

P.O. Box 526 - Spearville, Kansas 67876 - (620) 227-7106 crustbuster.com

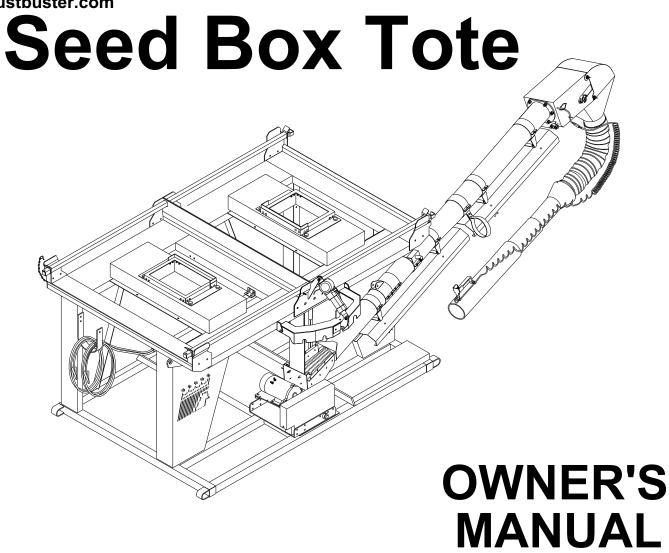


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Identification

Your Seed Tender is identified by a Serial Number and Model Number. Record these numbers in the spaces provided in this manual and refer to them when ordering parts or requesting service.

Serial Number	Model Number

Warranty

WARRANTY: In addition to the implied warranties of fitness and of merchantability, CrustBuster®/Speed King, Inc. warrants new products sold by it to be free from defects in workmanship and material for a period of 12 months, from the date of delivery to the first user customer. Warranty on purchased parts (cylinder, blades, bearings, shanks, etc.) will be the same as that offered by the appropriate manufacturer of these parts.

EXCLUSIONS: No warranty of any kind is made by CrustBuster®/Speed King, Inc. with regard to new products which have been subject to operation in excess of recommended capacities, misuse, abuse, negligence, or accident, or have been altered or repaired in any manner not authorized by CrustBuster®/Speed King, Inc. CrustBuster®/Speed King, Inc. is constantly striving to improve its products. Changes in design and improvement will be made whenever CrustBuster®/Speed King, Inc. believes the efficiency of its products will be improved thereby, but without incurring any obligation to incorporate such improvements in any products which have been shipped or are in service. No obligation exists for compensation of unauthorized repairs or modifications without prior approval. And in no event will CrustBuster®/Speed King, Inc. be liable for consequential damages, such as but not limited to: downtime, delayed or late tillage or planting, etc.

WARRANTY REGISTRATION: This warranty is not valid unless registered with CrustBuster®/Speed King, Inc. within 10 days from the date of purchase. It is the sole responsibility of the selling retail dealer to fill out the registration forms and see that they are properly filed with CrustBuster®/Speed King, Inc. This can be done at crustbuster.com.

WARRANTY PROCEDURE: Should any part fail to conform with this warranty, CrustBuster®/Speed King, Inc. will repair or replace the part or parts which do not conform. If a part is defective, take it to your authorized CrustBuster® Farm Equipment Dealer immediately, along with your warranty registration, and complete the proper forms requesting a warranty adjustment. Our representative will pick up the part to be returned to the factory for examination. If the customer (first user) requests that a new part be substituted for the old part, a new part will be charged to the dealer who will in turn charge the customer. If the part is found by us to be defective, a credit for the part will be given to the dealer to be passed on to the customer. If the dealer or customer wishes to repair the part, this will be done only if authorized by CrustBuster®/Speed King, Inc. This warranty procedure is in addition to all remedies authorized by law.

CRUST BUSTER®/SPEED KING, INC. Box 526 Spearville, KS 67876

Operator Qualifications

Operation of this Seed Tote shall be limited to competent and experienced persons. In addition, anyone who will operate or work around this equipment must use good common sense. In order to be qualified, he or she must also know and meet all other requirements, such as:

- 1. Some regulations specify that no one under the age of 16 may operate power machinery. It is your responsibility to know what these regulations are in your area or situation.
- Current OSHA regulations state in part: "At the time of initial assignment and at least annually thereafter the employer shall instruct EVERY employee in the safe operation of servicing of all equipment with which the employer is, or will be involved."
- 3. Unqualified persons are to STAY OUT of the work area.
- 4. A person who has not read and understood all operating and safety instructions is not qualified to operate the machinery.



FAILURE TO READ THIS SEED TENDER MANUAL AND ITS SAFETY INSTRUCTIONS IS A MISUSE OF THE EQUIPMENT.



Sign Off Sheet

As a requirement of OSHA, it is necessary for the employer to train the employee in the safe operation and safety procedures with this Seed Tender. We include this sign off sheet for your convenience and personal record keeping.

DATE	EMPLOYER	EMPLOYER'S SIGNATURE



BE ALERT!

Your Safety is involved.

General Safety Statement



WATCH FOR THIS SYMBOL. IT POINTS OUT IMPORTANT SAFETY PRECAUTIONS. IT MEANS "ATTENTION —— BECOME ALERT!"

YOUR SAFETY IS INVOLVED.

It is your responsibility as an owner, operator, or supervisor to know and instruct everyone using this Seed Tender at the time of initial assignment and at least annually thereafter, of the proper operation, precautions, and work hazards which exist in the operation of this Seed Tender in accordance with OSHA Regulations.

Safety Is No Accident

The following safety instructions, combined with common sense, will save your equipment from needless damage and the operator from unnecessary exposure to personal hazard. Pay special attention to the caution notes in the text. Review this manual at least once each year with new and/or experienced operators.

- 1. Read and understand the operator's manual before operating this Seed Tender. Failure to do so is considered a misuse of the equipment.
- 2. Make sure Seed Tender is secure before operating.
- 3. Always keep children away from Seed Tender when operating.
- 4. Make sure everyone that is not directly involved with the operation is out of the work area before beginning the operation.
- 5. Make sure all safety devices, shields, and guards are in place and are functional before beginning the operation.
- 6. Shut off power to adjust, service, or clean.
- 7. Keep hands, feet, and clothing away from moving parts. It is a good idea to remove all jewelry before starting the operation.
- 8. Visually inspect the Seed Tender periodically during operation for signs of excessive vibration, loose fasteners, and unusual noises.
- 9. Before transportation unit, make sure tube assembly is locked into place and safety strap is on and secure.
- 10. Keep box tote on level surface.

DANGER: Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

WARNING: Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION: Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

NOTICE: Used to address practices not related to physical injury.



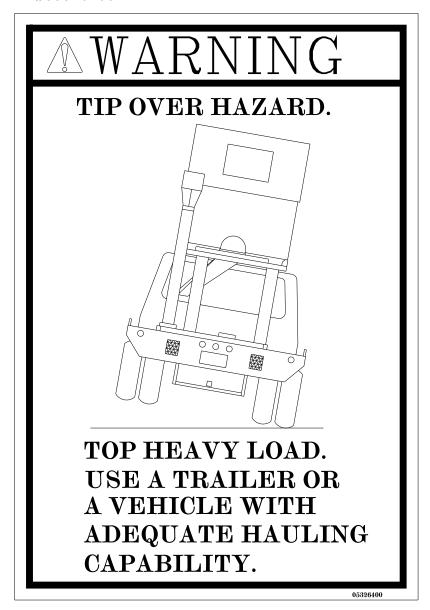


Safety Decals

REMEMBER:

If Safety signs have been damaged, removed, become illegible or parts replaced without decals, new decals must be applied. New decals are available from your authorized distributor or factory. Individual decals shown below.

#05326400



#05303300



#05315700



#05327200



#05312400



#05325600

⚠ CAUTION

SECURE TUBE
WITH SAFETY
STRAP BEFORE
TRANSPORTING.

#05328000

A DANGER

SAFETY HAZARD
DO NOT ENTER

ROTATING COMPONENTS

INSIDE HOPPER.

05328000

#05330600

⚠ CAUTION

TO AVOID INJURY OR

MACHINE DAMAGE

MACHINE DAMAGE: EXTEND ACTUATOR TO LOCKED POSITION BEFORE OPERATING

05330000



Danger

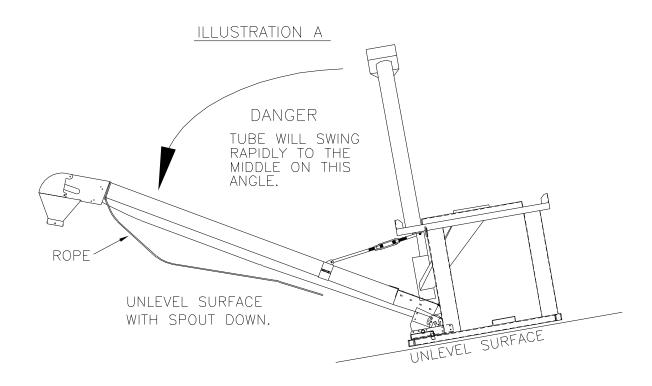
BE ALERT! YOUR PERSONAL SAFETY IS INVOLVED. ALWAYS PARK TENDER ON LEVEL SURFACE TO UNLOAD.

Before releasing safety strap that secures tube assembly, make sure tender is sitting on a level surface.

If parked on an unlevel surface, and the tube assembly is not restrained, it will swing rapidly and out of control to one side or the other.

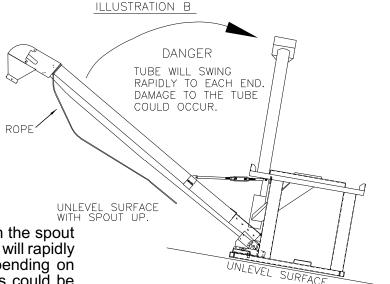
The rope attached to the tube is to assist in guiding the tube. If tube is swinging out of control, the rope may not control the tube.

If parked on an unlevel surface with the spout side down, (See illustration A) the tube will rapidly swing out.





Danger

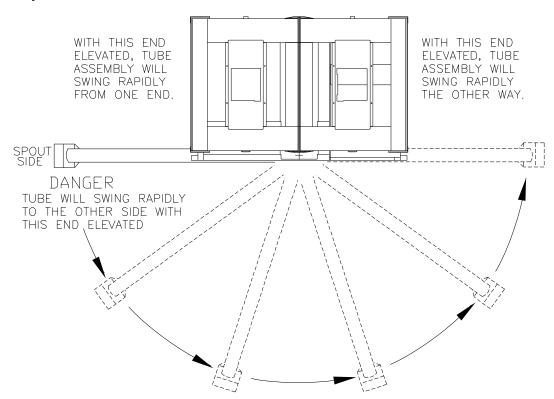


If parked on an unlevel surface with the spout side up, (See illustration **B**) the tube will rapidly swing to one end or the other depending on which side the gravity pulls it. This could be very hazardous for anyone standing in its path. Be very cautious of situation.

If parked on an unlevel surface with the spout side up, (See illustration **C**) the tube will rapidly swing from one end to the other.

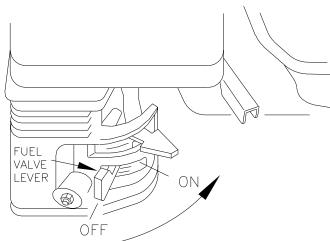
This could be very hazardous for anyone standing in its path. Be very cautious of this situation. This could also cause damage to the tube assembly.

LLUSTRATION C





CAUTION



FUEL VALVE

When engine is not in use, leave the fuel valve lever in the OFF position to prevent
- carburetor flooding

- fuel in the oil crank case because of transporting vibrations
- the possibility of fuel leakage.

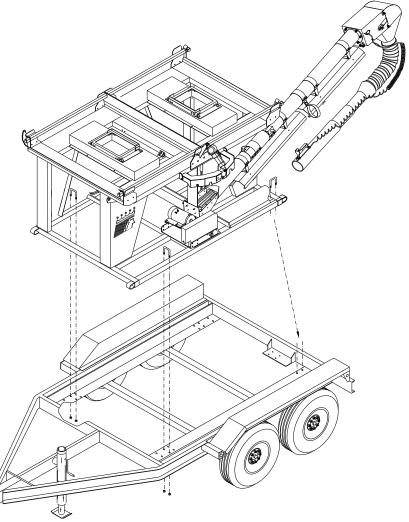
See engine owner's manual to help you avoid other damage to your engine.

NOTE: CrustBuster recommends fuel valve be shut off and the motor run completely out of fuel before transporting.

Assembly

If trailer has been purchased with the Seed Box Tote, assemble as follows:

Center the Seed Box Tote on the The tubes should lie trailer. between mounting holes on the trailer. Attach using ½" x 2½" x 3½" u-bolts and ½" nylock nuts. **Reference Illustration.**

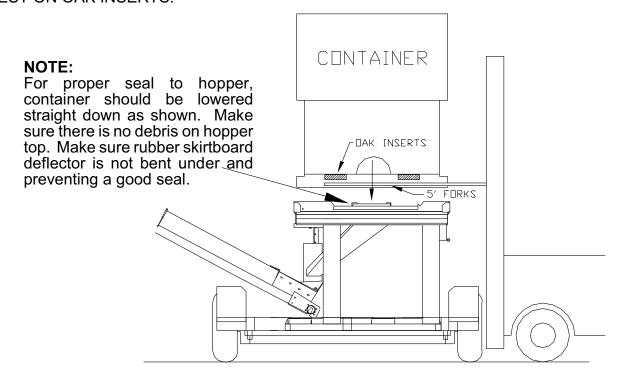


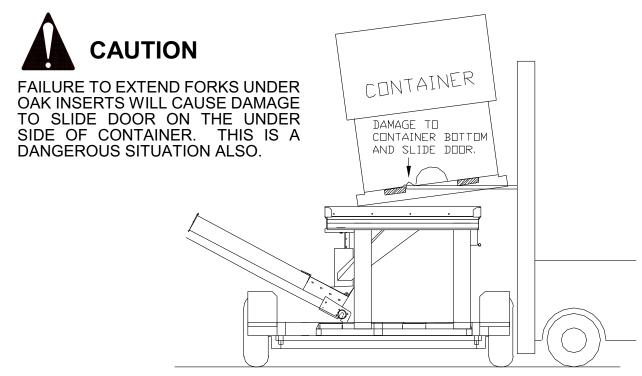
Assembly



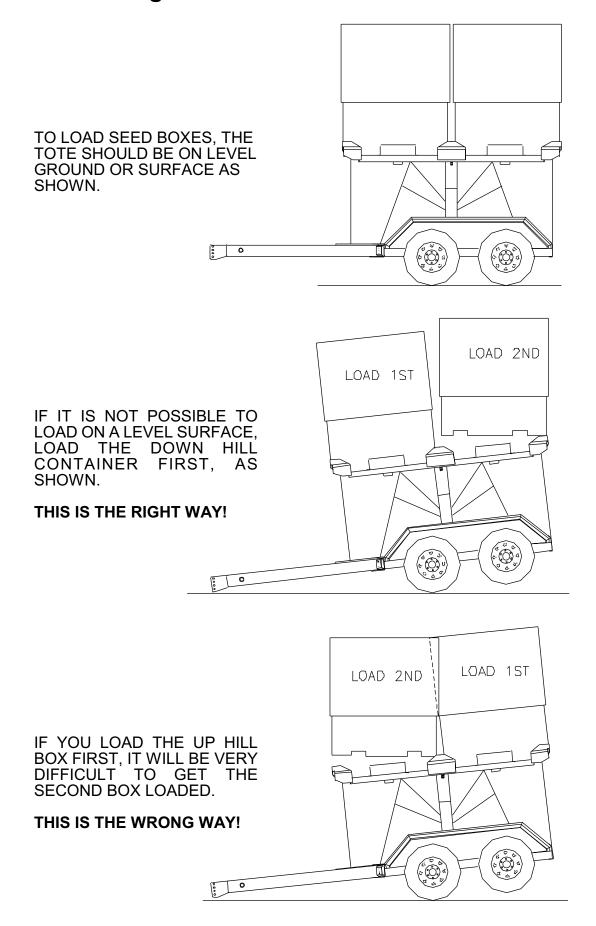
CAUTION

ALWAYS LIFT THE CONTAINER FROM THE BOTTOM. NEVER USE STRAPS OR LIFT BY TYING ANYTHING TO THE SIDES OF THE CONTAINER. REQUIRES MINIMUM 3000 LB. FORKLIFT TO PICK UP FULL CONTAINER. OAK INSERTS, LOCATED IN THE BASE OF THE CONTAINER, REDUCE LIPPAGE ON FORKLIFT FORKS AND PROVIDE STRUCTURAL SUPPORT. RECOMMENDED FORKS ON FORKLIFT TO BE AT LEAST 5 FEET TO MAKE SURE FORKS EXTEND IN AND REST ON OAK INSERTS.

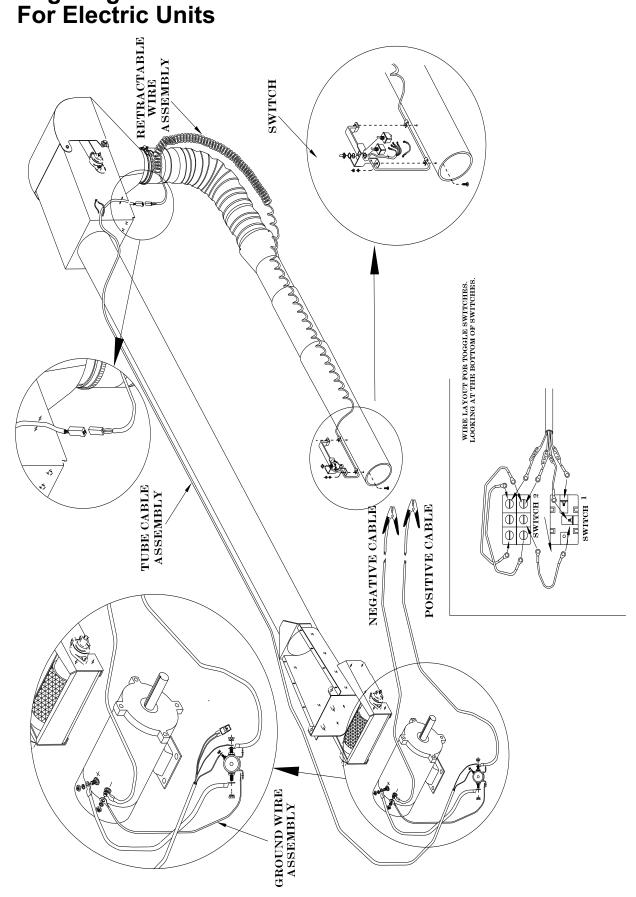




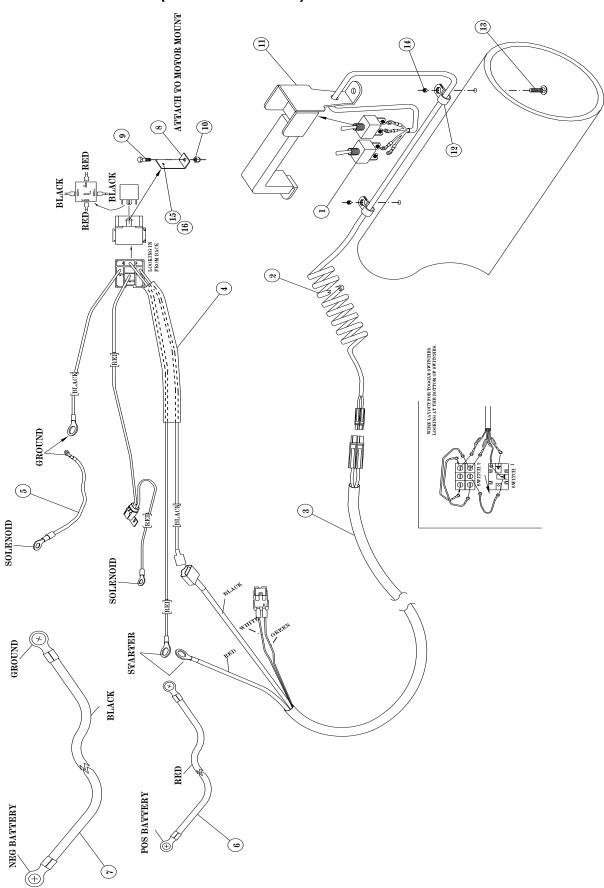
Seed Box Loading



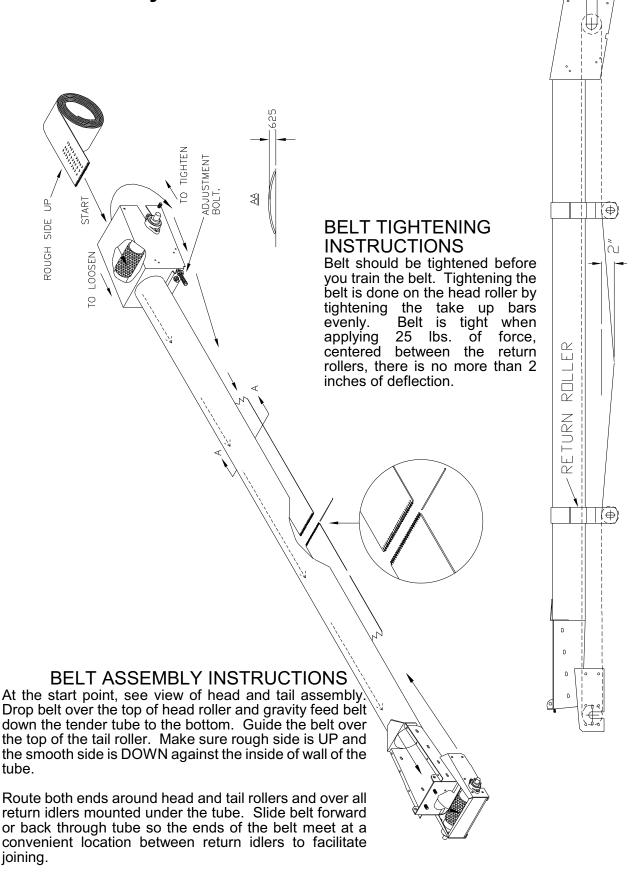
Wiring Diagram For Electric Units



Wiring Diagram For Gas Units (without remote)



Belt Assembly



Align and interlace belt and clipper lacings. Slip splice pin (Plastic covered cable) through clipper lacings to secure.

Belt

Through the down periods, the belt can adhesively stick to the bottom of the tube. To unstick the belt, use a screwdriver or a rod to push the belt upoff the bottom of the feed tube using holes located on the bottom of the tube before running the unit.

Failure to make sure the belt is free will result in belt failure.



Pre-Operation Check List

- Check all bearings for proper lubrication. Check the tube for foreign material.
- 2.
- 3. Check belt for proper tension.
- Start unit and check tender belt alignment while unit is empty.

It is suggested that the unit be run every two to three days or more often if possible. This tends to keep the belt alive and stops any forming of the belt to the curvature of the tube while the unit is not in use.

NOTE: Belt may deteriorate if not in use and exposed to weather conditions for any prolonged period of time.

Operation Sequence

Check drive chain for proper tension.

Make sure tender belt is properly tensioned.

Allow unit to run empty for a few minutes to flex tender belt.

Check tender belt for proper alignment. Before shutting power off, be certain head and tail unit is empty.

STORAGE

Temporary Storage

Relieve tension on tender belt.

Store all belt equipment in a dry place. If equipment cannot be stored out of the weather, cover engine and mechanical parts with waterproof material.

Prolonged Storage

Remove all belts and store in a cool, dark, dry place.

Wash tender belt thoroughly.

- Wash tender tube both inside and out.
- 4. Lubricate all bearings.
- 5. Store in a dry shelter.

Maintenance

Preventive maintenance is the key to the long life of any mechanical device.

Careful and systematic inspection of the Seed Tender will result in maximum, trouble-free service. BELT REPLACEMENT ...

To replace the belt, cut it into and hand rotate the head roller until belt has been removed. Install appropriate belt as outlined in assembly instructions.

the head assembly to tighten it. Obtain additional take-up by cutting a 6" to 8" section from the belt. A new splice lacing may be ordered from your CrustBuster/Speed King distributor or from the factory.

PERIODIC CLEAN-OUT

Due to the characteristics of certain materials, residue sometimes collects between the tender belt and the tube. Check the unit periodically for any material build up in this area. If residue appears excessive, remove the tender belt and thoroughly wash the belt and tube. Allow belt and tube to dry before reinstalling the belt.

When the tender is not being used, secure belt to the tube to prevent belt from flopping in the wind, possibly breaking return idlers or ripping belt.

LUBRICATION

All bearings which are fitted with grease zerks should be lubricated at the conclusion of each operating day. Before greasing the bearings, make certain the zerks are free of dirt, otherwise this will be passed into the bearing race. If the unit will be out of service for a period of time, purge the bearings.

BELT TRAINING PROCEDURE

A tender belt correctly installed and trained will run straight and true. The belt must run centered on all terminal rollers, take-up rollers, and return idlers throughout the entire belt length.

Incorrect installation and training can result in severe edge damage, material spillage, material leakage through the skirt rubber at the loading point, and excessive power demands. Material spillage is the usual reason for belt carcass ruptures and pulley cover gouging and stripping, while leakage at the skirt rubber results in excessive conveyor cover wear under the skirts.

Maintenance - (cont'd)

ALIGNMENT

All rotating parts -head roller, tail roller, and return idlers- must be at a 90 degree angle to the direction of belt travel, must be level, and the midpoint of each centered on a line when properly aligned.

Alignment is checked by running a tight wire from the center of head roller to center of the tail roller. Level all rotating parts. If a part is not level, the belt will run to the lower side.

BELT SPLICING

A belt must not run out at the splice area. Runout will occur if the belt is not cut square or splice is not installed square.

Operation

- 1. Prior to the start-up, check to see that belt is free from any objects that would bind or tear.
- 2. On starting for the first time, with no load on belt, apply power for a few seconds only to see that the tender belt is well centered in the tube and on the return.
- 3. It should be noted at this time that too much tension on the tender belt will make adjustment or training much more difficult, shorten the life of the belt, and waste power. The belt should be tensioned tight enough so the drive roller does not slip. The belt is tight when applying 25 pounds of force, centered between the return rollers, there is no more than 2 inches of deflection.

BELT TRAINING

It is essential that the tender belt be properly trained at all times. For this reason, all rotating parts should always be at right angles to the tender belt.

Slight adjustment of roller shafts may be required to keep belts centered on them i.e., if the belt runs to one side of the roller - apply more tension to this side of the belt by advancing the roller shaft on this side. This can be done on the head section as long as adjustment bolt does not vary more than 1/4". If it does, and belt will still not center on both rollers, the tail section is probably out of square.

To square tail section roller, even out the head roller until adjustment bolts are equal. On tail section, loosen bearing bolts on opposite side the belt is off. CAUTION: LOOSEN BEARING BOLTS JUST ENOUGH SO IT TAKES A BLOCK OF WOOD AND A SMALL HAMMER TO MOVE THE BEARING. To adjust tail section, 1/32" in most cases, will move the belt. Tail roller bearings only have about a 1/16" to 3/32" movement total. Tighten the bearing, and go to the head section and retrain the belt.

If the belt tends to veer to one side of the return strand, the belt can be centered by "knocking" ahead (in the direction of belt travel) the end of the return idler to which the belt runs. A belt correctly installed will usually train well both empty and loaded, except as noted:

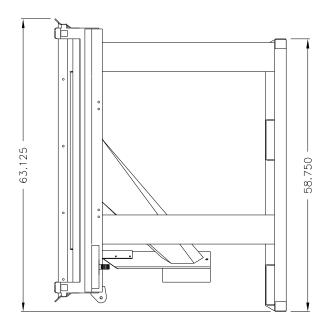
- 1. One or more rotating parts not in alignment.
- 2. Belt tensions in some part of system (usually at tail section) are below minimum recommended.
- 3. Belt not loaded centrally.

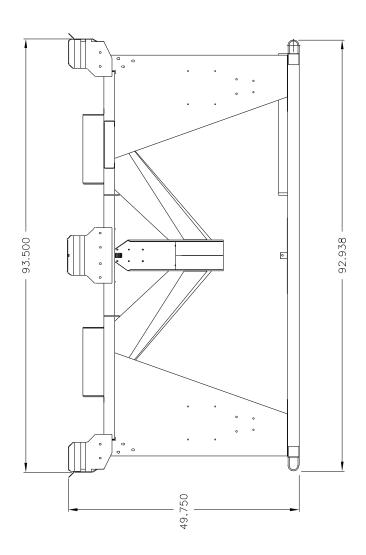
When a belt is initially started, it should be jogged around the system to determine if a major runout occurs which could damage belt and belt edges. If runout occurs at some point of the system, the reason is usually a return idler or roller out of alignment before the runout. Alignment should be rechecked before restarting.

After the belt can be safely run without damage, final training should begin with the head roller. The belt must enter the head roller in the center without movement from side to side. If the belt is not centered on the tail pulley, the return strand of belt should be observed for any section which is not centered on the return idlers. If the belt is not centered at some point, move return idlers starting before this point to correct centering of belt. Movement of idler bracket should be gradual and only 1/16" to 1/8" remembering that the belt will move in the direction that it first contacts the idler. The same corrective action should be taken at the tail roller.

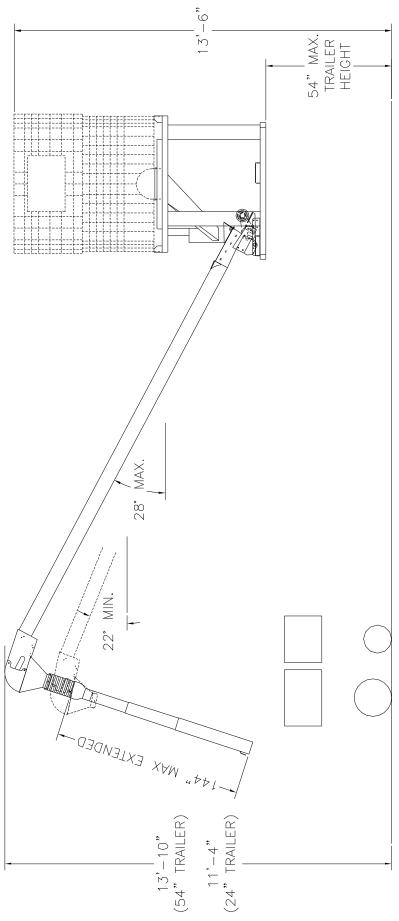
After the belt is trained empty, the belt should be trained with a load. The take-up adjustments are made to prevent belt slip and keep tensions at all points above minimums recommended when belt is operating with a load. If slip occurs under load, additional belt tension should be adjusting the take-up only enough to prevent slip from occurring under load, and when started with a load.

Seed Box Tote Dimensions

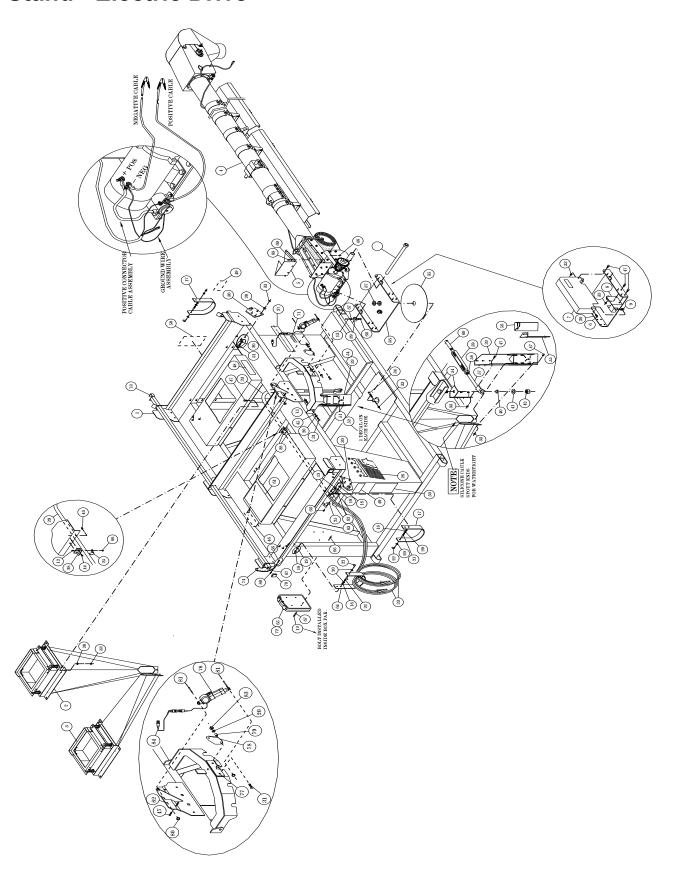




Seed Box Tote Dimensions

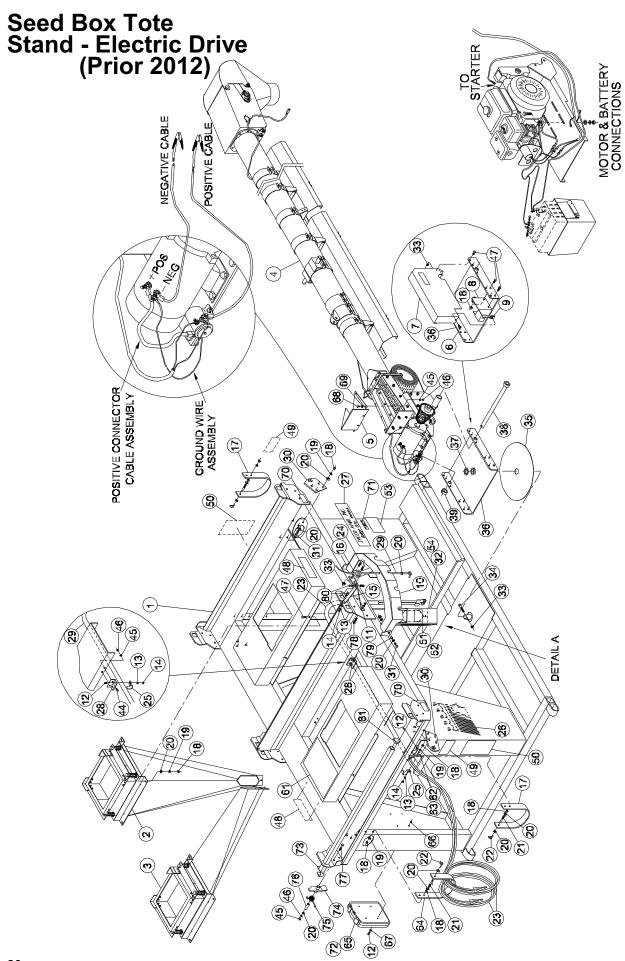


Seed Box Tote Stand - Electric Drive



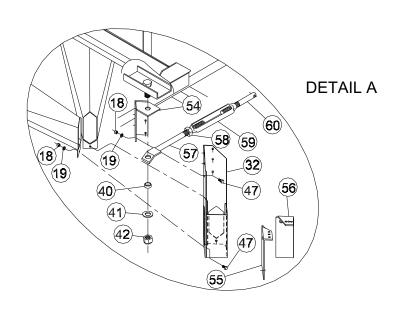
Seed Box Tote Stand - Electric Drive

1 2 3 4 5 6 7 8 9 10 11 12	1 1 1 1 1 1 1 1	Part No. 82932500 62486600 62487400 62766100 82099300 01489400 62382700 17306200 01574300 82518200 01057900	Description Frame Spout Rear Spout Front 15' Feed Tube Assembly Tail Hopper Thumb Screw 5/16" x 3/4" Chain Guard Guard Bracket Clip Nut 5/16" U-Type Index HHCS 1/4" x 3/4"	1tem 38 39 40 41 42 43 44 45 46 47 48 49 50	Qty 1 1 1 1 1 1 2 2 4 19 2 2 1 1	Part No. 967638 153478 605220 330407 330597 331611 01144500 19892900 331835 01017300 05310800 05325600	Description Swivel Shaft Lock Bushing Bushing 1 1/4" x 1 x ½" HS Flat Washer 1" Hex Nylock Nut 1" Hex Nylock Nut 5/16" HHCS 5/16" x 3/4" Bushing HHCS 1/4" x 1" HHCS 3/8" x 1" Decal Debris Decal Safety Strap
12 13 14 15 16	1 2	02393700 01047000	HHCS 1/4" x 2 ½" Carriage Bolt 5/16" x 1"	50 51 52 53	2 1 1 1	05326400 05327200 05328000 05303300	Decal Warning Tip-Over Decal Warning Clean-out Decal Danger Hopper Decal Warnings
17 18	2 4 2 35 3 1	17634700 330035 330043 330894 16864100 330928 62629100	Carrier Strap Long Hex Nut 3/8" Lock Washer 3/8" Flat Washer 3/8" Pin 3/8" x 2 ½" Klik Pin 3/16" Battery Cable	51 52 53 55 56 57 58 59 60	1 1 1 1 1	82133000 17385600 17387200 82527300 332288 06814800 17287400	Spout Attachment Spout Gate Spout Gate Turnbuckle Bracket Jam Nut 1" Turnbuckle 1" x 8 3/4" Turnbuckle Pin 1" x 10"
24 25 26 27 28	2 2 2 1	03102100 01113000 611301 17284100	Conduit Strap 1" Decal "Speed King Head" Decal "Letters Cable Bracket	61 62 63 64 65 66	1 1 2 1	606327 00694000 600577 16865800 607416	Decal Loading Tote Box Serial Plate Drive Screw Belt 2" x 24" Manual Pak
19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37	2 8 1 36 1 1 1	82089400 01158500 82119900 330837 331884 570630 82114000 332569	Transport Lock HHCS 3/8" x 1 1/4" Dual Spout Bracket Hex Nylock Nut 3/8" HHCS 3/8" x 2 1/2" Wear Plate 16" Pivot Base Machine Bushing 1 7/8" x 1 1/4" x 10ga	67 68 69 70 71 72 73 74 75 76 77 78 80 81 82	1 1 2 2 2 1	330522 02016400 01010800 330852 03818200 03439700 17392200 83019000 434456 00843300 883421 90959800 32533200 149393 04430500 04432100 90958000	Nylock Nut 1/4" Flat Washer 1/4" HHCS 5/16" x 1" Flat Washer 5/16" Square Plug Decal Patent No.6,505,760 Owners Manual Box Lock Bar Chain Caulking Silicone Clear Actuator Assy Actuator Mount Box Plate HR .188x1.81x4.151 Bush .500x.375x.313 Split Ring Clevis Pin 2Box Actuator Base Mount Box
				83 84	6 1	01916600 883413	Nut .375 Hex Nylock Actuator Wire Assy

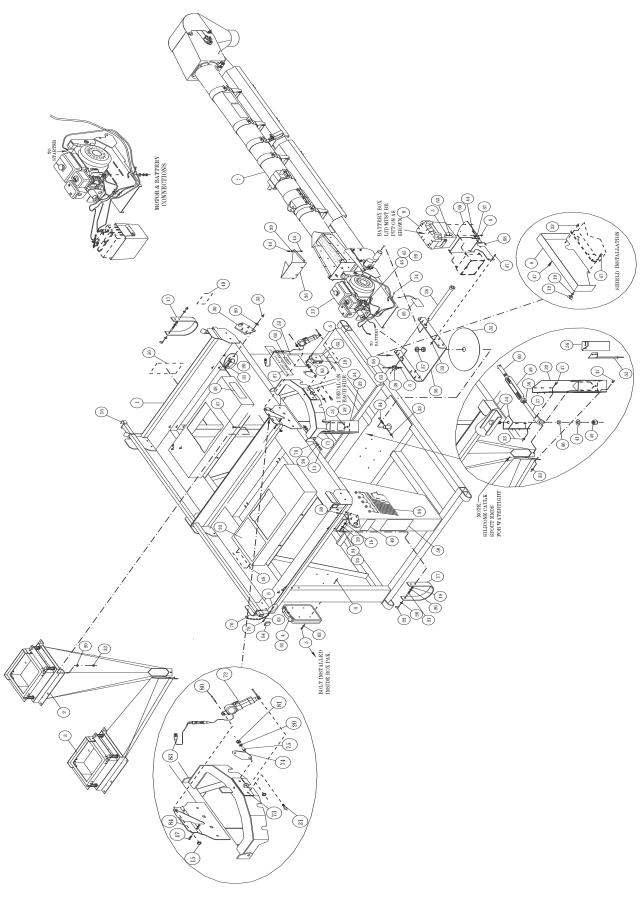


Seed Box Tote Stand - Electric Drive (Prior 2012)

Item Qty 1 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 22 21 33 28 1 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Part No. 82528100 62486600 62487400 62766100 82099300 01489400 62382700 17306200 01574300 82518200 20608600 01057900 330050 332205 20609400 03651700 17634700 330035 330043 330894 16864100 330928 62375100 01034800 03102100 01113000 01202100 17284100 01467000 82089400 01158500 82119900 330837 331884 570630 82114000 332569	Description Frame Spout Rear Spout Front 15' Feed Tube Assembly Tail Hopper Thumb Screw 5/16" x 3/4" Chain Guard Guard Bracket Clip Nut 5/16" U-Type Index Index Mount Plate HHCS 1/4" x 3/4" Lock Washer 1/4" Hex Nut 1/4" Index Brace Plate Insulator Carrier Strap Long Hex Nut 3/8" Lock Washer 3/8" Flat Washer 3/8" Flat Washer 3/8" Fin 3/8" x 2 ½" Klik Pin 3/16" Battery Cable U-bolt 3/8" x 1 1/4" x 2 1/4" Conduit Strap 1" Decal "Speed King Head" Decal "Name" Cable Bracket Nylon Rope 1/4" Transport Lock HHCS 3/8" x 1 1/4" Dual Spout Bracket Hex Nylock Nut 3/8" HHCS 3/8" x 2 ½" Wear Plate 16" Pivot Base Machine Bushing 1 7/8" x 1 1/4" x 10ga Tube Shaft	Item 41 1 2 12 12 12 12 12 12 14 14 14 14 14 14 14 14 14 14 14 14 14	330407 330597 01144500 330845 330811 01017300 05310800 05325600 05325600 05327200 05328000 05328000 05303300 82133000 17387200 82527300 332288 06814800 17287400 606327 06694000 607416 330522 02016400 01010800 330852 05315700 03439700 17392200 82519000 82425000 03670700 20302600 03783800 01047000 19892900	Manual Pak Nylock Nut 1/4" Flat Washer 1/4" HHCS 5/16" x 1" Flat Washer 5/16" Decal Pinch Points Decal Patent No. 6,505,760 Owners Manual Box Lock Bar Lock Bracket Spring Spring Bushing Carriage Bolt 3/8" X 2½" Carriage Bolt 5/16" x 1"
38 1 39 2 40 1	17302100 06409700 605220	1 7/8" x 1 1/4" x 10ga Tube Shaft Set Collar 1" Steel Bushing 1 1/4" x 1 x ½" HS	78 2 79 2 80 2 81 4		Carriage Bolt 5/16" x 1" Bushing HHCS 1/4" x 1" Square Plug



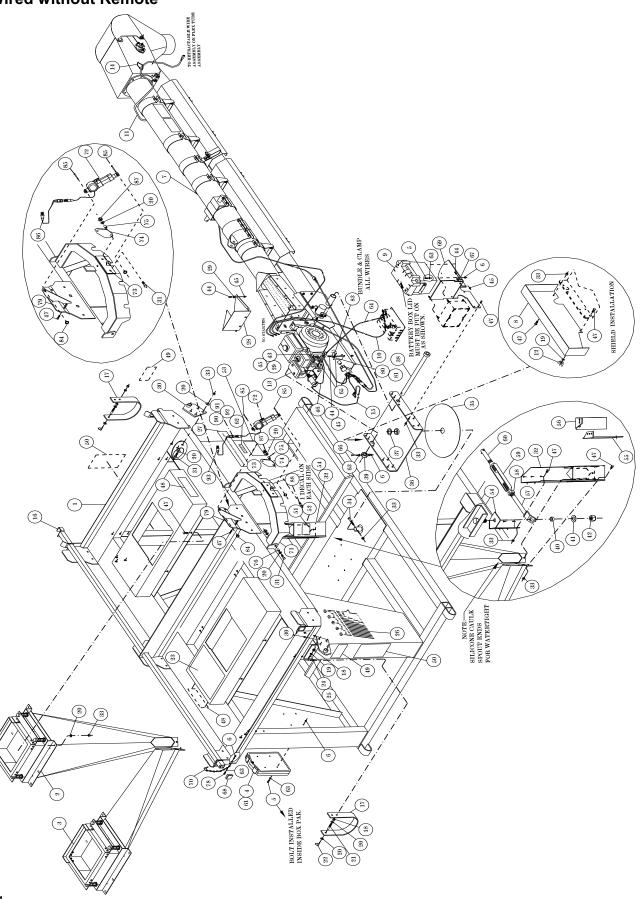
Seed Box Tote Stand - Gas Drive



Seed Box Tote Stand - Gas Drive

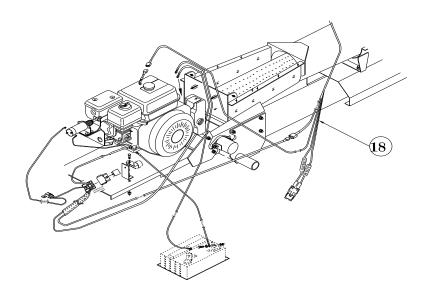
1 1 1 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Part No. 82932500 62486600 62487400 607416 01057900 330522 63094700 62605100 01429000 605659 01158500 83019000 17634700 330035 330043 330894 16864100 330928 606327 600577 00694000 01113000 611301 82099300 330852 82089400 01158500 82119900 330837 331884 570630 82114000 332569 967638 153478	Pescription Frame Spout Rear Spout Front Manual Pak HHCS 1/4" x 3/4" Nylock 1/4" 15' Feed Tube Assembly Belt Guard Battery Box Group 24 Grommet HHCS 3/8" x 1 1/4" Wing Nut 3/8" Engine Assembly Cable Tie 8½" Split Ring Box Lock Bar Carrier Strap Long Hex Nut 3/8" Lock Washer 3/8" Flat Washer 3/8" Flat Washer 3/8" Fin 3/16" Decal Loading Caution Drive Screw Serial Plate Decal "Speed King Head" Decal "Letters" Chute Flat Washer 5/16" Transport Lock HHCS 3/8" x 1 1/4" Dual Spout Bracket Hex Nylock Nut 3/8" HHCS 3/8" x 2 ½" Wear Plate 16" Pivot Base Machine Bushing 1 7/8" x 1 1/4" x 10ga Shaft Lock Bushing	Item Qty 40 1 41 1 42 43 44 45 46 47 48 49 51 53 54 55 57 58 60 63 64 66 67 68 69 70 71 73 75 77 78 1 81 82 83 84 Remote Remote Remote Remote 63 64 65 67 77 73 74 75 75 77 80 81 82 83 84 84 85 84 86 84 87 87 88 84 88 84 8	605220 330407 330597 335448 01144500 331611 612580 01017300 05310800 05325600 05326400 05327200 053287200 053288000 05303300 82133000 17385600 17387200 82527300 332288 06814800 17287400 17392200 03439700 02016400 03818200 03895000 02393700 00613000 331611 240119 434456 82518200 883241 90959800 32533200 149393 19892900 01047000 331835 00843300 01916600	Description Bushing 1 1/4" x 1" x½" HS Flat Washer 1" Hex Nylock Nut 1" HHCS 5/16" x ½" HHCS 5/16" x ½" Hex Nylock Nut 5/16" Shipping Tag HHCS 3/8" x 1" Decal Debris Decal Safety Strap Decal Warning Tip-Over Decal Warning Clean-out Decal Danger Hopper Decal Warnings Spout Gate Spout Gate Turnbuckle Bracket Jam Nut 1" Turnbuckle 1" x 8 3/4" Turnbuckle Pin Owners Manual Decal Patent No. 6,505,760 Flat Washer 1/4" Square Plug Remote Fob Box HHCS 1/4 x 2 1/4" Hose Clamp 5/8" Hex Nylock Nut 5/16" Battery Side Mount Plate Chain Index Actuator Assy Actuator Mount 2Box Plate HR .188x1.81x4.151 Bushing .500x.375x.313 Bushing Carriage Bolt 5/16" x 1" HHCS 1/4" x 1" Caulking Silicone Clear Clevis Pin Nut .375 Hex Nylock Actuator Wire Assy 2Box Actuator Base Mount Assy #03962800 #03963600
			Remote T	ransmitter	#03963600

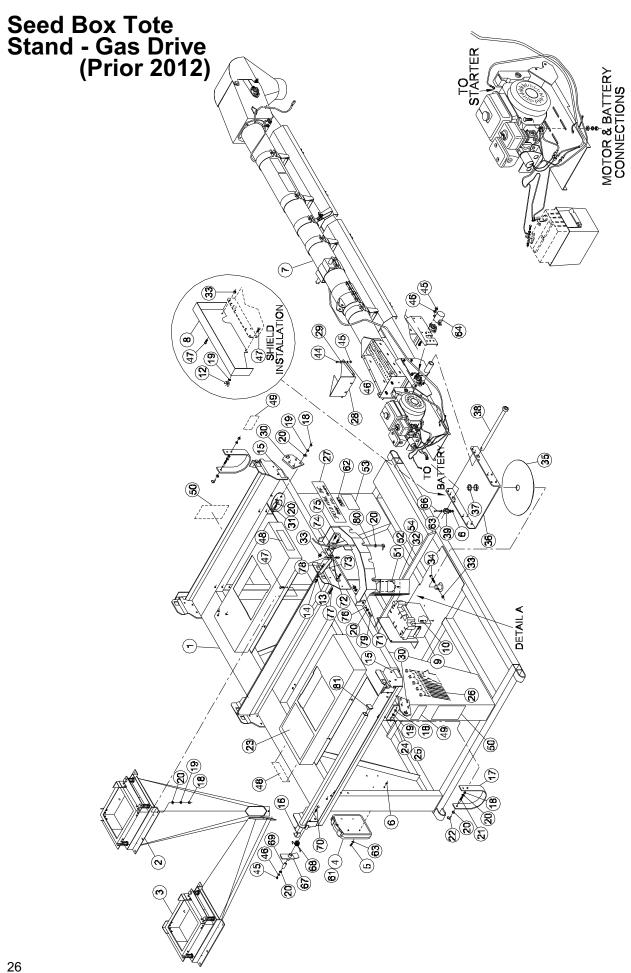
Seed Box Tote Stand - Gas Drive Wired without Remote



Seed Box Tote Stand - Gas Drive Wired without Remote

2 3 4 5 6 7 8 9 10 1 12 3 14 5 6 7 8 9 10 1 12 3 14 5 6 7 8 9 20 20 20 20 20 20 20 20 20 20 20 20 20	111114711111 1121224352212122182915111	Part No. 82932500 62486600 62487400 607416 01057900 330522 63094700 62605100 01429000 63149900 63400600 334847 63046700 571299 611467 83019000 17634700 330035 330043 330894 16864100 330928 606327 600577 00694000 01113001 82099300 330852 82089400 01158500 82119900 330837 331884 570630 82114000	Description Frame Spout Rear Spout Front Manual Pak HHCS 1/4" x 3/4" Nylock 1/4" 15' Feed Tube Assembly Belt Guard Battery Box Group 24 Battery Cable - Positive Tube Cable Wire Assy 2Box Actuator Wing Nut 3/8" Engine Assembly Cable Tie 8½" Gas Amp Reducer Wire Box Lock Bar Carrier Strap Long Hex Nut 3/8" Lock Washer 3/8" Flat Washer 3/8" Pin 3/8" x 2 ½" Klik Pin 3/16" Decal Loading Caution Drive Screw Serial Plate Decal "Speed King Head" Decal "Name" Chute Flat Washer 5/16" Transport Lock HHCS 3/8" x 1 1/4" Dual Spout Bracket Hex Nylock Nut 3/8" HHCS 3/8" x 2 ½" Wear Plate 16" Pivot Base	Item 423 444 454 478 495 555 555 555 556 665 665 667 777 777 77	Qty 191922211111111111 9111221211112224	17392200 03439700 02016400 63150700 30826200 02393700 00613000 03818200 240119 434456 82518200 883421 90959800 32533200 149393 19892900 01047000	Description Hex Nylock Nut 1" HHCS 5/16" x 1½" HHCS 5/16" x 3/4" Hex Nylock Nut 5/16" Solenoid Ground Cable HHCS 3/8" x 1" Decal Debris Decal Safety Strap Decal Warning Tip-Over Decal Warning Clean-out Decal Danger Hopper Decal Warnings Spout Attachment Spout Gate Turnbuckle Bracket Jam Nut 1" Turnbuckle 1" x 8 3/4" Turnbuckle Pin Owners Manual Decal Patent No. 6,505,760 Flat Washer 1/4" Battery Cable - Negative Mounting Bracket HHCS 1/4 x 1 1/4" Hose Clamp 5/8 Square Plug Battery Side Mount Plate Chain Assembly Index Actuator Assy Actuator Mount 2Box Plate HR .188x1.81x4.151 Bushing .500x.375x.313 Bushing Carriage Bolt 5/16" x 1"
28 29 30 31	1 8 2 9	330852 82089400	Flat Washer 5/16" Transport Lock	70 71	2 1	434456 82518200	Chain Assembly Index
32 33 25 34 35	5 1 1	82119900 330837 331884 570630	Dual Spout Bracket Hex Nylock Nut 3/8" HHCS 3/8" x 2 ½" Wear Plate 16"	73 74 75 76	1 1 2 2	90959800 32533200 149393 19892900	Plate HR .188x1.81x4.151 Bushing .500x.375x.313 Bushing
37	1	332569	Machine Bushing 1 7/8" x 1 1/4" x 10ga	78 79	4 1	331835 90958000	HHCS 1/4" x 1" 2Box Actuator Base Mount
39 40	1 1 1 1	967638 153478 605220 330407	Shaft Lock Bushing Bushing 1 1/4" x 1" x½" HS Flat Washer 1"	80 81 82 83 84 85 86	1 2 2 1	02690600 333393 00843300 00723700 04430500 04432100 883413	WA Screw #10-24 x 1 1/4 Pan Lock Nut #10-24 Caulking Silicone Clear Hose Clamp .875 Split Ring Clevis Pin Actuator Wire Assy
				87	6	01916600	Nut .375 Hex Nylock

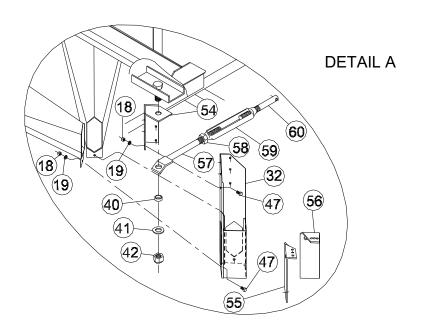




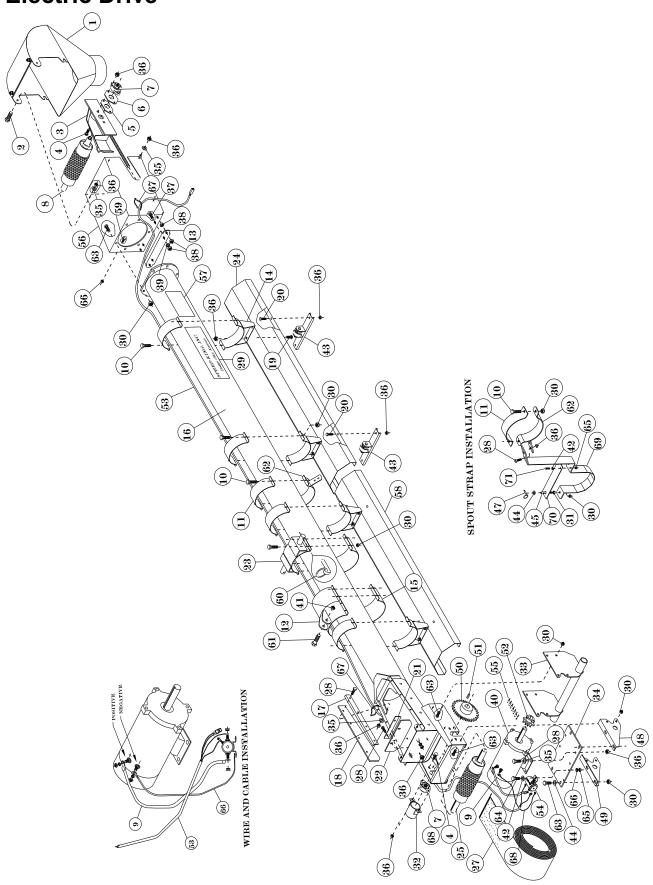
Seed Box Tote Stand - Gas Drive (Prior 2012)

1tem 1 2 3 4 5 6 7 8 9 10 11 21 31 4 15 16 7 8 9 10 11 21 31 4 15 16 7 8 9 30 31 32 33 4 5 6 7 8 9 30 31 32 33 4 5 6 7 8 9 10 10 10 10 10 10 10 10 10 10 10 10 10	Qty 11111451116112224243322121221426151111	Part No. 82528100 62486600 62487400 607416 01057900 330522 62767900 62605100 01429000 01200500 234849 334847 330050 332205 05315700 82519000 17634700 330035 330035 330043 330894 16864100 330928 606327 600577 00694000 01113000 01202100 82099300 330852 82089400 01158500 82119900 330837 331884 570630 82114000 332569	Description Frame Spout Rear Spout Front Manual Pak HHCS 1/4" x 3/4" Nylock 1/4" 15' Feed Tube Assembly Belt Guard Battery Box Group 24 Screw 5/16" x 3/4" Self Tap Remote Box Mount Wing Nut 3/8" Lock Washer 1/4" Hex Nut 1/4" Decal Pinch Point Box Lock Bar Carrier Strap Long Hex Nut 3/8" Lock Washer 3/8" Flat Washer 3/8" Flat Washer 3/8" Pin 3/8" x 2 ½" Klik Pin 3/16" Decal Loading Caution Drive Screw Serial Plate Decal "Speed King Head" Decal "Speed King Head" Decal "Name" Chute Flat Washer 5/16" Transport Lock HHCS 3/8" x 1 1/4" Dual Spout Bracket Hex Nylock Nut 3/8" HHCS 3/8" x 2 ½" Wear Plate 16" Pivot Base Machine Bushing
38 39	1	967638 153478	1 7/8" x 1 1/4" x 10ga Shaft Lock Bushing

1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Part No. 605220 330407 330597 01144500 330811 330845 01017300 05310800 05325600 05325600 05326400 05327200 05328000 17387200 82527300 332288 06814800 17287400 17392200 03439700 02016400 82502600 02393700 82425000 02393700 82425000 02393700 82527300 331835 01158500 01047000 03818200	Description Bushing 1 1/4" x 1" x½" HS Flat Washer 1" Hex Nylock Nut 1" HHCS 5/16" x 3/4" Hex Nut 5/16" Lock Washer 5/16" HHCS 3/8" x 1" Decal Debris Decal Safety Strap Decal Warning Tip-Over Decal Warning Clean-out Decal Danger Hopper Decal Warnings Spout Attachment Spout Gate Spout Gate Turnbuckle Bracket Jam Nut 1" Turnbuckle Pin Owners Manual Decal Patent No. 6,505,760 Flat Washer 1/4" Shaft End Guard HHCS 1/4 x 1 1/4" Lock Bracket Spring Spring Bushing Carriage Bolt 3/8" x 2½" Index Index Mount Plate Insulator U-bolt 3/8" x 1 1/4" x 2 1/4" Bushing Carriage Bolt 5/16" x 1" HHCS 1/4" x 1" HHCS 3/8" x 1 1/4" Nylon Rope 1/4" Square Plug #03962800
Remote Trai		#03963600



Seed Box Tote 15' Feed Tube Assembly Electric Drive



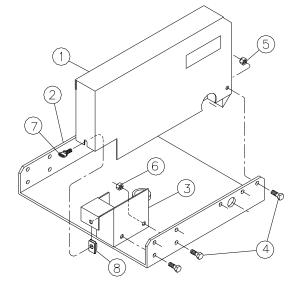
Seed Box Tote 15' Feed Tube Assembly Electric Drive

Item	Qty	Part No.	Description		Qty	Part No.	Description
1	1	63198600	Spout w/Lining	36	33	331611	Hex Nylock 5/16"
2	2	01144500	HHCS 5/16" x 3/4"	37	2	335240	HHCS 1/2" x 1 3/4"
3	1	961714	Take-up Bar Right	38	6	330134	Hex Nut 1/2"
	1	961565	Take-up Bar Left	39	2	330142	Lock Washer ½"
4	8	01261700	Carriage Bolt 5/16" x 1½"	40	1	03648300	Electric Motor 12V 1HP
4 5 6	2	151746	Head Bearing Slide Inner	41	1	331363	Hex Nylock 1/2"
6	2	151753	Head Bearing Slide Outer	42	2	02016400	Flat Washer 1/4"
7	4	03001500	Bearing 1" Flange	43	1	62751300	Roller Base
8	1	62212600	Head Roller	44	6	330894	Flat Washer 3/8"
9	1	62377700	Positive Connecter Cable	45	1	16864100	Spout Pin Shaft
10	22	01158500	HHCS 3/8" x 1 1/4"	46			
11	5	16577910		47	1	330928	Klik Pin 3/16"
12	1	82358300		48	1	17230400	Mount Plate Right
13	1	16497000	Adjustment Mount Plate	49	1	17229600	Mount Plate Left
14	4	82489600	Belt Cover Mount	50	1	84723600	Sprocket #40 36T 1"B
15	3	16578710	Half Band 6 x 4	51	1	17375700	Key 1/4" x 1"
16	1	82421900	Tail	52	1	03722600	Sprocket #40 11T 5/8" B
17	2	16427700	Skirt Board Plate	53	1	63401400	Tube Cable Wire Assy
18	2	16431900	Skirt Board Back				2Box Electric
19	8 2	334409	Carriage Bolt 5/16" x 3/4"	54	1	03251600	Solenoid Switch
20	2	333542	HHCS 5/16" x 5/8"	55	1	62371000	Chain #40 x 58 Complete
21	1	16428500	Skirt Board Plate	56	1	82353400	Head Frame
22	1		Skirt Board Back	57	1	606335	Decal Belt Training
23	1	82117300	Tube Transport Lock	58	1	20531000	Belt Guard Plate
24	1	20489100	Belt Guard	59	2	01150200	HHCS 1/4" x ½"
25	1	62705900	Tail Roller	60	1	336974	Klik Pin 5/16" w/ring
26				61	1	335422	HHCS ½" x 2½"
27	1	62850300	Belt 8" x 35'-7 7/8"	62	1	81865800	Half Band Guard
28	11	01010800	HHCS 5/16" x 1"	63	22	01017300	HHCS 3/8" x 1"
29	2	01202100	Decal Speed King	64	2	331835	HHCS 1/4" x 1"
30	45	330837	Nylock 3/8"	65	4	330522	Hex Nylock Nut 1/4"
31	1	330035	Hex Nut 3/8"	66	1	62378500	Ground Wire
32	1	82502600	Shaft End Guard	67	2	571299	Cable Tie 8½"
33	1	82111600	Tube Mount	68	2	01162700	Zerk 1/4-28 x 45 Degree
34	1	17227000	Motor Mount Plate	69	1	244368	Spout Hanger
35	16	330852	Flat Washer 5/16"	70	1	614321	Spout Strap
	(=			71	2	01057900	HHCS 1/4" x 3/4"
	1.		- ^				

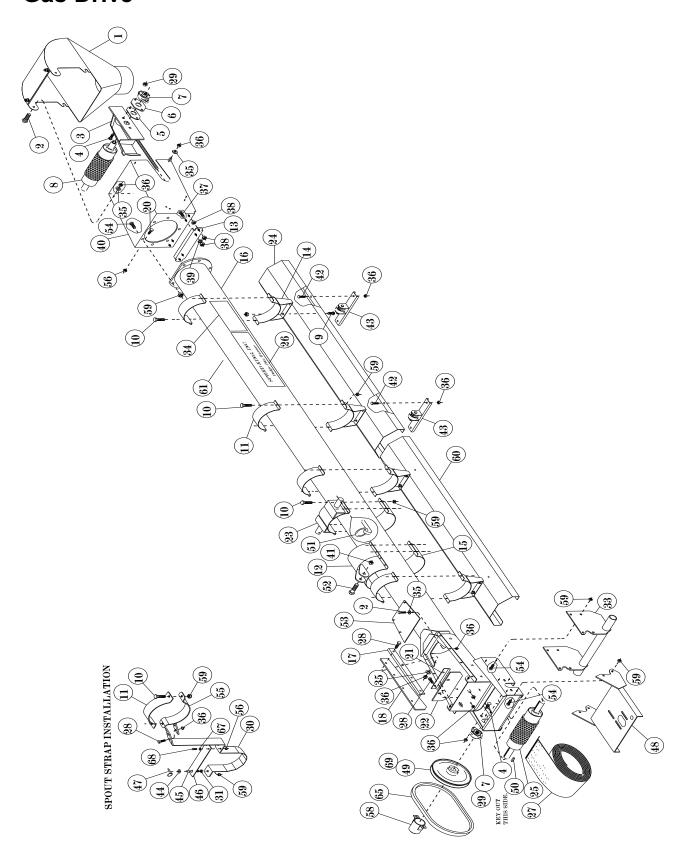


Seed Box Tote Guard - Electric

1 2 3 4 5 6 7	1 1 1 3 1 2	Part No. 62382700 82114000 17306200 01017300 330837 330035	Description Chain Guard Assembly Pivot Base Guard Bracket HHCS 3/8" x 1" Hex Nylock Nut 3/8" Hex Nut 3/8" Thumb Sarau 5/16" x 2/4"
-			
8	1	01469400	Clip Nut 5/16" U-Type
			-

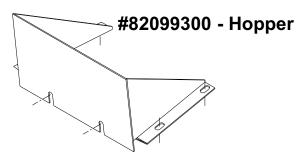


Seed Box Tote 15' Feed Tube Assembly Gas Drive



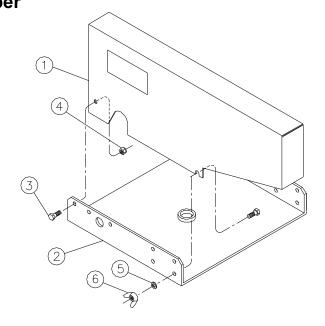
Seed Box Tote 15' Feed Tube Assembly Gas Drive

Item	Otv	Part No.	Description	ltom	Qty	Part No.	Description
1	4ty	63198600	Spout w/Lining	36	33	331611	Hex Nylock 5/16"
2	2	01144500	HHCS 5/16" x 3/4"	37	2	335240	HHCS ½" x 1 3/4"
2	1	961714	Take-up Bar Right	38	6	330134	Hex Nut ½"
3	1	961565	Take-up Bar Night Take-up Bar Left	39	2	330142	Lock Washer ½"
1	8	01261700	Carriage Bolt 5/16" x 1½"	40	1	82353400	Head Frame
4 5	0	151746	Hood Pooring Clide Inner	41	1	331363	Hex Nylock ½"
5	2	151746	Head Bearing Slide Inner	42	2	333542	HHCS 5/16" x 5/8"
4 5 6 7	2 2 4	03001500	Head Bearing Slide Outer	43	1	62751300	Roller Base
8	1	62212600	Bearing 1" Flange Head Roller	43 44	2	330894	
9				45			Flat Washer 3/8"
	8	334409	Carriage Bolt 5/16" x 3/4"		1	16864100	Spout Pin Shaft
10	22	01158500	HHCS 3/8" x 1 1/4"	46	1	614321	Spout Strap
11	5	16577910	Half Band 6 x 2	47	1	330928	Klik Pin 3/16"
12	1		Turn Buckle Half Band	48	1	82143900	Motor Mount-Electric Start
13	1		Adjustment Mount Plate	49	1	04255600	
14	4	82489600	Belt Cover Mount	50	1	17375700	Key 1/4" x 1"
15	3	16578710	Half Band 6 x 4	51	1	336974	Klik Pin 5/16" w/ring
16	1	82421900	Tail	52	1	335422	HHCS ½" x 2½"
17	2	16427700	Skirt Board Plate	53			
18	2	16431900	Skirt Board Back	54	18	01017300	HHCS 3/8" x 1"
19	_			55	1	81865800	Half Band Guard
20	2		HHCS 1/4" x ½"	56	2	330522	Nylock 1/4"
21	1	16428500	Skirt Board Plate	57			
22	1		Skirt Board Back	58	1	82502600	Shaft End Guard
23	1	82117300	Tube Transport Lock	59	40	330837	Hex Nylock Nut 3/8"
24	1	20489100	Belt Guard	60	1	20531000	Belt Guard Plate
25	1	62705900	Tail Roller	61			
26	2	01202100	Decal Speed King	62			
27	1	62850300	Belt 8" x 35'-7 7/8"	63			
28	11	01010800	HHCS 5/16" x 1"	64			
29	2	01162700	Zerk 1/4-20 x 45D	65	1	03752300	V-Belt B-44
30	1	244368	Spout Hanger	66			
31	2	330035	Hex Nut 3/8"	67	2	02016400	Flat Washer 1/4"
32	1	330043	Lock Washer 3/8"	68	2	01057900	HHCS 1/4" x 3/4"
33	1	82111600	Tube Mount	69	4	01139500	Set Screw 3/8 x 16
34	1	606335	Decal Belt Training				
35	13	330852	Flat Washer 5/16"				

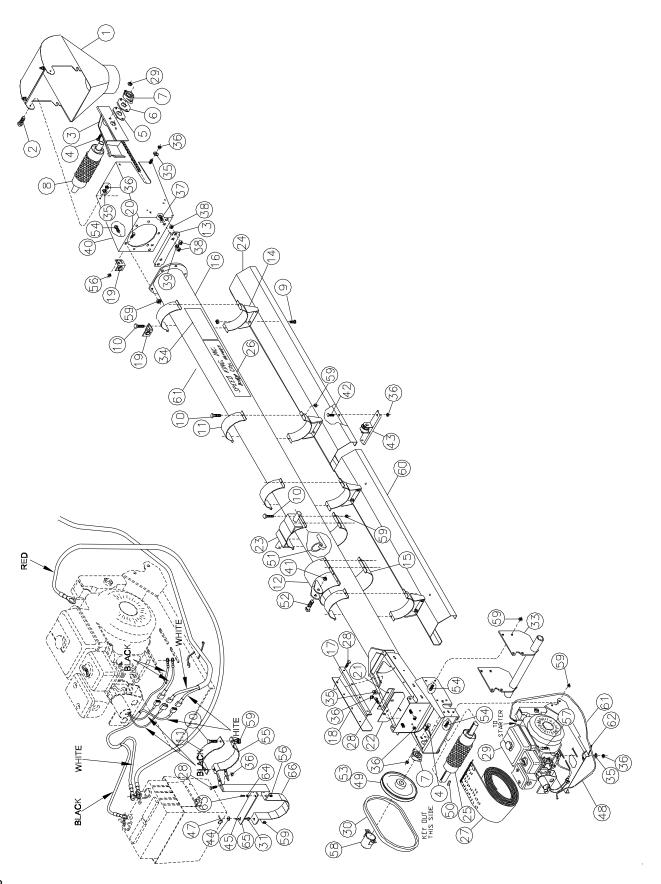


Seed Box Tote Guard - Gas

ltem	Qty	Part No.	Description
1	1	62605100	Guard
2	1	82114000	Pivot Base
3	2	01017300	HHCS 3/8" x 1"
4	1	330837	Hex Nylock Nut 3/8"
5	1	330043	Lock Washer 3/8"
6	1	334847	Wing Nut 3/8"

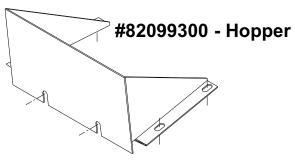


Seed Box Tote 15' Feed Tube Assembly Gas Drive -(Prior 2012)



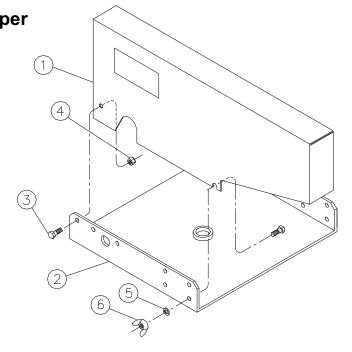
Seed Box Tote 15' Feed Tube Assembly Gas Drive -(Prior 2012)

Item	Qty	Part No.	Description		Qty	Part No.	Description
1	1	63198600	Spout w/Lining	33	1	82111600	Tube Mount
2	2	01144500	HHCS 5/16" x 3/4"	34	1	606335	Decal Belt Training
3	1	961714	Take-up Bar Right	35	17	330852	Flat Washer 5/16"
	1	961565	Take-up Bar Left	36	37	331611	Hex Nylock 5/16"
4	8	01261700	Carriage Bolt 5/16" x 11/2"	37	2	335240	HHCS ½" x 1 3/4"
4 5 6	2	151746	Head Bearing Slide Inner	38	6	330134	Hex Nut ½"
6	2	151753	Head Bearing Slide Outer	39	2	330142	Lock Washer ½"
7	4	03001500	Bearing 1" Flange	40	1	82353400	Head Frame
8	1	62212600	Head Roller	41	1	331363	Hex Nylock ½"
9	8	334409	Carriage Bolt 5/16" x 3/4"	42	2	333542	HHCS 5/16" x 5/8"
10	22	01158500	HHCS 3/8" x 1 1/4"	43	1	62751300	Roller Base
11	5	16577910	Half Band 6 x 2	44	2	330894	Flat Washer 3/8"
12	1	82358300	Turn Buckle Half Band	45	1	16864100	Spout Pin Shaft
13	1	16497000	Adjustment Mount Plate	46			•
14	4	82489600	Belt Cover Mount	47	1	330928	Klik Pin 3/16"
15	3	16578710	Half Band 6 x 4	48	1	82143900	Motor Mount-Electric Start
16	1	82421900	Tail	49	1	04255600	Sheave 8 x 1 1B
17	2	16427700	Skirt Board Plate	50	1	17375700	Key 1/4" x 1"
18	2	16431900	Skirt Board Back	51	1	336974	Klik Pin 5/16" w/ring
19	3	62213400	Head Rope Guide	52	1	335422	HHCS ½" x 2½"
20	2	01150200	HHCS 1/4" x 1/2"	53	4	01139500	Set Screw 3/8-16 x 3/8
21	1	16428500	Skirt Board Plate	54	18	01017300	HHCS 3/8" x 1"
22	1	16432700	Skirt Board Back	55	1	81865800	Half Band Guard
23	1	82117300	Tube Transport Lock	56	2	330522	Hex Nylock Nut 1/4"
24	1	20489100	Belt Guard ·	57	4	335448	HHCS 5/16" x 11/2"
25	1	62705900	Tail Roller	58	1	80161300	Shaft End Guard
26	2	01202100	Decal Speed King	59	28	330837	Hex Nylock Nut 3/8"
27	1	62850300	Belt 8" x 35'-7 7/8"	60	1	20531000	Belt Guard Plate
28	11	01010800	HHCS 5/16" x 1"	61	1	62782800	Battery Cable 23"
29	1	62936000	Engine Assembly	62	1	571299	Cable Tie 8½"
30	1	03752300	V-Belt B-44	63	2	01057900	HHCS 1/4" x 3/4"
31	2	330035	Hex Nut 3/8"	64	2	02016400	Flat Washer 1/4"
32	1	330043	Lock Washer 3/8"	65	1	614321	Spout Strap
				66	1	244368	Spout Hanger

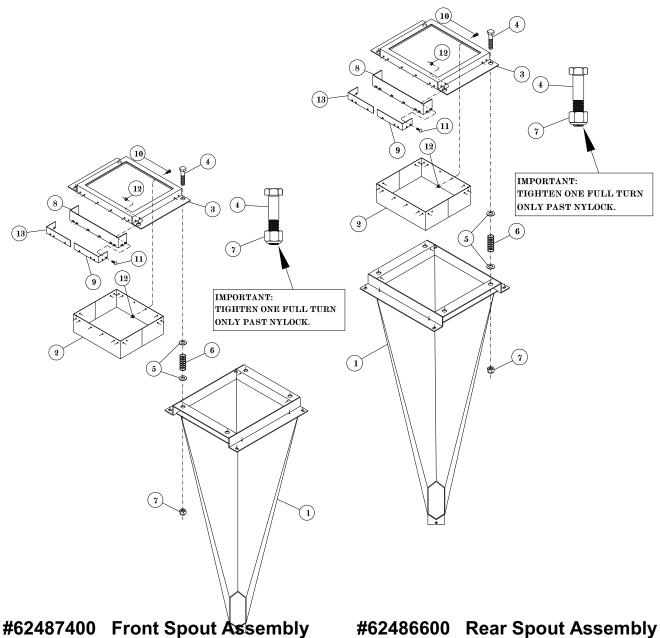


Seed Box Tote Guard - Gas

ltem	Qty	Part No.	Description
1	1	62605100	Guard
2	1	82114000	Pivot Base
3	2	01017300	HHCS 3/8" x 1"
4	1	330837	Hex Nylock Nut 3/8"
5	1	330043	Lock Washer 3/8"
6	1	334847	Wing Nut 3/8"

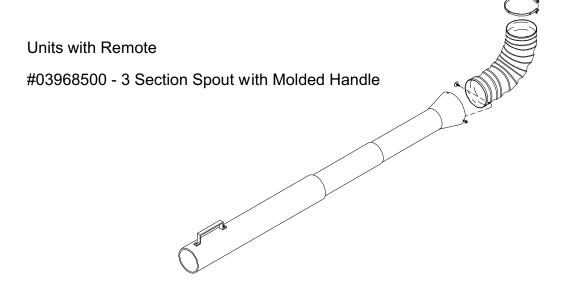


Seed Box Tote Spouts

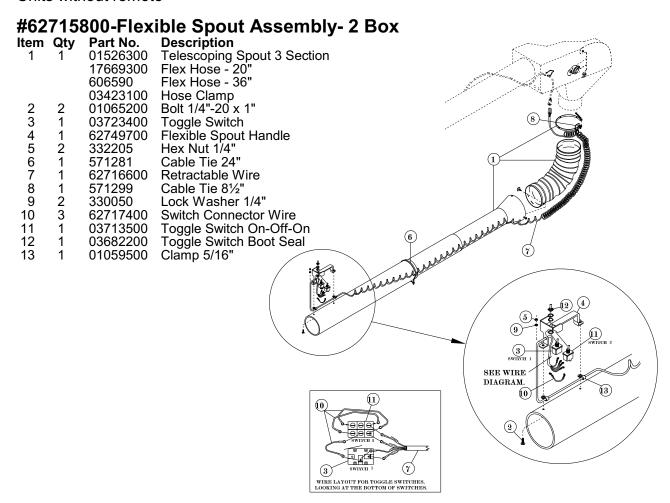


"02 101 100 1 1011t opout / tooonibily				"02 100000 Roar Opeat / Rooming				
Item	Qty	Part No.	Description	Item	Qty	Part No.	Description	
1	1	82110800	Spout Front	1	1	82109000	Spout Rear	
2	1	82105800	Spout Frame Inside	2	1	82105800	Spout Frame Inside	
3	1	82107400	Spout Frame Top	3	1	82107400	Spout Frame Top	
4	4	335620	HHCS 5/8" x 3"	4	4	335620	HHCS 5/8" x 3"	
5	8	330183	Flat Washer 5/8"	5	8	330183	Flat Washer 5/8"	
6	4	501031	Spring 7/64" x 2 3/4"	6	4	501031	Spring 7/64" x 2 3/4"	
7	4	01572700	Hex Nylock Nut 5/8"	7	4	01572700	Hex Nylock Nut 5/8"	
8	1	32253700	Deflector Skirtboard	8	1	32253700	Deflector Skirtboard	
	2	17252800	Prior August 2017		2	17252800	Prior August 2017	
9	1	32234500	Deflector Back-up	9	1	32234500	Deflector Back-up	
	1	17251000	Prior August 2017		1	17251000	Prior August 2017	
10	8	01057900	HHCS 1/4" x 3/4"	10	8	01057900	HHCS 1/4" x 3/4"	
11	10	337949	Carriage Bolt 1/4" x 3/4"	11	10	337949	Carriage Bolt 1/4" x 3/4"	
12	18	332205	Hex Nut 1/4"	12	18	332205	Hex Nut 1/4"	
13	1	32222200	Deflector Back-up	13	2	32222200	Deflector Back-up	
	1	17251000	Prior August 2017		1	17251000	Prior August 2017	

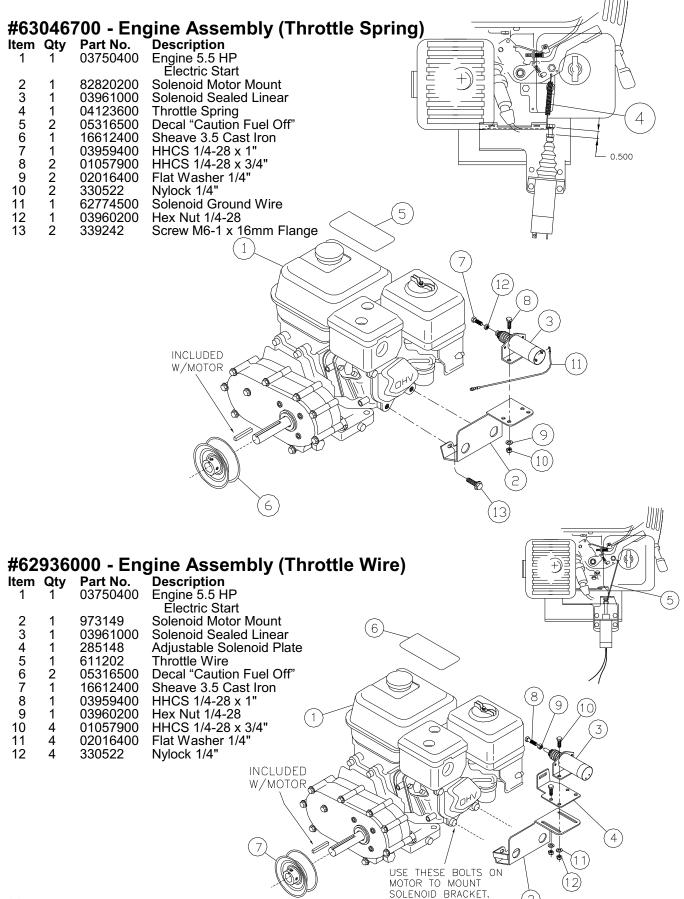
Seed Box Tote Flexible Tube

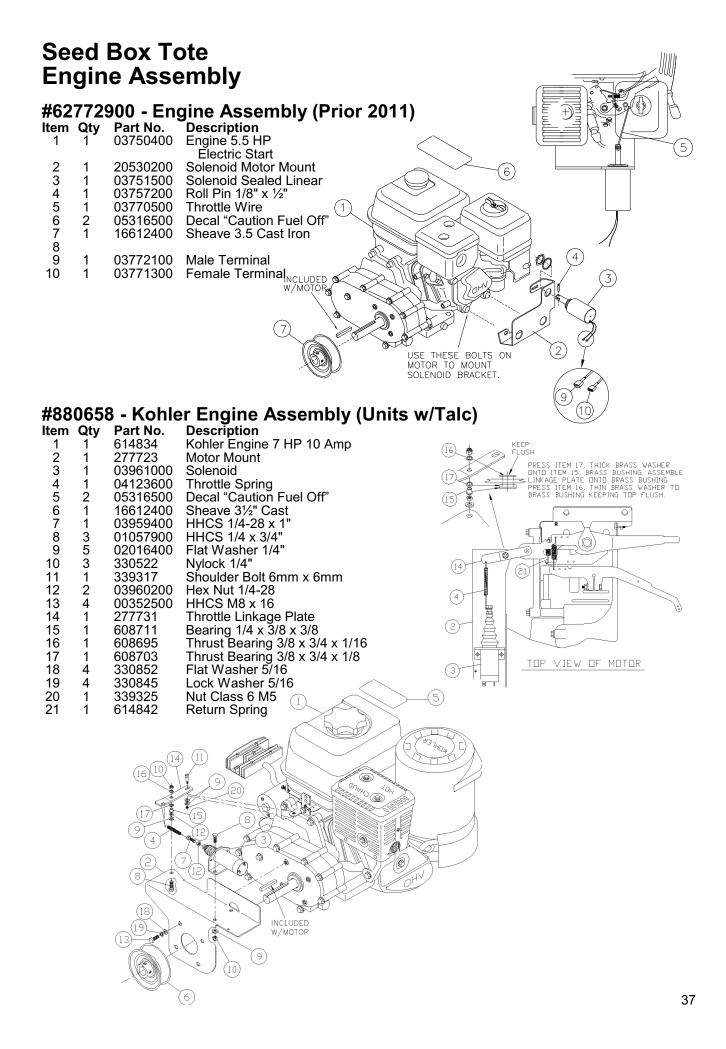


Units without remote

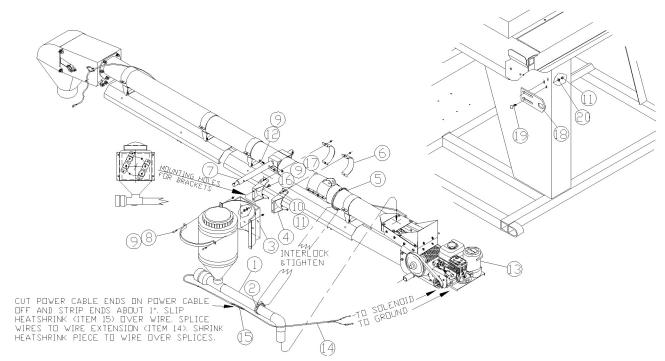


Seed Box Tote Engine Assembly





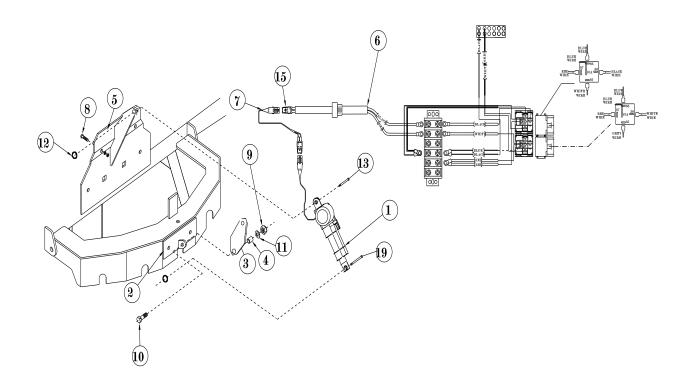
Talc



Item	Qty	Part No.	Description	Item	Qty	Part No.	Description
1	1	615039	Free Flo Inoculator Kit	11	4	330837	Nylock 3/8"
2	1	606392	Hose Clamp 2½" Worm Drive	12	1	02300200	HHCS 5/16 x 2"
3	1	978239	Talc Mount	13	1	880658	Engine Assembly
4	2	82489600	Belt Cover Mount	14	1	615047	Inoculator Wire Extension
5	1	03423100	Hose Clamp 6" Worm Drive	15	4"	03638400	Heatshrink 1/4 x 4'
6	2	16577910	Half Band 2'' x 6"	16	4	01047000	Carriage Bolt 5/16 x 1"
7	1	977652	Lockout Shaft	17	4	330852	Flat Washer 5/16
8	4	01010800	HHCS 5/16 x 1"	18	1	245092	Transport Lock Plate
9	4	331611	Nylock 5/16"	19	2	335919	Carriage Bolt 3/8 x 1 1/4"
10	4	01158500	HHCS 3/8" x 1 1/4"	20	2	330894	Flat Washer 3/8"

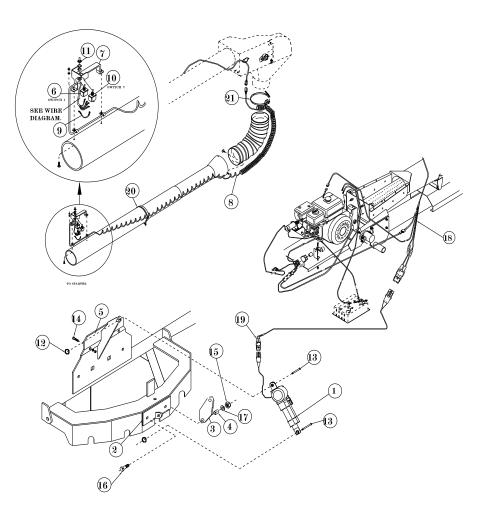
#63397400 - Actuator Kit 2 Box 2 Bar Remote Item Qty Part No. Description

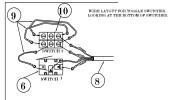
ltem	Qty	Part No.	Description
1	1	883421	Actuator Assy
2	1	90959800	Actuator Mount 2Box
3	1	32533200	Plate HR .188 x 1.81 x 4.151
4	2	149393	Bushing .500 x .375 x .313
5	1	9095800	2 Box Actuator Bast Mount WA
6	1	63399000	Retrofit Kit Remote to Acutator
7	1	883413	Actuator Wire Assy
8	6	01017300	HHCS .375 x 1.00 x G5
9	6	01916600	Nut .375 Hex Nylock
10	1	01158500	HHCS .375 x 1.25 x G5
11	2	330894	Washer .375 Flat
12	2	04430500	Split Ring
13	2	04432100	Clevis Pin



#63398200 - Actuator Kit 2 Box 2 Bar - Hardwire

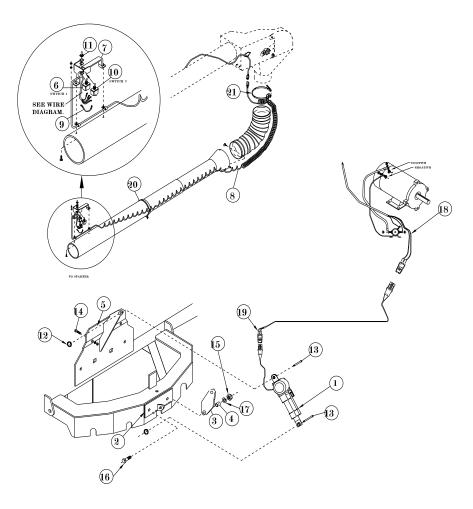
Item	Qty	Part No.	Description
1	1	883421	Actuator Assy
2	1	90959800	Actuator Mount 2Box
2 3	1	32533200	Plate HR .188 x 1.81 x 4.151
4	2	149393	Bushing .500 x .375 x .313
5	1	90958000	2 Box Actuator Bast Mount WA
6	1	03723400	Toggle Switch
7	1	62749700	Flexible Spout Handle Assy
8	1	62716600	Retractable Wire Assy - 4 Wire
8 9	1	62717400	Switch Connector Wire Assy
	1	03713500	Toggle Switch (ON) - OFF
11		03682200	Toggle Switch Boot Seal
12	2	04430500	Split Ring
13		04432100	Clevis Pin
14	6	01017300	HHCS .375 x 1.00 x G5
15	6	01916600	Nut .375 Hex Nylock
16	2	01159500	
17	2		Washer .375 Flat
18	1	63400600	Tube Cable Wire Assy 2 Box Actuator
19	1	883413	Actuator Wire Assy
		571281	Cable Tie - 24'
21	2	571299	Cable Tie - 8 ½"

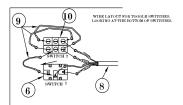




#63402200 - Actuator Kit 2 Box 2 Bar - Electric Item Qtv Part No Description

Item	Qty	Part No.	Description
1	1	883421	Actuator Assy
2	1	90959800	Actuator Mount 2Box
3	1	32533200	Plate HR .188 x 1.81 x 4.151
2 3 4 5 6	2	149393	Bushing .500 x .375 x .313
5	1	90958000	2 Box Actuator Bast Mount WA
6	1	03723400	Toggle Switch
7	1	62749700	Flexible Spout Handle Assy
8 9	1	62716600	Retractable Wire Assy - 4 Wire
9	1	62717400	Switch Connector Wire Assy
10	1	03713500	Toggle Switch (ON) - OFF
11	2	03682200	Toggle Switch Boot Seal
12	2	04430500	Split Ring
13	2	04432100	Clevis Pin
14	6	01017300	HHCS .375 x 1.00 x G5
15	6	01916600	Nut .375 Hex Nylock
16		01159500	HHCS .375 x 1.25 x G5
17		330894	Washer .375 Flat
18	1	63401400	Tube Cable Wire Assy 2 Box Electric
19	1	883413	Actuator Wire Assy
20	1 1	571281	Cable Tie - 24'
21	2	571299	Cable Tie - 8 ½"





Remote Control

To Program Remote:

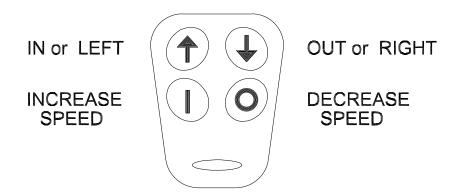
Power up the unit. When you do so, the LED on the receiver unit will flash RED four times. This indicates that the unit has received power. There is magnetically controlled switching circuitry embedded in the receiver unit. Place a fairly powerful magnet over the receiver "learn" area (near R11) for a brief moment (3 seconds), and then remove it. The LED will go to constant RED state. Now immediately press any button on the transmitter you are attempting to learn in. The LED will go to a GREEN/YELLOW color. This confirms that the receiver has picked up a signal from the transmitter, and subsequently learned that signal. Communication has been established, and it is now ready to function properly.

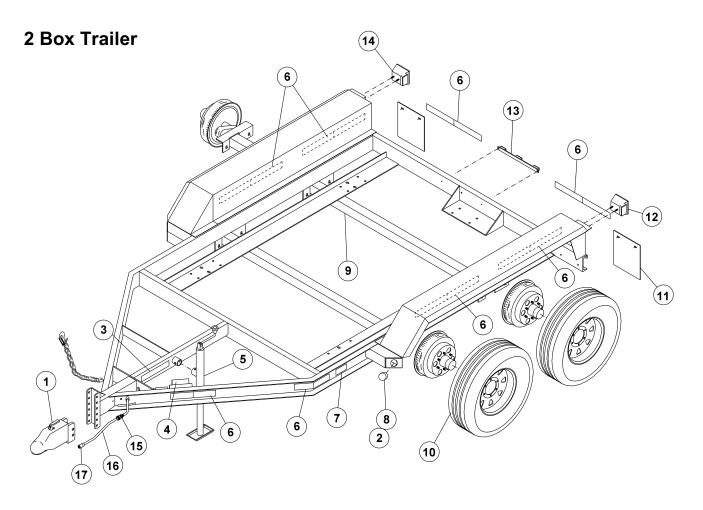
Troubleshooting:

Should the above procedure not complete successfully, wait until the LED light goes out, and repeat the procedure. If for any reason you experience a second failure of the learn procedure, do the following. Place the magnet on the learn area and the LED will go to a constant RED state. Leave the magnet in place on the receiver until the LED light goes out (approximately 10 seconds). This action completely clears the receiver's memory. It's akin to reformatting, or freeing up all of the space on a computer hard drive. Once you have cleared the memory, proceed with the standard learn procedure detailed above for each of the key fob transmitters you wish to use with the device. If, after all of the procedures detailed above are completed, the unit is still not functioning, check the battery in the transmitter once again. (Occasionally, even new batteries fail, or are defective from the factory. If you have a voltage meter, confirm that battery voltage is at least 2.7 volts.) If that still does not solve the problem, contact CrustBuster/Speed King, Inc. At (620) 227-7106.

Batterv

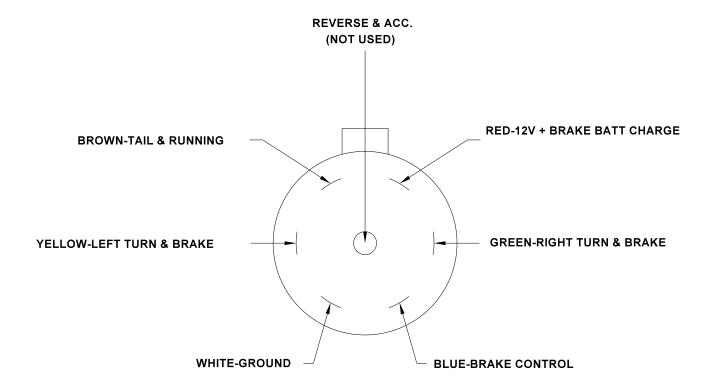
It is recommended that the battery be replaced every year.





#035097- 2 Box With Brakes #035105- 2 Box Without Brakes

1tem 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17	Part No. 609669 609644 609875 609677 530444 03726700 609727 613364 609842 610105 531319 571653 613406 613372 613380 473470 609917 609909 611368	Description Coupler 20,000# - 2.313" Ball Light Mounting Kit Decal Safety 5 Point Break Away Kit W/Box & Battery Jack 5000# Reflector Tape 2" Red/White Vin Label Clearance Light Amber Axle 6000# With Brakes Axle 6000# Less Brakes Tire & Rim Mounted ST225-75-R15-6 Ply Gravel Guard Tail Light Red Left Light Bar Red Tail Light Red Right Strain Relief .500 To .625 Conductor Wire 14-6 Connector 6 Contact Male Dust Cap 6000# Axle 6B
	011300	Dust Cap 0000# Axie 0D



NOTE: LOOKING FROM BACK OF PLUG

2 Box Scale Kit Illustration

