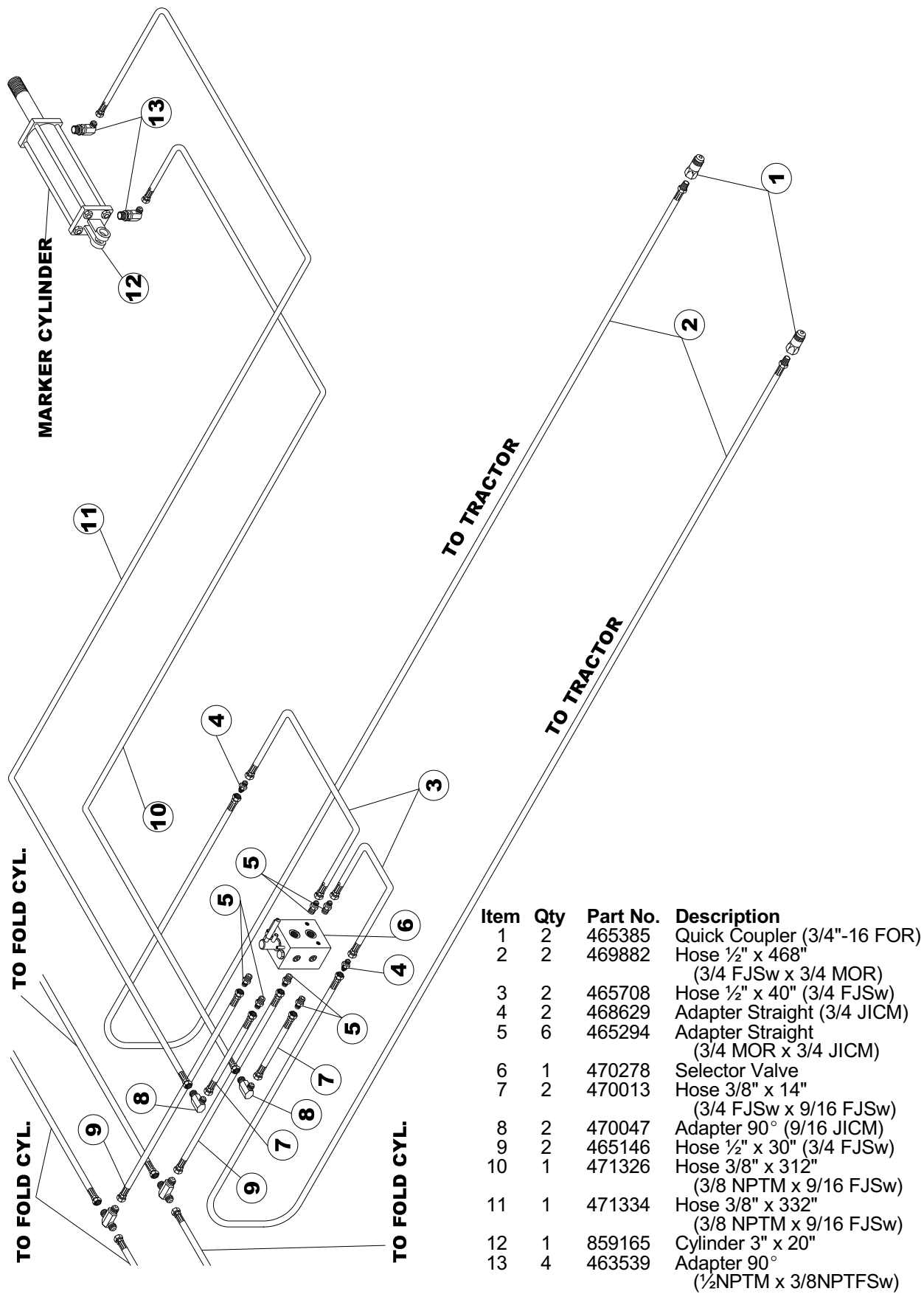
Attach adjustable marker stop assemblies to bottom of ladder sections using 3/8" x 2 1/2" bolt with lock washers, and hex nuts. **DO NOT TIGHTEN COMPLETELY AT THIS TIME.** Marker stops will need to be adjusted later to keep marker blades from hitting ladders. *Refer to drawing.*

Slide the adjustable marker arms into the end of the ladder sections and secure with 5/8" x 1 3/4" set screws and hex jam nuts. Finally, bolt the marker blade assemblies to the adjustable marker arms using 1/2" x 3" bolts with lock washers, and hex nuts. **TIGHTEN BOLTS AT THIS STEP.** Angle settings will be dependent on field conditions and the amount of furrow desired. Measure distance as required, and set adjustable marker arms to proper positions.

For assembly of hydraulics, refer to hydraulic sections in this owner's manual. After hydraulics are complete, raise markers slowly to fill with oil. Sequence several times to eliminate air in the system. Be sure to check for leaks in the system. Adjust marker stops so blades do not hit ladders and tighten.

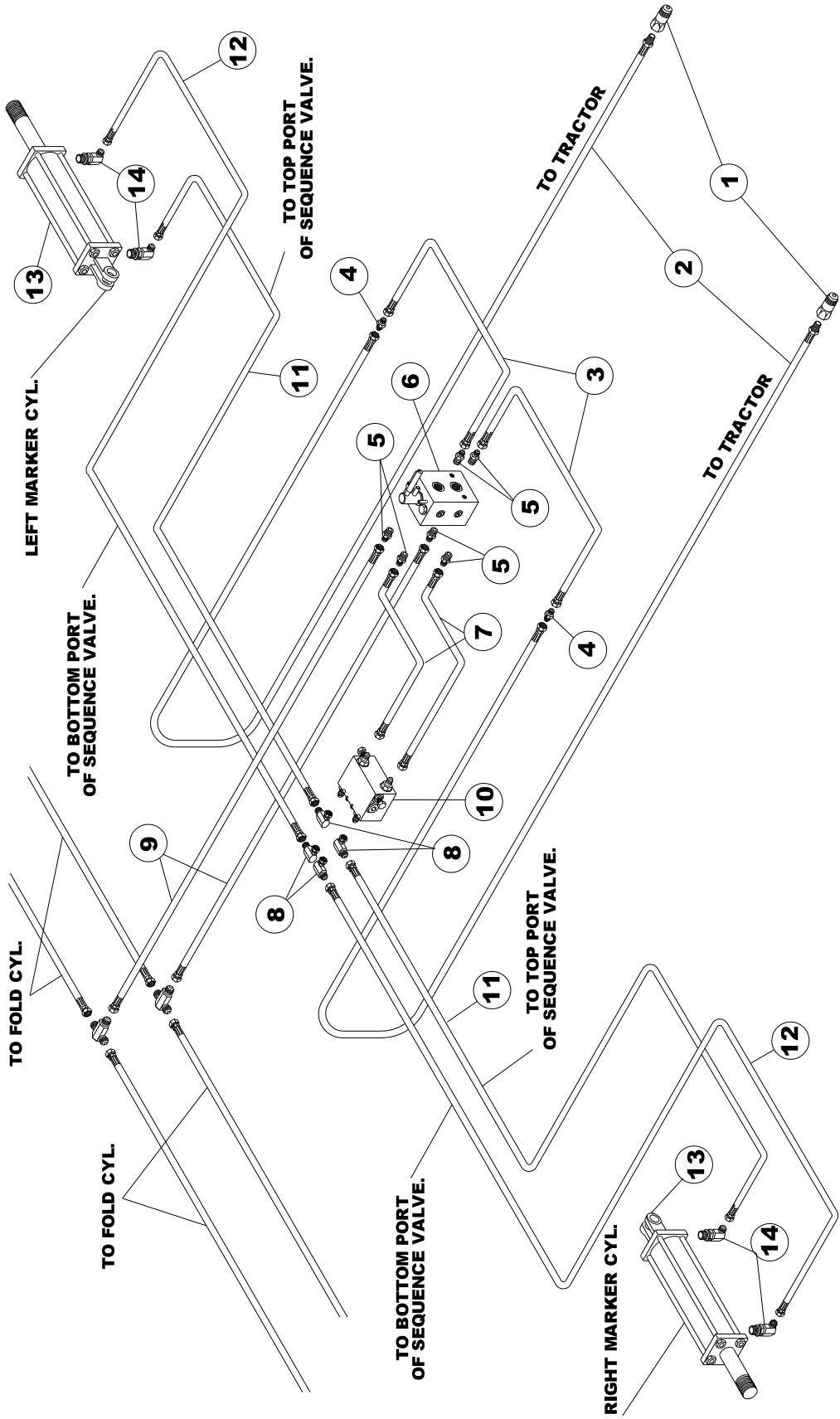
Mount marker carrier on inside end of wing frame with one (1) 3/4" x 7" x 11" u-bolt with 3/4" lock washers and hex nuts. **DO NOT TIGHTEN** this u-bolt at this time. Bolt the marker carrier to the marker carrier base using two (2) 1/2" x 4 1/2" HHCS with 1/2" lock washers and hex nuts. These bolts can be tightened now. Attach the marker carrier bumper to the marker carrier using four (4) 1/2" x 1 1/2" HHCS with 1/2" flat washers, lock washers, and hex nuts. **DO NOT TIGHTEN** at this time. Bolt two (2) bumpers to marker carrier bumper with two (2) 1/2" x 3" HHCS with 1/2" flat washers, lock washers, and hex nuts. **DO NOT TIGHTEN.** With marker folded in transport position, slide marker carrier along wing frame tube until bumpers are located under cross tube of marker ladder. Tighten 3/4" x 7" x 11" u-bolt at this time. Move marker bumper up so that bumpers are carrying the weight of the marker arms. The cross tube at the end of the marker ladder should be resting on the bumpers. Tighten the bolts holding the bumpers and the bumper carrier at this time.

Single Marker Hydraulics



Item	Qty	Part No.	Description
1	2	465385	Quick Coupler (3/4"-16 FOR)
2	2	469882	Hose 1/2" x 468" (3/4 FJSw x 3/4 MOR)
3	2	465708	Hose 1/2" x 40" (3/4 FJSw)
4	2	468629	Adapter Straight (3/4 JICM)
5	6	465294	Adapter Straight (3/4 MOR x 3/4 JICM)
6	1	470278	Selector Valve
7	2	470013	Hose 3/8" x 14" (3/4 FJSw x 9/16 FJSw)
8	2	470047	Adapter 90° (9/16 JICM)
9	2	465146	Hose 1/2" x 30" (3/4 FJSw)
10	1	471326	Hose 3/8" x 312" (3/8 NPTM x 9/16 FJSw)
11	1	471334	Hose 3/8" x 332" (3/8 NPTM x 9/16 FJSw)
12	1	859165	Cylinder 3" x 20"
13	4	463539	Adapter 90° (1/2NPTM x 3/8NPTFSw)

Double Marker Hydraulics



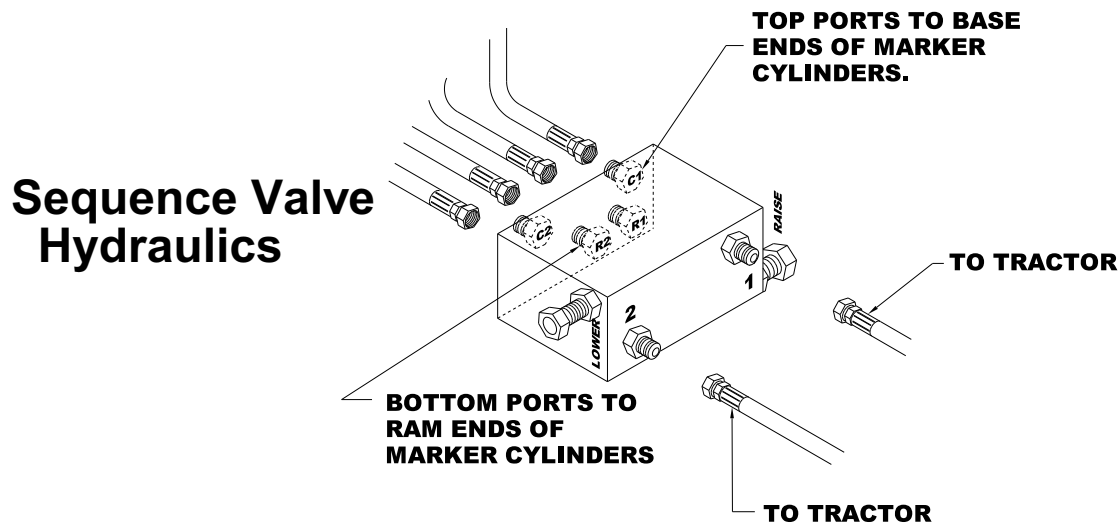
Item	Qty	Part No.	Description
1	2	465385	Quick Coupler (3/4"-16 FOR)
2	2	469882	Hose 1/2" x 468"
3	2	465708	(3/4 FJsw x 3/4 MOR)
4	2	468629	Hose 1/2" x 40" (3/4 FJsw)
5	4	468294	Adapter Straight (3/4 JICM)
6	5	465294	Adapter Straight (3/4 MOR x 3/4 JICM)
7	6	470278	Selector Valve
	7	470013	Hose 3/8" x 12" (3/4 FJsw x 9/16 FJsw)

Item	Qty	Part No.	Description
8	8	469049	Adapter 90
9	19	465146	Hose 1/2" x 30" (3/4 FJsw)
10	10	469072	Sequence Valve
11	11	471326	Hose 3/8" x 312"
12	2	471334	(3/8 NPTM x 9/16 FJsw)
13	2	859165	Cylinder Assembly 3 x 20
14	4	463539	Adapter 90

(1/2 NPTM x 3/8 FPSw)

Double Marker Hydraulics

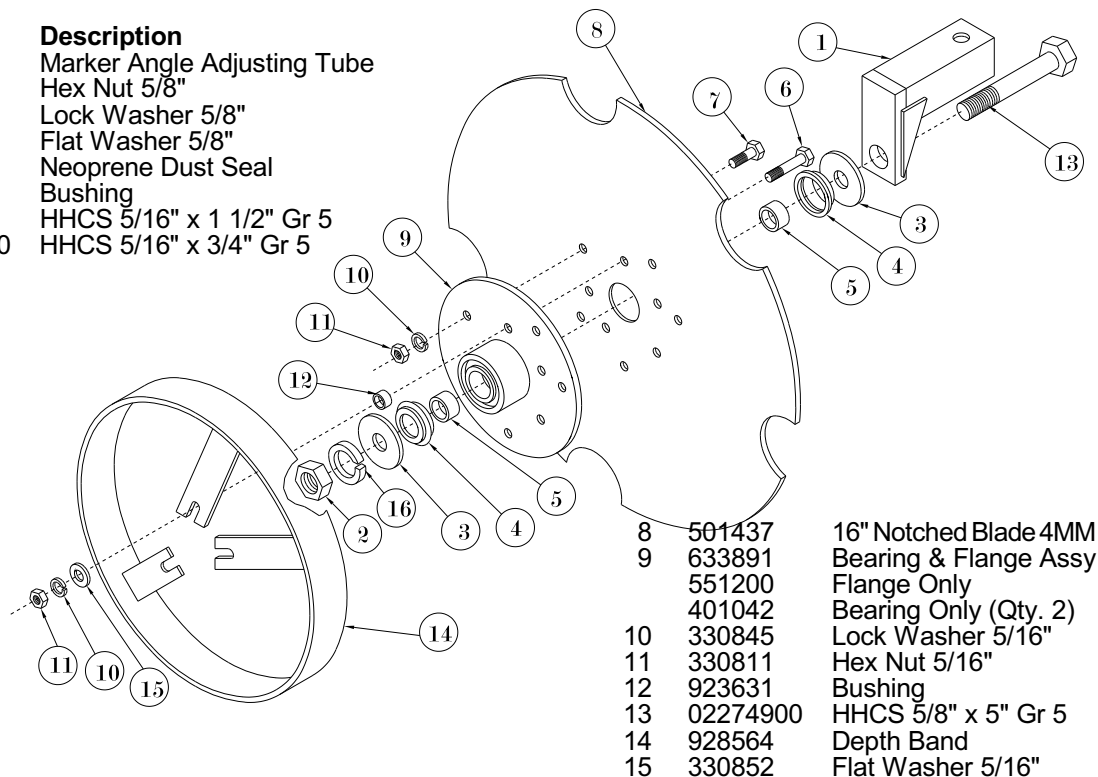
Item	Qty	Part No.	Description	Item	Qty	Part No.	Description
1	2	465385	Quick Coupler (3/4"-16 FOR)	8	4	469049	Adapter 90°
2	2	469882	Hose 1/2" x 468"				(9/16 JICM x 9/16 FJSw)
3	2	465708	(3/4 FJSw x 3/4 MOR)	9	2	465146	Hose 1/2" x 30" (3/4 FJSw)
4	2	468629	Adapter Straight (3/4 JICM)	10	1	469072	Sequence Valve
5	6	465294	Adapter Straight	11	2	471326	Hose 3/8" x 312"
			(3/4 MOR x 3/4 JICM)	12	2	471334	Hose 3/8" x 332"
6	1	470278	Selector Valve				(3/8 NPTM x 9/16 FJSw)
7	2	470013	Hose 3/8" x 12"	13	2	859165	Cylinder Assembly 3 x 20
			(3/4 FJSw x 9/16 FJSw)	14	4	463539	Adapter 90° (1/2 NPTM x 3/8 FPSw)



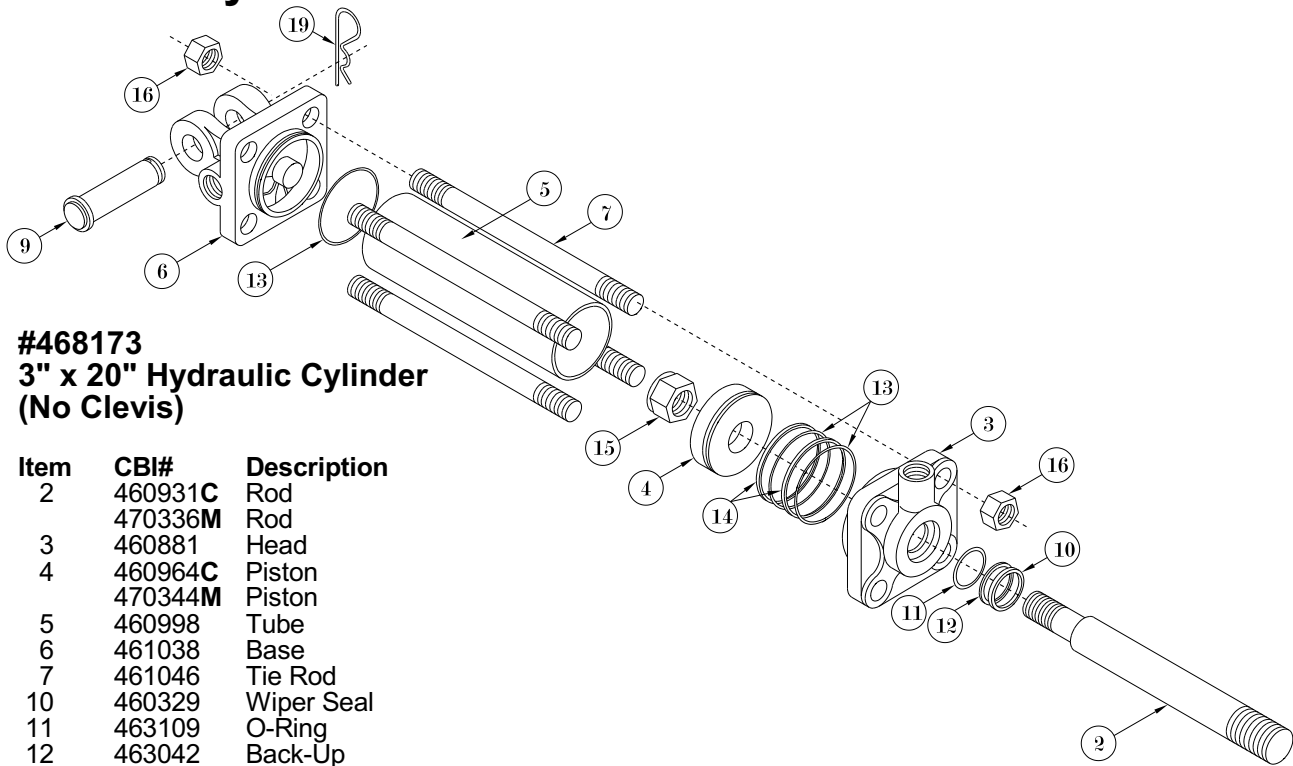
Marker Blade Assembly

861450

Item	Part No.	Description
1	956086	Marker Angle Adjusting Tube
2	330571	Hex Nut 5/8"
	330878	Lock Washer 5/8"
3	330183	Flat Washer 5/8"
4	400747	Neoprene Dust Seal
5	144865	Bushing
6	335448	HHCS 5/16" x 1 1/2" Gr 5
7	01144500	HHCS 5/16" x 3/4" Gr 5

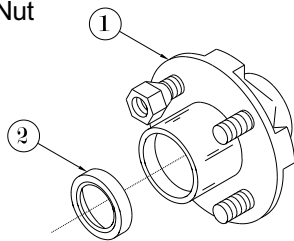


Marker Cylinder



#468173 3" x 20" Hydraulic Cylinder (No Clevis)

Item	CBI#	Description
2	460931C	Rod
	470336M	Rod
3	460881	Head
4	460964C	Piston
	470344M	Piston
5	460998	Tube
6	461038	Base
7	461046	Tie Rod
10	460329	Wiper Seal
11	463109	O-Ring
12	463042	Back-Up
13	460923	O-Ring
14	460980	Back-Up
15	460394C	Piston Nut
	461285M	Piston Nut
16	460972	Tie Rod Nut
	461079	Seal Kit

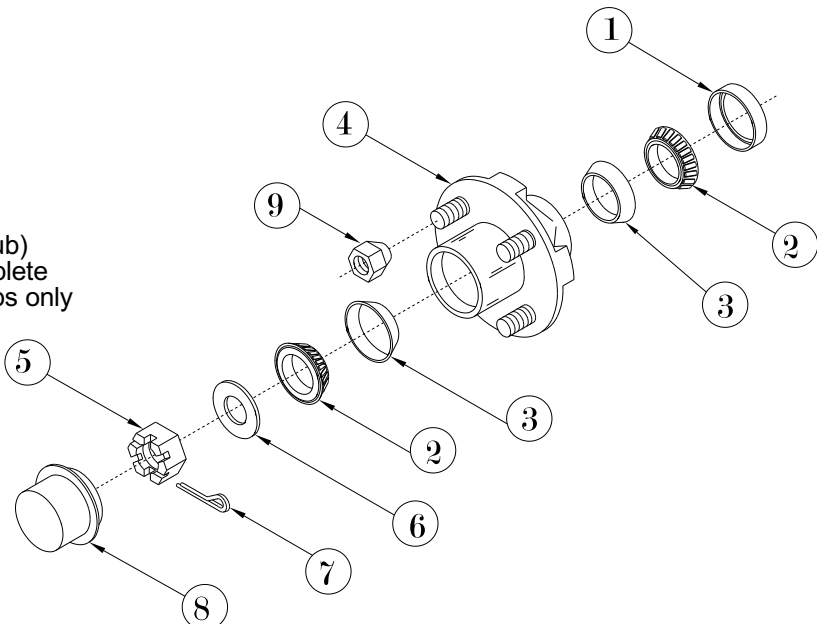


4 Bolt Hub w/seals both sides #551283

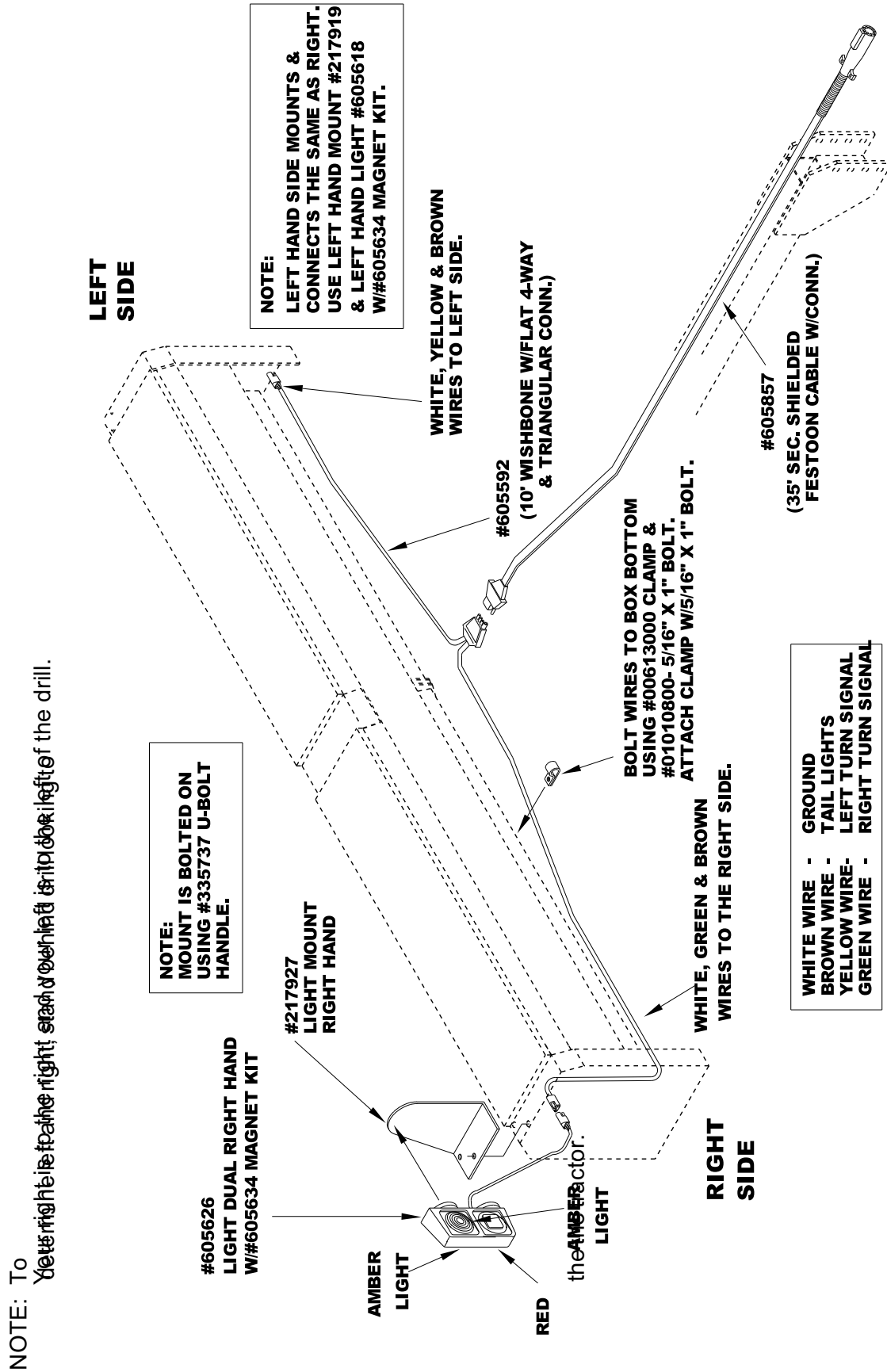
Item	Part No.	Description
1	550129	4 Bolt Hub Complete
2	400374	Dust Seal

4 Bolt Hub #550129

Item	Part No.	Description
1	400374	Dust Seal
2	400382	Bearing Cone
3	400390	Bearing Cup
		(Pressed in Hub)
4	550129	4 Bolt Hub Complete
	550434	4 Bolt Hub w/cups only
5	330472	Spindle Nut
6	330480	Spindle Washer
7	332775	Cotter Pin
8	600338	Dust Cap
9	331827	Lug Nut

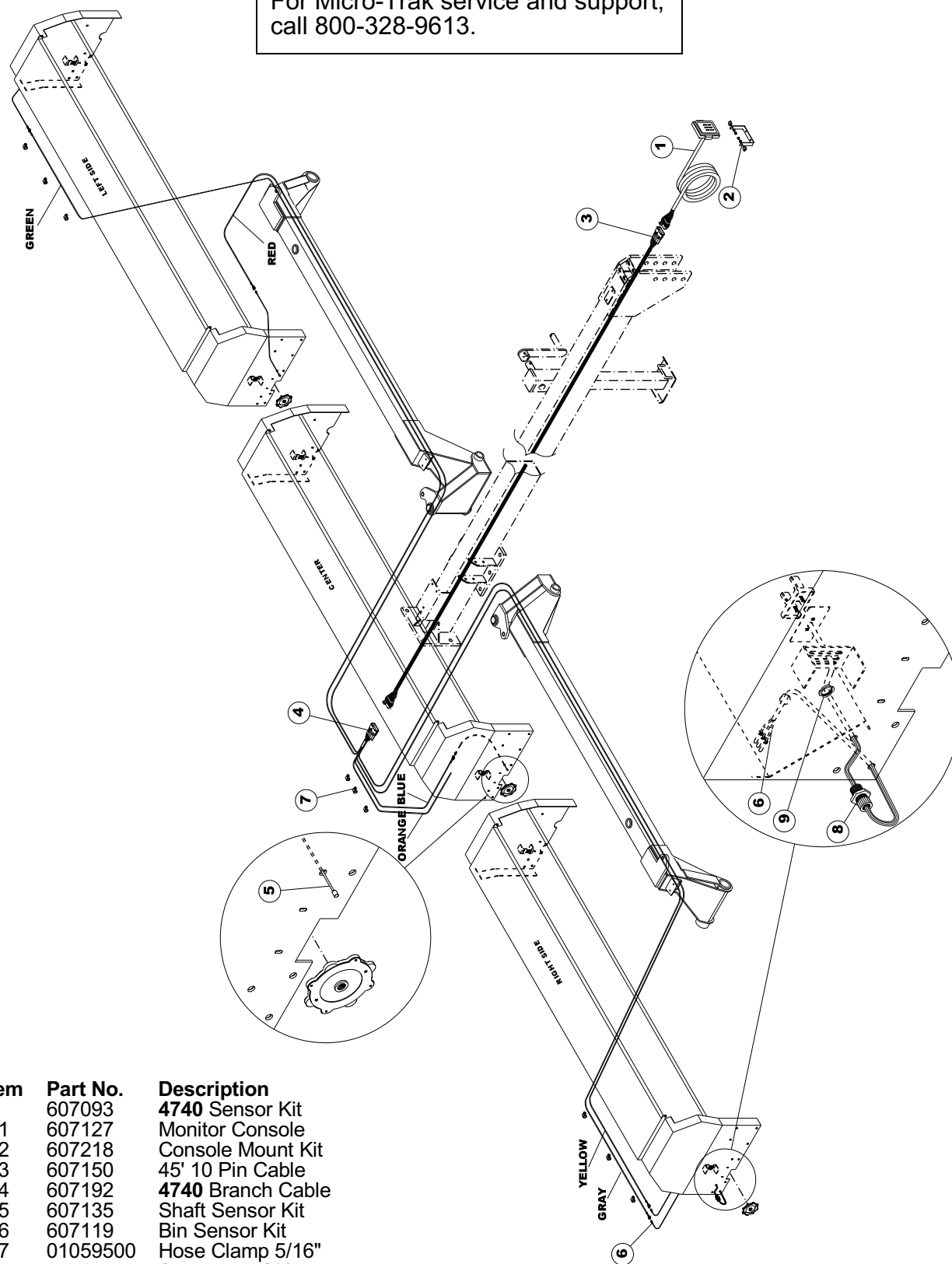


4700 Lighting System (Center Section Only)



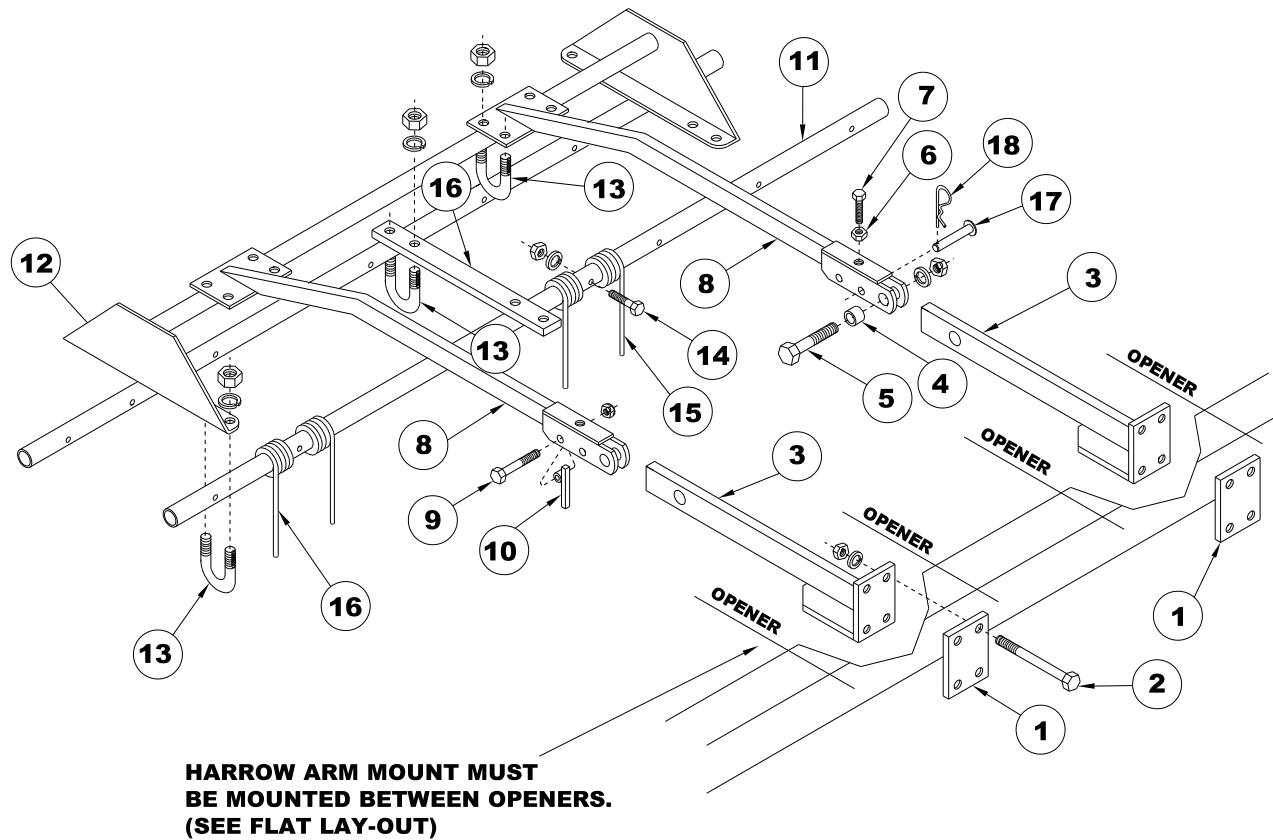
4740 Shaft & Bin Monitor System

For Micro-Trak service and support,
call 800-328-9613.



Item	Part No.	Description
1	607093	4740 Sensor Kit
2	607127	Monitor Console
3	607218	Console Mount Kit
4	607150	45' 10 Pin Cable
5	607192	4740 Branch Cable
6	607135	Shaft Sensor Kit
7	607119	Bin Sensor Kit
8	01059500	Hose Clamp 5/16"
9	03412400	Strain Relief 1/2"
	01076900	Nut 1/2" NPT Conduit Lock

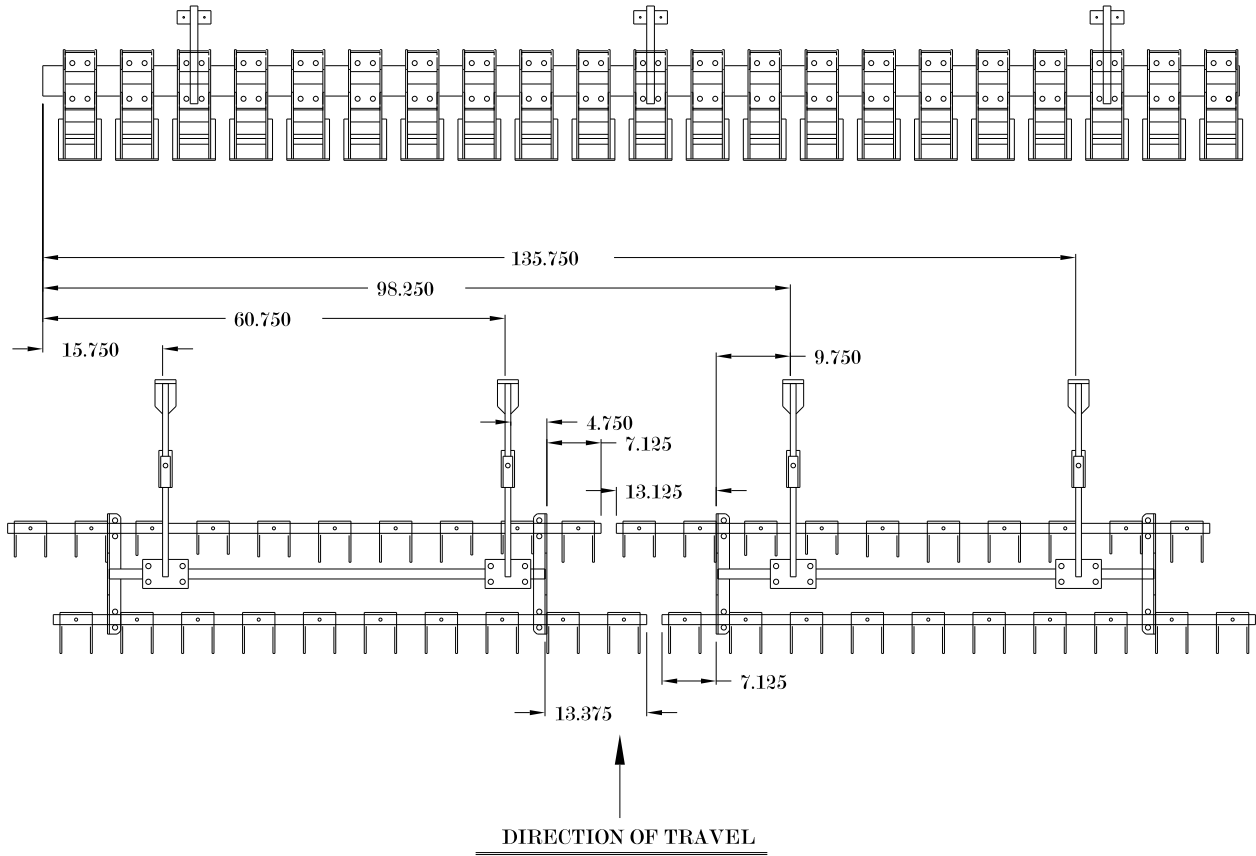
Harrow Option



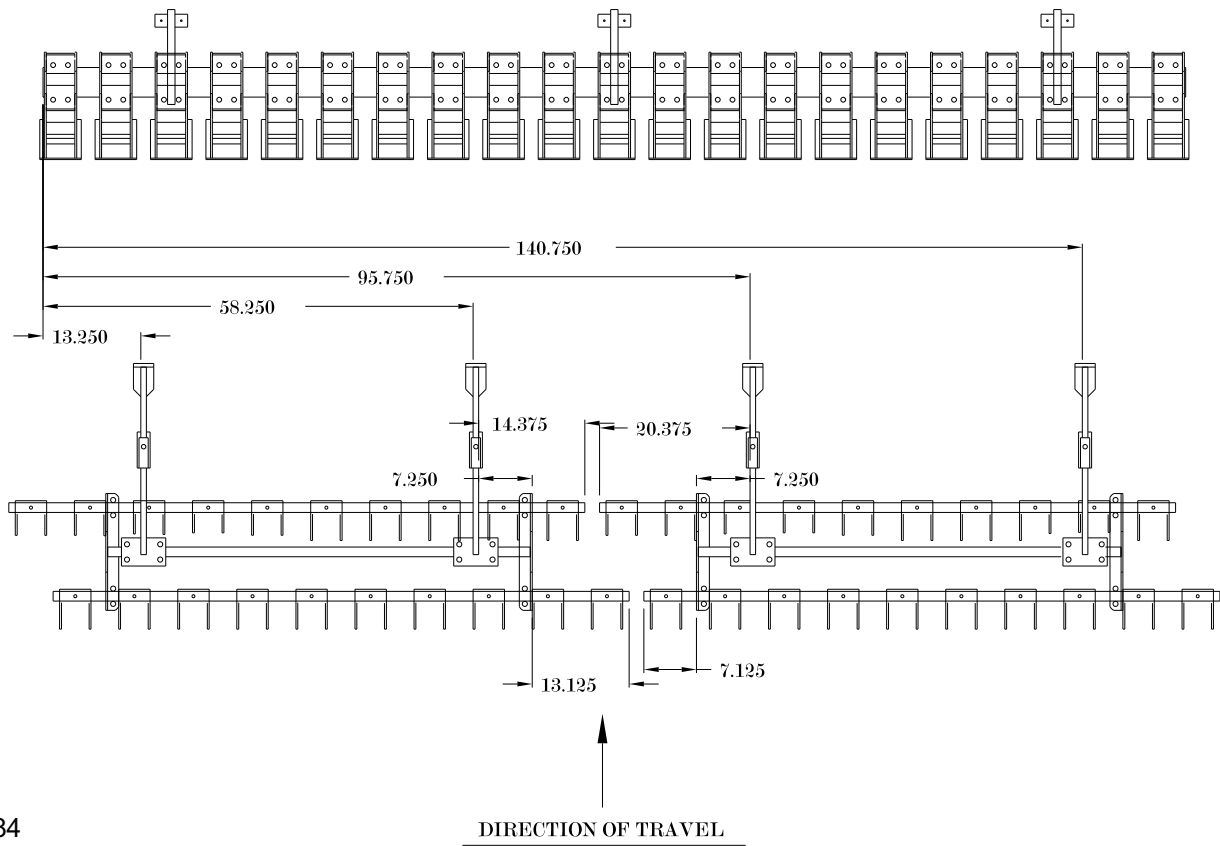
Item	Part No.	Description	Item	Part No.	Description
1	959288	Bolt Plate	10	959270	Harrow Lock Weldment
2	334458	HHCS 1/2" x 6" Gr 5	11	149476	Harrow Pipe 78"
	330142	Lock washer 1/2"	12	956987	Tine Gang Bar-Long
	330134	Hex nut 1/2"		955245	Tine Gang Bar-Short
3	976910	Harrow Arm Mount	13	336032	U-bolt 5/8" x 1 3/8" x 2 9/16"
	959254	(Prior 2006)		330878	Lock washer 5/8"
4	151050	Bushing		330571	Hex nut 5/8"
5	336321	HHCS 5/8" x 2 1/4" Gr 5	14	334243	HHCS 3/8" x 2" Gr 5
	330878	Lock washer 5/8"		330043	Lock washer 3/8"
	330571	Hex nut 5/8"		330035	Hex nut 3/8"
6	331538	Jam nut 5/8"	15	501544	Harrow Tine 11"
7	337584	Harrow Adj Bolt 5/8" x 2" Gr 8	16	202226	Adjustment Plate
8	959262	Harrow Arm Weldment	17	954024	Transport Pin
9	334243	HHCS 3/8" x 2" Gr 5	18	330860	Hairpin 5/32"
	330837	Hex Nylock 3/8"			

Harrow Layouts

4740 x 7.5" Spacing - Left Wing Section

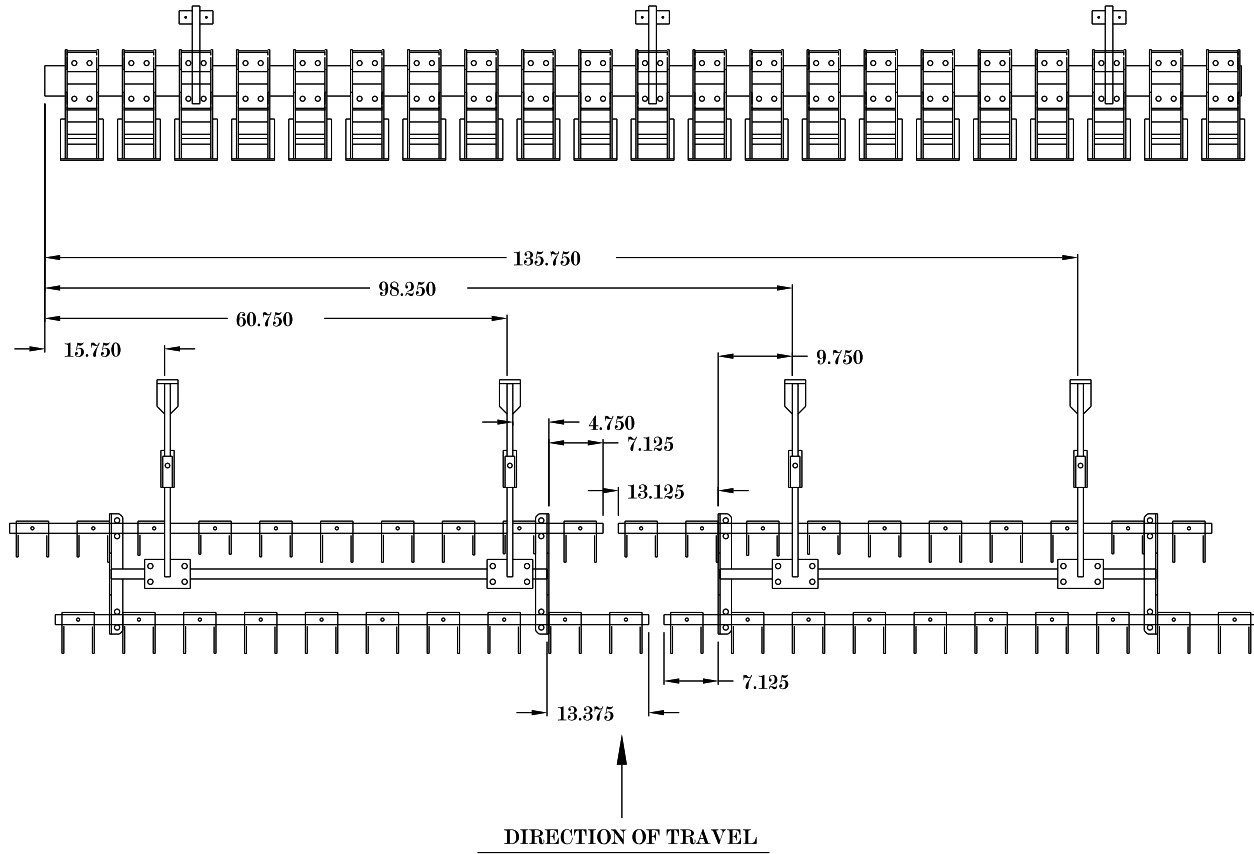


4740 x 7.5" Spacing - Center Section

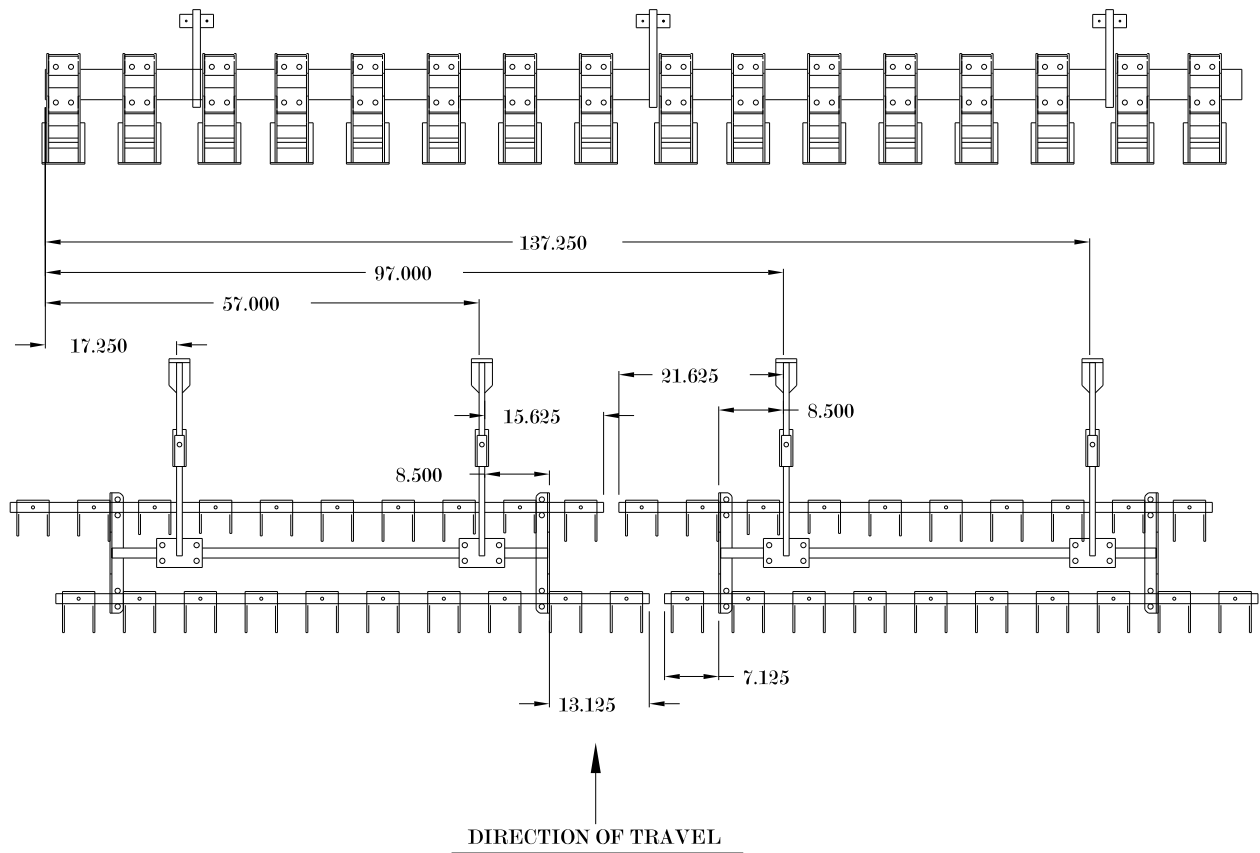


Harrow Layouts

4740 x 7.5" Spacing - Right Wing Section

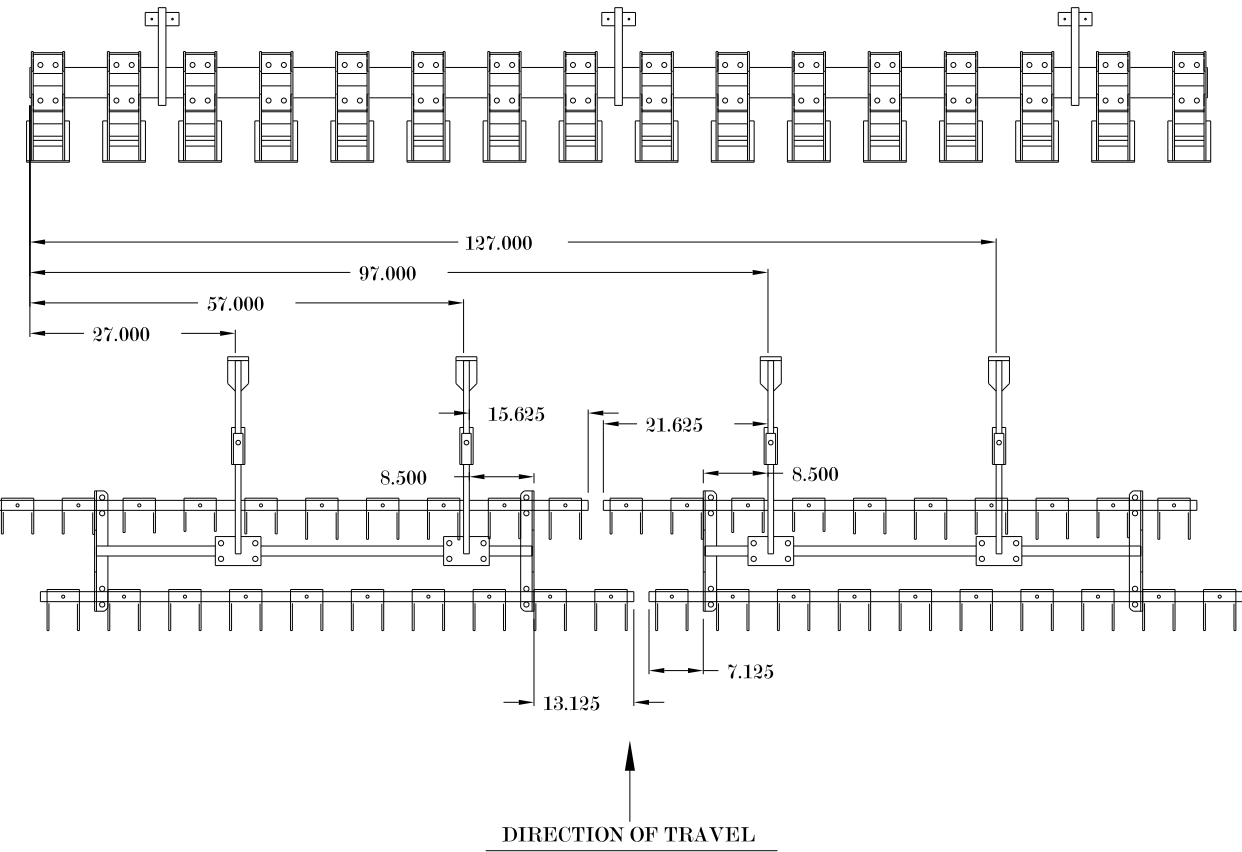


4740 x 10" Spacing - Left Wing Section

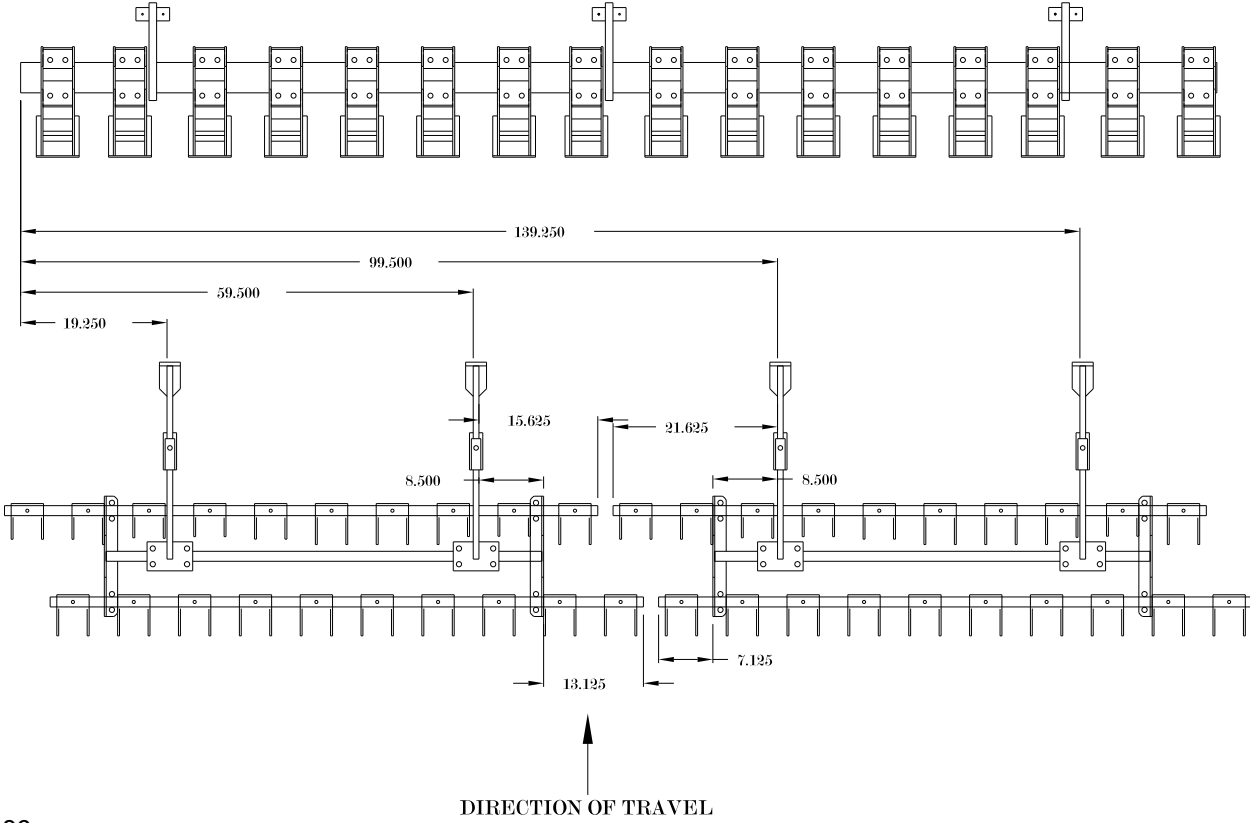


Harrow Layouts

4740 x 10" Spacing - Center Section



4740 x 10" Spacing - Right Wing Section

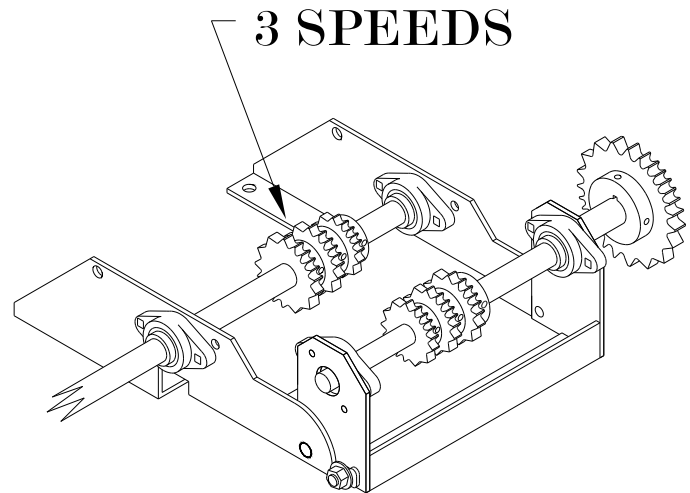


4740 Fertilizer Unit

Fertilizer Feed Shaft Speed

Speed is determined by sprocket combinations. There are three (3) different speeds available in the fertilizer gear box along with six (6) speeds on the drive ends of the drill. See pages 90 and 91.

- Use a slow speed combination whenever possible for maximum efficiency and to minimize wear.
- Use a fast speed combination for drilling larger quantities.



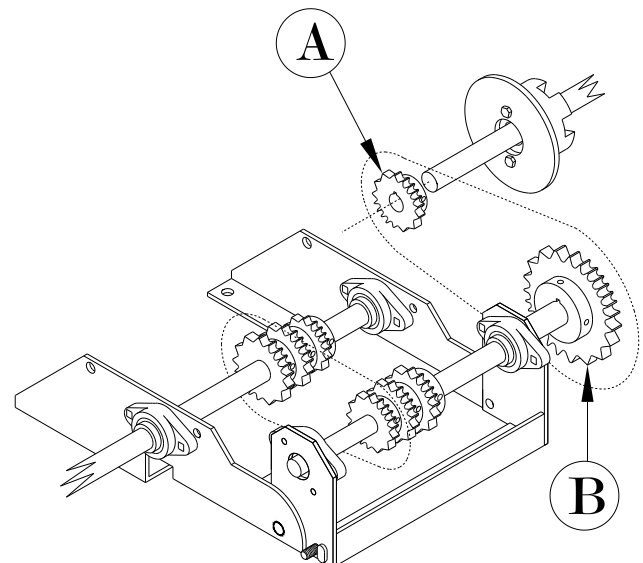
Fertilizer Drive Settings

The different types of fertilizer you apply will all have different delivery rates. Samples need to be caught to determine your particular material's delivery rate per rotor revolution in ounces per revolution.

To determine your rate, see page 91 and use example with your delivered ounces per 10 revolutions to find your rate column.

Determine how many pounds per acre you wish to apply and then find it on the chart page. Move over to the sprockets **A** through **F** on the same line to find the sprockets you need to apply the poundage you have selected. Locations of these sprockets can be found on page 90.

NOTE: When you are not distributing fertilizer, remove the chain between the 14 tooth sprocket **A** and the 40 tooth sprocket **B**.

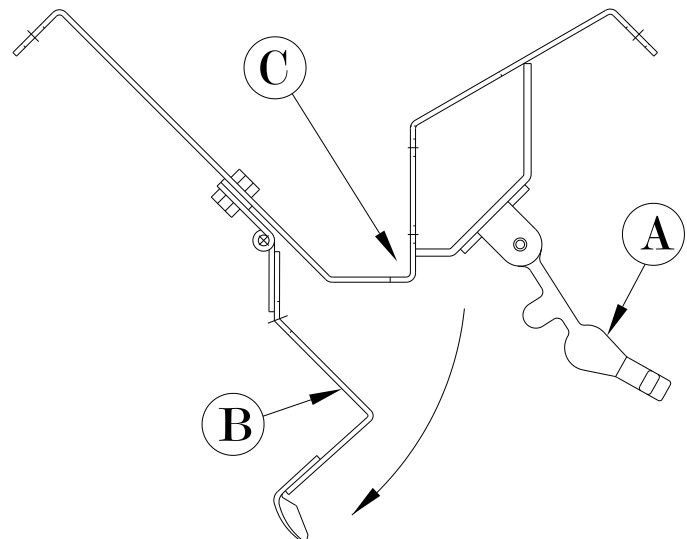


Cleaning Fertilizer Box

- Release all door latches **A** to drop both bottom doors **B** as shown.
- Clean out fertilizer through clean out holes **C**.
- Re-latch fertilizer doors.

IMPORTANT:

If drill is not used for several days, empty and clean out thoroughly. Fertilizer can corrode. Coat the box with diesel fuel but do not allow fuel to come in contact with the rubber seed tubes.



Fertilizer Unit Storage



CAUTION:

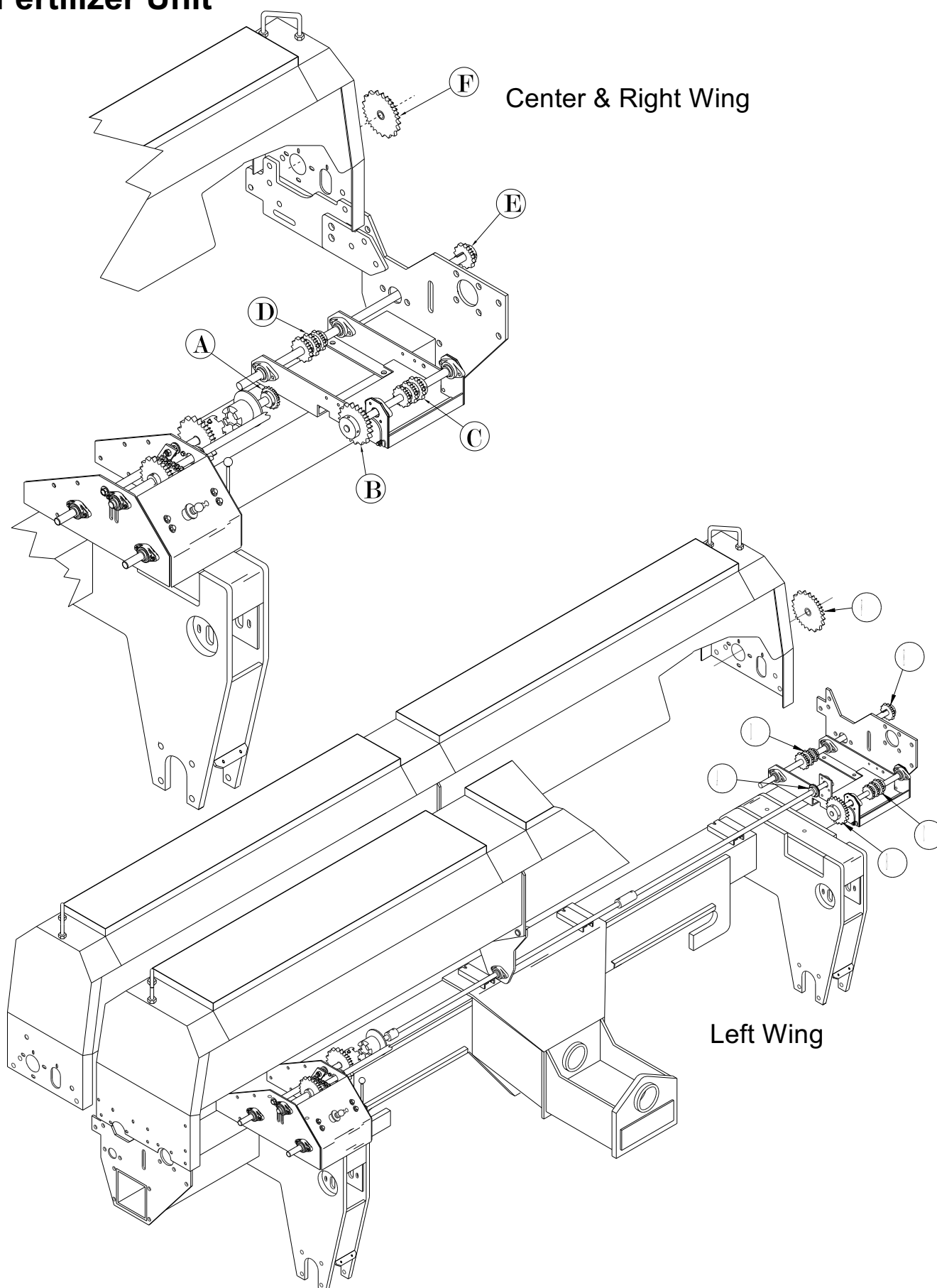
Be careful when using diesel fuel so that it does not ignite. Serious injury or death to you or others can result. Use only in well ventilated areas away from any sparks or flames.

IMPORTANT:

DO NOT allow diesel fuel (or any other petroleum product) to come in contact with the rubber tubes as it will cause deterioration.

1. Locate a flat level surface to store drill, then follow safe detaching procedures.
2. Store in transport position with lift cylinder lockouts in place.
3. If setting drill on ground, place a wood board under openers so that openers do not penetrate the ground. Lower openers and remove pressure from hydraulic system.
4. Coat opener disks with oil or grease. Then lower on to board for storage.
5. Open the feed cups to their largest or wide open setting. Jack the drill up and rotate the drive wheel to remove any material left in the cup rotors.
6. Paint all bare metal and rust spots. Matching paint can be ordered from your local CrustBuster dealer.
7. Spray all moving parts with diesel fuel or lubricating oil. Move adjuster lever back and forth while spraying. Spray each feed cup, inside and outside. Work the adjustment levers back and forth while spraying. The cost of the fuel or oil is insignificant, when the alternative is considered.
8. For drills that have used fertilizer and/or treated seed (both highly corrosive materials), coat the entire box, inside and outside, with diesel fuel. DO NOT allow fuel to contact rubber seed tubes.
9. Lubricate the drill. See lubrication, maintenance, and service page.
10. Clean chains with diesel fuel. Apply new oil before storing the drill.
11. For row markers, if drill is stored with the cylinder rod extended, apply light coat of grease to exposed area of rod

4740 Sprocket Locations Fertilizer Unit



**Fertilizer Box
Capacity
21¼ bushels per box**

Sprockets

						.55 oz of fertilizer per rotor revolution will yield application rate in lb/acre of:	.6 oz of fertilizer per rotor revolution will yield application rate in lb/acre of:	.65 oz of fertilizer per rotor revolution will yield application rate in lb/acre of:	.7 oz of fertilizer per rotor revolution will yield application rate in lb/acre of:	.75 oz of fertilizer per rotor revolution will yield application rate in lb/acre of:
A	B	C	D	E	F					
14	40	14	21	12	30	27	30	32	35	37
14	40	15	20	12	30	31	33	36	39	42
14	40	16	19	12	30	34	37	40	44	47
14	40	14	21	12	20	41	44	48	52	55
14	40	15	20	12	20	46	50	54	58	62
14	40	16	19	12	20	51	56	61	65	70
14	40	14	21	17	20	58	63	68	73	79
14	40	15	20	17	20	65	71	77	83	88
14	40	16	19	17	20	73	79	86	93	99
14	40	14	21	20	17	80	87	94	102	109
14	40	15	20	20	17	90	98	106	114	122
14	40	16	19	20	17	101	110	119	128	137
14	40	14	21	20	12	113	123	134	144	154
14	40	15	20	20	12	127	139	150	162	173
14	40	16	19	20	12	143	156	169	182	195

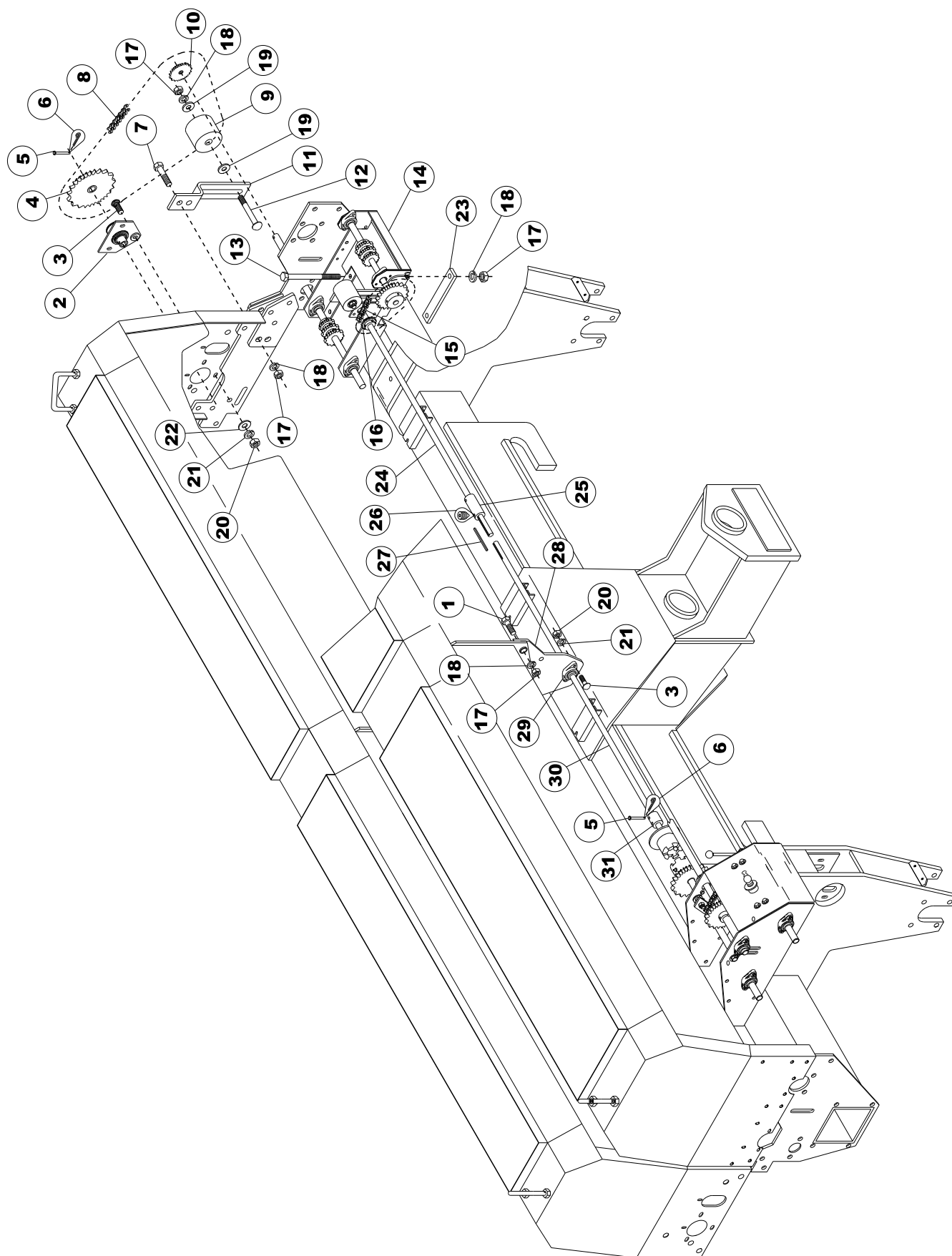
REFER TO NOTE BELOW TO DETERMINE RATE, THEN REFER TO THIS CHART.
Fertilizer delivery rate per revolution determined from sample of material you will apply of:

NOTE: The different types of fertilizer you apply will all have different delivery rates. Samples need to be caught to determine your particular material's delivery rate per rotor revolution in ounces per revolution. A minimum of 10 turns is recommended because of the small amounts involved.

Example: If 10 revolutions from one cup delivers 6.5 ounces,
divide 6.5 by 10 to find ounces per revolution.
 $6.5 \div 10 = .65$

Refer to chart using the column for .65 ounces.

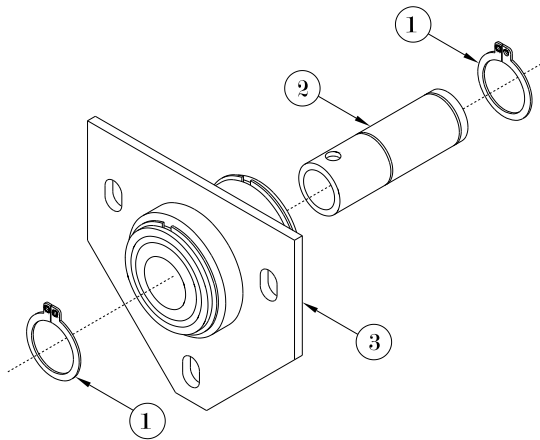
4740 Drive - Left Wing Fertilizer Unit



4740 Drive - Left Wing Fertilizer Unit

Item	Part No.	Description
1	335240	HHCS 1/2" x 1 3/4"
2	865758	Drive End Bearing Bracket Assy
3	01261700	Carriage Bolt 5/16" x 1 1/2"
4	935080	Sprocket 2050 20T 1" Bore
5	335349	Clevis Pin 1/4" x 1 5/8"
6	337071	Cotter Pin 3/32" x 1/2"
7	331926	HHCS 1/2" x 2"
8	431841	Chain 2050 x 37 Links
	430983	Connector Link 2050
	431270	Offset Link 2050
9	571273	Nylon Idler
10	935072	Sprocket 2050 12T 1" Bore
11	220624	Idler Plate
12	335323	Carriage Bolt 1/2" x 3"
13	335018	HHCS 1/2" x 8 1/2"
14	875120	Fertilizer Gear Box Left Wing
15	433029	Chain Assy #40 x 57 Pitches Complete

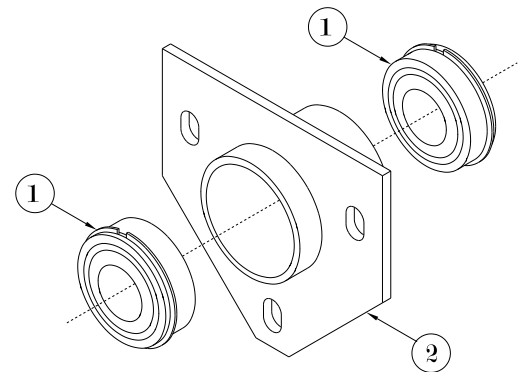
Item	Part No.	Description
16	433037	Sprocket #40 14T 1/2" Pitch w/Cone Point Set Screw
17	330134	Hex Nut 1/2"
18	330142	Lock Washer 1/2"
19	330159	Flat Washer 1/2"
20	330811	Hex Nut 5/16"
21	330845	Lock Washer 5/16"
22	330852	Flat Washer 5/16"
23	220830	Mount Plate
24	312116	Fertilizer Drive Shaft
25	150342	Connector Spool
26	01139500	Set Screw 3/8" Star Cup
27	605683	Key 1/4" x 4 1/2"
28	220848	Fertilizer Center Bearing Plate
29	03001500	Bearing 1" Flange Mount
30	310011	Fertilizer Drive Shaft
31	150334	Adapter Sleeve



**Drive End Bracket
& Bearing**

#865758

Item	Part No.	Description
1	605766	External Snap Ring
2	310029	Seed Shaft Drive Adaptor
3	865741	Drive End Bracket/Brg Assy

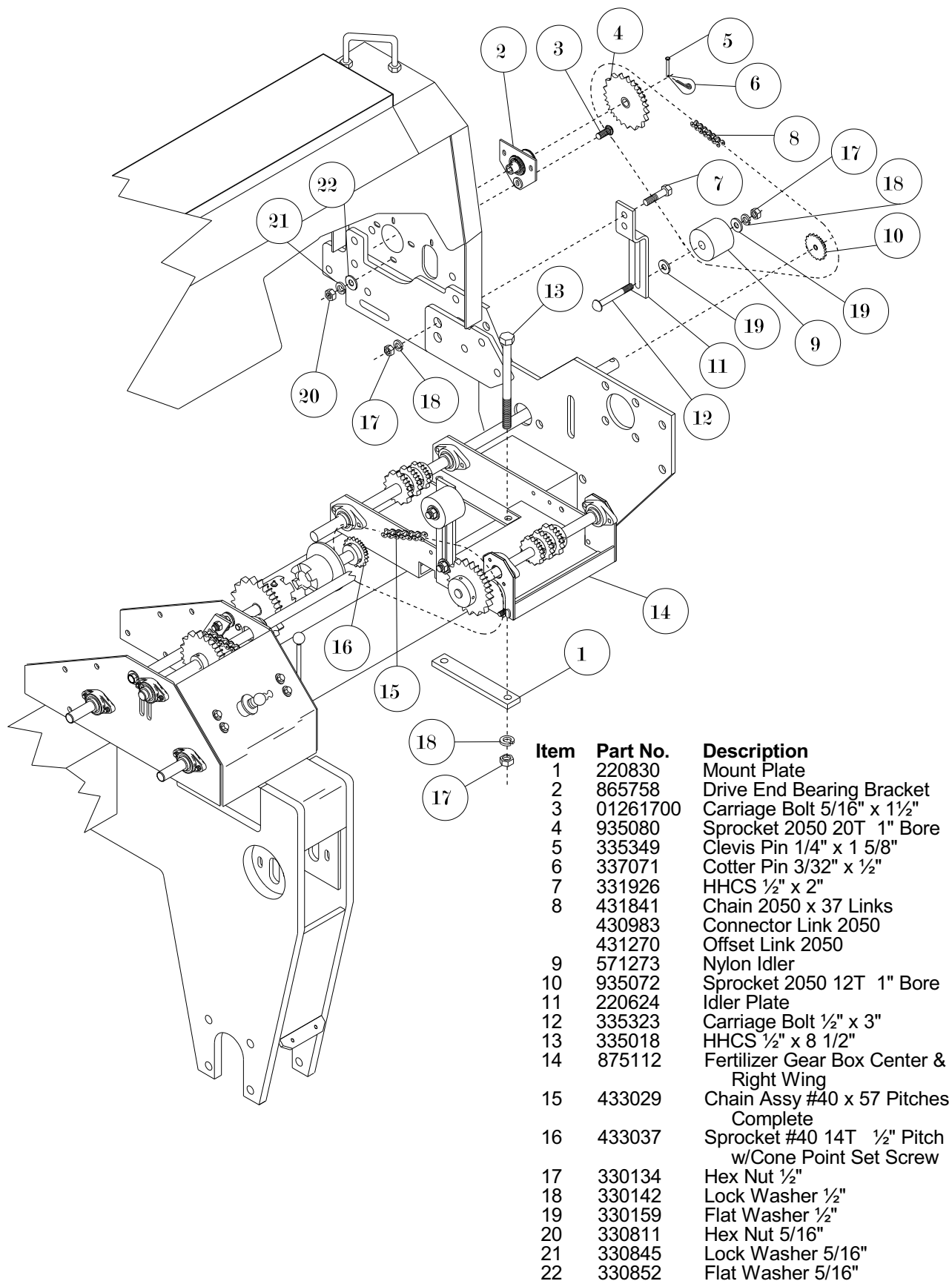


Drive End Bracket

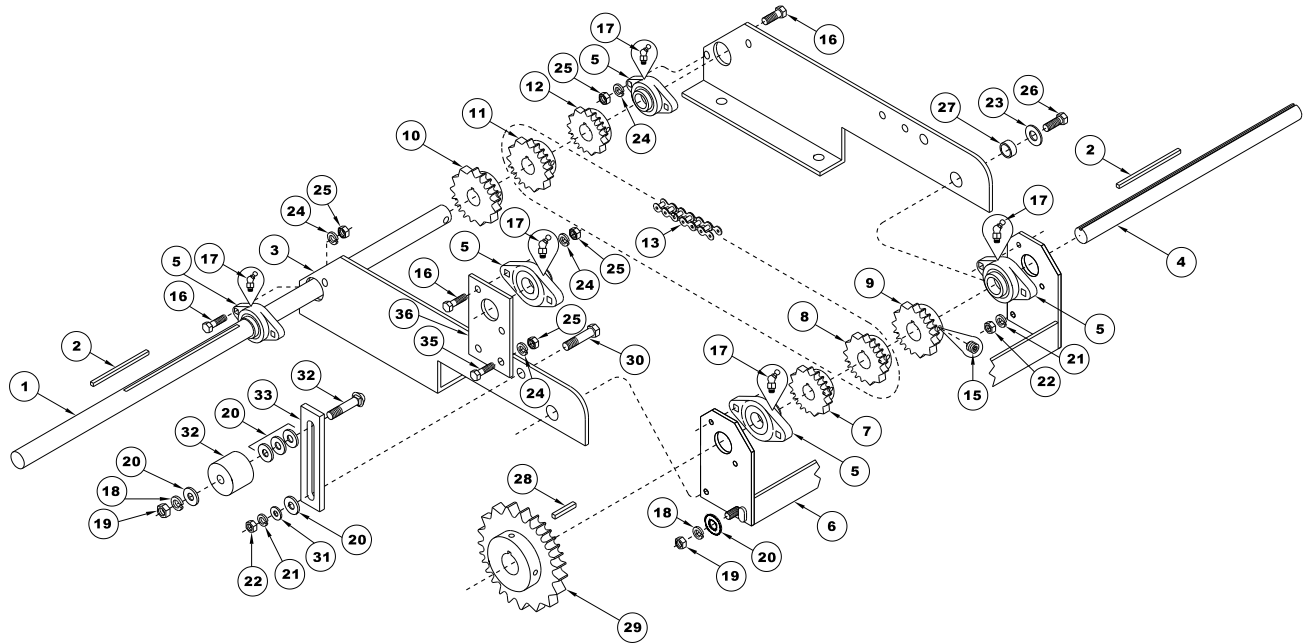
#865741

Item	Part No.	Description
1	03003100	Bearing 1" w/Snap Ring
2	957993	Drive End Bracket

4740 Drive - Center & Right Wing Fertilizer Unit

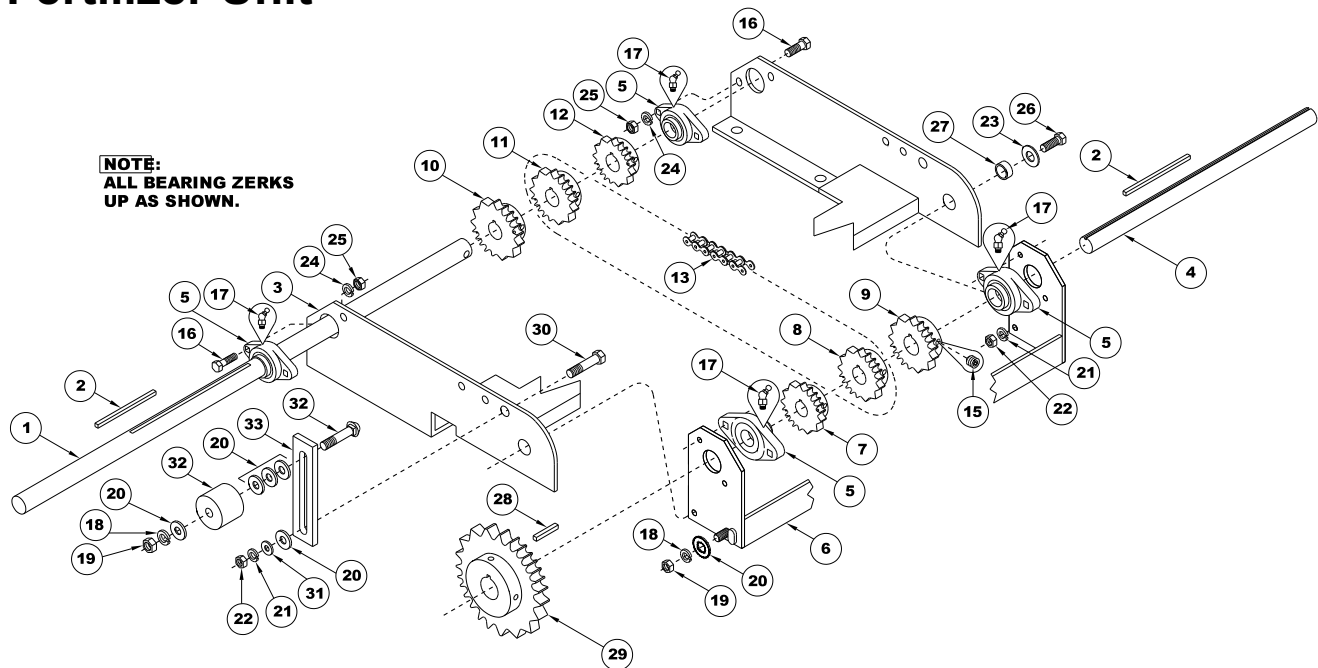


4740 Gearbox - Left Wing Fertilizer Unit



Item	Qty	Part No.	Description	Item	Qty	Part No.	Description
		875120	Gearbox Assembly	16	8	01011600	HHCS 5/16" x 1 1/4"
			Left Wing	17	5	01162700	Zerk 1/4-28 45°
1	1	311985	Box End Drive Shaft	18	7	330142	Lock Washer 1/2"
2	2	220616	Key 1/4" x 3 1/2"	19	3	330134	Hex Nut 1/2"
3	1	969451	Fertilizer Gearbox 4740	20	7	330159	Flat Washer 1/2"
4	1	311993	Fertilizer Drive Shaft	21	3	330043	Lock Washer 3/8"
5	5	03001500	Bearing 1" Flange Mount	22	3	330035	Hex Nut 3/8"
6	1	969469	Gearbox Front Bracket	23	2	330852	Flat Washer 5/16"
7	1	432948	Sprocket #40 14 Tooth	24	10	330845	Lock Washer 5/16"
			RC Non-Stock 1/2 Pitch	25	10	330811	Hex Nut 5/16"
8	1	432955	Sprocket #40 15 Tooth	26	2	01158500	HHCS 3/8" x 1 1/4"
			RC Non-Stock 1/2 Pitch	27	2	149393	Spacer
9	1	05237300	Sprocket #40 16 Tooth	28	1	10490100	Key 1/4" x 1 1/4"
			RC Non-Stock 1/2 Pitch	29	1	433003	Sprocket #40 40 Tooth
10	1	432997	Sprocket #40 21 Tooth				RC Non-Stock 1/2 Pitch
			RC Non-Stock 1/2 Pitch	30	1	335703	HHCS 3/8" x 1 1/2"
11	1	432989	Sprocket #40 20 Tooth	31	1	330894	Flat Washer 3/8"
			RC Non-Stock 1/2 Pitch	32	1	571273	Nylon Idler
12	1	432971	Sprocket #40 19 Tooth	33	1	935783	Idler Plate
			RC Non-Stock 1/2 Pitch	34	1	333310	Carriage Bolt 1/2" x 3 1/2"
13	1	434027	Chain Assy #40 x 95P	35	2	01010800	HHCS 5/16" x 1"
			Complete	36	1	230896	Bearing Plate
15	9	01100700	Set Screw 5/16" x 5/16"				

4740 Gearbox - Center & Right Wing Fertilizer Unit

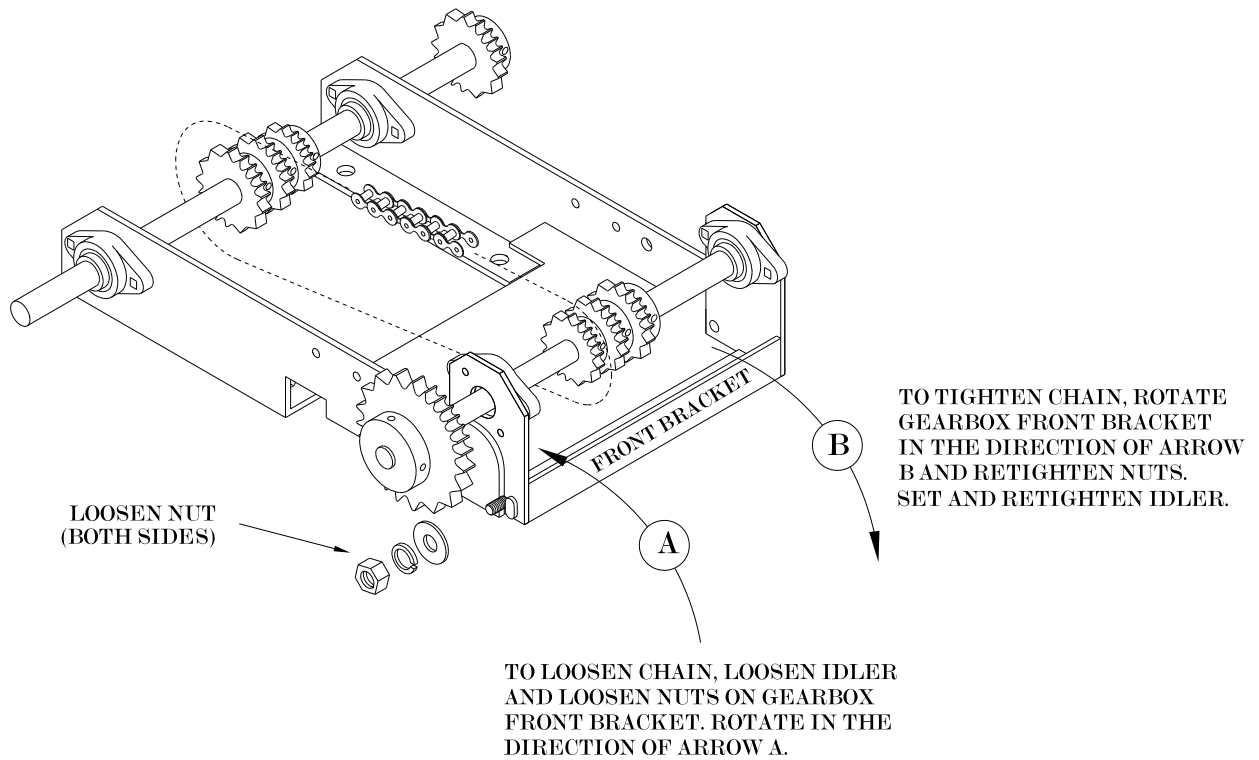


Item	Qty	Part No.	Description
		875112	Gearbox Assembly Center & Right Wing
1	1	311985	Box End Drive Shaft
2	2	220616	Key 1/4" x 3 1/2"
3	1	969451	Fertilizer Gearbox 4740
4	1	311993	Fertilizer Drive Shaft
5	4	03001500	Bearing 1" Flange Mount
6	1	969469	Gearbox Front Bracket
7	1	432948	Sprocket #40 14 Tooth RC Non-Stock 1/2 Pitch
8	1	432955	Sprocket #40 15 Tooth RC Non-Stock 1/2 Pitch
9	1	05237300	Sprocket #40 16 Tooth RC Non-Stock 1/2 Pitch
10	1	432997	Sprocket #40 21 Tooth RC Non-Stock 1/2 Pitch
11	1	432989	Sprocket #40 20 Tooth RC Non-Stock 1/2 Pitch
12	1	432971	Sprocket #40 19 Tooth RC Non-Stock 1/2 Pitch
13	1	434027	Chain Assy #40 x 95P Complete

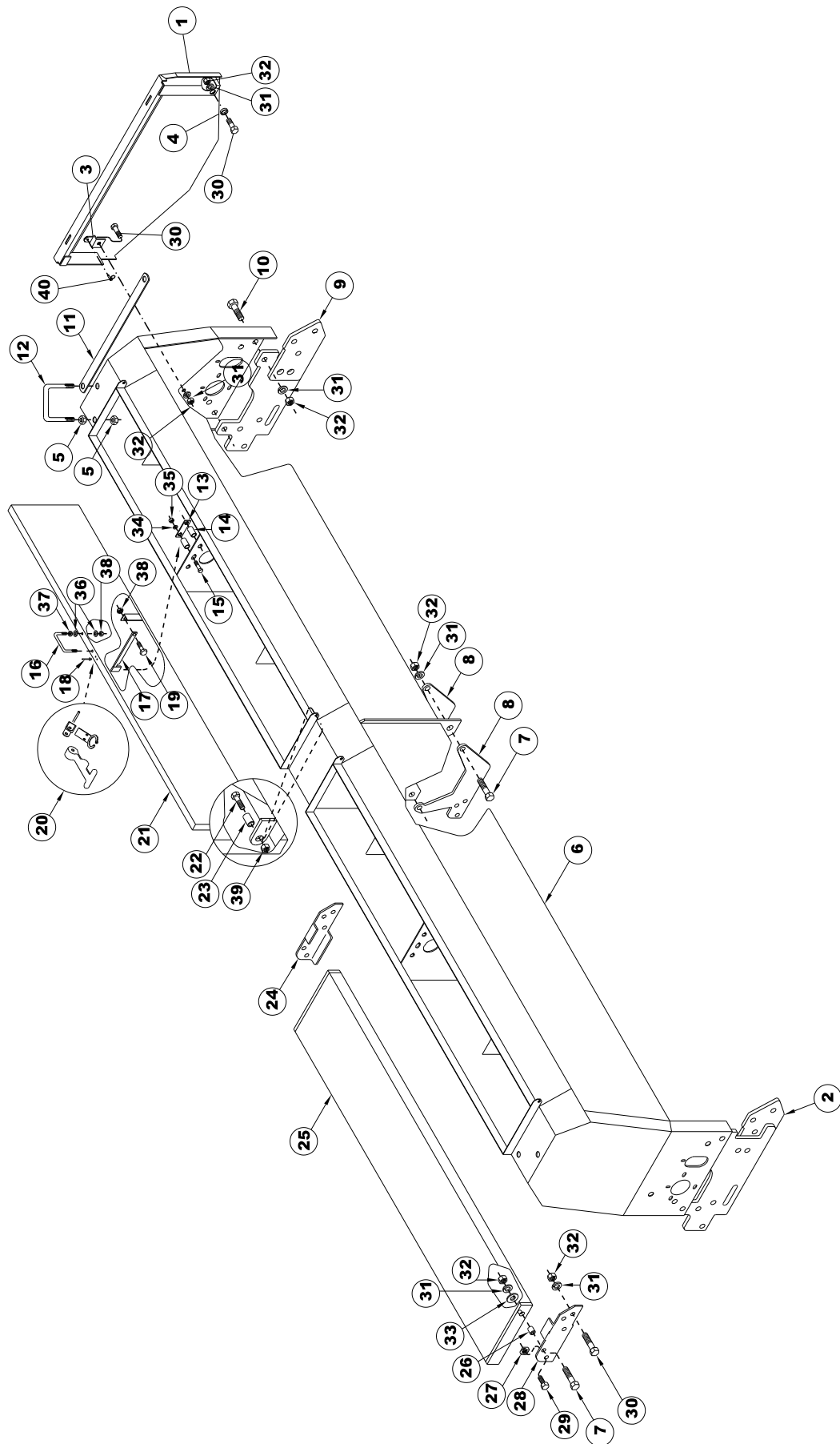
Item	Qty	Part No.	Description
15	9	01100700	Set Screw 5/16" x 5/16"
16	8	01011600	HHCS 5/16" x 1 1/4"
17	4	01162700	Zerk 1/4-28 45°
18	7	330142	Lock Washer 1/2"
19	3	330134	Hex Nut 1/2"
20	3	330159	Flat Washer 1/2"
21	3	330043	Lock Washer 3/8"
22	3	330035	Hex Nut 3/8"
23	2	330852	Flat Washer 5/16"
24	8	330845	Lock Washer 5/16"
25	8	330811	Hex Nut 5/16"
26	2	01158500	HHCS 3/8" x 1 1/4"
27	2	149393	Spacer
28	1	10490100	Key 1/4" x 1 1/4"
29	1	433003	Sprocket #40 40 Tooth RC Non-Stock 1/2 Pitch
30	1	335703	HHCS 3/8" x 1 1/2"
31	1	330894	Flat Washer 3/8"
32	1	571273	Nylon Idler
33	1	935783	Idler Plate
34	1	333310	Carriage Bolt 1/2" x 3 1/2"

Fertilizer Gear Box

Chain Tightening Instructions



4740 Box Assembly
Fertilizer Unit

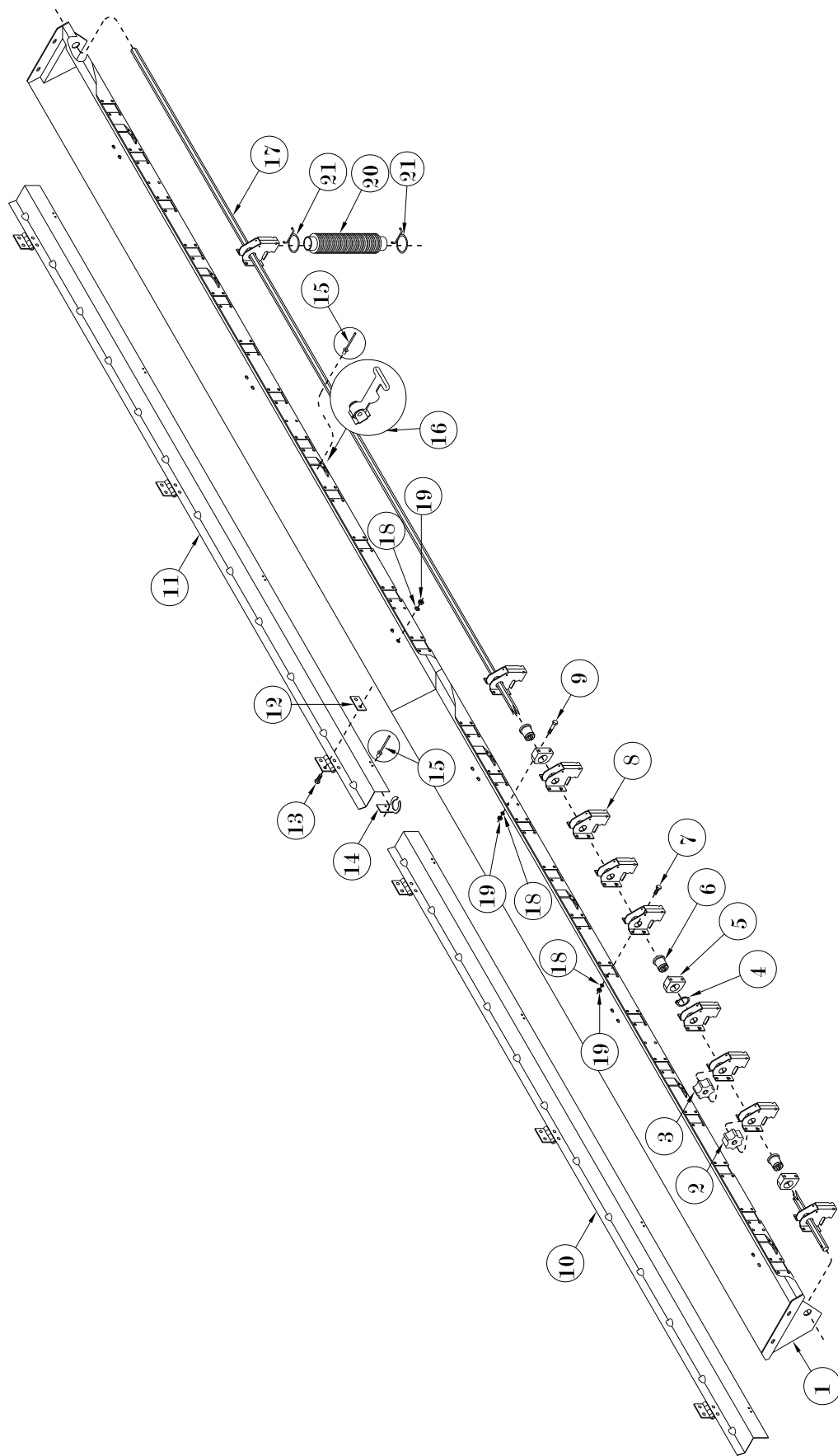


4740 Box Assembly Fertilizer Unit

Item	Part No.	Description
1	970228	Chain Shield
2	958850	Box Mount Bracket Right
3	268896	Chain Shield Latch
4	150599	Chain Guard Bushing
5	330571	Hex Nut 5/8"
6	968693	Welded Fertilizer Box
7	335240	HHCS 1/2" x 1 3/4"
8	218313	Box Center Brace Plate
9	958835	Box Mount Bracket Left
10	01147800	HHCS 1/2" x 1 1/2"
11	259713	Box Strap
12	335737	U-bolt 5/8" x 4" x 3"
13	190942	Lid Latch
14	145144	Lid Latch Spool
15	335133	HHCS 1/4" x 1 3/4"
16	308122	Box Lid Handle
17	221317	Lid Latch Bracket
18	601989	Pop Rivet 3/16" x 1/4"
19	01011600	HHCS 5/16" x 1 1/4"
20	570341	Lid Latch w/Hook

Item	Part No.	Description
21	968719	Box Lid
22	335703	HHCS 3/8" x 1 1/2"
23	149385	Lid Bushing
24	216226	Box End Walkboard Bracket Left
25	962589	Walkboard
26	150086	Walkboard Bushing
27	332197	Square Nut 1/2"
28	216192	Box End Walkboard Brkt Right
29	01029800	HHCS 1/2" x 1"
30	01180900	HHCS 1/2" x 1 1/4"
31	330142	Lock Washer 1/2"
32	330134	Hex Nut 1/2"
33	330159	Flat Washer 1/2"
34	330050	Lock Washer 1/4"
35	332205	Hex Nut 1/4"
36	330852	Flat Washer 5/16"
37	330811	Hex Nut 5/16"
38	331611	Hex Nylock Nut 5/16"
39	330837	Hex Nylock Nut 3/8"
40	330928	Klik Pin 3/16"

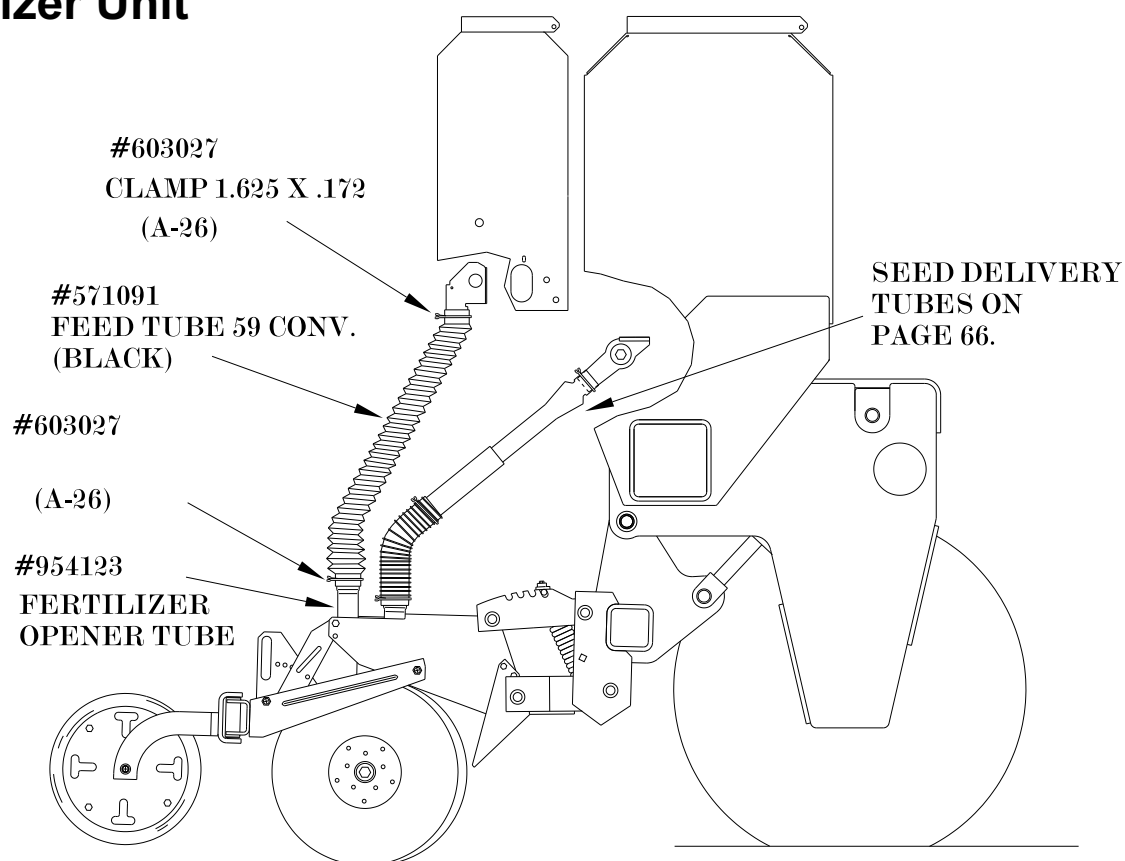
4740 Box Bottom Assembly Fertilizer Unit



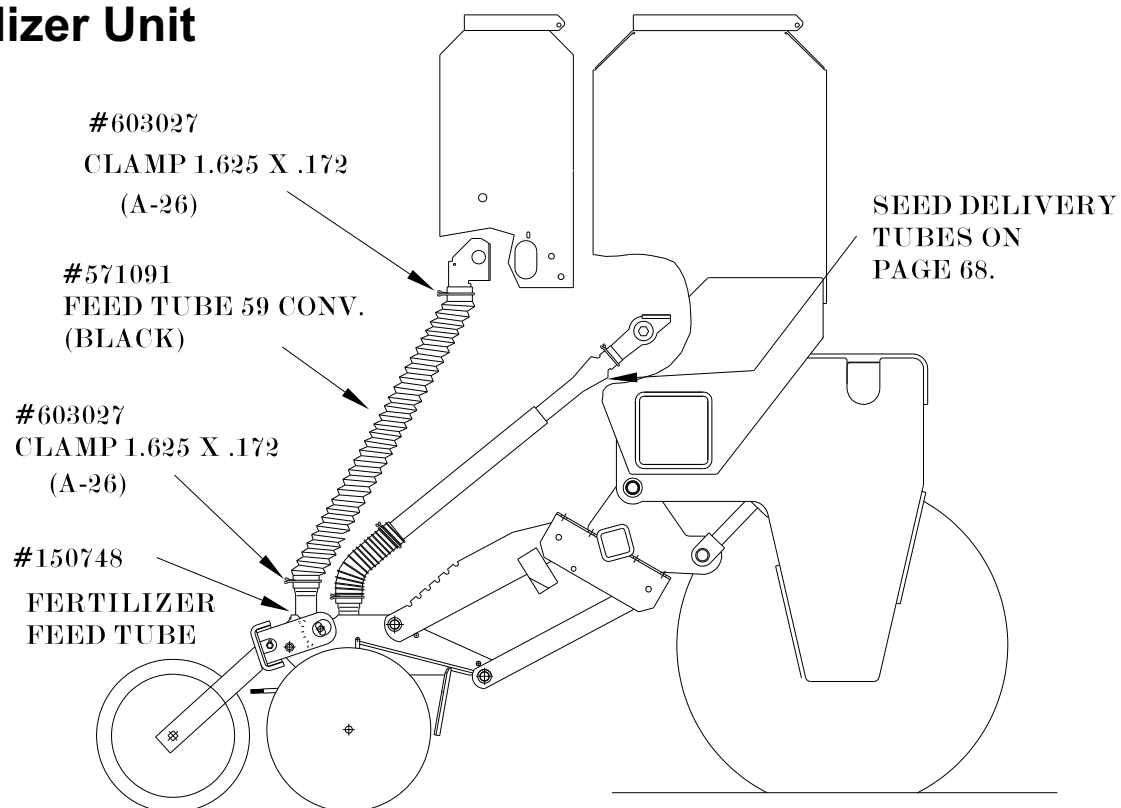
4740 Box Bottom Assembly Fertilizer Unit

Item	Part No.	Description	Item	Part No.	Description
		Box Bottom Assemblies	10	960906	Fertilizer Door Left
	874677	10" Left	11	960914	Fertilizer Door Right
	874685	10" Right	12	259523	Door Hinge Spacer Plate
1	968677	4740 x 10" Box Bottom	13	02226900	HHCS 1/4" x 3/4" SS
2	571240	Nylon Fertilizer Rotor	14	570341	Lid Latch
3	571257	Nylon Fertilizer Rotor 30° Hex Rotation			(Includes hook #16)
4	605766	External Snap Ring	15	601989	Pop Rivet 3/16" x 1/4" Aluminum
5	571232	Fertilizer Bearing	16	570341	Lid Latch Hook
6	310508	Fertilizer Hex Bearing Shaft			(Includes latch #14)
7	01245000	HHCS 1/4" x 1/2" SS	17	310532	Hex Shaft 5/8" x 171"
8	960625	Fertilizer Cup Weldment	18	337550	Lock Washer 1/4" SS
9	337741	HHCS 1/4" x 2" SS	19	01507300	Hex Nut 1/4" SS
			20	571091	Feed Tube 59 Convolutions
			21	603027	Hose Clamp 1 5/8" x 11/64"

4740 All Plant Feed Tubes Fertilizer Unit



4740 Min-Till Feed Tubes Fertilizer Unit



Troubleshooting

Problem	Solution
Reached limits on depth quadrant	Reposition top bolt in depth quadrant to remaining hole (up or down). Level drill front to back.
Unable to penetrate hard ground	Increase down pressure. Add weight to frame.
Press wheels ineffective	Add weight to frame. Level drill front to back with adjustable clevis.
Hairpinning residue	Residue tough due to wet soil or damp air. Wait for better conditions. Reduce speed (recommended speed 4-6 m.p.h.)
Opener pitching excessive dirt from seed zone.	Soil too damp. Wait for better conditions. Reduce speed.
Trash plugging ahead of openers	Remove nosepieces to avoid catching long pieces of residue.
Openers pushing and plugging in minimum tillage or conventional	Loose residue in loose soil may require less down pressure. Reduce pressure. Remove spring. Till at shallower depth. Firm soil with packer or roller.
Unable to hold depth in worked soil	Till at shallower depth. Use wider press wheels for more surface contact.



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All Grain Drills Final Assembly Check List

Drill Model # _____

Drill Serial # _____

SR. NO.	DESCRIPTION	CHECKED		INITIALS
		Yes	No	
1	Check console, Light kit, Chain bag			
2	No missing nuts & bolts and that all nuts & bolts are tight.			
3	Center lug bolts torque to 120 ft. lbs.			
4	All bearing zerks are greased.			
5	No hydraulic leaks			
6	All decals on and in proper place.			
7	Paint touched up and good overall appearance.			
8	Sprockets aligned properly & chains adjusted visually or with the laser check tool.			
9	Chains are not very tight and have some slack.			
10	Wobble slot open to $\frac{3}{4}$ " and then close at $\frac{3}{8}$ ".			
11	Gauge in store position.			
12	Test shaft trak. Box monitor and shaft.			
13	Final check on opener assembly.			
14	All lock out brackets in place			
15	Manual in box.			
16	No hardware left in box assemblies. (Bolts, Nuts, Tools)			
17	Walk boards aligned and evenly spaced.			
18	Lower seed tubes good and not smashed.			
19	If opener bars off, then seed tubes and extra parts in drill.			
20	Center drive properly aligned (For 4700 drills only).			
21	Center drive in road position (For 4700 drills only).			

Remarks:

Signature: Date: